STUDY OF INDUSTRY 4.0 TECHNOLOGIES FOR SUSTAINABLE CONSTRUCTION IN INDIA

A Thesis Submitted In Partial Fulfillment of the Requirements for the Degree of

> DOCTOR OF PHILOSOPHY In Management

> > By

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New Delhi, June 2024

Ankur Tayal

I dedicate this Ph.D. thesis to my Late Grand Father for his blessings and my parents, wife and son for their unwavering support and unconditional love.



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CANDIDATE'S DECLARATION

I, Ankur Tayal, hereby certify that the thesis entitled STUDY OF INDUSTRY 4.0 TECHNOLOGIES FOR SUSTAINABLE CONSTRUCTION IN INDIA, in partial fulfillment of the requirements for the award of the Degree of Doctor of Philosophy, submitted in the Department of Delhi School of Management, Delhi Technological University, is an authentic record of my own work carried out during the period from 2021 to 2025 under the supervision of Dr. Saurabh Agrawal and Prof. (Dr.) Rajan Yadav.

The matter presented in this thesis has not been submitted by me for the award of any other degree of this or any other Institute.

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This is to certify that the student has incorporated all the corrections suggested by the examiner in the thesis and the statement made by the candidate is correct to the best of our knowledge.

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CERTIFICATE BY THE SUPERVISOR

Certified that ANKUR TAYAL (2K21/PhD/DSM/12) has carried out his research work presented in this thesis entitled STUDY OF INDUSTRY 4.0 TECHNOLOGIES FOR SUSTAINABLE CONSTRUCTION IN INDIA, for the award of Doctor of Philosophy from Delhi School of Management, Delhi Technological University, Delhi, under our supervision. The thesis embodies results of original work, and studies are carried out by the student himself. The contents of the thesis do not form the basis for the award of any other degree to the candidate or to anybody else from this or any other University/Institution.

Dr. Saurabh Agarwal Associate Professor Delhi School of Management Delhi Technological University Dr. Rajan Yadav Professor Delhi School of Management Delhi Technological University

Abstract

Objective

The study aims to explore and evaluate the adoption of Industry 4.0 technologies in the Indian construction industry, emphasizing their role in achieving sustainability. Key objectives include identifying enablers and barriers, analyzing sustainability dimensions (economic, social, and environmental), assessing perceived risks, and formulating strategies for effective technology integration.

Rationale

The construction industry, traditionally resistant to innovation, faces significant challenges in adopting advanced digital technologies. With growing demands for sustainable practices, Industry 4.0 offers transformative potential, particularly in developing nations like India. However, barriers such as high costs, skill shortages, and regulatory uncertainties necessitate a comprehensive study to bridge research gaps and provide actionable insights.

Methodology

A mixed-method approach was employed, including:

- **Systematic Literature Review**: Identifying gaps and establishing a knowledge foundation.
- **Empirical Analysis**: Utilizing methods like Fuzzy SWARA, Fuzzy COPRAS, and Fuzzy AHP to rank enablers, barriers, and sustainability factors.
- **Case Studies**: Examining real-world implementations of Industry 4.0 technologies in Indian construction firms.
- Surveys and Expert Interviews: Collecting data from industry stakeholders to understand perceptions and challenges.

Key Findings

- 1. **Enablers**: Strategic planning, government regulations, and technological innovations like AI, IoT, and BIM were critical.
- 2. **Barriers**: High initial costs, lack of skilled workforce, and cybersecurity threats emerged as significant challenges.
- 3. **Sustainability Impact**: Industry 4.0 technologies enhanced efficiency, reduced waste, and improved safety, addressing the triple bottom line dimensions.
- 4. **Risk Perceptions**: Cybersecurity risks and data privacy were the most critical concerns for stakeholders.

Implications

The findings underscore the need for a robust framework to facilitate Industry 4.0 adoption. By addressing barriers and leveraging enablers, the construction industry can achieve significant advancements in sustainability, productivity, and competitiveness.

Recommendations and Future Research

- **Policy Recommendations**: Develop standardized regulations and offer financial incentives to reduce adoption barriers.
- **Training Programs**: Enhance workforce readiness through industry-academia collaboration.
- Technology Customization: Tailor Industry 4.0 solutions to local contexts.
- Future research should explore long-term impacts of Industry 4.0 adoption on job markets and urban infrastructure planning.

Conclusions and Limitations

The research highlights Industry 4.0 as a pivotal driver for sustainable transformation in construction. However, its adoption is constrained by financial, technological, and organizational challenges. Limitations include the focus on Indian contexts and the reliance on self-reported data, which may introduce biases.

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List of Abbreviations

- AI Artificial Intelligence
- **AR** Augmented Reality
- **BIM** Building Information Modeling
- o CPS Cyber-Physical Systems
- IoT Internet of Things
- ML Machine Learning
- 3D Printing Three-Dimensional Printing
- ROI Return on Investment
- VR Virtual Reality
- o SWARA Step-wise Weight Assessment Ratio Analysis
- AHP Analytic Hierarchy Process
- o DEMATEL Decision Making Trial and Evaluation Laboratory
- SMEs Small and Medium-Sized Enterprises
- FAHP Fuzzy Analytic Hierarchy Process
- FDEMATEL Fuzzy DEMATEL
- o Fuzzy SWARA Fuzzy Step-wise Weight Assessment Ratio Analysis
- o **DT** Digital Twin
- SML Supervised Machine Learning
- ERP Enterprise Resource Planning
- LCA Life Cycle Assessment
- DSS Decision Support System
- **RFID** Radio-Frequency Identification
- o UAV Unmanned Aerial Vehicle
- PPE Personal Protective Equipment
- GDPR General Data Protection Regulation
- **CT** Construction Technology

1 Introduction

This chapter serves as a foundational section that outlines the primary goals of this thesis, which are to identify and analyze the key factors influencing the adoption of Industry 4.0 technologies in the Indian construction industry, with a focus on sustainability and practical implementation. It provides an overview of the impact of Industry 4.0 on the construction industry, emphasizing the significance of these technologies in enhancing economic, environmental, and social performance. The chapter also highlights the current practices in the Indian construction industry, comparing them with global standards, and identifies critical enablers and barriers to effective technology adoption. The chapter concludes with a detailed explanation of the thesis structure, outlining how each subsequent chapter will contribute to addressing the identified research gaps and objectives.

1.1 Industry 4.0

Industry 4.0, also known as the Fourth Industrial Revolution, represents a significant transformation in the manufacturing and production sectors, driven by the integration of digital technologies. It involves the convergence of cyber-physical systems, the Internet of Things (IoT), cloud computing, and artificial intelligence (AI) to create smart factories where machines communicate and cooperate with each other and humans in real-time (Kagermann, 2015). This transformation is not just about implementing new technologies but also about creating new ways of organizing production processes.

Key Components of Industry 4.0

- a) **Cyber-Physical Systems (CPS):** These are integrations of computation, networking, and physical processes, where embedded computers and networks monitor and control physical processes with feedback loops (Lee et al., 2015). CPS plays a crucial role in the development of smart factories by enabling real-time data collection and analysis.
- b) Internet of Things (IoT): IoT allows devices to connect and communicate with each other over the internet. In Industry 4.0, IoT enables machines to share information, initiate actions, and control each other independently (Atzori, Iera, & Morabito, 2010). This connectivity is fundamental to the development of automated and interconnected production systems.
- c) Big Data and Analytics: The vast amount of data generated by CPS and IoT devices requires advanced analytics to extract valuable insights. Big Data analytics enables companies to optimize their operations, predict failures, and improve decision-making processes (Wang et al., 2016).
- d) Artificial Intelligence (AI) and Machine Learning (ML): AI and ML are pivotal in enabling machines to learn from data, adapt to new inputs, and perform tasks that traditionally required human intelligence. In the context of Industry 4.0, AI and ML facilitate predictive maintenance, quality control, and process optimization (Russell & Norvig, 2016).
- e) **Cloud Computing:** Cloud computing provides the infrastructure necessary to store and process the massive amounts of data generated by Industry 4.0 technologies. It

offers scalable resources that enable companies to access and analyze data from anywhere at any time (Marston et al., 2011).

"The construction industry, traditionally slow to adopt new technologies, is beginning to embrace Industry 4.0 principles. The integration of digital tools and processes in construction is leading to improved project management, reduced costs, and enhanced safety. For example, Building Information Modeling (BIM) combined with IoT devices allows for real-time monitoring of construction projects, leading to better decision-making and resource management (Oesterreich & Teuteberg, 2016). While the potential benefits of Industry 4.0 are significant, challenges such as cybersecurity risks, the need for a skilled workforce, and the high cost of implementation remain. Addressing these challenges requires collaboration between industry, academia, and government to develop standards, training programs, and policies that support the widespread adoption of Industry 4.0 (Schwab, 2016). Industry 4.0 represents a paradigm shift in the manufacturing and construction industry, driven by the integration of advanced digital technologies. While the benefits are clear, the challenges must be addressed to fully realize the potential of this revolution.

1.2 Construction 4.0

Construction 4.0 is the adaptation of Industry 4.0 principles specifically tailored to the construction industry. It embodies the integration of advanced technologies and digital tools to transform construction practices, aiming to enhance efficiency, productivity, and safety in the industry (Bimschas et al., 2020). This new era leverages innovations such as Building Information Modeling (BIM), Internet of Things (IoT), robotics, and artificial intelligence (AI) to revolutionize construction processes.

a) Building Information Modeling (BIM): BIM is a digital representation of the physical and functional characteristics of a facility. It allows for the creation of 3D models that integrate various aspects of a construction project, such as design, materials, and timelines (Eastman et al., 2011). BIM facilitates better project coordination, reduces errors, and improves decision-making by providing a comprehensive view of the project.

- b) Internet of Things (IoT): IoT involves the deployment of sensors and devices that collect and transmit data over the internet. In construction, IoT applications include smart wearables for worker safety, sensors for equipment monitoring, and real-time tracking of materials and progress (Díaz et al., 2018). These technologies provide valuable insights that enhance project management and operational efficiency.
- c) **Robotics and Automation:** Robotics and automation are increasingly used in construction to perform repetitive or hazardous tasks. Examples include robotic arms for bricklaying, drones for site surveys, and automated machinery for material handling (Gosling et al., 2015). These innovations improve productivity and safety by reducing manual labor and minimizing human error.
- d) Artificial Intelligence (AI) and Machine Learning (ML): AI and ML are used to analyze data, predict outcomes, and optimize processes. In construction, AI can be applied to tasks such as predictive maintenance, risk assessment, and project scheduling (Chong et al., 2017). Machine learning algorithms can analyze historical data to improve project estimates and decision-making.
- e) Augmented Reality (AR) and Virtual Reality (VR): AR and VR technologies provide immersive experiences that enhance design visualization and training. For example, VR can be used to create virtual walkthroughs of buildings before construction begins, while AR can overlay digital information onto physical environments to assist in on-site tasks (Pereira et al., 2017).

Construction 4.0 is transforming the industry by addressing long-standing challenges such as inefficiency, safety concerns, and project delays. By integrating advanced technologies, Construction 4.0 improves project outcomes through better planning, real-time monitoring, and enhanced collaboration (Goulding et al., 2017). Despite its potential, Construction 4.0 faces several challenges, including high initial costs, the need for skilled workforce, and data security concerns. Addressing these challenges requires collaboration among industry stakeholders, continuous research and development, and the establishment of standards and best practices (Bock et al., 2016).

Construction 4.0 represents a significant advancement in the construction industry, driven by the integration of digital technologies and data-driven approaches. By leveraging tools such as BIM, IoT, robotics, and AI, the construction industry can achieve greater efficiency, safety, and productivity.

1.3 Industry 4.0 in Construction: Focus on Developing Nations (India)

Industry 4.0, characterized by the integration of digital technologies into manufacturing and production, is beginning to make significant inroads into the construction industry. While much of the focus has been on advanced economies, developing nations, particularly India, are also adopting these technologies. The integration of Industry 4.0 technologies in construction holds the promise of addressing inefficiencies and modernizing the sector in these regions (Kumar et al., 2021). BIM is becoming increasingly relevant in the Indian construction industry. It provides a digital representation of physical and functional characteristics, facilitating improved project coordination and management. In India, BIM adoption is being driven by both government initiatives and private sector projects aimed at improving infrastructure quality and efficiency (Saini et al., 2020). IoT applications in construction, such as smart sensors and connected machinery, are being explored in India to enhance real-time monitoring and management of construction sites. IoT enables better tracking of project progress, resource utilization, and safety conditions, which is critical for improving productivity and reducing delays in a country with rapid urbanization and infrastructure needs (Singh & Kumar, 2019). The use of robotics in construction is still in its nascent stages in India. However, there is growing interest in automated machinery for tasks such as bricklaying and concrete pouring. The deployment of drones for site surveys and progress monitoring is also gaining traction, offering potential improvements in efficiency and accuracy (Rao & Kumar, 2021). Artificial Intelligence (AI) and Machine Learning (ML) are being applied in the Indian construction industry to enhance project planning and management. AI algorithms are used for predictive maintenance, risk assessment, and optimizing construction schedules. These technologies are particularly valuable in a developing country where resource management and cost control are crucial (Sharma et al., 2020). Augmented Reality (AR) and Virtual Reality (VR) technologies are beginning to be utilized in India for design visualization and training. AR applications help workers by overlaying digital information onto physical environments, while VR provides immersive experiences for design reviews and client presentations (Kumar et al., 2021).

Challenges in Adopting Industry 4.0 in India

- a) Infrastructure and Investment: The adoption of Industry 4.0 technologies in India faces challenges related to inadequate infrastructure and high initial costs. Developing the necessary digital infrastructure and making substantial investments in technology are significant hurdles (Saini et al., 2020).
- b) Skilled Workforce: There is a shortage of skilled professionals who are proficient in Industry 4.0 technologies. Training and upskilling the workforce are essential for successful implementation (Singh & Kumar, 2019).
- c) **Regulatory and Standardization Issues:** The lack of standardized regulations and guidelines for Industry 4.0 technologies can hinder their adoption. Establishing clear standards and policies is crucial for ensuring consistency and quality in construction practices (Rao & Kumar, 2021).
- d) Data Security and Privacy: With the increased use of digital technologies, data security and privacy concerns are becoming more prominent. Ensuring robust cybersecurity measures is essential to protect sensitive information (Sharma et al., 2020).

For India to fully realize the benefits of Industry 4.0 in construction, there must be a concerted effort to address these challenges. Government support, investment in infrastructure, and initiatives to develop a skilled workforce are critical. Additionally, fostering innovation and collaboration between industry stakeholders and educational institutions can drive the adoption of these technologies (Kumar et al., 2021).

Industry 4.0 technologies offer significant opportunities for the construction industry in developing nations like India. While there are challenges to overcome, the potential benefits in terms of efficiency, productivity, and quality make it a promising avenue for development. With continued focus and investment, India can harness the power of Industry 4.0 to transform its construction industry.

1.4 Industry 4.0 in Construction for Achieving Sustainability in Developing Nations: A Focus on India

Industry 4.0, characterized by the integration of digital technologies and cyber-physical systems, has the potential to transform the construction industry by enhancing sustainability. In developing nations, including India, this transformation is crucial for addressing the pressing social, economic, and environmental challenges associated with rapid urbanization and infrastructure development (Kumar et al., 2021). By leveraging Industry 4.0 technologies, the construction industry can make significant strides towards sustainability in these areas.

Environmental Sustainability

- Resource Efficiency and Waste Reduction: Industry 4.0 technologies such as Building Information Modeling (BIM) and Internet of Things (IoT) can significantly improve resource efficiency and reduce waste. BIM enables precise planning and simulation, which helps in optimizing material use and minimizing construction waste (Saini et al., 2020). IoT sensors track material usage in realtime, allowing for better inventory management and reducing excess consumption (Singh & Kumar, 2019).
- 2. Energy Efficiency and Emission Reduction: Smart building systems, powered by IoT and AI, can optimize energy consumption by adjusting lighting, heating, and cooling based on real-time occupancy and weather conditions. This results in significant reductions in energy use and greenhouse gas emissions (Sharma et al., 2020). In India, where energy demand is rapidly increasing, these technologies can help mitigate environmental impact and support sustainable development goals.
- 3. Sustainable Construction Practices: Robotics and automation can streamline construction processes, reducing the environmental footprint of construction activities. For instance, automated machinery can perform tasks with greater precision, reducing the need for heavy equipment that contributes to soil erosion and pollution (Rao & Kumar, 2021). Additionally, the use of drones for site inspections can minimize the environmental impact associated with traditional survey methods.

Economic Sustainability

- a) Cost Efficiency and Resource Optimization: Industry 4.0 technologies contribute to cost savings by improving project planning, execution, and management. BIM facilitates accurate cost estimation and budget management, reducing the likelihood of cost overruns (Kumar et al., 2021). AI-driven analytics help optimize construction schedules and resource allocation, enhancing overall efficiency and reducing operational costs.
- b) Improved Productivity and Competitiveness: Automation and robotics increase construction productivity by performing repetitive and labor-intensive tasks more efficiently. This leads to faster project completion times and reduced labor costs, enhancing the competitiveness of construction firms (Gosling et al., 2015). For developing nations like India, where labor costs and productivity are critical issues, these improvements can drive economic growth and development.
- c) Job Creation and Skill Development: While automation may lead to the displacement of certain jobs, it also creates new opportunities for skilled workers in areas such as technology management and maintenance. By investing in training and skill development, the construction industry can foster job creation and support economic stability (Sharma et al., 2020).

Social Sustainability

- a) Safety and Health: Industry 4.0 technologies improve construction site safety and worker health. IoT devices and wearable sensors can monitor workers' vital signs and detect hazardous conditions, reducing the risk of accidents and health issues (Díaz et al., 2018). Robotics and automation reduce the need for manual labor in dangerous tasks, further enhancing worker safety.
- b) Quality of Life: Smart building technologies contribute to better living conditions by creating more comfortable and energy-efficient environments. In rapidly urbanizing areas of India, these technologies can improve the quality of housing and infrastructure, benefiting residents and enhancing overall well-being (Pereira et al., 2017).

c) Community Engagement and Transparency: Digital technologies facilitate better communication and transparency between construction firms and local communities. Platforms for stakeholder engagement and feedback enable communities to participate in decision-making processes, ensuring that construction projects align with local needs and preferences (Kumar et al., 2021).

Despite the potential benefits, several challenges must be addressed to fully leverage Industry 4.0 for sustainability in India:

- a) **Infrastructure and Investment:** Developing the necessary digital infrastructure and securing investment for Industry 4.0 technologies are major hurdles. Public-private partnerships and government support are essential for overcoming these barriers (Saini et al., 2020).
- b) Skill Development: There is a need for comprehensive training programs to develop a workforce skilled in Industry 4.0 technologies. Collaboration between educational institutions and industry stakeholders is crucial for this purpose (Singh & Kumar, 2019).
- c) Regulatory Framework: Establishing clear regulations and standards for Industry 4.0 technologies is necessary to ensure their effective and safe implementation (Rao & Kumar, 2021).

Industry 4.0 technologies offer significant opportunities for achieving sustainability in the construction industry of developing nations, particularly India. By enhancing environmental stewardship, economic efficiency, and social well-being, these technologies can drive progress towards sustainable development goals. Addressing the associated challenges through strategic investment, skill development, and regulatory frameworks will be key to realizing these benefits.

1.5 Research Objectives

The research objectives were formulated following a thorough review of the literature and consultations with both academic and industry experts.

Objective 1: To study and analyze various factors in construction from Industry 4.0 perspectives.

Objective 2: To identify and rank significant Industry 4.0 Enablers in Indian construction industry.

Objective 3: To identify and prioritize significant Industry 4.0 Barriers in Indian construction industry.

Objective 4: To identify and prioritize sustainability criterias for Industry 4.0 adoption in Indian construction industry.

Objective 5: To analyze and rank perceived risks of Industry 4.0 adoption from Indian Customer Perspectives.

1.6 Scope of the research study

This study investigates the impact of Industry 4.0 technologies on the construction industry, with a focus on the triple bottom line dimensions—economic, environmental, and social performance. It encompasses identifying and ranking the key enablers and barriers for Industry 4.0 adoption in Indian construction projects, analyzing the challenges and opportunities for sustainable implementation, and examining customer perceptions of technology adoption. The scope includes a comprehensive review of current practices, empirical analysis, and the formulation of strategies to enhance the effective integration of these technologies. The findings of this study will provide valuable insights into how Industry 4.0 technologies can be leveraged to improve sustainability in construction. By identifying and ranking enablers and barriers, the research will help in developing practical frameworks for technology adoption and overcoming obstacles. The study will also contribute to a better understanding of customer perspectives in developing nations, facilitating the customization of technology solutions to meet local needs. Overall, this

research aims to enhance the theoretical and practical understanding of Industry 4.0 technologies in construction, promoting their effective and sustainable integration.

1.7 Overview of research design and method

The research will investigate Industry 4.0 in the Indian construction industry through a mixed-method approach. Initially, a **Systematic Literature Review** will provide a foundational understanding of current knowledge and identify gaps. To identify and rank significant factors, the study will use **In-depth Interviews** with industry experts and **Case Studies** of firms adopting Industry 4.0 technologies, applying **Fuzzy SWARA** and **Fuzzy COPRAS** for enablers, and **Fuzzy AHP** for barriers, sustainability dimensions and perceived risks. Challenges and opportunities in sustainable implementation will be analyzed using a combination of literature review. This integrated approach aims to provide a comprehensive analysis of Industry 4.0's impact and adoption challenges in the Indian construction industry.

1.8 Research Contributions

This research makes several significant contributions to the existing body of knowledge on Industry 4.0 technologies in the construction industry, with a particular focus on sustainability and practical implementation.

- a) Expanding Understanding of Industry 4.0's Impact on Sustainability: The study provides a comprehensive analysis of how Industry 4.0 technologies influence the sustainable dimensions—economic, environmental, and social performance—within the construction industry. By addressing the gap in understanding the full spectrum of impacts, the research offers insights into how these technologies can be integrated more effectively to promote sustainability in construction practices.
- b) Identification and Prioritization of Industry 4.0 Enablers and Barriers: The research identifies and systematically ranks the key enablers , barriers, sustainability criterias and risks for the effective application of Industry 4.0 technologies in Indian construction projects. Through the use of advanced decision-making methods like Fuzzy SWARA, Fuzzy COPRAS, and Fuzzy AHP,

the study provides practical insights into which factors are most critical for successful technology adoption. This contribution is essential for developing robust project management frameworks that leverage Industry 4.0 technologies.

- c) Analysis of Challenges and Opportunities in Sustainable Implementation: The research delves into the challenges and opportunities associated with the sustainable implementation of Industry 4.0 technologies in construction. By applying tools like Fuzzy AHP, the study analysis factors that are crucial for developing strategies and address the complexities of integrating advanced technologies in a sustainable manner.
- d) Insight into Customer Perspectives in Developing Nations: One of the unique contributions of this research is its focus on customer perspectives in developing nations, particularly in the context of Industry 4.0 adoption in construction. By examining perceived risks and their impact on technology adoption, the study provides valuable guidance for customizing technology solutions to meet local needs and overcome resistance. This contribution is significant for ensuring the successful adoption of Industry 4.0 technologies in diverse socio-economic contexts.

Overall, this research advances both the theoretical and practical understanding of Industry 4.0 technologies in the construction industry, offering valuable insights for academics, practitioners, and policymakers involved in promoting sustainable and innovative construction practices.

2 Literature Review

This chapter provides a comprehensive literature review on Industry 4.0 in the construction industry, focusing on its enablers, barriers, challenges, opportunities, impacts on sustainability, and perceived risks. It highlights key enablers such as employee training, strategic planning, stakeholder investment, and advanced technologies like AI, IoT, robotics, and BIM, which drive the adoption of Industry 4.0. The chapter also addresses significant barriers, including high implementation costs, skill gaps, regulatory challenges, and market resistance. It discusses opportunities and challenges associated with cutting-edge technologies, emphasizing their potential to improve efficiency, safety, and project outcomes. The chapter further explores the role of Industry 4.0 in achieving sustainability by contributing to social, economic, and environmental goals through waste reduction, resource optimization, and energy efficiency. Additionally, it identifies perceived risks such as cybersecurity threats, data privacy concerns, and resistance to change, which hinder widespread adoption. Finally, the chapter reviews existing research studies, providing insights into the benefits, barriers, and strategies for implementing Industry 4.0 technologies in construction

2.1 Industry 4.0 Enablers

The integration of Industry 4.0 technologies into the construction industry, particularly in developing countries like India, necessitates the identification and implementation of critical enablers that can promote wider adoption and effective application. These enablers serve as key areas of activity that influence companies to achieve their objectives and mitigate the risk of project failures. The successful implementation of Industry 4.0 in construction is heavily reliant on these enablers, which act as powerful management tools (Dallasega et al., 2018). These enablers include a mix of human, technological, and regulatory factors. Employer training combined with corporate ethics is a crucial starting point, ensuring that workers receive continuous education on Industry 4.0 technologies such as robotics, automation, and artificial intelligence, while maintaining adherence to corporate ethics and safety standards (Santos et al., 2020). Through such programs, employees stay up-to-date with the latest technological advancements, which is vital for maintaining competitiveness in a rapidly changing industry.

Organizational strategic planning plays an equally critical role in adopting Industry 4.0. This enabler ensures that long-term corporate goals are aligned with the integration of smart technologies such as automation, digital twins, and building information modeling (BIM). Effective strategic planning enables firms to stay ahead of the curve in digital transformation (Mardani et al., 2018). Moreover, fostering a risk-taking behavior within the organization encourages innovation by supporting experimentation with new technologies, even when the outcomes may not be guaranteed (Luthra et al., 2021). This willingness to take calculated risks is essential for adapting to the fast-paced changes in Industry 4.0.

Government regulations also have a significant influence on the adoption of Industry 4.0 technologies. Regulatory bodies shape the framework within which construction companies operate, encouraging or sometimes inhibiting the use of technologies like BIM, robotics, and other digital solutions (Mahmud et al., 2022). Regulatory support can lead to faster technological adoption, as companies feel more confident about compliance and standardization.

Rewards and incentives are another key enabler, motivating employees and stakeholders to embrace new technologies. Offering both financial and non-financial rewards helps to boost morale and engagement, ensuring that everyone in the organization is committed to adopting and utilizing Industry 4.0 tools effectively (Khan & Farooq, 2021). Alongside this, profitability becomes a driver, as the adoption of advanced technologies like artificial intelligence (AI), 3D printing, and automation improves productivity, reduces project delays, and cuts costs by minimizing waste and material usage (Ustundag & Cevikcan, 2018).

Stakeholder investment is essential in driving the shift towards smart technologies. Involving stakeholders ensures that there is adequate funding and support for integrating innovative solutions, which in turn leads to more sustainable and efficient project outcomes (Dallasega et al., 2020). This drive is fueled by market demand, as consumers increasingly expect high-quality, sustainable, and faster construction solutions. Industry 4.0 technologies allow construction firms to meet these demands more effectively (Holbert & Garcia, 2020).

Several technological advancements are central to Industry 4.0. Artificial intelligence (AI) is instrumental in automating decision-making processes, performing predictive analytics, and improving project management by providing data-driven insights that enhance accuracy and reduce errors (Bock & Linner, 2021). 3D printing has revolutionized the construction industry by enabling modular and custom-built components to be created efficiently, reducing both material waste and project timelines (Wu et al., 2018). Building Information Modeling (BIM) and digital twins play a key role in the planning and execution stages of construction projects by providing real-time synchronization of data and virtual representations of structures, ensuring better project management (Eastman et al., 2018).

The Internet of Things (IoT) enables the connection of construction machinery and equipment to the internet, allowing for real-time data collection and analysis. This facilitates smarter construction processes and helps in monitoring and managing resources

more effectively (Rose et al., 2020). Robotics and automation are being increasingly applied in tasks such as bricklaying, welding, and excavation, improving safety, reducing human error, and speeding up project timelines (Bogue, 2021).

Cloud computing and big data analytics support centralized data management, making real-time collaboration possible across remote construction sites. This enables efficient project tracking and predictive maintenance by processing large datasets collected from different sources (Zaheer et al., 2019; Bilal et al., 2016). Cyber-Physical Systems (CPS) integrate physical construction processes with digital systems, enabling real-time monitoring, autonomous decision-making, and remote project management (Trentesaux et al., 2019).

Additionally, augmented reality (AR) and virtual reality (VR) technologies provide enhanced visualization of construction designs, enabling stakeholders to validate designs before implementation, offer safety training, and facilitate better collaboration among project teams (Wang et al., 2020). Blockchain technology ensures transparency and security across the supply chain, fostering trust by enabling secure transactions and contract management (Li et al., 2021).

In terms of physical advancements, smart sensors are employed to monitor environmental conditions, material performance, and the structural health of buildings in real-time, ensuring more responsive and adaptive construction processes (Anil et al., 2018). Drones or unmanned aerial vehicles (UAVs) assist with surveying, site monitoring, and inspections, providing highly accurate data with minimal human intervention (Irizarry et al., 2019). Wearable technology, such as smart helmets and vests, improves worker safety by monitoring health and environmental conditions and providing real-time communication on-site (Teizer et al., 2017).

Another significant innovation is the use of self-healing materials, which autonomously repair damage, extending the lifespan of structures and reducing maintenance costs (De Belie et al., 2020). Collaborative robots (cobots) work alongside human laborers to perform precision tasks, further enhancing productivity and safety on construction sites (Bogue, 2016).

The use of digital supply chain management ensures smoother project execution by integrating Industry 4.0 technologies to automate processes, reduce delays, and lower costs (Hofmann & Rüsch, 2017). Similarly, 5G networks provide the high-speed connectivity needed for real-time data transmission and collaboration on construction projects (Liu et al., 2020). Mobile and cloud computing allow for project management and collaboration, even in remote areas, providing teams with access to real-time data and updates (Turk & Klinc, 2017).

For a successful transition to Industry 4.0, employee training is critical. Providing workers with the necessary skills to operate advanced technologies like AI, robotics, and big data analytics ensures that companies can fully realize the benefits of these innovations (Nascimento et al., 2019). The importance of budget allocation for the adoption and maintenance of Industry 4.0 technologies cannot be overstated, as this ensures the procurement and smooth implementation of necessary tools (Latan et al., 2021). Additionally, secure industrial practices are vital to protecting the vast amount of data and digital systems associated with Industry 4.0 technologies, ensuring cybersecurity and system integrity (Seuring et al., 2019).

Finally, additive manufacturing, also known as 3D printing, has a profound impact on construction processes by enabling the precise creation of complex structures while minimizing waste (Menegon & Isatto, 2023). The use of big data analytics helps in processing large amounts of data generated by these technologies, aiding decision-making and process optimization (Jha, 2022). Blockchain technology further secures transaction and contract management, ensuring data integrity and trust among all stakeholders involved (Yap et al., 2021).

Standardization and planning are essential to ensure efficient resource usage and reduce environmental impacts, while the capability and experience of contractors are crucial for effectively managing the integration of complex construction technologies (Norouzi et al., 2021; Wuni & Shen, 2020). Engaging high management early in the adoption process ensures that organizations secure the commitment and resources needed for successful implementation, while maintaining a well-trained and adaptable workforce through continuous training is indispensable for keeping up with technological advancements (Leesakul et al., 2022). Additionally, effective site management and supply chain management optimize construction activities and ensure that materials are available when needed, minimizing project delays (Wuni & Shen, 2020).

The study has identified 35 enablers through systematic literature review that encourage implementation of Industry 4.0 as shown in **Table 1**. The successful integration of Industry 4.0 technologies in the construction industry requires a comprehensive approach that incorporates both organizational and technological enablers. By focusing on these critical enablers, companies in developing countries can overcome barriers to adoption and achieve significant improvements in project management, sustainability, and overall performance. Addressing these enablers will also help in reducing the low adoption rates of Industry 4.0 technologies in residential construction projects in developing nations, thereby enhancing the global competitiveness of the construction industry.

S.No	Enabler Name	Description	References
1	Employer Training	Continuous skill development	Leesakul et al.,
	with Corporate	programs to ensure proficiency in	2022; Santos et al.,
	Ethics	Industry 4.0 technologies while	2020; Nascimento
		adhering to corporate ethics and	et al., 2019
		safety.	
2	Organization	Aligning organizational goals with	Mardani et al., 2018
	Strategic Planning	Industry 4.0 technologies, such as	
		automation and digital	
		transformation, to enhance	
		competitiveness and project	
		delivery.	
3	Risk-Taking	Encourages innovative approaches	Luthra et al., 2021
	Behavior	and the adoption of emerging	
		technologies, accepting the	
		associated risks to remain	
		competitive in the evolving	

 Table 1. Industry 4.0 Enablers in construction Industry

		market.	
4	Governmental	Legal frameworks and regulations	Mahmud et al.,
	Regulations	that support or hinder the adoption	2022
		of Industry 4.0 technologies in	
		construction, such as BIM and	
		robotics.	
5	Rewards and	Offering incentives (financial or	Khan & Farooq,
	Incentives	non-financial) to employees and	2021
		stakeholders to encourage the	
		adoption of advanced	
		technologies.	
6	Profitability	Enhancing cost efficiency,	Ustundag &
		productivity, and long-term	Cevikcan, 2018
		profitability by adopting Industry	
		4.0 technologies to reduce	
		construction time and material	
		waste.	
7	Stakeholder	Encouraging stakeholders to	Dallasega et al.,
	Investment	invest in smart technologies and	2020
		digital innovations for sustainable	
		and efficient project outcomes.	
8	Market Demand	Rising consumer demand for	Holbert & Garcia,
		sustainable, high-quality, and	2020
		faster construction projects drives	
		the need for Industry 4.0 adoption.	
9	Artificial	AI helps automate decision-	Bock & Linner,
	Intelligence (AI)	making, predictive analytics, and	2021
		project management in	
		construction, improving efficiency	
		and accuracy in project delivery.	

10	3D Printing	Using 3D printing technology to	Wu et al., 2018
10		create modular building	, a et all, 2010
		components, reducing waste and	
		enabling faster project completion	
11	D 111	in construction.	
11	Building	BIM facilitates virtual modeling of	
	Information	buildings, while Digital Twin	2018
	Modeling (BIM) &	enables real-time data	
	Digital Twin	synchronization for better project	
		monitoring and management.	
12	Internet of Things	IoT connects construction	Rose et al., 2020
	(IoT)	equipment and machinery to the	
		internet, allowing real-time data	
		collection and analysis for smart	
		construction projects.	
13	Robotics and	Robotics and automation	Bogue, 2021
	Automation	technologies are applied to tasks	
		such as bricklaying, welding, and	
		excavation, improving safety and	
		efficiency.	
14	Cloud Computing	Cloud-based platforms enable	Zaheer et al., 2019
		centralized management of	
		construction data, facilitating	
		remote collaboration and real-time	
		updates on project progress.	
15	Big Data Analytics	Big data enables the processing of	Bilal et al., 2016;
	8	vast datasets collected from	Jha, 2022
		various sources in construction,	
		aiding in predictive maintenance	
		and decision-making.	
16	Cubar Dhysical		Trontocouv et al
10	Cyber-Physical	CPS integrates physical	Trentesaux et al.,
	Systems (CPS)	construction processes with digital	2019

		systems, allowing for real-time	
		monitoring, autonomous decision-	
		making, and remote operations.	
17	Augmented Reality	AR and VR provide enhanced	Wang et al., 2020
	(AR) and Virtual	visualization for construction	
	Reality (VR)	projects, facilitating design	
		validation, safety training, and	
		collaboration among stakeholders.	
18	Blockchain	Blockchain ensures transparency	Li et al., 2021; Yap
	Technology	and security in the construction	et al., 2021
		supply chain by enabling secure	
		data sharing, contract	
		management, and transaction	
		tracking.	
19	Simulation Models	Simulation tools are used to test	Jupp et al., 2020
		construction processes and project	
		designs in a virtual environment to	
		optimize performance before	
		implementation.	
20	Smart Sensors	Smart sensors monitor	Anil et al., 2018
		environmental conditions,	
		material performance, and	
		structural health in real-time,	
		leading to more responsive and	
		adaptive construction.	
21	Drones (Unmanned	-	Irizarry et al., 2019
	Aerial Vehicles)	monitoring, and inspection,	, ,
	,	offering enhanced accuracy and	
		safety in construction operations.	
22	Wearable	Wearables such as smart helmets	Teizer et al., 2017
	Technology	and vests monitor workers' health,	
		enhance safety, and provide real-	
		·· 1	

		time communication on	
		construction sites.	
23	Self-Healing	Advanced materials capable of	Do Polio et el
25	e		
	Materials	autonomously repairing damage,	2020
		extending the lifespan of structures	
		and reducing maintenance costs in	
		construction.	
24	Digital Supply	Integrating Industry 4.0	Hofmann & Rüsch,
	Chain Management	technologies to streamline the	2017
		supply chain, improving	
		efficiency, reducing delays, and	
		lowering costs through automation	
		and data integration.	
25	Collaborative	Cobots work alongside human	Bogue, 2016
	Robots (Cobots)	workers to improve precision,	
		productivity, and safety in	
		construction tasks such as material	
		handling and assembly.	
26	Mobile and Cloud		Turk & Klinc, 2017
20	Computing	facilitate real-time collaboration,	1 din <i>co</i> 111110, 2017
	computing	data access, and project	
		ý 1 J	
		management in construction, even	
		in remote areas.	
27	5G Networks	The implementation of 5G	Liu et al., 2020
		networks enables faster	
		communication, real-time data	
		transmission, and connectivity on	
		construction sites, boosting	
		productivity.	
28	Integrated Industrial	The seamless integration of	Devi et al., 2021
	Systems	industrial systems is essential for	
		the efficient functioning of	

		Industry 4.0 technologies in	
		construction.	
29	Budget Allocation	Allocating a dedicated budget to	Latan et al., 2021
	for Industry 4.0	support the adoption of Industry	
		4.0 technologies is critical for	
		procurement, implementation, and	
		maintenance.	
30	Secure Industrial	Ensuring the security of industrial	Seuring et al., 2019
	Practices	practices is essential to protect data	
		and systems associated with	
		Industry 4.0 technologies.	
31	Additive	Additive manufacturing, or 3D	Menegon & Isatto,
	Manufacturing	printing, enables the creation of	2023
		complex structures with high	
		precision, reducing material waste	
		and accelerating construction	
		processes.	
32	Standardization and	Developing standardized	Norouzi et al., 2021
	Planning	processes and effective planning	
		systems is crucial for the efficient	
		use of resources and the reduction	
		of environmental impacts in	
		construction.	
33	Contractor	The capability and experience of	Wuni & Shen, 2020
	Capability and	contractors are key to the	
	Experience	successful implementation of	
		Industry 4.0 technologies,	
		managing complex construction	
		technologies effectively.	
34	Early Engagement	Involving senior management	Wuni & Shen, 2020
	of High	early in Industry 4.0 adoption is	
	Management	essential for securing commitment	
	of High	early in Industry 4.0 adoption is	

		and resources needed for	
		successful implementation.	
35	Site Management	Effective site and supply chain	Wuni & Shen, 2020
	and Supply Chain	management optimizes	
	Management	construction activities, minimizes	
		delays, and ensures material	
		availability for smooth execution.	

2.2 Industry 4.0 Barriers

The adoption of Industry 4.0 technologies in the construction industry faces several significant barriers. These barriers can be categorized into financial, technological, regulatory, organizational, and market-related challenges, each of which poses unique obstacles to the successful integration and implementation of advanced technologies. **Table 2** illustrates summary of 36 Industry 4.0 barriers in construction industry identified through systematic literature review."

One of the prominent barriers highlighted is the **high initial investment** required, which can particularly deter smaller firms with limited financial resources (Kamarudin et al., 2019). This investment often comes with **uncertain returns**, leading to reluctance among firms to commit to long-term technological advancements (Olsson et al., 2021). Compounding this issue is the **lack of funding** available for many construction companies, further limiting their ability to implement these new technologies (Hartmann & Fischer, 2018).

Cost-benefit analysis challenges also affect decision-making as construction firms struggle to assess the long-term value of these technologies (Spaan & Abraham, 2023). Moreover, the **complexity of Industry 4.0 technologies** creates a significant barrier, as firms may find it difficult to understand and effectively implement these innovations (Kumar et al., 2021). Additionally, the absence of **universal standards and protocols** within the construction industry further complicates integration (Nagy et al., 2021).

Data management and security issues arise due to the large volumes of data generated by Industry 4.0 technologies, raising concerns over securing this data (Jayaraman et al.,

2018). Meanwhile, the **skill gaps and training needs** for managing and implementing these technologies pose a significant challenge for firms lacking in-house expertise (Kamarudin et al., 2019). In terms of legal considerations, **privacy regulations** and **safety and liability concerns** can delay technological adoption due to stringent regulatory requirements (Hartmann & Fischer, 2018; Spaan & Abraham, 2023).

Furthermore, **ethical and social implications**, such as job displacement due to automation, also create hesitancy in adopting these advanced technologies (Olsson et al., 2021). Meanwhile, **poor tax rebates** and a **lack of leadership and vision** within firms hinder the drive for innovation (Kumar et al., 2021; Nagy et al., 2021). Resistance to change is a recurring theme in many conservative industries like construction, making the adoption of Industry 4.0 even more difficult (Jayaraman et al., 2018).

Market fragmentation, particularly with small and medium-sized enterprises (SMEs), and **limited customer awareness** further contribute to the slow pace of technological diffusion (Spaan & Abraham, 2023; Olsson et al., 2021). Challenges such as **vendor lockin** and **market volatility** also limit flexibility and investment potential (Hartmann & Fischer, 2018; Nagy et al., 2021). Integrating new technologies with **legacy systems** remains a significant technical challenge, as many firms continue to rely on outdated systems (Amiri et al., 2022). Additionally, the risk of **cybersecurity threats** remains high, particularly as digital infrastructures expand (Jayaraman et al., 2018).

Regulatory compliance and **interoperability issues** also serve as substantial barriers, with firms struggling to navigate complex regulations and integrate diverse systems (Kamarudin et al., 2019; Olsson et al., 2021). **Cultural resistance** and **lack of collaboration** in the supply chain exacerbate the challenge of industry-wide technological integration (Hartmann & Fischer, 2018; Spaan & Abraham, 2023).

Other barriers include **insufficient government support** in terms of policies and incentives (Kumar et al., 2021), as well as **infrastructure limitations** in underdeveloped areas (Rao et al., 2020). The **aging workforce** and the **limited R&D** in the construction industry slow down technological adoption (Zhang et al., 2022; Olsson & Spaan, 2021). Finally, issues such as **lack of pilot projects**, **environmental and sustainability**

concerns, and **digital twins expertise** further complicate the implementation of Industry 4.0 (Hartmann & Fischer, 2018; Kamarudin et al., 2019; Amiri et al., 2022).

S.No.	Barrier Name	Description	References
1	High Initial	Significant capital is required for	Kamarudin et al.,
	Investment	the implementation of Industry	2019
		4.0 technologies, which can be a	
		deterrent for smaller firms with	
		limited budgets.	
2	Uncertain Return on	There is uncertainty about the	Olsson et al., 2021
	Investment	return on investment (ROI) for	
		Industry 4.0, making firms	
		reluctant to commit to long-term	
		investments.	
3	Lack of Funding	Many construction companies	Hartmann &
		lack the necessary financial	Fischer, 2018
		resources to invest in new	
		technologies required for Industry	
		4.0.	
4	Cost-Benefit	Difficulty in accurately assessing	Spaan &
	Analysis Challenges	the cost-benefit ratio of Industry	Abraham, 2023
		4.0 technologies, which affects	
		decision-making processes.	
5	Complexity of	The high complexity of Industry	Kumar et al., 2021
	Technologies	4.0 technologies poses a	
		significant challenge for	
		construction firms in terms of	
		understanding and	
		implementation.	

Table 2. Industry 4.0 Barriers in construction industry

6	Poor Standards and	The absence of universal	Nagy et al., 2021
	Protocols	standards and protocols in the	
		construction sector makes it	
		difficult to integrate Industry 4.0	
		technologies.	
7	Data Management	Managing and securing the large	Jayaraman et al.,
	and Security	volumes of data generated by	2018
		Industry 4.0 technologies is a	
		concern for construction firms.	
8	Skill Gaps and	There is a lack of skilled personnel	Kamarudin et al.,
	Training Needs	to effectively implement and	2019
		manage Industry 4.0 technologies	
		in the construction sector.	
9	Privacy Regulations	Compliance with stringent	Hartmann &
		privacy regulations can	Fischer, 2018
		complicate the adoption of digital	
		technologies.	
10	Safety and Liability	Complex safety and liability	Spaan &
	Regulations	regulations in the construction	Abraham, 2023
		industry can delay the	
		implementation of advanced	
		technologies.	
11	Ethical and Social	The potential ethical and social	Olsson et al., 2021
	Implications	consequences of automation and	
		job displacement create hesitancy	
		in adopting Industry 4.0.	
12	Poor Tax Rebates	Inadequate tax incentives or	Kumar et al., 2021
		rebates from the government for	
		firms adopting new technologies	
		further hinder investment.	
13	Lack of Leadership	The absence of strong leadership	Nagy et al., 2021
	and Vision	and a clear vision for the future of	

		toologia in construction former	
		technology in construction firms	
		limits the adoption of Industry 4.0.	
14	Resistant to Change	Resistance to change, especially	Jayaraman et al.,
		in traditionally conservative	2018
		industries like construction, poses	
		a barrier to technological	
		adoption.	
15	Short-Term Focus	The industry's focus on short-term	Hartmann &
	and Risk Aversion	gains and aversion to risk	Fischer, 2018
		discourages investment in long-	
		term technological advancements.	
16	Lack of	Construction firms face difficulty	Kamarudin et al.,
	Performance	in defining and measuring the	2019
	Measures	performance indicators for	
		Industry 4.0 technologies,	
		complicating decision-making.	
17	Market	The fragmentation of the	Spaan &
	Fragmentation	construction market, with many	Abraham, 2023
		small and medium-sized	
		enterprises (SMEs), makes it	
		difficult to achieve uniform	
		technological adoption.	
18	Limited Customer	A lack of awareness among	Olsson et al., 2021
	Awareness	customers about the potential	- 1000m et un, 2021
	1 1 W 41 011035	benefits of Industry 4.0	
		5	
		technologies reduces demand and	
		pressure for adoption by	
		construction firms.	
19	Vendor Lock-In	Dependency on a specific vendor	Hartmann &
		for technological solutions can	Fischer, 2018
		limit the flexibility and scalability	
		of Industry 4.0 implementations.	
L	1	1	ıl

20	Market Volatility	The construction industry is	Nagy et al., 2021
20	Wanter Volutility	highly sensitive to market	11ugy et ul., 2021
		fluctuations, which makes firms	
		technologies during uncertain	
		economic times.	
21	Integration with	Many construction companies	Amiri et al., 2022
	Legacy Systems	rely on outdated legacy systems,	
		making it challenging to integrate	
		new Industry 4.0 technologies	
		without disrupting current	
		operations.	
22	Cybersecurity	Industry 4.0 technologies increase	Jayaraman et al.,
	Threats	the exposure to cyberattacks, and	2018
		the lack of cybersecurity measures	
		in the construction sector poses a	
		significant barrier.	
23	Regulatory	Compliance with various	Kamarudin et al.,
	Compliance	governmental and industry-	2019
		specific regulations can make the	
		adoption of new technologies in	
		the construction sector	
		cumbersome.	
24	Interoperability	A lack of interoperability between	Olsson et al., 2021
	Issues	different systems and devices in	
		construction makes it difficult to	
		seamlessly adopt Industry 4.0	
		technologies.	
25	Cultural Resistance		Hortmann
25	Cultural Kesistance	Organizational culture, especially	
		in traditional construction firms,	Fischer, 2018
		often resists the adoption of	

		innovative technologies due to	
		fear of change.	
26	Lack of	The fragmented nature of the	Spaan &
	Collaboration in	construction industry supply chain	Abraham, 2023
	Supply Chain	leads to difficulties in	
		collaborative adoption of Industry	
		4.0 technologies across partners.	
27	Insufficient	Limited government incentives,	Kumar et al., 2021
	Government	policies, or funding for the	
	Support	construction sector in adopting	
		Industry 4.0 technologies further	
		slows down the transformation.	
28	Infrastructure	The need for a robust	Rao et al., 2020
	Limitations	technological infrastructure is a	
		key challenge in adopting	
		Industry 4.0 technologies,	
		especially in remote or	
		underdeveloped areas.	
29	Workforce Aging	The aging workforce in the	Zhang et al., 2022
		construction industry presents a	
		challenge, as older workers may	
		be less inclined to adopt new	
		digital tools and technologies.	
30	Limited R&D in	The construction sector has	Olsson & Spaan,
	Construction Sector	traditionally lagged behind other	2021
		industries in terms of research and	
		development (R&D), affecting the	
		pace of technological innovation.	
31	Lack of Pilot	A shortage of successful pilot	Hartmann &
	Projects	projects in Industry 4.0	Fischer, 2018
		technologies in construction	

r	1		
		makes it difficult for companies to	
		evaluate potential benefits.	
32	Environmental and	Integrating Industry 4.0	Kamarudin et al.,
	Sustainability	technologies while adhering to	2019
	Concerns	environmental regulations and	
		sustainable practices is a	
		challenge for construction firms.	
33	Lack of Digital	Digital twins, which are essential	Amiri et al., 2022
	Twins Expertise	for Industry 4.0, require	
		specialized knowledge and	
		expertise, which many	
		construction firms currently lack.	
34	Stakeholder	Some stakeholders in construction	Kumar et al., 2021
	Reluctance	projects are hesitant to invest in	
		Industry 4.0 technologies due to	
		perceived risks and uncertainties.	
35	Supply Chain	The integration of digital	Spaan &
	Disruption Risk	technologies can lead to	Abraham, 2023
		disruptions in traditional supply	
		chains, creating resistance from	
		suppliers and partners.	
36	Difficulty in	Firms often struggle to measure	Olsson & Spaan,
	Measuring ROI	the long-term return on	2021
		investment for Industry 4.0	
		technologies, leading to delays in	
		adoption.	
L	1	l	

2.3 Industry 4.0 Challenges and Opportunities

The construction industry is "undergoing a profound transformation driven by the adoption of advanced technologies. These technologies, often associated with Industry 4.0, offer the

potential to enhance efficiency, safety, and overall productivity in construction projects. However, their implementation is not without challenges. This chapter provides a detailed examination of various technologies currently being integrated into the construction industry, discussing their meanings, associated challenges, and opportunities for improvement. The discussion is supported by relevant literature, providing a comprehensive overview of each technology's role in modern construction practices. **Table 3** illustrates summary of Industry 4.0 challenges and opportunities associated with various Industry 4.0 technologies.

Supervised machine learning (SML) represents an advanced facet of machine learning where algorithms are trained on labeled datasets to develop predictive models that can solve complex problems. In the construction industry, SML can significantly enhance decision-making processes, particularly in managing complex datasets and nonlinear equations. As noted by Rawson and Brito (2023) and Baduge et al. (2022), SML offers improved accuracy and safety by enabling real-time analysis of construction activities. However, the deployment of SML is hampered by challenges such as the availability of appropriate datasets and the need for robust frameworks to ensure transparency in outcomes (Mirzaei et al., 2022; Xu et al., 2021). Blockchain technology is increasingly recognized as a secure digital ledger for storing and sharing data across networks. In construction, blockchain offers a trusted platform for data sharing, which is crucial for the efficient operation of digital technologies that rely on large datasets (Chen et al., 2023). Despite its potential, blockchain faces challenges related to data manipulation, transparency, and security, which can undermine the trust in transactions (Wu et al., 2023; Kang et al., 2022). Nevertheless, the technology remains a promising solution for improving data management and enhancing the overall transparency of construction operations (Teisserenc & Sepasgozar, 2021). Sensors are technological devices designed to collect data and trigger remedial actions based on the information gathered. They play a critical role in monitoring construction activities, offering real-time analysis that ensures safety and efficiency on construction sites (Rosário & Dias, 2023). However, the effective use of sensors depends on the accuracy and reliability of the data collected. Challenges include the need for physical contact with objects and the potential for technical glitches, which can lead to incorrect decisions (Fugate & Alzraiee, 2023). Despite these challenges, sensors are integral to enhancing construction monitoring and decision-making processes

(Rao et al., 2022; Nogueira et al., 2019). Smart industrial robots, which combine manipulators, sensors, and control systems, are increasingly used in construction to automate complex tasks. These robots are capable of learning and making decisions in dynamic environments, offering significant opportunities for market exploration and improved operational efficiency (Arents & Greitans, 2022). However, their implementation is constrained by the lack of skilled operators, operational accuracy issues, and the inherent risks associated with robot-human interactions (Dörfler et al., 2022). As noted by Zhu et al. (2021), addressing these challenges requires a concerted effort to enhance the credibility and safety of robotic systems in construction (Turner et al., 2020). Digital twin technology involves creating a virtual replica of a physical environment or object to analyze its performance in real time. In construction, digital twins are valuable for planning, resource management, and maintenance, as they provide a comprehensive view of project progress and performance (Honghong et al., 2023). However, the adoption of digital twins is often limited by technical resource inefficiencies, security concerns, and the high costs associated with application and skill development (Sanabria et al., 2022; Teisserenc & Sepasgozar, 2021). Despite these barriers, digital twins offer a promising avenue for improving project lifecycle management and operational safety (Brum et al., 2021; Hou et al., 2020).

Building Information Modeling (BIM) is an automated platform that integrates various data related to construction projects throughout their lifecycle. BIM enables better visualization, simulation, and coordination of construction processes, making it an essential tool for modern project management (Honghong et al., 2023). However, BIM implementation faces challenges such as insufficient data availability, information misinterpretation, and unexpected complications that can arise during the project's execution (Porwal et al., 2023; Khoshfetrat et al., 2022). Nonetheless, BIM remains a powerful tool for improving construction outcomes by integrating critical project data, such as geometry, material specifications, and cost estimates (Lee et al., 2021; Hoang et al., 2020; Craveiro et al., 2019). Drones, or Unmanned Aerial Vehicles (UAVs), are increasingly used in construction for site monitoring, inspection, surveying, and maintenance. These devices offer real-time insights into construction progress, enhancing safety and efficiency while reducing operational costs (Albeaino et al., 2022). However, the use of drones is not without risks, including the potential for accidents and damage

during operations, especially in challenging environments or at greater heights (Adepoju et al., 2022). Additionally, technological constraints and airspace regulations can limit the effective deployment of drones in construction projects (Outay et al., 2020; Kas & Johnson, 2019). Exoskeletons are robotic devices designed to enhance human strength, allowing construction workers to lift heavy loads with significantly reduced effort. These devices have the potential to prevent injuries and improve safety on construction sites (Nnaji et al., 2023). However, the continuous use of exoskeletons can lead to musclerelated injuries, particularly if not properly managed or if workers are required to exert extreme effort for prolonged periods (Mahmud et al., 2022). Despite these concerns, exoskeletons represent a significant advancement in reducing the physical strain on workers and improving overall site safety (Okpala et al., 2022; Salvadore et al., 2019).

Augmented Reality (AR) technology enables the creation of virtual environments that mirror real-world settings, allowing for enhanced visualization and planning in construction projects. AR is particularly useful for designing complex structures and managing risks through real-time information (Kolaei et al., 2022). However, the development and implementation of AR frameworks can be challenging, particularly when dealing with intricate designs and data integration (Oke et al., 2022). Despite these challenges, AR offers significant opportunities for improving project documentation, monitoring, and overall performance (Alirezaei et al., 2022; Bademosi et al., 2019; Castronovo et al., 2018). Big Data refers to the large volumes of data generated and collected during construction projects. This data can be analyzed to improve safety, reduce waste, and enhance quality standards on construction sites (Jiang et al., 2023). However, the integration of data from various machinery and processing devices can be complex, often leading to unpredictable and substandard outputs (Munawar et al., 2022). Nevertheless, the effective use of Big Data can support the development of future strategies, ensuring more informed decision-making and improved project outcomes (Shooshtarian et al., 2022; Lezoche et al., 2020; Lu et al., 2018). 3D Printing technology involves the creation of physical objects by layering materials using specialized printers. In construction, 3D printing offers the potential for faster project completion, reduced waste, and enhanced design capabilities (Salazar et al., 2023). However, the adoption of 3D printing is often limited by the absence of automated business frameworks and operational constraints (Kazemian et al., 2022). Despite these limitations, 3D printing

remains a promising technology for improving construction processes by ensuring design reliability and reducing risks through early-stage design verification (Buchanan & Gardner, 2019; Ngo et al., 2018). Artificial Intelligence (AI) in construction involves the use of computers to recognize patterns, process data, and develop solutions in real-time. AI has the potential to revolutionize construction by improving planning, cost estimation, waste reduction, and risk assessment (Saka et al., 2023). However, challenges such as data storage, cleaning, and handling in an integrated form can hinder the effective deployment of AI (Baduge et al., 2022). Nonetheless, AI continues to offer significant opportunities for enhancing project efficiency and reducing operational risks (Regona et al., 2022; Abioye et al., 2021; Winsun, 2016).

The adoption of advanced technologies in the construction industry presents both significant opportunities and formidable challenges. While these technologies have the potential to enhance efficiency, safety, and overall project outcomes, their implementation is often hindered by technical, operational, and regulatory barriers. Addressing these challenges requires a concerted effort from industry stakeholders to develop robust frameworks, improve skills, and ensure the availability of reliable data. As the industry continues to evolve, the successful integration of these technologies will be critical to achieving sustainable growth and competitiveness in the global construction

S.No.	Technology	Meaning	Challenges	Opportunities	References
1	Supervised	Advanced	Presence of	Capability of	Rawson and
	machine	version of	appropriate	dealing	Brito, 2023;
	learning	machine	datasets, framework	complex	Baduge et
		learning	and outcome	datasets and	al., 2022;
		where	assessment methods	non linear	Mirzaei et
		machines are	to ensure	equations,	<i>al.</i> , 2022; Xu
		upskilled	transparency	Enhances	<i>et al.</i> 2021
		with suitable		safety and	
		set of data to		accuracy in	
		develop and		decision	

Table 3 Industry 4.0 challenges and opportunities

		design		process using	
		output		real time	
		solutions		analysis	
				2	
2	Blockchain	Digital	Data shared are on	Most trusted	Chen et al.,
		register for	risk of manipulation	system for	2023; Wu et
		storing data	creating issues of	data sharing so	al., 2023;
		that can be	transparency, safety	huge data can	Kang et al.,
		shared via	and privacy related	be shared and	2022;
		network	to transactions	stored for	Teisserenc
				effective	and
				operation of	sepasgozar,
				further digital	2021
				technologies	
				based on	
				datasets	
3	Sensors	technologica	Analysis and	Capable of	Rosário and
		1 based	effective	monitoring	Dias, 2023;
		devices	implementation of	construction	Fugate and
		established	data depends on	activities, real	Alzraiee,
		to gather	physical contact of	time analysis	2023; Rao et
		data and	object, however,	and mapping,	al., 2022;
		initiate	lack of appropriate	ensuring	Nogueira et
		remedial	data, technical	safety and	al., 2019
		application	glitches can result in	efficiency	
		effectively	incorrect decision		
4	Smart	Intelligent	Absence of skills,	Capable of	Arents and
	Industrial	industrial	operational accuracy	investigating	Greitans, 2022;
	Robot	robots, which	and credibility, danger	potential markets	Dörfler et al.,
		combine a	of accidents that	and methods to	2022; Zhu <i>et</i>
		manipulator,	requires human	absorb market	al., 2021;
		sensors, and		factors and	

		controls, are	judgment and	master in	Turner et al.,
		smart industrial	intervention	decision making	2020
		robots.		and learning in	
				dynamic	
				challenges	
5	Digital	Duplicate of	Inefficient technical	Capable of	Honghong et
	Twin	the real	resources, security	performing real	<i>al.</i> , 2023;
		environment or	issues, poor standards,	time analysis of	Sanabria et al.,
		object to	High application cost	progress ensuring	2022;
		analyze real	and skills in	safety and	Teisserenc and
		time operation	construction creates	standards,	sepasgozar,
		and	hindrance in improving	planning for	2021; Brum et
		performance	project lifecycle	resources and	al., 2021; Hou
				maintenance	et al., 2020
6	Building	Automated	Insufficient availability	Integrate data	Honghong <i>et</i>
	Information	platform that	of data, Information	related to	<i>al.</i> , 2023;
	Modeling	uses various	misinterpretation,	projects like	Porwal et al.,
	_	virtualization	unpredicted	geometry,	2023;
	(BIM)	and simulation	complications	material	Khoshfetrat et
		methods to		specification,	al., 2022; Lee
		combine		structure design,	<i>et al.</i> , 2021;
		information		output and cost	Hoang <i>et al.</i> ,
		relevant to		of production	2020; Craveiro
		construction			et al., 2019
		during project's			
		life cycle.			
7		Talaanaratad	Risk involved in	Real time	Albeaino et al.,
7	Drones/UA	Teleoperated devices similar	operations and danger of	monitoring of	
	Vs		-	-	2022; Adepoju
		to mini aircraft	accidents or damage in	site work,	<i>et al.</i> , 2022;
			space or greater heights,	Inspection,	Outay <i>et al.</i> ,
			Constraints of	surveying and	2020; Kas and
			technology and airspace	maintenance with	Johnson <i>et al.</i> ,
			norms	cost effectiveness	2019
				and safety	

8	Exoskeleton	Robotic	Muscle related	Aids in	Nnaji <i>et al.</i> ,
	S	device which	Injuries on	uplifting	2023;
		on wearing	construction sites	heavy loaded	Mahmud et
		boosts	due to continuous	infrastructure	al., 2022;
		human	operations of	on	Okpala et
		power 20	extreme efforts	construction	al., 2022;
		times		sites to	Salvadore et
				eliminate	al., 2019
				serious	
				accidents and	
				injuries	
9	Augmented	Developing	Designing	Capable of	Kolaei et al.,
	Reality	virtual	framework of	improving	2022; Oke et
		surroundings	complex structures	performance	al., 2022;
		of the real	in virtual form	through	Alirezaei et
		environment	instead of	effective	al., 2022;
			conventional	documentatio	Bademosi et
			method and	n and	al., 2019;
			equipment through	monitoring,	Castronovo
			data collection and	managing risk	<i>et al.</i> , 2018
			implementation	through real	
				time	
				information	
10	Big Data	Huge	Disintegration of	Significantly	Jiang et al.,
		construction	data from	ensures safety	2023;
		data	machinery and	on	Munawar et
		gathering	processing devices	construction	al., 2022;
		and storing	resulting in	sites, waste	Shooshtarian
			unpredictable and	minimization,	et al., 2022;
			substandard outputs	Improving	Lezoche et
				quality	al., 2020;
				standards,	

				data collection	Lu et al.,
				and support	2018
				for developing	
				future	
				strategies	
11	3D Printing	Designing of	Limited automated	Aids in faster	Salazar <i>et</i>
		products by	business	construction,	al., 2023;
		continuous	frameworks and	limiting	Kazemian et
		addition of	operations	waste, design	al., 2022;
		layers		enhancement,	Buchanan
		through		ensuring	and Gardner,
		specialized		process	2019; Ngo et
		printers		reliability and	al., 2018
				reducing risks	
				through	
				design	
				verification	
12	Artificial	computers	Difficulties in	Promote	Saka <i>et al.</i> ,
	Intelligence	absorbing	storing, cleaning	Highly	2023;
	(AI)	and	and handling of data	efficient	Baduge et
		recognizing	in integrated form to	planning and	al., 2022;
		operations	execute remedial	designing of	Regona et
		for	steps in real time	project in	al., 2022;
		developing		terms of event	Abioye et
		solutions in		occurrence,	<i>al.</i> , 2021;
		real time		cost	Winsun,
				estimation,	2016
				waste	
				reduction and	
				risk	
				assessment	

2.4 Industry 4.0 Impacts in achieving sustainability

Industry 4.0 encompasses a wide range of advanced technologies that are revolutionizing the construction industry, with significant implications for sustainability. These technologies, such as supervised machine learning, blockchain, sensors, smart industrial robots, digital twins, and more, contribute to the achievement of the triple bottom line—social, economic, and environmental sustainability—by enhancing decision-making processes, reducing costs, and minimizing environmental impacts.

Sustainability refers to the development and implementation of strategies that meet current needs without compromising the ability of future generations to meet their own needs. It encompasses three interconnected dimensions: social, economic, and environmental. These dimensions are often represented as the triple bottom line (TBL), a framework that encourages businesses and organizations to consider the broader impact of their operations.

- a) Social Sustainability focuses on maintaining and improving the well-being of individuals and communities. It involves ensuring fair labor practices, promoting health and safety, and supporting equitable access to resources and opportunities (Elkington, 1997; Sachs, 2015).
- b) Economic Sustainability emphasizes the efficient and responsible use of resources to ensure long-term financial stability and economic growth. It involves costeffective operations, financial transparency, and the creation of value for stakeholders, including customers, employees, and shareholders (Savitz & Weber, 2013; Schaltegger et al., 2017).
- c) **Environmental Sustainability** is concerned with minimizing negative impacts on the environment. It involves the responsible use of natural resources, reducing carbon footprints, preventing pollution, and promoting biodiversity and ecosystem health (Bansal & DesJardine, 2014; Adams et al., 2016).

The integration of Industry 4.0 technologies into the construction industry supports the achievement of the triple bottom line by enabling more efficient, cost-effective, and environmentally friendly practices." These technologies help organizations to balance social, economic, and environmental objectives, leading to more sustainable and resilient

business models (Elkington, 1997; Savitz & Weber, 2013). Table 4 illustrates summary of Industry 4.0 technologies impacts on social, economic and environment dimensions in achieving sustainability. Supervised Machine Learning plays a critical role in real-time data analysis, enabling better decision-making that improves societal well-being and individual lifestyles. Economically, it aids in the reduction of direct and indirect costs, resource management, and the reliability of supply chains through accurate cost estimation. Environmentally, it helps in reducing waste generation, developing climate change strategies, and fostering sustainable development while addressing the rebound effect on the environment (Lakhouit et al., 2023; Shinde et al., 2022; Shoar et al., 2022; Sharma et al., 2020). Blockchain technology enhances transparency and collaboration among stakeholders, ensuring data reliability and the efficient handling of hazardous materials. This results in reduced overhead costs and improved circular economy practices. Environmentally, blockchain supports the use of reusable and recyclable materials, contributing to effective waste management and sustainable building design (Elghaish et al., 2023; Figueiredo et al., 2022; Woo et al., 2021; Teisserenc & Sepasgozar, 2021). Sensors are increasingly used to prevent ergonomic injuries and monitor environmental health factors, thus contributing to social sustainability by protecting workers and communities. Economically, sensors are crucial in pollutant monitoring, particularly on construction sites, where they detect harmful contaminants, thereby playing a significant role in sustainable development (Xu et al., 2022; Fokaides et al., 2020; Santos et al., 2019; Ahmad et al., 2016). Smart Industrial Robots enhance the quality of work and reduce human risk in construction by enabling human-robot collaboration. These robots improve economic efficiency by reducing labor costs, minimizing resource waste, and streamlining supply chain operations. From an environmental perspective, they support the implementation of green technologies, contributing to the reduction of carbon emissions (Wang et al., 2023; Li et al., 2022; Dzedzickis et al., 2021). Digital Twins improve societal well-being by optimizing designs that reduce carbon emissions and mitigate greenhouse effects. Economically, digital twins eliminate resource, time, and environmental challenges through pre-analysis of product designs, leading to intelligent and sustainable green structures (Yang et al., 2022; Sepasgozar, 2021; Teisserenc & Sepasgozar, 2021; Fokaides et al., 2020). Building Information Modeling (BIM) enhances workplace safety through rigorous safety analysis, supports population stability by identifying suitable

construction sites, and improves economic outcomes by increasing productivity, reducing waste, and ensuring timely project delivery. Environmentally, BIM helps in energy management, reducing carbon emissions, conserving resources, and improving waste management (Verdaguer et al., 2023; Sahu et al., 2023; Filho et al., 2022; Norouzi et al., 2021; Panteli et al., 2021; Slivkova et al., 2020; Lekan et al., 2020; Ghosh et al., 2020). Drones and UAVs have economic advantages as cost-effective technical systems, although their social and regulatory measures for safe operation are still lacking. Environmentally, they are instrumental in using additional cameras and sensors to monitor and address various environmental challenges (Lima et al., 2022; Mahroof et al., 2021; Jeelani & Gheisari, 2021). Exoskeletons minimize workplace injuries and ensure the health and safety of workers. Economically, they optimize the cost of training and skilled manpower, while environmentally, they facilitate the implementation of complex architectural designs and enhance risk management, contributing to sustainable regeneration and the lifecycle of projects (Labò et al., 2023; Vita et al., 2022; Brum et al., 2021; Bellini, 2020). Augmented Reality (AR) supports employee training and reduces workplace risks, leading to financial optimization through virtual resource management. Environmentally, AR helps in preventing resource wastage, reducing accidental disasters, and implementing sustainable strategies through pre-visualization of the project environment (Senanayake et al., 2023; Franco et al., 2022; Rodrigues, 2021; Delgado et al., 2020; Ahmed, 2019). Big Data is crucial for efficient project management, reliable supply chains, and smooth financial operations. Economically, big data provides competitive business advantages, while environmentally, it tracks, analyzes, and controls the impacts of ongoing construction activities, supporting the formulation of sustainable strategies (Woo et al., 2023; Yevu et al., 2021; Choi et al., 2021; Sivarajah et al., 2017; Wong & Zhou, 2015). **3D Printing** offers "economical and affordable housing by enabling mass customization, quick deployment, and reduced construction costs. It also minimizes waste through material planning and limited transportation, contributing to the circular economy. Environmentally, 3D printing supports the use of reusable and green materials, waste reduction, and efficient resource planning, thereby easing the environmental burden (Gopal et al., 2023; Ibrahim et al., 2022; Caldona et al., 2022; Žujović et al., 2022; Volpe et al., 2021; Aghimien et al., 2021; Akyazi et al., 2020; Tahmasebinia et al., 2020). Artificial Intelligence (AI) enhances social sustainability by improving efficiency, reducing the need for continuous manual labor, and transferring expertise across industries. Economically, AI helps in predicting and mitigating project risks, optimizing costs, and enhancing sustainable strategies, contributing to overall project success and sustainability (Kulejewski & Roslon, 2023; Debrah et al., 2022; Nagy et al., 2021; Choi et al., 2021).

S.No.	Industry 4.0 Technologies	Social	Economic	Environmental	Reference
1	supervised machine learning	Analysis of real time scenario for taking data based decisions for betterment of society and life style of an individual	Effective decision making algorithms to reduce direct or indirect costs, reliable supply chain and resource management through appropriate cost estimation	strategies for changing climate, sustainable	Lakhouit <i>et al.</i> , 2023; Shinde <i>et al.</i> , 2022; Shoar <i>et al.</i> , 2022; Sharma <i>et al.</i> , 2020
2	Blockchain	Expanded association and clarity between collaborator, Data reliability, building information sharing, monitor and handling of harmful matter	Limiting down excessive expenses by reducing in competencies and overhead costs, improves circular economy	Application of reusable and recyclable materials through effective analysis promotes management of waste in lifecycle of project, sustainable building design including resource management	Elghaish <i>et al.</i> , 2023; Figueiredo <i>et al.</i> , 2022; Woo <i>et al.</i> , 2021; Teisserenc and sepasgozar, 2021
3	Sensors	Sensors preventing ergonomic injuries and the discharge of dangerous substances by tracking worker and environmental health factors	Pollutant monitoring systems are gaining popularity since presence of dangerous contaminants on construction sites are rising, therefore, low-cost sensor technology plays a very crucial role		Xu <i>et al.</i> , 2022; Fokaides <i>et al.</i> , 2020; Santos <i>et al.</i> , 2019; Ahmad <i>et al.</i> , 2016
4	Smart Industrial Robot	Human robot collaboration enhances quality of work, reduces risk to human life involved in construction, reliable decision making	Saves cost associated with labor, reduces resource wastage, efficient operations improves supply chain	Promotes effective implementation of green technologies and reduces carbon emissions	Wang <i>et al.</i> , 2023; Li <i>et al.</i> , 2022; Dzedzickis <i>et al.</i> , 2021

Table 4. Industry 4.0 Impacts in achieving sustainability

5	Digital Twin	Improving quality of life in society by enhancing designs that reduces carbon emissions and greenhouse effect	Elimination of wastage of resources, funds, time and environmental challenges through pre analysis of product design using digital twin technology, Intelligent and smart green structures		Yang <i>et al.</i> , 2022; Sepasgozar, 2021; Teisserenc and sepasgozar, 2021; Fokaides <i>et</i> <i>al.</i> , 2020
6	Building Information Modeling (BIM)	Limiting workplace accidents through safety analysis and ensure population stability by suggesting suitable sites of construction	Enhances operations performance and productivity, Reducing wastages, timely delivery of projects, economical housing, cost estimation and schedule management	Evaluate and control energy output, carbon emissions, conserve resources and enhances waste management	Verdaguer <i>et al.</i> , 2023; Sahu <i>et al.</i> , 2023; Filho <i>et al.</i> , 2022; Norouzi <i>et al.</i> , 2021; Panteli <i>et al.</i> , 2021; Slivkova <i>et al.</i> , 2020; Lekan <i>et al.</i> , 2020; Ghosh <i>et al.</i> , 2020
7	Drones/UAVs	Lack of regulatory and managerial measures for safer operation	Economical technical system	Additional use of cameras and sensors to analyze and address numerous environmental issues	Lima <i>et al.</i> , 2022; Mahroof <i>et al.</i> , 2021; Jeelani and Gheisari, 2021
8	Exoskeletons	Minimizing organizational tragedies and ensuring health and security	Optimizes cost of training and skilled man power	Makes feasible implementation of complex architectural design, enhances risk management, sustainable regeneration and up gradation life cycle of project	Labò <i>et al.</i> , 2023; Vita <i>et al.</i> , 2022; Brum <i>et al.</i> , 2021; Bellini, 2020
9	Augmented Reality	Training employees and reducing workplace risks	Financial optimization of resources and efficient budgeting using virtual framework of future operations	Curtailing wastage of resources, accidental disasters, sustainable strategies through pre virtual realization of environment	Senanayake <i>et al.</i> , 2023; Franco <i>et al.</i> , 2022; Rodrigues, 2021; Delgado <i>et al.</i> , 2020; Ahmed, 2019
10	Big Data	Efficient project management, reliable supply chain, smooth financial operations and easily available information to monitor project progress, competitive benefits in business		Track, Analyze and control effects of ongoing construction and supports in formulating sustainable strategies using data sets	Woo <i>et al.</i> , 2023; Yevu <i>et al.</i> , 2021; Choi <i>et al.</i> , 2021; Sivarajah <i>et al.</i> , 2017; Wong and Zhou, 2015

11	3D Printing	Economical and affordable housing	Mass customization and quick deployment, reduces construction cost, no wastage, material planning and limited transportation, improved circular economy	Application of reusable, recyclable and green material, waste reduction and efficient resource planning reduces burden on environment	Gopal <i>et al.</i> , 2023; Ibrahim <i>et</i> <i>al.</i> , 2022; Caldona <i>et al.</i> , 2022; Žujović <i>et al.</i> , 2022; Volpe <i>et</i> <i>al.</i> , 2021; Aghimien <i>et al.</i> , 2021; Akyazi <i>et</i> <i>al.</i> , 2020; Tahmasebinia <i>et</i> <i>al.</i> , 2020
12	Artificial Intelligence (AI)	Switching from manual to digital improves overall efficiency, hiring continuous labor, and social transferring of expertise from other industries and significant trusted experience of customers	Predict and react to probable risks in project lifecycle, design evaluation, cost optimization, risk elimination, maintenance forecasting and enhancing potential sustainable strategies for construction		Kulejewski and Roslon, 2023; Debrah <i>et al.</i> , 2022; Nagy <i>et al.</i> , 2021; Choi <i>et al.</i> , 2021

2.5 Industry 4.0 : Perceived Risks

The adoption of Industry 4.0 technologies in construction industries is hindered by several perceived risks that significantly impact decision-making and implementation processes. Table 5 illustrates summary of 20 perceived risks of Industry 4.0 in construction industry identified through systematic literature review."

One of the major concerns is **cybersecurity risks**, which involve potential threats like data breaches, hacking, and unauthorized access to sensitive project information (Patel et al., 2023; Liu et al., 2019). Alongside this, **data privacy issues** also present a major challenge due to the risks associated with the collection, storage, and management of sensitive and personal data (Liu et al., 2019; Gupta & Jain, 2021). These concerns are amplified by **interoperability challenges**, where companies struggle to integrate new technologies with existing systems and processes, posing operational difficulties (Khosrowshahi & Arayici, 2012).

The complexity of **technological advancements** adds another layer of difficulty, as these technologies demand specialized training and knowledge, resulting in a steep learning curve for employees (Sharma & Sharma, 2022). Moreover, **resistance to change** remains a significant issue, where employees and stakeholders are reluctant to adopt new technologies due to uncertainties about disruptions or potential risks (Kumar et al., 2020; Gupta & Jain, 2021). Additionally, the **lack of a skilled workforce** further complicates the situation, as there is a shortage of professionals capable of operating and managing advanced Industry 4.0 technologies (Kumar et al., 2020; Gupta & Jain, 2021).

Infrastructure limitations also contribute to the barriers, as inadequate technological infrastructure in many organizations hinders the effective deployment and integration of Industry 4.0 solutions (Gupta & Jain, 2021; Sharma & Sharma, 2022). This is compounded by the challenges of **compliance with evolving standards**, where organizations struggle to keep pace with rapidly changing regulations and standards related to Industry 4.0 (Khosrowshahi & Arayici, 2012). **Data privacy regulations** further complicate compliance efforts, requiring adherence to strict laws and regulations concerning the protection of sensitive information (Liu et al., 2019; Patel et al., 2023).

Moreover, **safety and liability issues** create additional barriers, as companies must ensure compliance with stringent safety standards while addressing liability concerns (Kumar et al., 2020; Sharma & Sharma, 2022). The **high initial costs** associated with the adoption of Industry 4.0 technologies represent another significant risk, particularly for smaller firms that may struggle to allocate the necessary capital (Patel et al., 2023; Liu et al., 2019). Closely related to this are **cost overruns**, where unforeseen expenses during technology implementation can push projects over budget (Gupta & Jain, 2021). Furthermore, **ROI uncertainty** makes firms hesitant to invest in these technologies, as the long-term return on investment remains unclear (Kumar et al., 2020; Sharma & Sharma, 2022).

Additional risks include **vendor lock-in**, where companies become dependent on specific vendors for technological solutions, limiting flexibility and scalability (Hartmann & Fischer, 2018). **Market volatility** also affects investment decisions, as the construction industry is highly sensitive to market fluctuations, reducing confidence in long-term technological investments (Nagy et al., 2021). Moreover, the **integration of Industry 4.0**

technologies with legacy systems can be challenging for firms relying on outdated infrastructure, leading to disruptions (Amiri et al., 2022). **Cybersecurity threats** are another key risk, as the increasing reliance on interconnected systems exposes companies to potential cyberattacks (Jayaraman et al., 2018).

Culturally, there is **resistance within organizations**, especially in traditional industries like construction, where the fear of job displacement and change hampers the adoption of new technologies (Hartmann & Fischer, 2018). Furthermore, **insufficient government support**, such as inadequate incentives, policies, or funding, slows down the transition to Industry 4.0 (Kumar et al., 2021). The **aging workforce** in the construction industry also presents challenges, as older employees may be less inclined to adopt new digital tools and technologies (Zhang et al., 2022).

In conclusion, the adoption of Industry 4.0 technologies is fraught with multiple risks spanning cybersecurity, workforce skills, costs, and compliance issues, making it crucial for organizations to strategize carefully in mitigating these barriers.

S.No.	Name of Risk	Description	Citation
1	Cybersecurity Risks	Threats related to data	Patel et al. (2023);
		breaches, hacking, and	Liu et al. (2019)
		unauthorized access to	
		sensitive project	
		information.	
2	Data Privacy Issues	Risks associated with the	Liu et al. (2019);
		collection, storage, and	Gupta & Jain (2021)
		management of sensitive	
		and personal data.	
3	Interoperability	Difficulties in integrating	Khosrowshahi &
	Challenges	new technologies with	Arayici (2012)
		existing systems and	
		processes.	

Table 5. Perceived Risks of Industry 4.0 in construction

4	Technological	Complexity of new	Sharma & Sharma
	Complexity	technologies leading to a	(2022)
		steep learning curve and	
		increased training	
		requirements.	
5	Resistance to	Employee and stakeholder	Kumar et al. (2020);
	Change	resistance to adopting new	Gupta & Jain (2021)
		technologies due to fear of	
		disruption or uncertainty.	
6	Lack of Skilled	Shortage of skilled	Kumar et al. (2020);
	Workforce	professionals capable of	Gupta & Jain (2021)
		operating and managing	
		advanced Industry 4.0	
		technologies.	
7	Infrastructure	Inadequate technological	Gupta & Jain (2021);
	Limitations	infrastructure to support the	Sharma & Sharma
		deployment and integration	(2022)
		of Industry 4.0 solutions.	
8	Compliance with	Uncertainty and challenges	Khosrowshahi &
	Evolving Standards	in adhering to new and	Arayici (2012)
		evolving regulations and	
		standards for Industry 4.0	
		technologies.	
9	Data Privacy	Challenges related to	Liu et al. (2019);
	Regulations	compliance with data	Patel et al. (2023)
		privacy laws and	
		regulations.	
10	Safety and Liability	Risks related to ensuring	Kumar et al. (2020);
	Issues	compliance with safety	Sharma & Sharma
		standards and handling	(2022)
		liability issues.	

11	High Initial Costs	Significant capital	Patel et al. (2023);
		investment required for the	Liu et al. (2019)
		adoption of Industry 4.0	
		technologies.	
12	Cost Overruns	Risk of exceeding the	Gupta & Jain (2021)
		budget due to unforeseen	
		expenses related to	
		technology implementation.	
13	ROI Uncertainty	Uncertainty regarding the	Kumar et al. (2020);
		return on investment and	Sharma & Sharma
		long-term benefits of	(2022)
		adopting new technologies.	
14	Vendor Lock-In	Dependency on a specific	Hartmann & Fischer
		vendor for technological	(2018)
		solutions limits flexibility	
		and scalability in Industry	
		4.0 implementations.	
15	Market Volatility	Industry 4.0 adoption is	Nagy et al. (2021)
		impacted by the high	
		sensitivity of the	
		construction sector to	
		market fluctuations, limiting	
		technology investments.	
16	Integration with	Outdated legacy systems in	Amiri et al. (2022)
	Legacy Systems	companies make it difficult	
		to integrate new Industry 4.0	
		technologies without	
		disrupting current	
		operations.	
17	Cybersecurity	Increased exposure to	Jayaraman et al.
	Threats	cyberattacks due to greater	(2018)
		use of interconnected	

		Industry 4.0 technologies.	
18	Cultural Resistance	Organizational culture,	Hartmann & Fischer
10	Cultural Resistance	especially in traditional	(2018)
		industries, can resist	(2010)
		adopting Industry 4.0	
		technologies due to fear of	
		job loss and change.	
19	Insufficient	Limited government	Kumar et al. (2021)
	Government	incentives, policies, or	
	Support	funding for the construction	
		sector in adopting Industry	
		4.0 technologies slows	
		down the transformation.	
20	Aging Workforce	The aging workforce in the	Zhang et al. (2022)
		construction sector poses	
		challenges, as older workers	
		may resist adopting new digital	
		tools and technologies.	

2.6 Overview of Research Studies on Industry 4.0 in Construction

The integration of Industry 4.0 technologies into the construction industry has brought significant advancements, particularly through Building Information Modeling (BIM) and the Internet of Things (IoT). This section reviews various studies that explore the barriers, benefits, and challenges associated with these technologies. It aims to provide a comprehensive understanding of how these technologies are being adopted and the factors influencing their implementation. Table 6 illustrates Contemporary work of Industry 4.0 technologies in construction industry.

Nikooravan and Golabchi (2023) conducted a case study in Iran to explore the barriers associated with BIM in the Architectural, Engineering, and Construction (AEC) industry.

They identified several impediments, including resistance to change, high initial costs, and a lack of skilled personnel. Their qualitative analysis revealed that overcoming these barriers requires targeted strategies and robust support systems (Nikooravan & Golabchi, 2023). Hall et al. (2023) performed a literature review combined with the Analytical Hierarchy Process (AHP) in New Zealand. Their study identified several barriers to the adoption of BIM within Small and Medium-sized Enterprises (SMEs), such as limited financial resources and insufficient technical expertise. The study provided a detailed hierarchical framework to prioritize these barriers and suggested potential solutions (Hall et al., 2023). Hwang et al. (2022) utilized a comprehensive literature review and pilot interviews in Singapore to examine challenges associated with BIM adoption. They proposed strategies to address these challenges, including enhanced training programs and better stakeholder engagement. Their qualitative data highlighted the importance of organizational perceptions and attitudes towards BIM (Hwang et al., 2022). Yami and Anibire (2021) conducted a case study in Saudi Arabia to investigate the benefits and barriers of BIM implementation. Their study concluded that while BIM offers significant benefits, such as improved project coordination and reduced costs, barriers like lack of technical knowledge and high implementation costs remain significant challenges (Yami & Anibire, 2021). Bajpai and Misra (2022) employed Fuzzy-DEMATEL and Interpretive Structural Modeling (ISM) in India to analyze critical barriers to BIM adoption. Their mixed-methods approach identified 14 critical barriers, with the most influential being resistance to change and inadequate training. Their model provides a framework for addressing these barriers effectively (Bajpai & Misra, 2022). Zhou et al. (2021) proposed an IoT-enabled BIM platform in Hong Kong, focusing on improving decision-making for on-site assembly services. Their qualitative analysis highlighted the potential of IoT to enhance real-time data collection and communication, although challenges such as integration with existing systems and data security need to be addressed (Zhou et al., 2021). Gamil et al. (2020) used SPSS Software 22.0 in Malaysia to identify major challenges in the acceptance of IoT in the construction industry. They found that issues such as lack of safety and security, undocumented standards, and inadequate connectivity are major obstacles. Their quantitative analysis provided insights into the technical and operational challenges faced by the industry (Gamil et al., 2020). Chan et al. (2019) conducted a structured empirical survey in Hong Kong to examine the benefits and challenges of BIM

implementation. Their quantitative data revealed that while BIM offers considerable benefits, such as improved efficiency and accuracy, challenges related to technology adoption and integration persist (Chan et al., 2019). **Mathiyazhagan et al. (2019)** developed a sustainable material assessment model using Fuzzy TOPSIS in India. Their study examined various material selection variables, such as environmental impact and cost, and proposed a model to select the most appropriate materials based on sustainability criteria. Their approach integrates both quantitative and qualitative analyses to enhance decision-making in material selection (Mathiyazhagan et al., 2019). The reviewed studies provide a comprehensive overview of the barriers, benefits, and challenges associated with BIM and IoT technologies in the construction industry. While these technologies offer substantial improvements in "efficiency, safety, and sustainability, their adoption is impeded by various barriers such as high costs, lack of skilled personnel, and integration challenges. Addressing these barriers requires targeted strategies, including improved training, financial support, and enhanced stakeholder engagement.

S.No.	Authors	Country	Method/	Analysis	Contribution
			Model/To	Туре	
			ol		
1	Nikooravan	Iran	Case	Qualitative	Examine and
	and Golabchi,		study	data	analyze various
	2023		Method		barriers of
					Building
					Information
					Modeling
					(BIM) in
					Architectural,
					Engineering and
					construction
					industry

Table 6 Contemporary work of Industry 4.0 technologies in construction industry

2	Hall <i>et al.,</i>	New	Literature	Both	Identified
	2023	Zealand	Review	quantitative	barriers in
			and	and qualitative	adoption of
			Analytical	-	Industry 4.0
			Hierarchy		technology i.e.
			Process		BIM within
			(AHP)		SMEs
3	Hwang <i>et</i>	Singapore	comprehe	Qualitative	Examined
	al.,2022		nsive	data	challenges,
			literature		propose
			review		efficient
			and pilot		strategies,
			interviews		investigate
					perceptions of
					organizations
4	Bajpai and	India	Fuzzy-	Both	Examined 14
	Misra, 2022		DEMATE	quantitative	critical barriers
			L and	and qualitative	and identified
			interpretiv		most
			e		influencing
			structural		critical barrier
			modeling		
			(ISM)		
5	Ogunsanya <i>et</i>	Nigeria	explorator	Qualitative	Examined the
	al.,2022		y factor	data	barriers of
			analysis		public aided
					construction in
					context of
					sustainable
					procurement

6	Yami and	Saudi	Case	Qualitative	Concluded most
	Anibire, 2021	Arabia	study	data	important
			Method		benefits and
					dominating
					barriers in
					implementation
					of BIM in
					construction
					Industry
7	Zhou <i>et</i>	Hong	IOT	Qualitative	Proposed a IOT
	al.,2021	Kong	enabled	data	enabled smart
			BIM		BIM platform to
			Platform		take effective
					decision for
					providing on
					site assembly
					services on time
8	Gamil <i>et al</i> .,	Malaysia	SPSS	Quantitative	Identified that
	2020		Software		absence of safety
			22.0		and security,
					documented
					standards,
					benefit
					awareness,
					improper
					introduction of
					IOT and
					robustness in
					connectivity are
					major challenges
					in acceptance of
					IOT in

					construction
					Industry
9	Chan <i>et al.</i> ,	Hong	structured	Quantitative	Examined the
	2019	Kong	empirical		distinguish
			survey		benefits and
					challenges in
					implementation
					of BIM in
					construction
					industry
10	Mathiyazhagan	India	sustainabl	Both	Examined the
	<i>et al.</i> , 2019		e material	quantitative	material
			assessmen	and qualitative	selection
			t model &		variables,
			Fuzzy		analyzed them
			TOPSIS		and propose
					model for
					selecting most
					appropriate
					material in
					terms of
					sustainability
11	Zou et al.,	China	Multi-	Both	Developed a
	2021		Criteria	quantitative	framework to
			Decision-	and qualitative	evaluate the
			Making		readiness of
			(MCDM)		construction
					companies for
					Industry 4.0
					technologies,
					identifying key

					enablers and
					barriers.
12	Sanchez &	United	Case	Qualitative	Investigated
	Roberts, 2020	States	Study and		blockchain
			SWOT		adoption in
			Analysis		construction,
					identifying
					strengths,
					weaknesses,
					opportunities,
					and threats in its
					implementation.
13	Bhattacharya et	India	Structural	Quantitative	Analyzed
	al., 2022		Equation		factors affecting
			Modeling		AI adoption in
			(SEM)		construction and
					proposed a
					predictive
					model for
					successful AI
					implementation.
14	Tomić &	Serbia	Delphi	Both	Developed a
	Stojanović,		Technique	quantitative	Delphi-based
	2021			and qualitative	consensus
					model to
					prioritize
					Industry 4.0
					technologies for
					smart
					construction in
					Serbia.

15	Bui et al., 2020	Vietnam	Digital	Both	Explored the
			Twin and	quantitative	integration of
			BIM	and qualitative	Digital Twin
			integratio		and BIM for
			n		real-time
					monitoring and
					predictive
					maintenance in
					construction
					projects.
16	Jallow et al.,	United	System	Quantitative	Developed a
	2021	Kingdom	Dynamics		system
			Modeling		dynamics model
					to simulate the
					impact of
					Industry 4.0
					technologies on
					construction
					project
					performance
					and cost
					efficiency.
17	Li & Yang,	China	Blockchai	Qualitative	Proposed a
	2021		n-enabled		blockchain-
			BIM		enabled BIM
					framework to
					enhance
					transparency,
					data security,
					and
					collaboration in

					construction
					projects.
18	Noghabaei et al., 2021	United States	Augmente d Reality	Both quantitative	Investigated the use of AR and VR tools
	ai., 2021	States	(AR) and	and qualitative	for improving
			Virtual		safety training and
					on-site
			Reality		visualization in the construction
			(VR)		industry.
10	D : 1 0	x 1'	tools	D 1	
19	Rajak &	India	Lean	Both	Proposed an
	Vinodh, 2020		Constructi	quantitative	integrated
			on and	and qualitative	approach
			Industry		combining lean
			4.0		construction
			integratio		principles with
			n		Industry 4.0
					technologies to
					improve
					efficiency and
					reduce waste in
					construction.
20	Shojaei et al.,	Australia	Geographi	Qualitative	Examined the
	2020		c		integration of
			Informati		GIS and BIM
			on		for enhanced
			Systems		urban planning,
			(GIS) and		infrastructure
			BIM		management,
			integratio		and construction
			n		site analysis.

21	Becerik-Gerber	United	Digital	Both	Analyzed the
	et al., 2020	States	Twin and	quantitative	potential of Digital
			Predictive	and qualitative	Twins integrated
					with predictive
			Analytics		analytics for
					optimizing facility
					management and
					operational
- 22	Y Z 4 1	x 1'	NC 11		efficiency.
22	Kumar et al.,	India	Machine	Quantitative	Explored the
	2021		Learning		integration of
			and IoT		machine
			integratio		learning
			n		algorithms with
					IoT devices for
					real-time
					monitoring and
					predictive
					maintenance in
					construction
					sites.
23	Trinh et al.,	Vietnam	Blockchai	Qualitative	Proposed a
	2021		n		blockchain-
			Technolo		based
			gy for		construction
			Constructi		management
			on		system to
			Managem		improve
			ent		transparency,
					reduce delays,
					and enhance
					collaboration

					among stakeholders.
24	Wuni & Shen,	China	Hybrid	Both	Developed a
	2020		Simulatio	quantitative	hybrid
			n	and qualitative	simulation
			Modeling		model to assess
					the impact of
					adopting
					Industry 4.0
					technologies on
					project delivery
					and cost
					management in
					construction.
25	Pagani &	Italy	Cloud-	Qualitative	Investigated the
	Alvisi, 2022		Based		use of cloud-
			BIM		based BIM
			Platform		platforms to
					enhance
					collaboration,
					data sharing,
					and decision-
					making
					processes in the
					construction
					industry.

26	Pereira et al.,	Portugal	Smart	Quantitative	Analyzed the
	2021		Sensors		role of smart
			and IoT		sensors and IoT
					in monitoring
					construction site
					conditions and
					improving
					safety protocols
					and
					environmental
					management.
27	Dallasega et	Italy	Cyber-	Qualitative	Explored the
	al., 2020		Physical		application of
			Systems		Cyber-Physical
			(CPS)		Systems (CPS)
					in construction
					supply chain
					management,
					improving real-
					time
					communication
					and decision-
					making.
28	Sawhney et al.,	India	4D BIM	Both	Integrated 4D
	2020		and Lean	quantitative	BIM with lean
			Principles	and qualitative	construction
					principles to
					enhance project
					scheduling,
					reduce delays,
					and improve

					resource allocation.
29	Marzouk & Zaher, 2021	Egypt	BIM-GIS Integratio n	Qualitative	Examined the integration of BIM and GIS for improving site analysis, environmental impact assessments, and urban infrastructure management in construction.
30	Gade et al., 2020	India	Artificial Neural Networks (ANN)	Quantitative	Implemented Artificial Neural Networks (ANN) to predict construction project outcomes, focusing on cost estimation and schedule forecasting.

Contracts	
	use of smart
and	contracts
Blockchai	enabled by
n	blockchain
	technology to
	automate and
	secure payment
	processes in
	construction
	projects.
32Parn et al.,UnitedMixedBoth	Explored the
2020 Kingdom Reality quan	titative adoption of
(MR) and c	qualitative Mixed Reality
Tools	(MR) tools for
	enhancing
	collaboration,
	design
	visualization,
	and stakeholder
	engagement in
	construction
	projects.
33 Kopsida et al., Greece Digital Qual	itative Proposed a
2021 Twin and	Digital Twin
IoT	and IoT
Integratio	integration
n	framework to
	monitor and
	manage the
	lifecycle of
	construction

					assets,
					improving
					operational
					efficiency.
34	Bastian et al.,	Germany	Autonom	Quantitative	Investigated the use
	2021		ous		of autonomous
			Robotics		robots for
					construction site
					automation, focusing on tasks
					such as bricklaying,
					material handling,
					and site inspection.
35	Farooq et al.,	Pakistan	Lean Six	Both	Integrated Lean
	2020		Sigma	quantitative	Six Sigma
			and	and qualitative	methodologies
			Industry		with Industry
			4.0		4.0 technologies
					to enhance
					quality control,
					reduce waste,
					and improve
					process
					efficiency in
					construction.
36	Chen et al.,	Taiwan	UAVs	Quantitative	Studied the
	2021		(Unmanne		integration of
			d Aerial		UAVs with
			Vehicles)		BIM for real-
			and BIM		time site
					monitoring,
					progress
					tracking, and

					data collection
					in construction
					projects.
37	Mokhtar et al.,	Malaysia	Smart	Qualitative	Developed a
	2021		Sensors		framework for
			and		using smart
			Predictive		sensors to
			Maintena		enable
			nce		predictive
					maintenance in
					construction
					equipment,
					reducing
					downtime and
					maintenance
					costs.
38	Shakil et al.,	Bangladesh	Big Data	Both	Explored the
	2020		Analytics	quantitative	application of
			and AI	and qualitative	Big Data
					Analytics and
					AI in
					construction
					project
					management,
					focusing on risk
					assessment and
					decision-making
					processes.

39Olawumi &NigeriaSustainabiQualitativeProposedChan, 2021lityAssessmeassessmeassessment Modelmodel for evaluatinmodel for evaluatinevaluatinassessment Modelassessmeassessmeassessment Modelassessme<	oility ent or og the nental, c, and opacts ory 4.0 gies in
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evaluating environme economic social im of Indust technolog construct	ng the nental, c, and npacts rry 4.0 gies in
environmeconomic social im of Indust technolog construct	nental, c, and apacts ary 4.0 gies in
economic social im of Indust technolog construct	c, and pacts rry 4.0 gies in
social im of Indust technolog construct	pacts ry 4.0 gies in
of Indust technolog construct	ry 4.0 gies in
technolog construct	gies in
construct	_
	tion
& Abo Elnasr, Energy IoT-based	a
2020 Managem energy	
ent managem	
systems i	
construct	
sites to m	
and optim	nize
energy	
consump	tion,
contribut	ing to
sustainab	ole
construct	tion.
41 Perera et al., Sri Lanka Smart Qualitative Examined	d the
2021Wearablesrole of sm	nart
and wearable	s in
Worker enhancin	g
Safety worker sa	afety,
monitorin	ng
health me	etrics,
and reduc	cing

					accidents on construction sites.
42	Duan et al., 2021	China	Augmente d Reality (AR) for On-site Training	Both quantitative and qualitative	Explored the use of AR for on-site worker training, improving skills acquisition, and reducing errors during construction activities.
43	Ogunbiyi et al., 2021	Nigeria	Modular Constructi on and Digital Twins	Qualitative	Investigated the potential of combining modular construction with Digital Twins to improve construction speed, reduce costs, and enhance quality control.

44	Ali et al., 2020	Pakistan	Smart	Both	Proposed a
			Cities and	quantitative	framework for
			BIM	and qualitative	integrating BIM
			Integratio	-	with smart city
			n		initiatives,
					focusing on
					urban planning,
					infrastructure
					management,
					and sustainable
					development.
45	Jang & Lee,	South	Machine	Quantitative	Developed a
	2021	Korea	Learning		machine
			for		learning model
			Constructi		to predict and
			on Safety		prevent safety
					incidents on
					construction
					sites, using real-
					time data from
					IoT devices.
46	Freitas et al.,	Brazil	Digital	Both	Explored the
	2020		Fabricatio	quantitative	application of
			n and 3D	and qualitative	3D printing and
			Printing		digital
					fabrication
					technologies in
					construction,
					focusing on
					their potential to
					reduce material
					waste and costs.

47	Pärn &	United	Cybersecu	Qualitative	Investigated the
	Edwards, 2021	Kingdom	rity for		cybersecurity
			BIM and		challenges
			ІоТ		associated with
					the integration
					of BIM and IoT,
					proposing
					strategies to
					enhance data
					security in
					construction
					projects.
48	Keskin et al.,	Turkey	AI-Driven	Quantitative	Developed an
	2021		Project		AI-driven
			Schedulin		project
			g		scheduling tool
					that optimizes
					resource
					allocation,
					timelines, and
					cost efficiency
					in construction
					projects.
49	Dias et al.,	Portugal	Blockchai	Both	Explored the
	2021		n for	quantitative	use of
			Supply	and qualitative	blockchain
			Chain		technology to
			Managem		enhance
			ent		transparency,
					traceability, and
					security in
					construction

					supply chain
					management.
50	Martínez et al.,	Spain	IoT and	Qualitative	Proposed a
	2021		BIM for		framework for
			Facility		integrating IoT
			Managem		with BIM to
			ent		improve facility
					management,
					focusing on
					real-time
					monitoring and
					predictive
					maintenance.
51	Rahman et al.,	Malaysia	Cloud	Both	Investigated the
	2020		Computin	quantitative	integration of
			g and	and qualitative	cloud
			BIM		computing with
					BIM to enhance
					collaboration,
					data sharing,
					and project
					management in
					construction
					projects.
52	Wang et al.,	China	Digital	Qualitative	Proposed a
	2021		Twin and		Digital Twin
			Smart		framework for
			Constructi		smart
			on		construction,
					focusing on

					1
					real-time
					monitoring,
					simulation, and
					optimization of
					construction
					processes.
53	Zhong et al.,	China	IoT and	Qualitative	Explored the
	2021		Blockchai		integration of
			n		IoT and
			Integratio		blockchain
			n		technologies to
					improve
					transparency,
					data security,
					and automation
					in construction
					supply chains.
54	Kaushik &	India	GIS-	Quantitative	Developed a
	Banerjee, 2020		Based		GIS-based tool
			Constructi		for construction
			on		project
			Managem		management,
			ent		emphasizing
					site selection,
					resource
					allocation, and
					risk assessment.
55	Hassan et al.,	Egypt	Robotics	Both	Examined the
	2021		and AI for	quantitative	use of robotics
			Constructi	and qualitative	and AI in
			on		automating
					construction
		I	I	1	

			Automati		tasks such as
			on		bricklaying,
					plastering, and
					quality control,
					improving
					efficiency and
					accuracy.
56	Alaloul et al.,	United	Constructi	Qualitative	Proposed a
	2021	Arab	on 4.0		comprehensive
		Emirates	Framewor		Construction 4.0
			k		framework,
					integrating
					various Industry
					4.0 technologies
					such as BIM,
					IoT, and AI to
					enhance
					construction
					processes.
57	Babatunde et	Nigeria	VR for	Quantitative	Investigated the
	al., 2020		Constructi		application of
			on Safety		Virtual Reality
			Training		(VR) for
					construction
					safety training,
					focusing on
					hazard
					identification
					and risk
					mitigation.

58	Yahya et al.,	Indonesia	Predictive	Both	Developed a
	2021		Analytics	quantitative	predictive
			for	and qualitative	analytics model
			Constructi		to identify and
			on Delays		mitigate
					potential delays
					in construction
					projects, using
					historical data
					and machine
					learning.
59	Kamardeen &	Sri Lanka	Sustainabl	Qualitative	Explored the
	Rameezdeen,		e		role of BIM in
	2021		Constructi		promoting
			on		sustainable
			Practices		construction
			with BIM		practices,
					focusing on
					energy
					efficiency,
					material
					optimization,
					and waste
					reduction.
60	Pedro &	Portugal	Smart	Qualitative	Investigated the
	Meireles, 2020		Contracts		potential of
			in		smart contracts
			Constructi		to automate
			on		contractual
					obligations,
					payments, and
					compliance in

					construction
					projects,
					improving
					transparency.
61	Bressanelli et	Italy	Circular	Both	Examined how
	al., 2020		Economy	quantitative	Industry 4.0
			and	and qualitative	technologies
			Industry		can support
			4.0		circular
					economy
					practices in
					construction,
					emphasizing
					waste reduction,
					recycling, and
					resource
					efficiency.
62	Gupta &	India	AI-Based	Quantitative	Developed an
	Rathore, 2021		Constructi		AI-based tool
			on Project		for managing
			Risk		risks in
			Managem		construction
			ent		projects,
					focusing on
					early detection
					and proactive
					mitigation of
					potential issues.

63	Navarro et al.,	Spain	Digital	Qualitative	Proposed the
	2021		Twin and		integration of
			Augmente		Digital Twin
			d Reality		and AR for real-
			(AR)		time
					visualization
					and
					management of
					construction
					projects,
					improving
					decision-making
					and
					coordination.
64	Rana et al.,	Pakistan	IoT-Based	Both	Investigated the
	2020		Smart	quantitative	use of IoT to
			Constructi	and qualitative	create a smart
			on Site		construction
					site, focusing on
					real-time
					monitoring,
					safety
					management,
					and resource
					optimization.
65	Ahmed &	Bangladesh	BIM and	Qualitative	Explored the
	Ahmed, 2021		Lean		integration of
			Constructi		BIM with lean
			on		construction
			Integratio		principles to
			n		enhance project
					efficiency,

66Oliveira et al., 2020BrazilAl-Driven Predictive Maintena nce in Constructi onQuantitative Maintena predictive model to optimize the lifespan of construction equipment, reduce downtime, and improve overall project efficiency.67Kivrak et al., 2021TurkeySmart Building Technolo gies and BIMQualitativeExamined the role of smart building integrated with BIM						reduce waste,
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gies andtechnologiesBIMintegrated withBIMBIMBIMenhancingbuildingbuildingperformance,energyefficiency, andoccupant		2021		Building		role of smart
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building performance, energy efficiency, and occupant						BIM in
performance, energy efficiency, and occupant						enhancing
energy efficiency, and occupant						building
efficiency, and occupant						performance,
occupant						energy
						efficiency, and
comfort.						occupant
						comfort.

68	He & Zhang,	China	Smart	Quantitative	Investigated the
	2020		Sensors		application of
			for		smart sensors in
			Structural		SHM systems to
			Health		monitor the
			Monitorin		integrity and
			g (SHM)		safety of
					construction
					structures in
					real-time.
69	Phung et al.,	Vietnam	AI-Based	Both	Developed an
	2021		Constructi	quantitative	AI-based model
			on	and qualitative	to optimize
			Resource		resource
			Allocation		allocation in
					construction
					projects,
					focusing on cost
					efficiency and
					timely project
					completion.
70	Franco &	Spain	Blockchai	Qualitative	Investigated the
	Blanes, 2021		n for		use of
			Constructi		blockchain
			on		technology to
			Contract		manage and
			Managem		automate
			ent		construction
					contracts,
					ensuring
					transparency

					and reducing
					disputes.
71	Moreno et al.,	Mexico	IoT and	Quantitative	Proposed a
	2020		Cloud		framework for
			Computin		integrating IoT
			g for		with cloud
			Constructi		computing to
			on Data		enhance data
			Managem		management,
			ent		storage, and
					sharing in
					construction
					projects.

2.7 Industry 4.0 and Multi Criteria Decision Making

The application of Multi-Criteria Decision Making (MCDM) methods in Industry 4.0 has gained significant attention in recent years, helping organizations optimize complex decision-making processes in areas such as technology selection, supplier evaluation, and risk management. Baskar, Kumar, and Krishnamoorthy (2021) offer an overview of various MCDM approaches like AHP (Analytic Hierarchy Process), TOPSIS (Technique for Order of Preference by Similarity to Ideal Solution), and Fuzzy MCDM, demonstrating their importance in solving decision-making challenges specific to Industry 4.0 environments. The study highlights how these tools support firms in evaluating alternatives by accounting for factors such as automation, digitalization, and overall technological integration in manufacturing systems. Similarly, Luthra, Mangla, and Sadhu (2019) explored how Industry 4.0 enhances supplier selection processes through MCDM techniques. In their research, the AHP and TOPSIS methods are applied to prioritize

suppliers based on new performance indicators like agility and digitalization, which are central to Industry 4.0's operational dynamics.

In addition to decision-making in supply chain and operations, MCDM is also critical for fostering sustainability within Industry 4.0 practices. Govindan, Shankar, and Kannan (2020) integrate sustainability with smart manufacturing systems, using methods like Fuzzy AHP and VIKOR (VIsekriterijumska optimizacija I Kompromisno Resenje). Their research emphasizes how MCDM tools can guide organizations in adopting green technologies and implementing sustainable manufacturing strategies while navigating the complexities of digital transformation. The use of these techniques enables businesses to weigh multiple criteria—such as environmental impact, cost-efficiency, and technological innovation—thus promoting sustainable growth in the Industry 4.0 era. Overall, MCDM methods provide a structured approach to decision-making, helping firms evaluate competing alternatives in a multi-faceted and data-driven manner, which is especially crucial in the fast-evolving landscape of Industry 4.0. Table 7 illustrates extended table with scholarly works that focus on the use of Multi-Criteria Decision Making (MCDM) for technology adoption in Industry 4.0.

Reference	MCDM Technology Used	Brief Research Description
Baskar, P., Kumar, S. S., & Krishnamoorthy, V. (2021)	AHP, TOPSIS, Fuzzy MCDM	The study explores the application of MCDM methods for Industry 4.0 technology selection, risk management, and process optimization in manufacturing.
Luthra, S., Mangla, S. K., & Sadhu, R. (2019)	AHP, TOPSIS	This paper uses AHP and TOPSIS to address supplier selection challenges in Industry 4.0 environments, focusing on agility, automation, and digitalization criteria.

Table 7. works related to Industry 4.0 and Multi Criteria Decision Making

Govindan, K., Shankar, M., & Kannan, D. (2020)	Fuzzy AHP, VIKOR	The research employs Fuzzy AHP and VIKOR to prioritize sustainable Industry 4.0 manufacturing practices, focusing on green technology adoption and sustainability.
Jovanović, B., Rajković, M., & Brković, N. (2020)	Hybrid MCDM (AHP, TOPSIS)	This study proposes a hybrid AHP-TOPSIS model to evaluate the adoption of Industry 4.0 technologies, considering factors like cost, flexibility, and readiness.
Németh, T., & Kiss, A. (2021)	PROMETHEE, AHP	The paper examines Industry 4.0 technology adoption in a case study setting, using PROMETHEE and AHP to assess different technologies' suitability based on multiple criteria.
Zavadskas, E. K., Turskis, Z., & Kildienė, S. (2014)	TOPSIS, SAW	The paper explores the use of TOPSIS and SAW (Simple Additive Weighting) for selecting the most suitable Industry 4.0 technologies in the construction sector.
Rezaei, J. (2015)	Best-Worst Method (BWM)	This research develops the Best-Worst Method (BWM) to improve decision-making in the context of Industry 4.0 by identifying the best and worst criteria for technology adoption.
Varela, L., Araújo, A., & Ferreira, L. (2019) AHP, DEMATEL		The study applies AHP and DEMATEL (Decision Making Trial and Evaluation Laboratory) to identify the interdependencies among Industry 4.0 technologies and evaluate their adoption.
Favi, C., Germani, M., & Mandolini, M. (2020)	AHP, TOPSIS	This paper applies AHP and TOPSIS to select technologies for additive manufacturing in Industry 4.0, considering cost, material efficiency, and process optimization.
Vinodh, S., & Ramesh, V. (2018)	Fuzzy AHP, VIKOR	The study integrates Fuzzy AHP and VIKOR to evaluate the adoption of sustainable manufacturing technologies in Industry 4.0. It emphasizes energy efficiency, automation, and production flexibility.
Raj, A., Dwivedi, G., Sharma, A., & Lopes de Sousa Jabbour, A. B. (2020)	AHP, Fuzzy TOPSIS	This research uses AHP and Fuzzy TOPSIS to assess the readiness of Indian manufacturing industries for Industry 4.0, focusing on organizational and technological factors.
Machado, C. G., Winroth, M., & da Silva, E. L. (2019)	AHP, DEMATEL	The study employs AHP and DEMATEL to analyze the barriers to adopting Industry 4.0 technologies in manufacturing sectors, identifying and ranking critical challenges.
Pham, H., Nguyen, T., & Huynh, P. (2021)	Fuzzy TOPSIS, SWARA	The paper focuses on the use of Fuzzy TOPSIS and SWARA (Step-wise Weight Assessment Ratio Analysis) to assess Industry 4.0 technologies for smart logistics and supply chain management.

2.8 Research Gaps

The identified research gaps highlight significant shortcomings in the existing literature on Industry 4.0 (I4.0) in the construction industry, which require further exploration and analysis to bridge theoretical and practical insights.

Firstly, while numerous studies have identified a wide range of enablers for the adoption of I4.0 technologies in construction, there is a noticeable lack of logical prioritization of these complex enablers." For instance, factors such as technological readiness, governmental policies, and stakeholder collaboration are often discussed but not ranked systematically based on their importance or influence (Zhou et al., 2020; Oesterreich & Teuteberg, 2016). The absence of prioritization creates challenges for practitioners in focusing on the most critical enablers for successful implementation.

Secondly, the literature provides insights into the barriers to adopting I4.0 technologies, such as high costs, skill gaps, and resistance to change (Mollah et al., 2021; Sawhney et al., 2020). However, studies lack significant discussion on the prioritization of these barriers, making it difficult to address the most critical obstacles hindering adoption. A structured ranking or hierarchical analysis would be instrumental in guiding policymakers and industry leaders to allocate resources effectively.

Thirdly, the research highlights the importance of the social, economic, and environmental dimensions of I4.0 in achieving sustainable construction practices. While the literature outlines these dimensions, it does not adequately categorize I4.0 technologies under these dimensions or provide a logical ranking of their contributions. For example, technologies like BIM, IoT, and AI contribute variably to each sustainability dimension, but the literature does not establish their hierarchical impact (Martek et al., 2019). Such categorization and ranking are essential for aligning technological investments with sustainability goals.

Finally, the literature acknowledges the perceived risks of I4.0 technologies from the customer's perspective, such as cybersecurity, data privacy, and ROI uncertainty (Chauhan et al., 2022; Bojanova, 2017). However, there is a need to prioritize these risks to identify the most influential ones, which are critical for market expansion of I4.0-based

construction projects. Without this prioritization, stakeholders cannot effectively mitigate the risks that may deter adoption.

Addressing these gaps by employing methodologies such as Analytic Hierarchy Process (AHP), Delphi techniques, or fuzzy logic-based prioritization models can provide actionable insights for practitioners and researchers. Systematic prioritization and categorization of enablers, barriers, sustainability dimensions, and risks are crucial to advancing the theoretical understanding and practical application of Industry 4.0 in the construction industry.

3 Research Methodology

This chapter outlines the research methodology adopted for studying the integration of Industry 4.0 technologies in the Indian construction sector. The research aims to address gaps in the literature by exploring the enablers, barriers, sustainability impacts, and perceived risks associated with these technologies. It defines clear research objectives, such as ranking enablers, barriers, and risks, and emphasizes sustainability dimensions. The study employs a mixed-methods approach, combining qualitative methods like expert interviews with quantitative tools, including Multi-Criteria Decision-Making (MCDM) techniques like Fuzzy AHP, SWARA, and COPRAS. The research design features iterative feedback loops, ensuring refinement of tools and strategies. Sampling targets industry experts using purposive and judgment sampling, while a robust questionnaire incorporates pairwise comparisons and fuzzy logic to handle uncertainty. Pre-testing and pilot studies ensure reliability and validity, with methods like Cronbach's alpha verifying internal consistency. Overall, the chapter presents a systematic framework to analyze Industry 4.0 adoption and its implications for sustainability in construction.

3.1 Research Purpose

The primary purpose of this research is to address significant gaps in the literature surrounding the application of Industry 4.0 technologies in the construction industry. While Industry 4.0 technologies such as the Internet of Things (IoT), artificial intelligence (AI), robotics, and big data analytics have revolutionized various sectors, their integration into the construction industry remains underexplored, particularly in terms of sustainability and practical implementation (Oesterreich & Teuteberg, 2016; Liao et al., 2017). This study is designed to explore how these technologies can be applied to enhance sustainable practices and streamline project management within the construction industry.

Industry 4.0 promises a transformative shift toward more efficient, digital, and interconnected processes, but its application in the construction industry has been slower than in other industries (Li et al., 2020). Therefore, this study seeks to evaluate the integration of Industry 4.0 technologies from a sustainability perspective and provide insights into practical implementation strategies.

3.2 Research Objectives

The research objectives were developed following a comprehensive review of existing literature and extensive consultations with experts in both academia and the construction industry. The intent is to understand how Industry 4.0 technologies can be effectively incorporated into the construction sector, particularly in the Indian context, where challenges such as inadequate infrastructure, regulatory hurdles, and socio-economic diversity present unique barriers (Li et al., 2020). The specific research objectives are outlined below:

1. To study and analyze various factors in construction from Industry 4.0 perspectives: aims to identify and examine various factors such as enablers, barriers, challenges and opportunities, impacts on sustainability dimensions and perceived risks that can influence adoption of Industry 4.0 technologies in construction industries. By studying these factors, the objective aims to provide a

holistic understanding of how Industry 4.0 can transform the construction industry, overcome challenges, and contribute to sustainable development.

- 2. To identify and rank significant Industry 4.0 Enablers in Indian construction industry: focuses on systematically prioritizing the key factor (enablers) that drive the adoption of Industry 4.0 (14.0) technologies in construction. It aims to provide a systematic framework to evaluate multiple enablers simultaneously, ensuring that decisions are well-structured and based on logical criteria.
- 3. To identify and prioritize significant Industry 4.0 Barriers in Indian construction industry: focuses on systematically assessing and ranking the challenges that hinder the adoption of Industry 4.0 (I4.0) technologies in the construction industry. It aims to provide a framework to analyze and prioritize barriers logically, ensuring that the most critical challenges are systematically identified.
- 4. To identify and prioritize sustainability criterias for Industry 4.0 adoption in Indian construction industry: aims to evaluate and rank various technologies based on sustainability impacts (social, economic, and environmental) that are critical for the successful implementation of Industry 4.0 (I4.0) technologies in the Indian construction industry. It aims at comprehensive evaluation of multiple sustainability criterias, covering economic, environmental, and social factors simultaneously.
- 5. To analyze and rank perceived risks of Industry 4.0 adoption from Indian Customer Perspectives: Customer perspectives are critical in shaping the adoption of new technologies, particularly in developing countries where concerns about costs, technology reliability, and safety are prevalent (Khan et al., 2021). This objective aims to analyze and rank the perceived risks associated with Industry 4.0 adoption from the perspective of Indian customers in logical, systematic, and comprehensive manner, rather than based on intuition or isolated judgments.

3.3 Research Questions

• RQ1: What are key operational factors that influence Industry 4.0 adoption in the construction industry?

- RQ2: What are the critical enablers that facilitate the successful adoption of Industry 4.0 technologies in the Indian construction industry?
- RQ3: What are the most significant barriers to the integration of Industry 4.0 technologies in the Indian construction sector?
- RQ4: What sustainability criterias should be prioritized for the implementation of Industry 4.0 technologies in construction?
- RQ5: What are the key risks perceived by Indian customers regarding Industry 4.0 adoption in construction, and how can these risks be ranked to foster greater acceptance and trust in these technologies?

3.4 Research Design

The flowchart in figure 1 illustrates a proposed PhD research design, which shows a cyclical and iterative research process. The Prior Phase, which occurs before feedback, and the Post Feedback Loops, which occur after feedback integration, make up its two primary stages. Below is an explanation of each step:

Prior Phase:

This is the initial phase of the research, involving the foundational steps of idea formulation, literature survey, and preliminary research design.

a. Literature Survey, Idea Acquisition, Expert Consultation, and Problem Identification: This step emphasizes exploring existing literature and gathering insights from experts to identify the problem and research gaps in Industry 4.0 in construction. The focus is on framing an initial understanding of the domain.

- b. **Preliminary Research Assessment and Gap Identification**: A thorough assessment of the existing body of knowledge to pinpoint specific gaps in the field of Industry 4.0 in construction. It highlights unaddressed areas of concern.
- c. Formulation of Research Questions and Objectives: Based on the identified gaps, the research questions and objectives are developed. These guide the entire research process, ensuring that the investigation remains focused and aligned with the gaps found.
- d. Literature Review, Concept Definition, Industry 4.0 Analysis in Construction: more in-depth review of literature follows, which includes defining key concepts and further analysis of how Industry 4.0 has been applied in construction, ensuring a comprehensive understanding of the context.
- e. Research Design & Process, Data Collection Tool Preparation: At this stage, a detailed research methodology is designed. This includes planning how data will be collected and developing appropriate tools (e.g., surveys, interview guides) for gathering this data.
- f. Data Collection, Data Sources, Population and Study Area Decision, Sample Size Determination: Data collection begins here. The study area, population, and sample size are determined based on the research questions. This is the practical stage where fieldwork, surveys, or interviews take place to gather raw data.
- g. Variable Discussion, Data Analysis: The data collected is analyzed based on identified variables. This may involve statistical or content analysis to interpret the results.
- h. Result Synthesis, Conclusions, and Recommendations: The results are synthesized to draw conclusions. Recommendations for the industry or future

research are based on the findings. This section consolidates everything learned from the research.

Post Feedback Loops:

This section includes continuous feedback loops to refine and improve the research framework and findings.

- Literature Gaps and Assumptions, Developing Objectives, Problem Statement Formulation, Forecasting Expected Results: This stage allows the research process to evolve by addressing any new gaps or assumptions that might arise from the initial literature review or feedback received from peers and experts. It helps in refining the objectives and expectations from the research.
- 2. **Conceptual Reasoning, Gap Assessment, Identify Improvement Strategies**: As more insights are gained, the conceptual framework may be adjusted, and improvement strategies may be identified to bridge gaps that the research uncovers.
- 3. Data Collection Process, Data Collection Tools Pretest, Data Collection Start: Once new insights are incorporated, data collection tools may need testing (pretesting), and the actual data collection process is initiated. This may include making adjustments to earlier tools for better data accuracy.
- 4. Tools Modification as per Contemplated Data, Data Cleaning and Entry into Analytical Tools: After gathering the data, tools are modified as necessary to better suit the new findings. The collected data is cleaned and entered into software or other analysis tools for deeper interpretation.
- Data Analysis and Presentation, Content Analysis, Descriptive Analysis, MCDM Techniques: This is the stage where the data is deeply analyzed using

methods like content analysis or MCDM (Multi-Criteria Decision Making) techniques to rank or prioritize risks, ideas, or strategies.

- 6. Determining Priority and Ranking, Concluding Results for Further Action, Entry to MCDM Techniques like Fuzzy AHP, SWARA AND COPRAS: Based on the analysis, priorities and rankings are determined. Techniques such as Fuzzy AHP, SWARA AND COPRAS can be employed to deal with complex multicriteria decision-making problems, particularly in ranking risks or other factors in Industry 4.0 in construction.
- 7. Substantial Findings through Empirical Results and Interviews, Proposing New Conceptual Frameworks: After empirical analysis and interviews, new insights are likely to emerge, allowing for the proposal of novel conceptual frameworks that better capture the realities of Industry 4.0 in construction.
- 8. **Highlighting Benefits, Recommendations, Future Research Area**: The final stage emphasizes the benefits and contributions of the research. Recommendations for future research are made based on the findings, ensuring that further investigation can build upon the current work.

In conclusion, this framework is robust, involving iterative processes of literature review, methodology development, data collection, analysis, and feedback integration, with the ultimate goal of addressing the research gaps in the application of Industry 4.0 in construction.

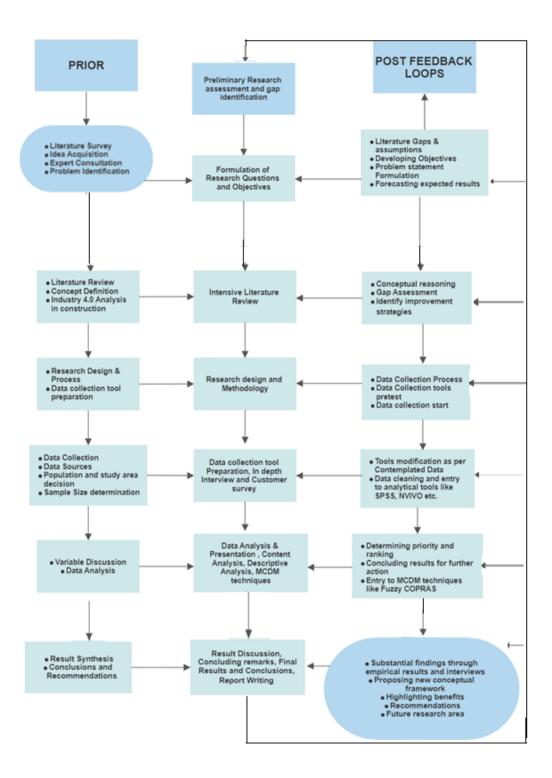


Fig 1. Research Design

3.5 Sampling

3.5.1 Sampling Frame

The target population for this study comprises professionals from the Indian construction industry who are involved or have expertise in Industry 4.0 technology adoption. This includes construction managers, engineers, technology providers, researchers, and policymakers. In the first stage of the research, the study captures demographic data, the level of Industry 4.0 implementation in their organizations, and which technologies (such as IoT, AI, robotics, etc.) are being used most frequently. The study also explores the factors driving or hindering Industry 4.0 adoption in the Indian construction sector.

3.5.2 Sampling Technique

The study employs **purposive sampling** in the first phase for the selection of industry experts and stakeholders with experience in Industry 4.0. In the second phase, **judgment sampling** is used to gather responses from individuals capable of providing valuable insights for the FAHP-based ranking of various factors. This technique ensures that the respondents possess relevant knowledge and experience in the construction and technological domains.

3.5.3 Data Collection

- Qualitative Data:
 - Semi-structured Interviews: These will be conducted with 15-20 experts from the construction industry, academia, and technology providers. The interviews will explore key enablers, barriers, risks, and sustainability dimensions related to Industry 4.0 adoption.
 - Literature Review: Extensive literature review to identify existing barriers, enablers, and sustainability criteria from global and local contexts.
- Quantitative Data:
 - MCDM-Based Questionnaire: The quantitative phase will involve Multi-Criteria-Decision-Making techniques based questionnaire designed to prioritize factors. The questionnaire will collect expert judgments on the

relative importance of these elements using pairwise comparisons based on a triangular fuzzy scale .

- Survey Methodology:
 - The questionnaire will be distributed both electronically and through inperson interactions to ensure high participation rates from experts. It will also incorporate closed-ended questions for clarity.

3.5.4 Sample Size

• Qualitative Phase: A target sample size of 15-20 participants for in-depth interviews, as this range is typically sufficient for capturing detailed qualitative insights from industry experts and practitioners.

• Quantitative Phase: A larger sample size of 20-30 experts will be required for the FAHP-based questionnaire phase. This will ensure sufficient statistical rigor for conducting the FAHP analysis and ranking the barriers and enablers of Industry 4.0 in construction.

3.6 Nature of Questionnaire

The questionnaire will be structured into two key sections:

• Section 1: Expert Demographics

This section will gather details about the respondents, such as their role, experience level, organization type, and familiarity with Industry 4.0 technologies in construction.

- Section 2: MCDM-Based Pairwise Comparisons
 - Pairwise Comparisons: The MCDM methods will require experts to provide pairwise comparisons of the identified barriers, enablers, risks, and sustainability criteria using Triangular Fuzzy Numbers (TFNs) to handle uncertainty in judgment. The comparison will be based on linguistic scales such as Low, Moderate, and High, corresponding to fuzzy values.
 - **Closed-Ended Questions**: Questions will include multiple-choice options to rate the importance of various enablers and barriers, followed by ranking these factors based on their significance.

 Sensitivity Analysis: The questionnaire will also include questions related to the sensitivity of the results to ensure robustness in the MCDM rankings.

3.7 Scale/Measurement Design

The research employs a detailed **Fuzzy Analytical Hierarchy Process (FAHP)**, which integrates fuzzy logic into traditional multi-criteria decision-making (MCDM) methods to handle uncertainty in expert judgments. The FAHP process involves pairwise comparisons and uses **Triangular Fuzzy Numbers (TFNs)** to assess the relative importance of various factors in complex decision-making scenarios. The fuzzy approach is particularly useful in Industry 4.0 applications, where uncertainty and subjective judgments dominate decision-making.

Triangular Fuzzy Numbers (TFN)

In the study, **Triangular Fuzzy Numbers (TFN)** are used to quantify subjective judgments in the decision-making process. A TFN is defined by three parameters: a lower bound (l), a middle value (m), and an upper bound (u), which are denoted as (l, m, u). These three values represent the range of possible outcomes, helping decision-makers express uncertainty in their comparisons.

- Example from the Study: If experts are comparing two barriers to Industry 4.0 adoption, the TFN allows them to express a range of possibilities such as Low, Moderate, and High importance:
 - Equal Importance: (1, 1, 1)
 - **Moderate Importance**: (3, 4, 5)
 - **Extreme Importance**: (7, 8, 9)

The use of fuzzy logic helps address imprecise and uncertain expert evaluations, offering a more flexible and realistic approach.

> Pairwise Comparison and Fuzzy Synthesis

The pairwise comparison method is central to the MCDM process. Experts evaluate two

factors simultaneously, such as two barriers or enablers of Industry 4.0, by comparing their relative importance using a TFN scale. After the comparisons are made, the fuzzy values are converted (defuzzified) into crisp values to facilitate final ranking and decision-making.

Fuzzy Weight Calculation

The MCDM method involves calculating **fuzzy synthetic extent values** for each criterion or barrier. These are aggregated into a final weight vector, which reflects the overall importance of each criterion.

Linguistic Variables

The TFN scale used in the manuscripts is closely tied to linguistic variables that help quantify expert judgments. These variables range from Very Low to Extreme, offering a flexible method for rating factors.

- Example of Scale Used:
 - Very Low: (1, 2, 3)
 - **Low**: (2, 3, 4)
 - **Moderate**: (3, 4, 5)
 - **High**: (4, 5, 6)
 - **Extreme**: (7, 8, 9)(Revised Manuscript 1)(Revised Manuscript 1)

Sensitivity Analysis

In MCDM, after the weights are calculated, sensitivity analysis is often performed to verify the stability and robustness of the results. This step ensures that small changes in the input values (expert judgments) do not significantly alter the final rankings.

3.8 Pre-Test of Questionnaire

Industry 4.0 specialists, construction industry professionals, researchers, and academic professors comprised the expert group in the current study. The participants were asked to review and provide feedback on the questionnaire's layout and the overall study methodology. The experts thoroughly examined the scope, content, and purpose of each

item related to the barriers, enablers, and risks associated with Industry 4.0 adoption in the construction sector. Preliminary tests were conducted to ensure the questionnaire's content validity. After discussions with the experts, several items were removed, and new ones that were more relevant to the Indian construction industry were added. This iterative process helped refine the questionnaire to better capture the complexities of Industry 4.0 implementation.

3.9 Pilot Study

The reliability of the instrument was assessed using **Cronbach's alpha** to ensure internal consistency. All constructs achieved values above the 0.7 cutoff, indicating that the questionnaire is reliable (Hair et al., 2006). After analyzing the pilot test results, adjustments were made to improve the clarity and relevance of the questions, based on expert feedback. The refined questionnaire was then distributed to the respondents for the main study. All constructs demonstrated strong internal consistency, with Cronbach's alpha values ranging from 0.883 (minimum) to 0.945 (maximum). This confirms that the items within each construct are reliable, supporting the internal consistency and reliability of the instrument used in the study.

3.10 Multi Criteria Decision Making Techniques

3.10.1 Fuzzy AHP (Analytic Hierarchy Process)

The Fuzzy Analytic Hierarchy Process (Fuzzy AHP) is a Multi-Criteria Decision-Making (MCDM) technique that extends the traditional AHP by incorporating fuzzy logic to handle the uncertainty and vagueness associated with human judgment. The standard AHP, developed by Thomas Saaty in the 1970s, is widely used for solving complex decision-making problems by structuring them into a hierarchy of goals, criteria, and alternatives. It employs pairwise comparisons to calculate the relative importance of criteria and the performance of alternatives concerning those criteria (Saaty, 1980). However, AHP assumes that decision-makers provide precise judgments, which can be problematic when dealing with subjective or imprecise information. This is where Fuzzy AHP comes into play, offering a solution to incorporate uncertainty by using fuzzy numbers to represent subjective judgments.

Fuzzy logic, introduced by Zadeh (1965), is a mathematical framework for representing uncertainty and ambiguity, which is inherent in many real-world situations. In the context

of decision-making, fuzzy logic allows for a range of truth values, rather than just binary true or false judgments. It is particularly useful when human judgments are imprecise, such as when decision-makers use terms like fairly important or very important. These linguistic terms can be modeled using fuzzy numbers, allowing for a more flexible and realistic representation of human preferences (Zadeh, 1965).

Fuzzy AHP integrates fuzzy logic into the traditional AHP framework to handle the vagueness in pairwise comparison judgments. The core idea of Fuzzy AHP is to replace the crisp values used in AHP's pairwise comparisons with fuzzy numbers, typically triangular or trapezoidal fuzzy numbers, which are defined by a triplet (1, m, u) representing the lower, middle, and upper bounds of a fuzzy number. This enables decision-makers to express their preferences with greater flexibility and reduces the risk of inconsistency in pairwise comparisons (Van Laarhoven & Pedrycz, 1983).

The Fuzzy AHP process generally involves the following steps:

1. **Problem Structuring**: The decision problem is structured into a hierarchy, with the main goal at the top, followed by criteria, sub-criteria, and alternatives at lower levels, similar to the traditional AHP.

In Fuzzy AHP, decision-makers' judgments are expressed as fuzzy numbers. The most common representation is the **Triangular Fuzzy Number (TFN)**, which is represented as $\tilde{a} = (l, m, u)$, where:

- *l*: Lower bound (the smallest possible value),
- *m*: Middle value (the most likely or expected value),
- *u*: Upper bound (the largest possible value).
- 2. **Pairwise Comparisons Using Fuzzy Numbers**: Decision-makers conduct pairwise comparisons between the criteria and alternatives using linguistic terms (e.g., slightly more important, equally important) that are then converted into fuzzy numbers (Chan & Kumar, 2007).

The fuzzy comparison matrix for n criteria is defined as:

$$\begin{pmatrix} (1,1,1) & \cdots & \tilde{a}_{1n} \\ \vdots & \ddots & \vdots \\ \tilde{a}_{n1} & \cdots & (1,1,1) \end{pmatrix}$$

where each $\tilde{a}_{ij} = (l_{ij}, m_{ij}, u_{ij})$ is the triangular fuzzy number representing the relative importance of criterion *i* to criterion *j*.

3. Fuzzy Pairwise Comparison Matrix: The fuzzy comparison matrices are constructed for each level of the hierarchy. Instead of crisp values, fuzzy numbers are used to capture the uncertainty in the decision-makers' judgments.

For triangular fuzzy numbers $\tilde{a} = (l_a, m_a, u_a)$ and $\tilde{b} = (l_b, m_b, u_b)$, basic operations like addition, subtraction, and multiplication are defined as:

• Addition:

$$\tilde{a} + \tilde{b} = (l_a + l_b, m_a + m_b, u_a + u_b)$$

• Multiplication:

$$\tilde{a} X \tilde{b} = (l_a X l_b, m_a X m_b, u_a X u_b)$$

• Reciprocal of a TFN:

$$\tilde{a}^{-1} = \left(\frac{1}{u_a}, \frac{1}{m_a}, \frac{1}{l_a}\right)$$

4. **Synthesis of Priorities**: The fuzzy pairwise comparison matrices are synthesized to calculate the relative weights of the criteria and alternatives. These fuzzy weights can be defuzzified using methods such as the centroid method or the alpha-cut method to obtain crisp priority values (Buckley, 1985).

The fuzzy weights of each criterion can be calculated using the geometric mean method for fuzzy numbers. For a fuzzy comparison matrix \tilde{A} , the fuzzy weight \tilde{W}_i for criterion *i* is calculated as:

$$\widetilde{W}_{i} = \left(\prod_{j=1}^{n} \widetilde{a}_{ij}\right)^{\frac{1}{n}} = \left(\left(\prod_{j=1}^{n} \widetilde{l}_{ij}\right)^{\frac{1}{n}}, \left(\prod_{j=1}^{n} \widetilde{m}_{ij}\right)^{\frac{1}{n}}, \left(\prod_{j=1}^{n} \widetilde{u}_{ij}\right)^{\frac{1}{n}}\right)$$

5. **Consistency Check**: Similar to the traditional AHP, a consistency check is performed to ensure that the judgments are not highly inconsistent. Fuzzy AHP allows for a higher tolerance of inconsistency due to the flexibility of fuzzy numbers.

The fuzzy weights need to be normalized. The normalized fuzzy weight \tilde{w}_i for criterion *i* is calculated as:

$$\widetilde{w}_i = \left(\frac{l_i}{\sum_{k=1}^n u_k}, \frac{m_i}{\sum_{k=1}^n m_k}, \frac{u_i}{\sum_{k=1}^n l_k}\right)$$

6. **Ranking of Alternatives**: The alternatives are ranked based on the calculated weights, allowing decision-makers to choose the best option while considering the inherent uncertainty in the decision-making process (Mikhailov & Singh, 2003).

To convert fuzzy numbers into crisp values, defuzzification is required. A common defuzzification method is the **Centroid Method** or **Center of Gravity Method**, which calculates the crisp value $C(\tilde{w}_i)$ as:

$$C(\widetilde{w}_i) = \frac{l_i + m_i + u_i}{3}$$

This converts the fuzzy weights into crisp weights for decision-making.

Fuzzy AHP has been applied in various fields, including supply chain management, project selection, environmental management, and construction (Onut et al., 2009). For instance, in supply chain management, Fuzzy AHP has been used to rank suppliers based on multiple criteria such as cost, quality, and delivery performance, where decision-makers' judgments may be uncertain (Chan & Kumar, 2007). In construction, it has been applied to prioritize project risks, where the uncertainty in risk assessments can be modeled using fuzzy numbers (Cheng et al., 2002).

One of the primary advantages of Fuzzy AHP is its ability to manage the uncertainty and imprecision in decision-makers' judgments, making it a more realistic approach compared

to traditional AHP (Van Laarhoven & Pedrycz, 1983). Fuzzy AHP allows decision-makers to express their preferences using linguistic terms, which can be more intuitive than providing exact numerical values (Buckley, 1985). The flexibility of fuzzy numbers allows for a higher tolerance of inconsistency in judgments, which can be particularly useful in complex decision-making scenarios involving multiple criteria and alternatives (Mikhailov & Singh, 2003).

3.10.2 Fuzzy SWARA (Step-wise Weight Assessment Ratio Analysis)

Fuzzy SWARA (Step-wise Weight Assessment Ratio Analysis) is a Multi-Criteria Decision-Making (MCDM) technique that extends the classical SWARA method by incorporating fuzzy logic to handle uncertainty and subjectivity in expert judgments. This approach is especially useful in decision-making scenarios where criteria weights need to be determined, and the opinions of experts are imprecise or uncertain. Fuzzy SWARA enables the assignment of criteria weights based on subjective judgments, which are modeled using fuzzy numbers.

The classical SWARA method, developed by Kersuliene, Zavadskas, and Turskis (2010), involves a structured process in which decision-makers assign relative importance to various criteria in a step-by-step manner. Fuzzy SWARA, introduced later to handle vagueness in human judgment, replaces the crisp values used in traditional SWARA with fuzzy numbers.

In Fuzzy SWARA, experts use linguistic terms (such as very important, important, moderately important, etc.) that are translated into fuzzy numbers, often represented by **Triangular Fuzzy Numbers (TFNs)**. These fuzzy numbers account for the inherent uncertainty in decision-making, making Fuzzy SWARA a powerful tool for prioritizing criteria in complex, uncertain environments.

The Fuzzy SWARA process follows these main steps:

1. Identify the Criteria

The first step involves identifying the set of criteria relevant to the decision-making problem. These criteria are typically identified through literature reviews or expert input.

 C_1, C_2, \ldots, C_n represent the criteria to be evaluated.

2. Expert Evaluation Using Fuzzy Numbers

Experts express their judgments on the relative importance of criteria using linguistic variables, which are converted into **Triangular Fuzzy Numbers (TFNs)**. The most common form of TFN is $\tilde{a} = (l, m, u)$, where:

- *l*: Lower bound (the smallest possible value),
- *m*: Middle value (the most likely or expected value),
- *u*: Upper bound (the largest possible value).

For example, the linguistic term Very Important can be represented as a fuzzy number (0.7, 0.9, 1.0)(0.7, 0.9, 1.0)(0.7, 0.9, 1.0).

3. Determine the Comparative Importance (SI) of Criteria

Experts are asked to compare each criterion C_i with the previous one C_{i-1} , expressing the comparative importance \widetilde{SI}_i as a fuzzy number.

Let:

• $\widetilde{SI}_i = (l_{SI_i}, m_{SI_i}, u_{SI_i})$ be the fuzzy importance of criterion C_i relative to C_{i-1} , where i = 2, 3, ..., n.

4. Calculate the Fuzzy Coefficient \widetilde{k}_i

The coefficient \tilde{k}_i for each criterion is computed using the following equation:

$$\tilde{k}_i = 1 + \tilde{SI}_i$$

This coefficient represents the adjusted importance of each criterion.

Let:

5. Determine the Fuzzy Recalculated Weights \tilde{q}_i

The recalculated fuzzy weight \tilde{q}_i for each criterion is computed by dividing the recalculated weight of the previous criterion by the fuzzy coefficient:

$$\tilde{q}_i = rac{\tilde{q}_i - 1}{\tilde{k}_i}$$
 for $i = 2, 3, \dots, n$

For the first criterion, the fuzzy recalculated weight is $\tilde{q}_i = (1,1,1)$.

6. Normalize the Fuzzy Weights

The fuzzy recalculated weights are then normalized to obtain the final fuzzy weights. The normalization is done by dividing each fuzzy recalculated weight by the sum of all fuzzy recalculated weights:

$$\widetilde{W}_i = \frac{\widetilde{q}_i}{\sum_{i=1}^n \widetilde{q}_i}$$

Where $\widetilde{W}_i = (l_{w_i}, m_{w_i}, u_{w_i})$ represents the normalized fuzzy weight of criterion C_i .

7. Defuzzification

After the fuzzy weights are calculated, they need to be converted into crisp values using a defuzzification method. One of the most commonly used methods is the **Centroid Method**, which calculates the crisp weight W_i of each criterion as follows:

$$W_{i} = \frac{l_{w_{i}} + m_{w_{i}} + u_{w_{i}}}{3}$$

This process yields the final crisp weights, which can then be used in further decisionmaking steps, such as ranking alternatives or selecting the best course of action.

Fuzzy SWARA has been successfully applied in various fields, such as supplier selection, sustainable construction, and project management. In supplier selection, for example, criteria like cost, quality, and delivery time can be evaluated under uncertainty, and experts' judgments are captured using fuzzy numbers (Büyüközkan & Güleryüz, 2016).

Fuzzy SWARA is a robust MCDM technique that addresses the limitations of the traditional SWARA method by incorporating fuzzy logic. It is particularly useful in situations where expert judgments are subjective and imprecise, providing a more flexible and realistic decision-making framework. By integrating fuzzy numbers into the SWARA process, decision-makers can better handle uncertainty, leading to more accurate and reliable results.

3.10.3 Fuzzy Complex Proportional Assessment of Alternatives (COPRAS)

Fuzzy Complex Proportional Assessment (Fuzzy COPRAS) is a method that incorporates fuzzy logic to handle the inherent uncertainty in decision-making processes. It effectively combines the principles of proportional assessment with fuzzy set theory to rank alternatives based on multiple criteria.

Fuzzy COPRAS provides a structured approach for evaluating and prioritizing alternatives by converting qualitative assessments into quantitative measures. This method is particularly useful in situations where the data is imprecise or uncertain.

Steps of Fuzzy COPRAS

1. Establish the Decision Matrix: Define the set of alternatives $A = \{a_1, a_2, \dots, a_n\}$ and criteria $C = \{c_1, c_2, \dots, c_n\}$. The initial decision matrix can be represented as:

$$D = \begin{bmatrix} x_{11} & \cdots & x_{1n} \\ \vdots & \ddots & \vdots \\ x_{m1} & \cdots & x_{mn} \end{bmatrix}$$

where x_{ij} represents the performance of alternative a_i under criterion c_j .

- 2. **Convert to Fuzzy Values**: Transform the crisp decision matrix into a fuzzy decision matrix using fuzzy numbers (e.g., triangular fuzzy numbers).
- 3. Normalize the Fuzzy Decision Matrix: Normalize the fuzzy decision matrix D_f :

$$x_{ij} = \frac{x_{ij}}{\max{(x_{ij})}}$$

for benefit criteria. For cost criteria, it can be expressed as:

$$x_{ij} = \frac{\min(x_{ij})}{x_{ij}}$$

- 4. Determine the Weights of Criteria: Assign weights wjw_jwj to each criterion based on their importance, ensuring $w_j \in [0,1]$ and $\sum_{j=1}^n w_j = 1$
- 5. Calculate the Fuzzy Performance Values: Compute the fuzzy performance value for each alternative P_i :

$$P_i = \sum_{j=1}^n w_j \, \tilde{x}_{ij}$$

6. **Compute the Complex Proportional Assessment**: The final performance value is obtained by assessing the positive and negative impacts of each alternative, defined as:

$$P_i^+ = \sum_{j=1}^n w_j \, \tilde{x}_{ij}$$
$$P_i^- = \sum_{j=1}^n w_j \, (1 - \tilde{x}_{ij})$$

The overall performance can then be represented as:

$$P_i = P_i^+ - P_i^-$$

- 7. **Defuzzification**: Convert fuzzy performance values into crisp values using a defuzzification method, such as the centroid method.
- 8. Rank the Alternatives: Rank the alternatives based on their defuzzified performance values P_i .

Mathematical Formulation

- Fuzzy Numbers: A triangular fuzzy number $\tilde{x} = (l, m, u)$ is defined by its lower bound *l*, mode *m*, and upper bound *u*.
- Fuzzy Addition and Multiplication: The operations for triangular fuzzy numbers are defined as follows:

$$\tilde{x}_1 + \tilde{x}_2 = (l_1 + l_2, m_1 + m_2, u_1 + u_2)$$

 $\tilde{x}_1 \cdot \tilde{x}_2 = (l_1 \cdot l_2, m_1 \cdot m_2, u_1 \cdot u_2)$

Fuzzy COPRAS has been applied in various fields, including environmental assessments, supplier selection, and project management. For instance, in a study by Zhang et al. (2020), Fuzzy COPRAS was utilized to evaluate green suppliers, demonstrating its capability to handle uncertainties in environmental criteria.

Fuzzy COPRAS is a robust MCDM technique that integrates fuzzy logic with proportional assessment principles. By effectively dealing with uncertainty and allowing for a comprehensive evaluation of alternatives based on multiple criteria, it serves as a valuable tool for decision-makers in complex environments.

4 Ranking of Industry 4.0 Enablers: A Fuzzy SWARA-COPRAS Approach

This chapter focuses on the identification, prioritization, and ranking of enablers for adopting Industry 4.0 technologies in the Indian construction industry. From an initial pool of 35 enablers, the chapter narrows down to 12 key enablers categorized under organizational, economic, and technological criteria. Economic factors, particularly profitability and stakeholder investment, are identified as the most influential, followed by government regulations and market demand. Technologies like BIM, 3D printing, and IoT are acknowledged but ranked lower due to challenges in adoption. Using Fuzzy SWARA and Fuzzy COPRAS methodologies, the chapter evaluates these enablers' relative importance and performs sensitivity analysis to validate the robustness of the rankings. The findings emphasize the critical role of financial and regulatory support in driving Industry 4.0 adoption, while technological enablers require further development to realize their full potential.

The literature review in Section 2.1 outlines 35 enablers of Industry 4.0 adoption in construction industry. These domains play a critical role in facilitating the integration of Industry 4.0 technologies in the construction industry, particularly in developing countries like India. To further refine and prioritize these enablers, insights were gathered from a panel of five experts from the case organization. These experts: "Head (Projects), Head (Architecture), Head (Construction Engineering), Head (Technological), and Senior Manager (Design and Layout) possessing expertise and more than ten years of professional experience.

Based on the recommendations of the expert panel and the findings from the literature review, 3 major criterias (Organizational, Economic, Technological) and 12 key enablers were selected from an initial pool of 35 enablers identified during the analysis. The panel's inputs ensured that the selected enablers were the most relevant and impactful for the context of Industry 4.0 in the Indian construction industry. The finalized criteria and enablers, along with their corresponding codes, are presented in **Table 8**.

4.1 Enablers Identification:

1. Organizational Enablers

Organizational enablers are essential for creating an environment conducive to adopting Industry 4.0 technologies. These include:

- Employers' Training with Corporate Ethics (E1): Training employees to understand and adopt ethical practices within Industry 4.0 is crucial for aligning technological advances with corporate responsibility. Corporate ethics ensure that the integration of new technologies meets organizational goals while maintaining social responsibility (Shayganmehr et al., 2021).
- Organization Strategic Planning (E2): This refers to the structured and long-term planning required to adopt Industry 4.0 technologies. Strategic planning ensures that the company can achieve its business objectives efficiently and respond to technological advancements (Devi et al., 2021).
- **Risk-Taking Behavior (E3):** Implementing new technologies involves risks related to social, economic, and environmental factors. Organizations that foster a culture of risk-taking are more likely to adopt innovative solutions, driving the successful integration of Industry 4.0 (Newaz et al., 2023).

• Governmental Regulations (E4): Regulatory frameworks and legal policies are critical for ensuring that the adoption of Industry 4.0 complies with governmental guidelines, particularly in the construction industry. Governments play a crucial role in promoting technology integration through incentives and regulations (Olsson et al., 2021).

2. Economic Enablers

Economic enablers focus on financial considerations and incentives that encourage the adoption of new technologies:

- **Rewards and Incentives (E5):** Incentives for employees and stakeholders can motivate the adoption of Industry 4.0 technologies, encouraging them to align their efforts with sustainable strategies (Famakin et al., 2023).
- **Profitability (E6):** Profitability, ranked as the top enabler in the study, highlights the financial benefits of adopting Industry 4.0 technologies. Increased efficiency, reduced operational costs, and higher productivity are key economic drivers for the construction industry to adopt these technologies (Bamgbade et al., 2017).
- Stakeholders' Investment (E7): The active involvement of stakeholders is vital for the successful adoption of Industry 4.0. Their investment in technology adoption ensures that projects are well-funded and supported at all levels (Aghimien et al., 2021).
- Market Demand (E8): Consumer demand for Industry 4.0-generated designs drives market growth. Market willingness to adopt new construction technologies can significantly impact the implementation of Industry 4.0 in construction (Oke et al., 2022).

3. Technological Enablers

Technological enablers relate to the capabilities and innovations that facilitate the practical implementation of Industry 4.0:

• Artificial Intelligence (AI) (E9): AI enhances productivity by automating processes, reducing manual interventions, and enabling predictive analytics to optimize construction workflows (Shayganmehr et al., 2021).

- **3D Printing (E10):** This technology enables the creation of complex structures efficiently, reducing costs and construction time. 3D printing optimizes material use, making it a key enabler of Industry 4.0 (Subramanya et al., 2020).
- Building Information Modeling (BIM) and Digital Twin (E11): These technologies provide real-time data on construction processes, allowing for better project planning, execution, and maintenance. BIM and Digital Twins play a significant role in improving construction efficiency and sustainability (Hossain & Nadeem, 2019).
- Internet of Things (IoT) (E12): IoT connects physical devices across the construction site, allowing for real-time monitoring and data collection. This technology improves decision-making, resource allocation, and safety in construction (Ghosh et al., 2021).

Criteria	Enablers	Code	Criteria	Enablers	Code	Criteria	Enablers	Code
	Employers training with corporate ethics	E1		Rewards and Incentives	E5		Artificial intelligence	E9
Organizational	Organization strategic planning	E2	Economic	Profitability	E6	Technological	3D printing	E10
	Risk-taking behavior	E3		Stakeholders Investment	E7		Building information modeling(BIM) and Digital Twin	E11
	Governmental regulations	E4		Market Demand	E8		Internet of Things (IOT)	E12

Table 8. Finalized criterias and Enablers with their codes

4.2 Analysis of weights using Fuzzy SWARA

The final weights of the three primary criteria (Economic, Organizational, and Technological) that were derived using the **Fuzzy SWARA** method are represented in table 9. Each criterion was evaluated based on expert input, with their relative importance assigned through linguistic scales. The computed weights for each category indicate the level of influence these criteria have on Industry 4.0 adoption in construction projects.

- **Economic Criteria**: This category holds the highest weight, suggesting that financial enablers, such as profitability, are critical to adopting Industry 4.0.
- **Organizational Criteria**: This includes aspects like strategic planning and risk-taking behavior, with a moderate weight.
- Technological Criteria: While important, this criterion received the lowest weight, indicating that although technology enablers are critical, economic factors often take precedence.

Criteria		ŝj			Кj			Õj			Ŵj	
Economic				1.000	1.000	1.000	1.000	1.000	1.000	0.478	0.526	0.584
Organizational	0.667	1.000	1.500	1.667	2.000	2.500	0.400	0.500	0.600	0.191	0.263	0.351
Technological	0.222	0.250	0.286	1.222	1.250	1.286	0.311	0.400	0.491	0.149	0.211	0.287

Table 9. Final Weights of Main Criteria's

Table 10 focuses on the economic enablers identified, such as **Profitability**, **Stakeholder Investment**, **Rewards**, **and Market Demand**. The **local weights** represent the importance of each enabler within the economic category, while the **global weights** reflect their overall contribution when compared to enablers across all criteria.

- **Profitability (E6)** emerged as the most influential enabler, given its significant impact on the overall adoption of Industry 4.0. It indicates that the financial gains from adopting these technologies are pivotal.
- Stakeholders' Investment (E7) also scored high, showcasing the necessity of financial backing from stakeholders in pushing for digital transformation.

Criteria		ŝj			Ķ j			ąj		Loc	al Weigh	ıt ŵj	Glot	oal Weig	ht ŵj	Non Fuzzy wj
E6:Profitability				1.000	1.000	1.000	1.000	1.000	1.000	0.396	0.443	0.496	0.189	0.233	0.289	0.237
E7:Stakeholders coordination	0.667	1.000	1.500	1.667	2.000	2.500	0.400	0.500	0.600	0.155	0.233	0.337	0.023	0.049	0.097	0.056
E5:Rewards and Incentives	0.667	1.000	1.500	1.667	2.000	2.500	0.200	0.250	0.300	0.079	0.111	0.149	0.038	0.058	0.087	0.061
E8:Market demand	0.400	0.500	0.667	1.400	1.500	1.667	0.043	0.074	0.109	0.017	0.033	0.054	0.008	0.017	0.032	0.019

Table 10. Local weight and Global weight of enablers under economic criteria

Table 11 ranks organizational enablers like **Strategic Planning, Government Regulations, Employers' Training**, and **Risk-taking Behavior**. Similar to the previous table, local and global weights are assigned to each enabler.

- Strategic Planning (E2) holds the highest weight within this category, emphasizing the need for clear long-term strategies when adopting new technologies.
- Government Regulations (E4) was also ranked high, demonstrating the role of regulatory frameworks in facilitating technological adoption.

Criteria		ŝj			Ķ j			ąj		Loc	al Weigh	t ŵj	Glob	al Weigh	nt ŵj	Non Fuzzy
					, i			01			0	-		0	-	wj
E2:Organization																
strategic				1.000	1.000	1.000	1.000	1.000	1.000	0.388	0.467	0.562	0.058	0.099	0.161	0.106
planning																
E4:Governmental	0.400	0.500	0.667	1.400	1.500	1.667	0.096	0.167	0.257	0.037	0.078	0.145	0.006	0.016	0.041	0.021
regulations	0.400	0.500	0.007	1.400	1.500	1.007	0.090	0.107	0.237	0.037	0.078	0.145	0.000	0.010	0.041	0.021
E1: Employers																
training with	0.286	0.333	0.400	1.286	1.333	1.400	0.069	0.125	0.200	0.027	0.058	0.112	0.004	0.012	0.032	0.016
corporate ethics																
E3:Risk-taking	0.222	0.25	0.286	1.222	1.250	1.286	0.053	0.100	0.164	0.021	0.047	0.092	0.003	0.010	0.026	0.013
behavior	0.222	0.25	0.280	1.222	1.250	1.280	0.055	0.100	0.164	0.021	0.047	0.092	0.003	0.010	0.026	0.015

Table 11. Local weight and Global weight of enablers under organizational criteria

Table 12 evaluates technological enablers such as **BIM** (Building Information Modeling), 3D Printing, AI (Artificial Intelligence), and IoT (Internet of Things).

- **BIM (E11)** and **3D Printing (E10)** are the top enablers within this category, reflecting their transformational potential in improving construction practices.
- AI (E9) and IoT (E12), although important, are ranked lower, possibly due to their relative novelty in the industry.

Criteria		ŝj			Ĩ j			ąj		Loc	al Weigh	ıt ŵj	Glob	oal Weigl	nt ŵj	Non Fuzzy wj
E11:Building information modeling (BIM) and Digital Twin				1.000	1.000	1.000	1.000	1.000	1.000	0.429	0.479	0.528	0.082	0.126	0.185	0.131
E10: 3D printing	1.000	1.000	1.000	2.000	2.000	2.000	0.500	0.500	0.500	0.215	0.239	0.264	0.041	0.063	0.093	0.066
E12: Internet of Things (IOT)	0.400	0.500	0.667	1.400	1.500	1.667	0.029	0.056	0.092	0.012	0.027	0.048	0.002	0.007	0.017	0.009
E9: Artificial intelligence	0.286	0.333	0.400	1.286	1.333	1.400	0.021	0.042	0.071	0.009	0.02	0.038	0.002	0.005	0.013	0.007

 Table 12. Local weight and Global weight of enablers under Technological criteria

Table 13 shows the **Fuzzy Decision Matrix** as rated by the first expert. The matrix represents the linguistic scales used by the expert to evaluate each enabler against the criteria. Each entry in the table is expressed as a triangular fuzzy number, reflecting the range of possible values assigned to the importance of each enabler based on the expert's judgment.

Table 13. Fuzzy decision matrix between enablers and criteria (Expert 1)

Enabler Code	Organizational criteria	Enabler Code	Economic criteria	Enabler Code	Technological Criteria
E1	(0.286,0.0.333,0.4)	E5	(0.667,1,1.5)	E9	(1.5,2,2.5)
E2	(0.4,0.5,0.667)	E6	(1.5,2,2.5)	E10	(1.5,2,2.5)
E3	(0.4,0.5,0.667)	E7	(1.5,2,2.5)	E11	(0.667,1,1.5)
E4	(0.286,0.333,0.4)	E8	(0.667,1,1.5)	E12	(1.5,2,2.5)

The **Aggregate Fuzzy Decision Matrix** illustrated in table 14 combines the evaluations from all experts, providing a consolidated view of how each enabler is assessed across different criteria. The aggregation is crucial to minimize individual biases and ensure a comprehensive evaluation.

Enabler Code	Organizational criteria	Enabler Code	Economic criteria	Enabler Code	Technological Criteria
E1	(0.2647, 0.3053, 0.3620)	E5	(0.2433, 0.2777, 0.3240)	E9	(1.2223, 1.6667, 2.1667)
E2	(0.3620, 0.4443, 0.5780)	E6	(0.2647, 0.3053, 0.3620)	E10	(1.2223, 1.6667, 2.1667)
E3	(0.2647, 0.3053, 0.3620)	E7	(0.2647, 0.3053, 0.3620)	E11	(0.5780, 0.8333, 1.2223)
E4	(0.3620, 0.4443, 0.5780)	E8	(0.5780, 0.8333, 1.2223)	E12	(1.2223, 1.6667, 2.1667)

Table 14. Aggregate fuzzy decision matrix between enablers and criteria

In table 15, the aggregated fuzzy values from Table 14 are normalized. This normalization step ensures that the values are standardized and comparable across different criteria, allowing for a fair ranking of enablers.

Table 15. Normalized fuzzy decision matrix between enablers and criteria

Enabler Code	Organizational criteria	Code	Economic criteria	Code	Technological Criteria
E1	(0.0860, 0.0993, 0.1177)	E5	(0.1258, 0.1452, 0.1721)	E9	(0.1403, 0.1913, 0.2487)
E2	(0.1177, 0.1445, 0.1879)	E6	(0.1721, 0.2112, 0.2748)	E10	(0.0664, 0.0957, 0.1403)
E3	(0.1177, 0.1445, 0.1879)	E7	(0.0860, 0.0993, 0.1177)	E11	(0.1403, 0.1913, 0.2487)
E4	(0.0860, 0.0993, 0.1177)	E8	(0.1157, 0.1320, 0.1540)	E12	(0.1403, 0.1913, 0.2487)

Table 16 presents the Weighted Normalized Fuzzy Decision Matrix, which is obtained by multiplying the normalized values from Table 15 with the weights computed through the Fuzzy SWARA method. The resulting values provide a clearer picture of how each enabler contributes to the overall objective of Industry 4.0 adoption.

Code	Organizational criteria	Code	Economic criteria	Code	Technological Criteria
E1	(0.0006, 0.0007, 0.0008)	E5	(0.0014, 0.0016, 0.0019)	E9	(0.0007, 0.0009, 0.0011)
E2	(0.0008, 0.0010, 0.0013)	E6	(0.0019, 0.0023, 0.0030)	E10	(0.0024, 0.0033, 0.0042)
E3	(0.0008, 0.0010, 0.0013)	E7	(0.0008, 0.0010, 0.0013)	E11	(0.0011, 0.0016, 0.0024)
E4	(0.0006, 0.0007, 0.0008)	E8	(0.0013, 0.0015, 0.0017)	E12	(0.0018, 0.0026,0.0036)

Table 16. Weighted Normalized fuzzy decision matrix between enablers and criteria

4.3 Final results and ranking using Fuzzy COPRAS

Table 17 presents the final results and ranking of the 12 Industry 4.0 enablers for adoption in the Indian construction industry. The enablers were evaluated using the Fuzzy COPRAS method, which is a multi-criteria decision-making (MCDM) tool that assigns rankings to alternatives based on their performance across various criteria.

> Enablers and their Significance

The **12 enablers** identified and ranked in Table 8 are categorized under **organizational**, **economic**, **and technological criteria**, and the table presents their final **Pj**, **Rj**, and **Nj** scores.

- **Pj** represents the sum of the normalized performance values of the enabler, where higher values are preferred.
- **Rj** represents the sum of the inverse normalized performance values, where lower values are preferable.
- **Qj** is the ratio that combines both Pj and Rj to give the overall performance score for each enabler.

- Nj (%) represents the normalized final score and indicates the percentage ranking of each enabler.
- > Top-Ranked Enablers
- **Profitability (E6)**: Ranked as the top enabler with an Nj value of 100%, profitability is identified as the most significant factor for Industry 4.0 adoption in the construction industry. This suggests that financial gains and cost-efficiency derived from adopting new technologies are critical motivators for stakeholders.
- Stakeholders' Investments (E7): With an Nj score of 93.78%, this enabler highlights the importance of investments from various stakeholders, including contractors, clients, and financial institutions, to support the digital transformation of construction projects.
- **Governmental Regulations (E4)**: This enabler scored **87.57%** and is ranked third, indicating the crucial role that policies, legal frameworks, and government incentives play in facilitating Industry 4.0 adoption.

Mid-Ranked Enablers

- Market Demand (E8): Market demand ranked fourth with a score of 86.46%, emphasizing that consumer and client willingness to adopt innovative, technology-driven solutions is a key driver for technological integration in construction.
- Building Information Modeling (BIM) and Digital Twin (E11): BIM and Digital Twins, widely recognized for their ability to enhance construction design and real-time project management, are ranked fifth with a score of 83.83%. This reflects their importance in improving construction project efficiency and decision-making processes.
- Organization Strategic Planning (E2): Ranked sixth with 74.97%, this enabler emphasizes the need for strategic foresight and careful planning within organizations to successfully integrate Industry 4.0 technologies.
- Lower-Ranked Enablers

- Artificial Intelligence (E9): Although AI has the potential to revolutionize construction through automation and data analytics, it ranked lower with an Nj value of 70.75%, indicating its relative novelty and the need for further development in construction-specific applications.
- Internet of Things (IoT) (E12): IoT ranked last with a score of 63.47%, suggesting that while IoT can greatly enhance connectivity and monitoring in construction, its adoption is still in the early stages, particularly in India, where challenges like infrastructure readiness and security concerns may hinder its full integration.

Enabler code	Enablers		P_{j}			Rj		De- fuzzy P _j	De- fuzzy R _j	Qj	N _j (%)	Rank
E1	Em _p loyers training with corporate ethics	0.0814	0.1131	0.1580	0.0236	0.0418	0.0633	0.1175	0.0429	0.1534	71.00	10
E2	Organization strategic planning	0.0760	0.1005	0.1319	0.0176	0.0261	0.0344	0.1028	0.0260	0.1620	74.97	6
E3	Risk-taking behavior	0.0703	0.0935	0.1236	0.0173	0.0234	0.0298	0.0958	0.0235	0.1614	74.66	7
E4	Governmental regulations	0.1201	0.1632	0.2144	0.0159	0.0687	0.1137	0.1659	0.0661	0.1892	87.57	3
E5	Rewards and Incentives	0.0961	0.1296	0.1710	0.0188	0.0721	0.1165	0.1322	0.0691	0.1545	71.51	9
E6	Profitability	0.1267	0.1734	0.2316	0.0212	0.0387	0.0595	0.1774	0.0398	0.2161	100.00	1
E7	Stakeholders Investments	0.1257	0.1710	0.2248	0.0306	0.0520	0.0776	0.1738	0.0534	0.2027	93.78	2
E8	Market demand	0.0945	0.1251	0.1611	0.0174	0.0258	0.0340	0.1269	0.0257	0.1869	86.46	4
E9	Artificial intelligence	0.0758	0.1045	0.1457	0.0171	0.0335	0.0539	0.1087	0.0348	0.1529	70.75	11

Table 17. Final results and rank of the Enablers

E10	3D printing	0.0970	0.1315	0.1756	0.0136	0.0651	0.1079	0.1347	0.0622	0.1595	73.79	8
E10	Building information modeling (BIM) and Digital Twin	0.0946	0.1290	0.1743	0.0154	0.0307	0.0494	0.1328	0.0319	0.1812	83.83	5
E12	Internet of Things (IOT)	0.0633	0.0817	0.1070	0.0211	0.0289	0.0369	0.0840	0.0290	0.1372	63.47	12

4.4 Sensitivity Analysis

The sensitivity analysis is a critical step in evaluating the robustness of the **ARank-FSC** method, which was used to rank enablers for adopting Industry 4.0 technologies in the Indian construction industry. Sensitivity analysis is employed to examine the stability of the final rankings by altering the weights of the criteria and observing how these changes influence the ranking of enablers.

Purpose of Sensitivity Analysis

The primary objective of sensitivity analysis is to verify the reliability of the rankings produced through the ARank-FSC approach. It allows decision-makers to understand how small changes in the importance of the criteria affect the overall ranking of enablers, thus ensuring that the results are not overly dependent on any specific weighting scheme.

Sensitivity Runs and Weight Modifications

In total, **19 sensitivity runs** were conducted, each with different weight configurations for the three main criteria: **Economic, Organizational, and Technological**. The changes in the criteria weights aimed to simulate real-world scenarios where the focus might shift from one criterion to another, depending on the organizational or project needs.

• For the **first three runs**, one criterion was given a significantly lower weight (0.015) while the others were assigned larger weights (0.6). This allowed the analysis to observe how each enabler performs when a particular criterion is deemphasized.

- In **experiments 4 through 17**, the weights of certain criteria were kept constant, while others were varied significantly.
- The final two experiments (**18 and 19**) set some of the criteria weights to zero while increasing others to moderate values, such as 0.3, to further explore extreme scenarios.

Results of Sensitivity Analysis

Table 18 and Figure 2 present the results of the sensitivity analysis, showing how the rankings of the 12 enablers shifted under different weight configurations. The findings are summarized as follows:

- **Profitability (E6)**: This enabler ranked first in **8 of the 19 tests**, confirming that it is the most robust enabler across a variety of weighting scenarios. Profitability consistently emerged as the top enabler when economic factors were emphasized, underscoring the importance of financial returns for adopting Industry 4.0 technologies.
- Stakeholders' Investments (E7): This enabler performed well in 5 sensitivity tests, ranking first when the focus shifted towards organizational factors such as stakeholder engagement and investment.
- Market Demand (E8): Ranked first in 5 tests, particularly when market-driven criteria were prioritized. This suggests that consumer and market demand is a strong driver for Industry 4.0 adoption in construction.
- **3D Printing (E10)**: This technological enabler ranked first in one experiment, highlighting its importance when technological capabilities were prioritized over economic and organizational factors.
- Internet of Things (IoT) (E12): Throughout the analysis, IoT consistently ranked as the lowest enabler, indicating that its adoption is less critical when compared to other factors, especially in scenarios where economic and organizational factors are prioritized.

The sensitivity analysis confirms the robustness of the ARank-FSC method by demonstrating that the top-ranked enablers, particularly **Profitability (E6)** and

Stakeholders' Investments (E7), maintained high rankings across a variety of scenarios. This suggests that these enablers are universally critical, regardless of the specific focus of the decision-makers. The analysis also reveals that while technological enablers like **3D Printing (E10)** and **BIM (E11)** are important, they tend to become more influential only when economic and organizational factors are less emphasized. The sensitivity analysis provides valuable insights into the stability of the enabler rankings, reinforcing the importance of economic factors such as profitability and stakeholder investment. It also highlights that while technological enablers like IoT and 3D printing are important, they are less critical in scenarios where financial and organizational concerns dominate. The robust performance of the top enablers across different scenarios confirms the reliability of the ARank-FSC approach for decision-making in Industry 4.0 adoption in construction.

Expt.							Nj					
No.	E1	E2	E3	E4	E5	E6	E7	E8	E9	E10	E11	E12
1	69.25	80.27	73.10	93.82	88.11	100.00	96.50	83.30	90.23	71.90	71.25	52.21
2	79.12	80.05	67.02	90.25	87.5	100.00	97.36	83.25	92.3	72.08	72.42	48.12
3	78.25	78.87	67.55	92.12	92.85	98.96	100.00	82.80	93.54	71.55	72.07	62.70
4	32.41	28.18	36.28	30.50	58.75	63.98	100.00	39.65	30.50	40.23	31.82	38.71
5	62.5	86.49	49.60	89.90	48.60	100.00	50.31	50.12	90.8	49.50	60.71	39.41
6	51.75	57.09	68.91	90.32	65.62	70.07	100.00	65.03	91.23	63.49	93.23	97.65
7	86.39	80.12	82.07	67.05	62.03	94.05	93.56	100.00	65.90	89.80	59.20	49.23
8	35.25	27.45	40.10	32.58	97.42	46.78	100.00	44.65	40.18	43.81	41.60	62.47
9	94.02	54.87	97.80	89.25	65.25	100.00	67.23	60.80	55.45	93.52	61.25	52.25
10	44.65	47.13	41.90	90.45	64.13	100.00	48.36	48.09	90.35	47.42	60.23	41.40
11	42.25	29.25	39.24	56.89	62.21	100.00	39.00	51.24	56.79	90.65	41.27	37.65
12	60.14	51.12	49.60	84.72	80.29	95.27	93.65	100.00	84.55	56.23	57.85	49.06
13	87.45	79.25	51.80	82.36	91.48	93.84	93.21	100.00	83.26	59.70	85.38	51.18
14	59.36	81.70	93.06	55.35	45.85	63.45	93.76	54.20	55.27	100.00	41.63	41.61
15	62.26	55.36	66.87	57.85	97.25	68.90	100.00	56.70	91.11	51.20	60.57	41.36
16	87.69	79.80	51.20	82.70	91.28	94.93	93.45	100.00	83.362	53.90	57.36	50.62
17	43.02	52.32	47.45	39.25	80.28	95.36	94.42	100.00	52.15	48.50	54.90	59.36
18	76.25	78.29	71.41	96.95	88.24	100.00	95.52	82.30	93.14	69.55	71.45	67.30
19	82.57	67.75	82.15	78.90	92.3	100.00	96.13	99.90	79.12	94.52	75.12	75.82

Table 18. Sensitivity Analysis

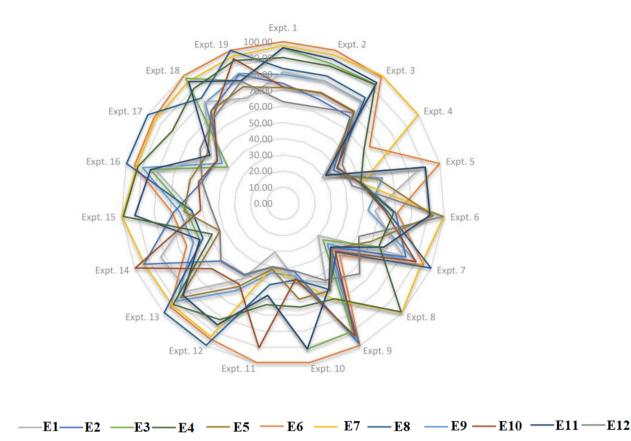


Fig 2. Results of sensitivity analysis (N_j scores)

4.5 Discussions

The results of this study focus on identifying and ranking the enablers for the adoption of Industry 4.0 technologies in the construction industry, specifically within the Indian context. The study employs the ARank-FSC (Assessment and Ranking of Industry 4.0 Enablers using Fuzzy SWARA and Fuzzy COPRAS)" method to systematically evaluate these enablers.

➢ Key Enablers and Their Rankings

Based on the Fuzzy SWARA and Fuzzy COPRAS methodologies, the enablers were ranked to determine their significance in facilitating the adoption of Industry 4.0 technologies in construction. The rankings of these enablers provide valuable insights into which factors are most critical for stakeholders to focus on when integrating these advanced technologies.

- Profitability (E6): Ranked as the top enabler with an Nj score of 100%, this highlights that financial viability is the most significant driver for adopting Industry 4.0. Profitability ensures that technological investments in the construction industry are sustainable and offer a competitive edge.
- Stakeholders' Investments (E7): This enabler was ranked second with an Nj score of 93.78%. It emphasizes the importance of collaboration and investment from various stakeholders, such as contractors, suppliers, and clients, to successfully implement Industry 4.0 technologies.
- 3. Governmental Regulations (E4): Government support through regulations, policies, and incentives was ranked third with an Nj score of 87.57%. This demonstrates the essential role that regulatory frameworks play in encouraging the adoption of smart technologies in construction.
- 4. Market Demand (E8): Market willingness and demand for innovative construction solutions were ranked fourth with an Nj score of 86.46%. Consumer and client preferences for sustainable and efficient construction projects act as strong motivators for adopting Industry 4.0 technologies.
- 5. Building Information Modeling (BIM) and Digital Twins (E11): Ranked fifth with an Nj score of 83.83%, BIM and digital twins provide significant advantages in terms of improving design accuracy, construction management, and real-time project monitoring.
- 6. Organizational Strategic Planning (E2): This enabler, ranked sixth with an Nj score of 74.97%, highlights the need for long-term strategic planning within organizations to ensure the smooth integration of Industry 4.0 technologies.
- 7. Risk-Taking Behavior (E3): Ranked seventh with an Nj score of 74.66%, this enabler emphasizes that organizations need to foster a culture of innovation and risk-taking to embrace new technologies.
- 8. 3D Printing (E10): Ranked eighth with an Nj score of 73.79%, 3D printing is gaining attention as a transformative technology for creating complex structures more efficiently, using less material and time.
- Rewards and Incentives (E5): Ranked ninth with an Nj score of 71.51%, offering rewards and incentives can encourage employees and stakeholders to adopt new technologies and align with Industry 4.0 practices.

- 10. Employers' Training with Corporate Ethics (E1): This enabler, ranked tenth with an Nj score of 71.00%, indicates the importance of training employees to develop the necessary skills to work with Industry 4.0 technologies while adhering to corporate ethics.
- 11. Artificial Intelligence (AI) (E9): Ranked eleventh with an Nj score of 70.75%, AI holds potential but remains underutilized due to technical challenges and its relative novelty in construction.
- Internet of Things (IoT) (E12): The lowest-ranked enabler, with an Nj score of 63.47%, IoT offers significant opportunities for real-time data collection and communication but faces challenges related to integration and security.
- ➢ Key Findings
- Profitability emerged as the most critical enabler, indicating that financial returns are the top priority for stakeholders in the construction industry when adopting new technologies.
- Stakeholder investment and government regulations were also ranked highly, suggesting that financial backing and regulatory support are essential for successful Industry 4.0 adoption.
- Technological enablers, such as BIM, 3D printing, and AI, were ranked lower than economic and organizational factors. This suggests that while these technologies have significant potential, their adoption is still contingent on overcoming financial and organizational barriers.
- IoT and AI were the least prioritized enablers, possibly due to the relative novelty of these technologies in the construction industry and the challenges of integrating them with existing systems.
- Sensitivity Analysis

A sensitivity analysis was conducted to verify the robustness of the rankings. The weights of the criteria were varied in multiple experiments, and the rankings of the enablers were recalculated. The results from the sensitivity analysis indicate that Profitability (E6) consistently ranked as the top enabler across most experiments, reaffirming its critical

importance. Other enablers such as Stakeholders' Investments (E7) and Governmental Regulations (E4) also maintained high rankings in several experiments, further confirming their significance. The sensitivity analysis helps to ensure that the ranking methodology is reliable and robust, even when the weights of the criteria are changed. This provides decision-makers with confidence in the results of the ARank-FSC method.

5 Prioritizing Barriers to Industry 4.0 in Construction Industry

This chapter examines the barriers to adopting Industry 4.0 technologies in the Indian construction industry, categorizing them into financial, technological, organizational, regulatory, and market-related barriers. From an initial list of 36 barriers, 20 key barriers were finalized based on expert input. Financial barriers, particularly high initial investment and lack of funding, emerged as the most critical obstacles, followed by technological barriers like data management challenges and complexity of technologies. Regulatory issues, such as poor tax rebates, and organizational factors, including a lack of leadership and resistance to change, were also significant. Market-related barriers were deemed less influential. Using the Fuzzy AHP methodology, the study prioritized these barriers and performed a sensitivity analysis to validate the rankings. The findings highlight the need for financial support, government incentives, and strong leadership to facilitate Industry 4.0 adoption in construction.

The literature review in Section 2.2 identifies 36 key barriers to the implementation of Industry 4.0 technologies in the construction industry, particularly within the Indian context. These barriers are categorized into five primary groups: "**Financial**, **Technological**, **Organizational**, **Market-related**, **and Regulatory barriers**. To refine and prioritize these barriers, insights were gathered from an expert panel. Based on the panel's recommendations, a total of 20 significant barriers were finalized for further analysis.

The **Fuzzy Analytical Hierarchy Process (FAHP)** method was applied to evaluate the relative importance of these barriers, effectively addressing the uncertainty and complexity inherent in their identification and ranking. The proposed model was implemented in a construction company located in northern India (the organization's identity is withheld for confidentiality reasons). The findings provide a comprehensive understanding of the most critical barriers, offering actionable insights to facilitate the adoption of Industry 4.0 technologies in the Indian construction industry.

5.1 Barriers Identification

A survey was developed with insights from the literature study and disseminated to experts and decision-makers. Their expertise was used to explore common barriers in the construction industry to the acceptance of I4.0 technologies. The study considers decisionmakers from both industry and academia to mitigate potential biases toward their respective organizations. Eight professionals with over 15 years of experience in the construction industry were chosen to refine identified barriers and construct a pairwise decision matrix. Twenty barriers were eventually classified into five major categories based on both literature research findings and expert opinions, as detailed in Table 19.

Financial Barriers

Financial barriers represent the most critical obstacle to I4.0 adoption in the construction industry. These barriers are primarily associated with the costs and uncertainties related to technology investments:

- **FI1 High Initial Investment**: The cost of acquiring and implementing new technologies, such as IoT devices, Building Information Modeling (BIM) software, and automation machinery, presents a significant barrier. Many construction firms, especially small and medium enterprises (SMEs), find it difficult to allocate the necessary financial resources for these upfront costs.
- FI2 Uncertain Return on Investment (ROI): This barrier arises from the difficulty in predicting the financial benefits of adopting I4.0 technologies. Due to long project cycles and dynamic market conditions, companies face uncertainty in calculating ROI, making it harder to justify investments.
- **FI3 Lack of Funding**: Many construction firms struggle with securing external funding for technology investments, either due to the lack of investor confidence in the sector or the limited availability of venture capital or government-backed incentives.
- FI4 Cost-Benefit Analysis Challenges: This barrier reflects the complexity of conducting comprehensive cost-benefit analyses for I4.0 technologies. Given the long-term nature of returns and the difficulty in quantifying intangible benefits (e.g., enhanced decision-making through real-time data), many firms struggle to make informed investment decisions.

Technological Barriers

Technological barriers focus on the inherent complexities of adopting I4.0 technologies within construction projects. These include both operational challenges and limitations related to industry standards:

- **TE1 Complexity of Technologies**: I4.0 technologies, including BIM, AI, and IoT, are often complex and require substantial technical expertise for integration into construction workflows. The fragmented nature of the construction industry exacerbates these complexities.
- **TE2 Poor Standards and Protocols**: The lack of established industry-wide standards and protocols for technology integration creates significant barriers. Poor

interoperability between various systems leads to delays, increased costs, and potential technical failures.

- **TE3 Data Management and Security**: The large volume of data generated by I4.0 technologies poses challenges in terms of storage, management, and security. Ensuring data privacy, integrity, and compliance with regulations like the General Data Protection Regulation (GDPR) is crucial but difficult to manage.
- **TE4 Skill Gaps and Training Needs**: Construction workers often lack the technical skills required to operate and manage advanced digital tools. Training programs are limited, and the slow pace of skill development further hampers the effective adoption of these technologies.

Regulatory Barriers

Regulatory barriers encompass legal and compliance challenges that construction companies face when adopting new technologies. These barriers often involve concerns about safety, liability, and ethical implications:

- **RE1 Privacy Regulations**: Strict regulations on data handling and privacy, such as the GDPR, make it difficult for construction companies to collect, share, and store data securely. Non-compliance with these regulations can lead to legal and financial consequences.
- **RE2 Safety and Liability Regulations**: Automation technologies, including drones and robotics, introduce new safety concerns. Ensuring that these technologies meet existing safety standards and liability requirements adds complexity to the adoption process.
- **RE3 Ethical and Social Implications**: The introduction of I4.0 technologies often leads to job displacement and raises concerns about labor rights and social equity. Ethical considerations around the human impact of automation act as significant barriers to adoption.
- **RE4 Poor Tax Rebates**: A lack of government-provided financial incentives, such as tax rebates, discourages firms from investing in I4.0 technologies. Without

these incentives, the financial risks associated with technological investments remain high.

Organizational Barriers

Organizational barriers pertain to the internal dynamics and leadership challenges within construction firms that hinder the adoption of I4.0:

- **OR1 Lack of Leadership and Vision**: The absence of strong, visionary leadership within construction companies prevents the development of strategic goals related to digital transformation. Without clear direction from management, firms struggle to allocate resources and drive technological change.
- **OR2 Resistance to Change**: Employees and managers may resist the adoption of new technologies due to fear of job loss, a preference for traditional practices, or skepticism about the benefits of I4.0.
- OR3 Short-Term Focus and Risk Aversion: Many construction firms prioritize short-term gains over long-term investments in technology. This risk-averse mentality prevents companies from making the necessary investments in I4.0 (Revised Manuscript 1).
- **OR4 Lack of Performance Measures**: The absence of well-defined metrics to assess the performance and impact of I4.0 technologies makes it difficult for firms to justify investments and track progress.

Market-Related Barriers

Market barriers focus on external factors, including the behavior of customers, suppliers, and competitors, that influence the adoption of I4.0 technologies:

• MR1 - Market Fragmentation: The construction industry is highly fragmented, with many small and medium-sized enterprises (SMEs) operating independently.

This fragmentation limits the ability of firms to invest in and adopt new technologies on a large scale.

- MR2 Limited Customer Awareness: Clients and customers often lack awareness of the benefits of I4.0 technologies. Without customer demand, construction firms may be reluctant to invest in these technologies.
- MR3 Vendor Lock-In: Dependence on a single technology provider can limit a firm's flexibility and increase costs. Firms are often hesitant to adopt I4.0 technologies due to the fear of becoming locked into specific platforms or systems (Revised Manuscript 1).
- **MR4 Market Volatility**: Economic fluctuations, regulatory changes, and political instability can disrupt investment cycles and delay projects, making firms less willing to adopt expensive new technologies.

Major Barriers/Criteria	Barriers Code	Sub-Criterias
5	FI1	High Initial Investment
	FI2	Uncertain Return on Investment
Financial Barriers	FI3	Lack of Funding
	FI4	Cost-Benefit Analysis Challenges
	TE1	Complexity of Technologies
Tashualasiaal Damiana	TE2	Poor Standards and Protocols
Technological Barriers	TE3	Data Management and Security
	TE4	Skill Gaps and Training needs
	RE1	Privacy Regulations
Deculatory Domiana	RE2	Safety and Liability regulations
Regulatory Barriers	RE3	Ethical and Social Implications
	RE4	Poor tax rebates
	OR1	Lack of leadership and Vision
	OR2	Resistant to change
Organizational Barriers	OR3	Short term focus and Risk Aversion
	OR4	Lack of performance measures
	MR1	Market Fragmentation
Market Barriers	MR2	Limited Customer Awareness
WIAINEL DAIIIEIS	MR3	Vendor Lock-In
	MR4	Market Volatility

Table 19 Finalized Barriers of I4.0 in Construction Industry

5.2 Pairwise Assessment of Major and Sub Criterias

Table 20 evaluates the comparative importance of these major barriers by assigning fuzzy values to each pair. The comparison shows that financial barriers are considered the most significant, as they are rated highly against all other criteria. Technological and regulatory barriers also score relatively high, indicating their strong influence on I4.0 adoption.

	FI	OR	TE	MR	RE
FI	(1.00,1.00,1.0	(1.00,2.00,3.0	(1.00,2.00,3.0	(2.00,3.00,4.0	(2.00,3.00,4.0
11	0)	0)	0)	0)	0)
OR	(0.33,0.50,1.0	(1.00,1.00,1.0	(0.33,0.50,1.0	(3.00,4.00,5.0	(0.25,0.33,0.5
OK	0)	0)	0)	0)	0)
TE	(1.00,0.50,0.3	(1.00,2.00,3.0	(1.00,1.00,1.0	(1.00,2.00,3.0	(2.00,3.00,4.0
	3)	0)	0)	0)	0)
MR	(0.25,0.33,0.5	(0.20,0.25,0.3	(0.33,0.50,1.0	(1.00,1.00,1.0	(0.33,0.50,1.0
WIIX	0)	3)	0)	0)	0)
RE	(0.25,0.33,0.5	(2.00,3.00,4.0	(0.25,0.33,0.5	(1.00,2.00,3.0	(1.00,1.00,1.0
KĽ	0)	0)	0)	0)	0)

 Table 20 Pairwise Assessment of Major Barriers

Table 21 presents the normalized weights and ranking of the major barriers. It reveals that financial barriers (FI) have the highest relative weight (0.655), followed by technological barriers (TE) with a weight of 0.520, and regulatory barriers (RE) with a weight of 0.399. Market barriers (MR) are considered the least important.

DIC		C Weight and Ranks (JI major Da
	Criteria	Relative Weights	Rank
	FI	0.655	1
	OR	0.372	4
	TE	0.520	2
	MR	0.021	5
	RE	0.399	3

 Table 21 Relative Weight and Ranks of major Barriers

Likewise, the pairwise assessment of sub-barriers was conducted as illustrated in Table 22-26

 Table 22
 Pairwise Assessment of Financial Sub-Barrier (FI)

	FI1	FI2	FI3	FI4
FI1	(1.00, 1.00, 1.00)	(2.00, 3.00, 4.00)	(0.33,0.50,1.00)	(3.00,4.00,5.00)
FI2	(0.25,0.33,0.50)	(1.00, 1.00, 1.00)	(0.33, 0.50, 1.00)	(1.00, 2.00, 3.00)
FI3	(1.00, 2.00, 3.00)	(1.00, 2.00, 3.00)	(1.00, 1.00, 1.00)	(0.25, 0.33, 0.50)
FI4	(0.2,0.25,0.33)	(0.33,0.50,1.00)	(2.00, 3.00, 4.00)	(1.00, 1.00, 1.00)

 Table 23
 Pairwise Assessment of Organizational Sub-Barrier (OR)

	OR1	OR2	OR3	OR4
OR1	(1.00, 1.00, 1.00)	(3.00, 4.00, 5.00)	(0.33, 0.50, 1.00)	(2.00, 3.00, 4.00)
OR2	(0.20,0.25,0.33)	(1.00, 1.00, 1.00)	(2.00, 3.00, 4.00)	(0.25, 0.33, 0.50)
OR3	(1.00, 2.00, 3.00)	(0.25, 0.33, 0.50)	(1.00, 1.00, 1.00)	(1.00, 2.00, 3.00)
OR4	(0.25,0.33,0.50)	(2.00, 3.00, 4.00)	(0.33, 0.50, 1.00)	(1.00, 1.00, 1.00)

 Table 24
 Pairwise Assessment of Technological Sub-Barrier (TE)

	TE1	TE2	TE3	TE4
TE1	(1.00, 1.00, 1.00)	(2.00, 3.00, 4.00)	(1.00, 2.00, 3.00)	(0.20,0.25,0.33)
TE2	(0.25, 0.33, 0.50)	(1.00, 1.00, 1.00)	(0.33, 0.50, 1.00)	(3.00,4.00,5.00)
TE3	(0.33, 0.50, 1.00)	(1.00, 2.00, 3.00)	(1.00, 1.00, 1.00)	(2.00, 3.00, 4.00)
TE4	(3.00,4.00,5.00)	(0.20,0.25,0.33)	(0.25, 0.33, 0.50)	(1.00, 1.00, 1.00)

 Table 25
 Pairwise Assessment of Market Sub-Barrier (MR)

	MR1	MR2	MR3	MR4
MR1	(1.00, 1.00, 1.00)	(0.25, 0.33, 0.50)	(0.20, 0.25, 0.33)	(3.00, 4.00, 5.00)
MR2	(2.00, 3.00, 4.00)	(1.00, 1.00, 1.00)	(2.00, 3.00, 4.00)	(0.33, 0.50, 1.00)
MR3	(3.00, 4.00, 5.00)	(0.25, 0.33, 0.50)	(1.00, 1.00, 1.00)	(1.00, 2.00, 3.00)
MR4	(0.20, 0.25, 0.33)	(1.00,2.00,3.00)	(0.33,0.50,1.00)	(1.00, 1.00, 1.00)

Table 26 Pairwise Assessment of Regulatory Sub-Barrier (RE)

	RE1	RE2	RE3	RÉ4
RE1	(1.00, 1.00, 1.00)	(0.20, 0.25, 0.33)	(3.00,4.00,5.00)	(0.25, 0.33, 0.50)
RE2	(3.00,4.00,5.00)	(1.00, 1.00, 1.00)	(0.33, 0.50, 1.00)	(0.20, 0.25, 0.33)
	(0.20, 0.25, 0.33)	· · · · · · · · · · · · · · · · · · ·	· ,	
RE4	(2.00, 3.00, 4.00)	(3.00,4.00,5.00)	(0.25, 0.33, 0.50)	(1.00, 1.00, 1.00)

5.3 Final results and ranking using Fuzzy AHP

Table 27 presents the final ranking and global weights of sub-barriers that influence the adoption of Industry 4.0 (I4.0) in the construction industry. These sub-barriers are classified under five major categories: financial (FI), organizational (OR), technological (TE), market (MR), and regulatory (RE). The Fuzzy Analytical Hierarchy Process (FAHP) was employed to assess and rank these sub-barriers, accounting for uncertainties in expert

judgments through the use of fuzzy logic.

1. Financial Barriers (FI)

Financial barriers dominate the overall ranking, with two of the top three sub-barriers being financial in nature.

FI1: High Initial Investment (Global Weight: 0.489, Rank: 1)

This is the highest-ranked sub-barrier, indicating that the high cost of initial investment in I4.0 technologies is the most critical challenge. It reflects the substantial upfront costs of acquiring advanced technologies, training personnel, and upgrading infrastructure, which may discourage construction firms from adopting I4.0.

FI3: Lack of Funding (Global Weight: 0.309, Rank: 2)

This sub-barrier highlights the difficulties construction firms face in securing external financial support from banks or investors to implement I4.0 technologies.

FI4: Cost-Benefit Analysis Challenges (Global Weight: 0.248, Rank: 8)

This sub-barrier points to the complexity in evaluating the long-term benefits of investing in I4.0 technologies, given the evolving nature of technology and market conditions.

FI2: Uncertain Return on Investment (Global Weight: 0.181, Rank: 11)

Uncertainty regarding the profitability of I4.0 investments makes it harder for companies to commit resources.

2. Technological Barriers (TE)

Technological sub-barriers also rank highly, with the focus on data management and security.

TE3: Data Management and Security (Global Weight: 0.277, Rank: 3)

This sub-barrier reflects concerns about managing and securing vast amounts of data in an interconnected I4.0 environment. The construction industry deals with sensitive data, making this a critical issue.

TE1: Complexity of Technologies (Global Weight: 0.268, Rank: 4)

The complex and interconnected nature of I4.0 technologies like IoT, robotics, and BIM can be overwhelming for companies lacking technical expertise.

TE2: Poor Standards and Protocols (Global Weight: 0.253, Rank: 7)

The lack of standardized protocols and interoperability among I4.0 technologies presents a significant challenge.

TE4: Skill Gaps and Training Needs (Global Weight: 0.240, Rank: 9)

This barrier highlights the shortage of skilled personnel required to operate advanced technologies and the need for extensive training.

3. Organizational Barriers (OR)

Leadership and vision within organizations play a crucial role in I4.0 adoption.

OR1: Lack of Leadership and Vision (Global Weight: 0.268, Rank: 5)

The absence of strong leadership to drive digital transformation initiatives is a key organizational barrier. This sub-barrier underscores the need for visionary leadership to guide companies through the complexities of I4.0 implementation.

OR3: Short-term Focus and Risk Aversion (Global Weight: 0.173, Rank: 12)

Many companies are focused on short-term gains, which prevents long-term investment in transformative technologies.

OR4: Lack of Performance Measures (Global Weight: 0.145, Rank: 15)

The absence of clear metrics for measuring the success of I4.0 projects makes it difficult to evaluate progress and justify further investment.

OR2: Resistance to Change (Global Weight: 0.124, Rank: 16)

Resistance from employees or management towards technological change can be a major barrier to I4.0 adoption, especially in traditionally operated construction firms.

4. Market Barriers (MR)

Market-related barriers rank the lowest in the overall assessment, suggesting that other barriers are more critical to address for I4.0 adoption in construction.

MR1: Market Fragmentation (Global Weight: 0.009, Rank: 19)

The fragmented nature of the construction industry, composed of numerous small firms, makes it challenging to scale I4.0 technologies.

MR2: Limited Customer Awareness (Global Weight: 0.013, Rank: 17)

This highlights that many clients are unaware of the benefits of I4.0 technologies, which hampers adoption.

MR3: Vendor Lock-in (Global Weight: 0.012, Rank: 18)

Companies face the risk of becoming dependent on specific vendors for I4.0 technologies, reducing flexibility and increasing costs.

MR4: Market Volatility (Global Weight: 0.006, Rank: 20)

Economic fluctuations and changes in the construction market can deter investment in new technologies.

5. Regulatory Barriers (RE)

Regulatory barriers are moderately ranked but still pose significant challenges.

RE4: Poor Tax Rebates (Global Weight: 0.260, Rank: 6)

Companies are reluctant to invest in I4.0 technologies without adequate financial incentives such as tax rebates.

RE3: Ethical and Social Implications (Global Weight: 0.195, Rank: 10)

Concerns about the social and ethical implications of I4.0 technologies, such as job displacement due to automation, hinder widespread adoption.

RE2: Safety and Liability Regulations (Global Weight: 0.170, Rank: 13)

Strict regulations around safety and liability make companies cautious about adopting new technologies.

RE1: Privacy Regulations (Global Weight: 0.158, Rank: 14)

Data privacy regulations, like the GDPR, require companies to adopt stringent data protection measures, adding complexity to I4.0 adoption.

Criteria	Relative weights	Barriers	Relative weights	Global Weights	Rank
		FI1	0.746	0.489	1
FI	0 (55	FI2	0.276	0.181	11
ΓI	0.655	FI3	0.471	0.309	2
		FI4	0.379	0.248	8
		OR1	0.720	0.268	5
OP	0.372	OR2	0.334	0.124	16
OR	0.372	OR3	0.464	0.173	12
		OR4	0.391	0.145	15
	0.520	TE1	0.516	0.268	4
TE		TE2	0.486	0.253	7
IL		TE3	0.532	0.277	3
		TE4	0.461	0.240	9
		MR1	0.444	0.009	19
MR	0.021	MR2	0.607	0.013	17
WIK	0.021	MR3	0.595	0.012	18
		MR4	0.281	0.006	20
		RE1	0.395	0.158	14
DE	0.200	RE2	0.425	0.170	13
RE	0.399	RE3	0.488	0.195	10
		RE4	0.651	0.260	6

Table 27 Final Ranl	s and Global	weights of Sub-	- barriers
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5.4 Sensitivity Analysis

Sensitivity analysis in the manuscript evaluates the robustness of the rankings derived from the Fuzzy Analytical Hierarchy Process (FAHP) by observing how minor variations in the relative weights of criteria influence the prioritization of barriers to Industry 4.0 (I4.0) implementation. This step is crucial for verifying whether the rankings of barriers remain stable when subjected to changes in weighting.

Key Points of Sensitivity Analysis:

1. Impact of Financial Barriers:

- The sensitivity analysis focuses primarily on financial barriers (FI), which are recognized as the most critical barriers to I4.0 adoption. The weights of financial barriers are systematically increased in increments (from 0.1 to 0.9) to assess how other barrier rankings respond to these changes. This process helps determine if the dominance of financial barriers significantly affects the prioritization of other barriers.
- Table 28 illustrates the impact of incremental increases in the weight of financial barriers on the ranking of other major criteria, including organizational (OR), technological (TE), market (MR), and regulatory (RE) barriers. As the weight of the financial barrier increases, notable shifts are observed in the rankings of technological and organizational barriers. This implies that technological and organizational concerns are also crucial but may be overshadowed by financial issues when given greater emphasis.

2. Observations on Sub-barriers:

• The sensitivity analysis revealed that as the weight of financial barriers increases, the **high initial investment (FI1)** becomes increasingly significant, consistently maintaining its rank as the most important barrier as the weight approaches a normalized value of 0.665. Conversely, subbarriers such as **data management and security (TE3)** initially hold high importance but lose rank as financial barriers gain more weight.

3. Ranking Variations:

Table 29 and Figure 3, included in the manuscript, visually demonstrates how the rankings of sub-barriers fluctuate with variations in the financial barrier's weight. The technological sub-barriers, particularly TE3 (Data Management and Security), exhibit the most variability, indicating their sensitivity to changes in the weight of financial concerns. On the other hand, market-related barriers (MR) show minimal change, emphasizing that market factors are less influential in comparison to financial and technological issues.

4. Conclusion of Sensitivity Analysis:

• The sensitivity analysis confirms that financial barriers, specifically high initial investment costs and funding challenges, are the most influential in determining the overall prioritization of barriers to I4.0. The findings suggest that while technological and organizational barriers are critical, their ranking depends heavily on the weight assigned to financial constraints. This insight is vital for decision-makers in the construction industry, indicating that efforts to mitigate financial risks could significantly alter the perceived importance of other barriers.

 Table 28 Impact of Incremental Increase (0.1 to 0.9) in FI Barrier Values on Other

 Criterias

Criteria	Normalized	Run								
Cinteria	Weight	1	2	3	4	5	6	7	8	9
FI	0.655	0.100	0.200	0.300	0.400	0.500	0.600	0.700	0.800	0.900
OR	0.372	0.618	0.577	0.536	0.495	0.454	0.413	0.330	0.288	0.246
TE	0.520	0.862	0.805	0.748	0.691	0.634	0.577	0.462	0.404	0.346
MR	0.021	0.033	0.031	0.029	0.027	0.025	0.023	0.018	0.015	0.012
RE	0.399	0.663	0.619	0.575	0.531	0.487	0.443	0.399	0.399	0.399

	0.1	0.2	0.3	0.4	0.5	0.6	0.665 (Normalized)	0.7	0.8	0.9
FI1	13	13	11	7	1	1	1	1	1	1
FI2	16	16	16	16	16	14	11	10	4	4
FI3	14	14	14	13	9	6	2	2	2	2
FI4	15	15	15	15	13	9	8	3	3	3
OR1	4	3	3	3	4	4	5	6	7	7
OR2	12	12	13	14	15	16	16	16	16	16
OR3	9	8	8	9	10	11	12	12	12	12
OR4	11	11	12	12	14	15	15	15	15	15
TE1	3	2	2	2	3	3	4	5	6	6
TE2	5	5	5	5	6	7	7	8	9	9
TE3	1	1	1	1	2	2	3	4	5	5
TE4	6	6	6	6	7	8	9	9	10	10
MR1	19	19	19	19	19	19	19	19	19	19
MR2	17	17	17	17	17	17	17	17	17	17
MR3	18	18	18	18	18	18	18	18	18	18
MR4	20	20	20	20	20	20	20	20	20	20
RE1	10	10	10	11	12	13	14	14	14	14
RE2	8	9	9	10	11	12	13	13	13	13
RE3	7	7	7	8	8	10	10	11	11	11
RE4	2	4	4	4	5	5	6	7	8	8

Table 29 Barriers rank after sensitivity analysis

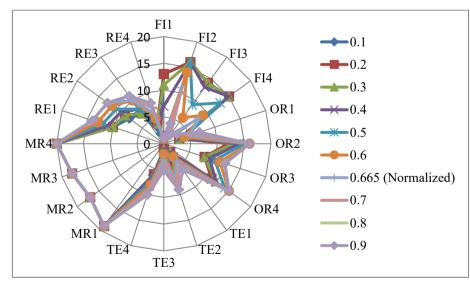


Fig. 3 Ranking variations after sensitivity analysis

5.5 Discussions

The results section of the manuscript provides an in-depth analysis of the barriers to Industry 4.0 (I4.0) adoption in the Indian construction industry. The Fuzzy Analytical Hierarchy Process (FAHP) model used in the study enables decision-makers to prioritize the barriers and sub-barriers based on their relative significance, offering a structured way to tackle the most critical challenges first.

> Barriers Prioritization

The prioritization of barriers through FAHP provides valuable insights into which factors are most obstructive to the adoption of I4.0 technologies. The results show that **financial barriers (FI)** are the most significant, followed by **technological barriers (TE)**, **regulatory barriers (RE)**, **organizational barriers (OR)**, and **market-related barriers (MR)**." The relative weight of financial barriers, as shown in Table 5, is **0.655**, making them the most critical area for intervention.

- FI1 (High Initial Investment) emerged as the most significant sub-barrier, with a global weight of 0.489, underscoring the immense costs associated with implementing I4.0 technologies. This finding is consistent with literature that highlights the high capital expenditure required for advanced technologies in construction(Revised Manuscript 1).
- FI3 (Lack of Funding) ranked second overall, with a global weight of 0.309, reflecting the need for external financing or government subsidies to support I4.0 initiatives.
- Other significant sub-barriers include TE3 (Data Management and Security), with a global weight of 0.277, indicating concerns about handling vast amounts of data securely, and RE4 (Poor Tax Rebates), which ranked 6th overall with a global weight of 0.260, reflecting the lack of governmental financial incentives for I4.0 adoption.

> Technological and Organizational Challenges

Technological barriers ranked second in the overall prioritization, emphasizing the complexity of I4.0 technologies and the skill gaps within the construction workforce. The study found that:

- **TE3 (Data Management and Security)**, with a **global weight of 0.277**, is a major concern due to the increasing reliance on digital platforms and the risks associated with cybersecurity.
- TE1 (Complexity of Technologies), which ranked fourth overall with a global weight of 0.268, highlights the challenges that firms face in integrating various digital tools and systems.

In the organizational category, **OR1 (Lack of Leadership and Vision)** was the most significant barrier, ranking fifth overall. This finding suggests that strong leadership is crucial for driving the cultural and operational shifts necessary for successful I4.0 implementation.

> Market and Regulatory Barriers

Market-related barriers were found to have the lowest impact, with **MR4** (Market **Volatility**) ranked last. This suggests that, although market conditions affect the adoption of I4.0, they are less significant compared to financial and technological factors.

However, regulatory barriers, particularly **RE4 (Poor Tax Rebates)**, ranked high among sub-barriers, indicating that inadequate financial incentives from the government are a major obstacle.

Sensitivity Analysis

The sensitivity analysis was conducted to test the robustness of the FAHP results by varying the relative weights of the major criteria. The findings indicate that **financial barriers** consistently remained the most critical, even when their weights were reduced. **Technological barriers** showed the most significant fluctuation in ranking when subjected to changes in their weight, further confirming their importance.

6 Assessment of Sustainability Impacts of Industry 4.0 Technologies

This chapter evaluates the sustainability impacts of Industry 4.0 technologies in the construction industry across three dimensions: economic, environmental, and social. Using the Fuzzy AHP method, the study identifies and ranks 12 sub-criteria under these dimensions based on their importance. Economic sustainability, with a focus on cost efficiency and resource optimization, is deemed most critical, with off-site construction emerging as the top sub-criterion. Social sustainability follows, highlighting automation and job creation as vital for balancing technological advancements with workforce opportunities. Environmental sustainability, though ranked lowest, emphasizes sustainable construction practices to minimize ecological impacts. A sensitivity analysis reveals that decision-makers prioritize economic factors over environmental and social considerations, particularly under cost constraints. These findings underline the need for balanced strategies to align economic gains with long-term environmental and social objectives in the construction sector.

The literature review in Section 2.3 focuses on identifying the impacts of Industry 4.0 technologies on the three pillars of sustainability—**social, economic, and environmental**—to promote sustainable development in the construction industry. These sustainability dimensions play a crucial role in evaluating how the integration of Industry 4.0 can contribute to achieving long-term sustainability goals, particularly in the construction industry.

To address the complexities and uncertainties associated with human judgment during the evaluation process, the "Fuzzy Analytic Hierarchy Process (Fuzzy AHP) method is employed. This method allows for a structured and systematic assessment of sustainability impacts by incorporating expert opinions while addressing ambiguity. The study evaluates the main sustainability criteria—economic, environmental, and social—and further breaks them down into sub-criteria that reflect specific sustainability aspects. This approach ensures a comprehensive and prioritized understanding of how Industry 4.0 technologies influence sustainability in the construction industry.

6.1 Sustainability Criterias Identification

A case study of a construction company in the Delhi-NCR region is considered for assessment purposes and; the company's identity is suppressed for privacy concerns. The business is well known for its broad experience with large-scale construction projects utilizing cutting-edge technology. With the help of the literature review, a survey was created and distributed to decision-makers and specialists. Their knowledge was put to use investigating typical obstacles to I4.0 technology adoption in the construction industry. In order to reduce potential biases towards their particular organizations, the study takes decision makers from both business and academia into consideration. To further reduce identified restrictions and create a pairwise choice matrix, eight individuals with more than 20 years of experience in the building business were selected. Based on the conclusions of literature study as well as the opinions of experts, 12 variables/sub-criteria were ultimately divided into 3 major criterias, as shown in table 30.

i. Major Criteria

The three major criteria that guide sustainability assessments in the construction industry

- Economic Sustainability (EC): This focuses on cost efficiency, resource optimization, and long-term financial viability. In the construction industry, economic sustainability is tied to reducing project costs, improving resource use, and achieving financial savings through the use of advanced technologies.
- Environmental Sustainability (EV): This criterion evaluates the impact of construction activities on the environment. It aims to minimize the ecological footprint of projects by reducing waste, improving energy efficiency, and promoting sustainable construction practices.
- Social Sustainability (SO): Social sustainability is centered around improving worker safety, health, well-being, and ensuring fair labor practices. This also involves enhancing collaboration among stakeholders and ensuring that the workforce is upskilled to meet the challenges of new technologies.

ii. Sub-Criteria

Each major criterion is broken down into sub-criteria, reflecting specific sustainability objectives.

Economic Sustainability Sub-Criteria (EC)

- EC1 Building Information Modeling (BIM): This technology reduces errors and rework, leading to significant cost savings by improving planning and resource allocation during construction.
- EC2 IoT and RFID Technologies: These enable real-time tracking of materials and equipment, which enhances inventory management, reduces material wastage, and improves operational efficiency.
- EC3 Big Data Analytics: Predictive maintenance through big data analytics reduces downtime and maintenance costs by forecasting equipment failures.
- EC4 Off-site Construction: Utilizing Industry 4.0 technologies for off-site construction reduce overall project costs and increases efficiency by enabling pre-fabrication and optimized resource use.

are:

Environmental Sustainability Sub-Criteria (EV)

- **EV1 IoT Sensors**: These sensors monitor energy usage in real time, which helps optimize energy consumption and reduces the environmental impact of construction activities.
- EV2 BIM and Digital Tools: These technologies facilitate the design of energyefficient buildings and support the integration of renewable energy sources, promoting greener building practices.
- **EV3 Smart Construction**: Advanced Industry 4.0 technologies contribute to environmentally sustainable construction by enabling smart resource management and reducing waste.
- EV4 Sustainable Construction Practices: Green building techniques and sustainable material use are promoted to minimize the ecological footprint of construction projects.

Social Sustainability Sub-Criteria (SO)

- SO1 Wearable Devices and IoT-enabled Machinery: These technologies provide real-time data on workers' health and safety, reducing risks and improving workplace conditions.
- SO2 Digital Platforms: Digital communication tools enhance collaboration among stakeholders, allowing for more inclusive and transparent decision-making processes.
- SO3 Digital Skills Training and Education: The upskilling of the construction workforce ensures that employees are prepared to operate advanced digital technologies, which improves job satisfaction and career development opportunities.
- **SO4 Automation and Job Creation**: Automation not only improves operational efficiency but also creates new job opportunities in technology-driven roles while enhancing working conditions.

Label	Major Criteria	Sub-criteria	Label
		Building Information Modeling (BIM)	EC1
EC	Economic	IoT and RFID Technologies	EC2
		Big Data Analytics	EC3
		Off-site Construction	EC4
		IoT Sensors	EV1
		BIM and Digital Tools	EV2
EV	Environmental	Smart Construction	EV3
		Sustainable Construction Practices	EV4
		Wearable Devices and IoT-enabled Machinery	SO1
		Digital Platforms	SO2
SO	Social	Digital Skills Training and Education	SO3
		Automation and Job Creation	SO4

Table 30 Final Criterias and Sub-criterias of Sustainability

6.2 Pairwise Assessment of Major and Sub Criterias

Table 31 shows the pairwise comparison of the three major criteria: **Economic (EC)**, **Environmental (EV)**, **and Social (SO)**. The numbers in parentheses represent the fuzzy triangular values used to compare the importance of each criterion. The table captures the following key points:

- Economic (EC) is compared against Environmental (EV) and Social (SO), where EC is more important than both, as reflected by the fuzzy values: EC to EV (2,3,4) and EC to SO (3,4,5). This indicates a strong preference for economic considerations in the construction industry.
- Environmental (EV) is given lower importance when compared to EC, with a fuzzy value of (0.25, 0.33, 0.50), indicating that environmental sustainability is seen as less critical in relation to economic factors.
- Social (SO) is compared with EV, showing that SO is considered more important, but still secondary to economic factors.

The pairwise comparisons are essential for calculating the relative weights of each criterion, which reflects how decision-makers prioritize these sustainability dimensions. This analysis shows a strong preference for economic factors over social and environmental aspects, aligning with previous research highlighting cost-efficiency as a key driver in construction (Azhar, 2011; Li et al., 2022).

	EC	EV	SO
EC	(1, 1, 1)	(2, 3, 4)	(3, 4, 5)
EV	(0.25, 0.33, 0.50)	(1, 1, 1)	(1, 2, 3)
SO	(0.20, 0.25, 0.33)	(0.33, 0.50, 1)	(1, 1, 1)

Table 31. Pairwise Assessment of Major criteria

 Table 32 presents the relative weights and ranks of the three major sustainability criteria:

- Economic (EC) has the highest relative weight of **0.333** and is ranked **1st**, indicating its dominance in decision-making.
- Social (SO) has a relative weight of 0.264 and is ranked 2nd, reflecting its moderate importance.
- Environmental (EV), with the lowest relative weight of 0.189, is ranked 3rd, showing it is less prioritized in construction sustainability assessments.

The results indicate that economic concerns, such as cost savings and resource efficiency, remain the primary focus in the construction industry. This is consistent with studies that highlight the cost-driven nature of construction projects and the tendency to prioritize economic benefits over environmental and social factors (Perera et al., 2020; Wang et al., 2021).

Major Criteria	Relative Weights	Rank
EC (Economic)	0.333	1
SO (Social)	0.264	2
EV (Environmental)	0.189	3

Table 32. Summary of Relative Weights and Ranks

Table 33 breaks down the economic (EC) dimension into four sub-criteria: BuildingInformation Modeling (BIM), IoT and RFID Technologies, Big Data Analytics, andOff-site Construction.

- Off-site Construction (EC4) is rated the highest, with values like (3,4,5) against other sub-criteria, reflecting its significant impact on cost reduction and efficiency gains.
- **Building Information Modeling (BIM) (EC1)** is considered important but less critical than off-site construction, with values like (1,1,1) when compared with other sub-criteria.
- **Big Data Analytics (EC3)** and **IoT and RFID Technologies (EC2)** are given moderate importance in comparison to BIM and Off-site Construction.

The table highlights that decision-makers in the construction industry prioritize technologies like **Off-site Construction** and **BIM**, which directly reduce costs and optimize resources, as found in previous studies (Azhar, 2011; Perera et al., 2020).

	EC1 (BIM)	EC2 (IoT and RFID)	EC3 (Big Data Analytics)	EC4 (Off-site Construction)
EC1	(1, 1, 1)	(2, 3, 4)	(0.33, 0.5, 1)	(3, 4, 5)
EC2	(0.25, 0.33, 0.5)	(1, 1, 1)	(0.33, 0.5, 1)	(1, 2, 3)
EC3	(1, 2, 3)	(1, 2, 3)	(1, 1, 1)	(0.25, 0.33, 0.5)
EC4	(0.2, 0.25, 0.33)	(0.33, 0.5, 1)	(2, 3, 4)	(1, 1, 1)

Table 33. Pairwise Assessment of Economic Sub-criteria

Table 34 evaluates the environmental (EV) dimension by comparing the sub-criteria: IoTSensors, BIM and Digital Tools, Smart Construction, and Sustainable ConstructionPractices.

• Sustainable Construction Practices (EV4) is rated the highest, with values (3,4,5) when compared to other environmental sub-criteria, underscoring the importance of reducing the environmental footprint.

- **IoT Sensors (EV1)** are also important but considered slightly less impactful than Sustainable Practices, as reflected by lower values in pairwise comparisons.
- **BIM and Digital Tools (EV2)** and **Smart Construction (EV3)** are seen as contributing to environmental sustainability but rank lower.

The emphasis on **Sustainable Construction Practices** aligns with current trends in green building design and sustainable practices aimed at minimizing environmental impacts (Zuo & Zhao, 2014).

	EV1 (IoT Sensors)	EV2 (BIM and Digital Tools)	EV3 (Smart Construction)	EV4 (Sustainable Construction Practices)
EV1	(1, 1, 1)	(2, 3, 4)	(0.33, 0.5, 1)	(3, 4, 5)
EV2	(0.25, 0.33, 0.5)	(1, 1, 1)	(0.33, 0.5, 1)	(1, 2, 3)
EV3	(1, 2, 3)	(1, 2, 3)	(1, 1, 1)	(0.25, 0.33, 0.5)
EV4	(0.2, 0.25, 0.33)	(0.33, 0.5, 1)	(2, 3, 4)	(1, 1, 1)

Table 34. Pairwise Assessment of Environmental Sub-criteria

Table 35 assesses the social (SO) dimension, comparing sub-criteria such as WearableDevices and IoT-enabled Machinery, Digital Platforms, Digital Skills Training, andAutomation and Job Creation.

- Automation and Job Creation (SO4) is ranked the highest with strong comparisons (3,4,5) against other sub-criteria. This reflects the critical role that automation plays in both enhancing operational efficiency and creating new job opportunities.
- Wearable Devices and IoT (SO1) follow closely behind, due to their impact on worker safety and well-being.
- Digital Skills Training (SO3) and Digital Platforms (SO2) are recognized for their importance but are ranked lower in comparison to SO4.

This ranking highlights the construction industry's focus on the social benefits of technological advancements, particularly the job creation potential of automation, which is consistent with recent literature on digital transformation (Lu, 2022).

	SO1 (Wearable Devices and IoT)	SO2 (Digital Platforms)	SO3 (Digital Skills)	SO4 (Automation and Job Creation)
SO1	(1, 1, 1)	(2, 3, 4)	(0.33, 0.5, 1)	(3, 4, 5)
SO2	(0.25, 0.33, 0.5)	(1, 1, 1)	(0.33, 0.5, 1)	(1, 2, 3)
SO3	(1, 2, 3)	(1, 2, 3)	(1, 1, 1)	(0.25, 0.33, 0.5)
SO4	(0.2, 0.25, 0.33)	(0.33, 0.5, 1)	(2, 3, 4)	(1, 1, 1)

6.3 Final results and ranking using Fuzzy AHP

Table 36 ranks the global weights of various sub-criteria under the major criteria of economic, environmental, and social sustainability. These sub-criteria were evaluated using a Fuzzy Analytic Hierarchy Process (Fuzzy AHP) to assess their relative importance within the construction industry.

Economic Sustainability (EC)

Economic sustainability received the highest relative weight (0.333), emphasizing its critical importance within the construction industry. The four sub-criteria ranked under this criterion are:

- EC4 Off-site Construction (Global Weight: 0.122, Rank: 1): Off-site construction ranks the highest due to its potential to significantly reduce costs and improve efficiency. This approach minimizes on-site labor and material waste, contributing to greater productivity and resource optimization (Li et al., 2022).
- EC1 Building Information Modeling (BIM) (Global Weight: 0.088, Rank: 3): BIM plays a vital role in enhancing project management, collaboration, and visualization, resulting in cost savings and fewer project delays. Its ability to streamline project design and reduce rework makes it an essential tool in modern construction (Azhar, 2011).

- EC3 Big Data Analytics (Global Weight: 0.073, Rank: 4): Big data analytics improves operational efficiency through predictive maintenance and enhanced resource management. The ability to leverage vast amounts of data to optimize decision-making processes underscores its growing importance (Zhong et al., 2016).
- EC2 IoT and RFID (Global Weight: 0.051, Rank: 8): IoT and RFID technologies, though ranked lower in importance, are crucial for tracking materials and enhancing inventory management. Their capacity to enable real-time monitoring of resources contributes to improved efficiency in construction operations (Gbadamosi et al., 2020).

Environmental Sustainability (EV)

Environmental sustainability was assigned a relative weight of 0.189, indicating moderate importance relative to the economic and social dimensions. The four sub-criteria under this criterion are:

- EV4 Sustainable Construction Practices (Global Weight: 0.069, Rank: 6): Sustainable construction practices, such as energy-efficient designs and green building techniques, ranked the highest in this category. These practices are critical in reducing the environmental impact of construction projects and promoting longterm sustainability (Zuo & Zhao, 2014).
- EV1 IoT Sensors (Global Weight: 0.050, Rank: 9): IoT sensors play an essential role in environmental sustainability by facilitating real-time monitoring of energy consumption and resource use, which contributes to optimizing the environmental performance of construction projects (Kamilaris et al., 2019).
- EV3 Smart Construction (Global Weight: 0.041, Rank: 10): Smart construction technologies, while beneficial for resource efficiency, rank lower in this analysis, likely due to their indirect impact on environmental outcomes compared to more direct interventions like sustainable construction practices (Zhou et al., 2015).
- EV2 BIM and Digital Tools (Global Weight: 0.029, Rank: 12): BIM and digital tools, though important for planning energy-efficient buildings, are ranked lower

in environmental sustainability because their effects are more indirect compared to hands-on practices like sustainable construction (Oesterreich & Teuteberg, 2016).

Social Sustainability (SO)

Social sustainability, with a relative weight of 0.264, reflects its significant role in advancing digital transformation in the construction industry. The four sub-criteria within this category are:

- SO4 Automation and Job Creation (Global Weight: 0.097, Rank: 2): Automation not only improves operational efficiency but also creates opportunities for job growth, making it the second-highest ranked factor overall. This reflects the industry's interest in technologies that balance technological advancement with job creation (Lu, 2022).
- SO1 Wearable Devices and IoT (Global Weight: 0.069, Rank: 5): Wearable devices that enhance worker safety and monitor health are essential to improving workplace conditions. This technology supports social sustainability by reducing risks and improving the well-being of workers (Guo et al., 2017).
- SO3 Digital Skills Training (Global Weight: 0.057, Rank: 7): The development of digital skills is crucial for workforce adaptability in the face of new technologies. Upskilling initiatives improve job satisfaction and ensure that workers are prepared to handle the technological demands of the industry (Perera et al., 2020).
- SO2 Digital Platforms (Global Weight: 0.040, Rank: 11): Digital platforms, while valuable for enhancing communication and collaboration among stakeholders, are ranked lower in terms of overall impact on social sustainability. Their benefits, though important, are viewed as less direct compared to technologies that drive safety and job creation (Oesterreich & Teuteberg, 2016).

Criteria	Relative Weights	Sub-Criteria	Relative Weights	Global Weights	Rank
		EC1 (BIM)	0.263	0.088	3
Feenenie	0.333	EC2 (IoT and RFID)	0.153	0.051	8
Economic	0.333	EC3 (Big Data Analytics)	0.218	0.073	4
		EC4 (Off-site Construction)	0.366	0.122	1
		EV1 (IoT Sensors)	0.263	0.05	9
Environmental	0.189	EV2 (BIM and Digital Tools)	0.153	0.029	12
Environmental	0.169	EV3 (Smart Construction)	0.218	0.041	10
		EV4 (Sustainable Construction Practices)	0.366	0.069	6
		SO1 (Wearable Devices and IoT)	0.263	0.069	5
G • 1	0.264	SO2 (Digital Platforms)	0.153	0.04	11
Social	0.264	SO3 (Digital Skills)	0.218	0.057	7
		SO4 (Automation and Job Creation)	0.366	0.097	2

Table 36. Global Weights and Ranks of Sub-criterias

6.4 Sensitivity Analysis

Sensitivity analysis in this study evaluates the robustness of the prioritization of sustainability criteria under different weighting scenarios. The analysis primarily focuses on how changing the weight of the **Economic (EC)** criterion affects the relative importance of the **Environmental (EV)** and **Social (SO)** criteria. The purpose of this analysis is to observe the shifts in rankings of sub-criteria across the economic, environmental, and social dimensions when the economic criterion's weight is incrementally increased.

Key Steps in Sensitivity Analysis:

1. Varying the Economic Criterion Weight:

- The sensitivity analysis is conducted by increasing the weight of the **Economic** criterion from **0.1 to 0.9** in steps of 0.1.
- This allows the study to assess how the importance of the Environmental and Social criteria diminishes as economic considerations become more prioritized.
- 2. Impact on Major Criteria:
 - As the weight of **Economic (EC)** increases, the relative importance of the **Environmental (EV)** and **Social (SO)** criteria decreases significantly.

- This effect is illustrated in **Table 37**, where the normalized weights of EV and SO reduce as the EC weight increases. For example:
 - At an EC weight of 0.1, the normalized weight of EV is 0.375, and SO is 0.525.
 - At an EC weight of 0.9, the normalized weight of EV drops to 0.042, and SO reduces to 0.058.

Criteria	Normalized Weight	Run 1	Run 2	Run 3	Run 4	Run 5	Run 6	Run 7	Run 8	Run 9
Economic	0.333	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9
Environmental	0.189	0.375	0.334	0.292	0.25	0.209	0.167	0.125	0.083	0.042
Social	0.264	0.525	0.466	0.408	0.35	0.291	0.233	0.175	0.117	0.058

Table 37 Major criteria weight variations after increasing Economic weight value

Sub-Criteria Rank Changes:

- **Table 38 and figure 4** shows how the rankings of sub-criteria change across different economic weight runs.
- Off-site Construction (EC4) consistently ranks first across all runs, emphasizing its critical importance in enhancing efficiency and reducing costs. This stable ranking highlights its significant value in the construction industry, regardless of economic weight shifts.
- **Building Information Modeling (BIM) (EC1)** remains consistently ranked third throughout most runs, except for a slight improvement in Run 8 where it rises to second position. This stability underscores the importance of BIM in improving project design, reducing rework, and enhancing collaboration within the construction industry.
- Big Data Analytics (EC3) maintains a stable fourth position across all runs, reflecting its consistent role in improving operational efficiency and resource management through predictive analytics.
- **IoT and RFID (EC2)**, while essential for material tracking and inventory management, consistently ranks lower at eighth place, with only a minor shift to

seventh in Run 7. This suggests that its significance, while recognized, is seen as secondary compared to other economic sub-criteria.

- Sustainable Construction Practices (EV4) holds a middle-ranking position, fluctuating slightly between fifth and sixth positions across the runs. This suggests that while sustainability is a concern, it may be deprioritized in favor of more immediate economic benefits, especially when economic weight is emphasized.
- **IoT Sensors (EV1)** consistently occupy the ninth and tenth positions throughout all runs, indicating a lesser focus on environmental optimization through real-time monitoring as economic priorities take precedence.
- Wearable Devices and IoT (SO1) demonstrate stable rankings in fifth place across most runs, showcasing a consistent focus on worker safety and well-being in social sustainability.
- Automation and Job Creation (SO4) maintains a strong second position for the majority of the runs, dropping only to third in Run 8. This demonstrates the construction industry's recognition of the balance between automation and workforce expansion, further emphasizing the digital transformation of the industry.
- BIM and Digital Tools (EV2), Smart Construction (EV3), and Digital Platforms (SO2) rank consistently lower across the runs, suggesting that their impact is less direct or prioritized compared to the economic and social sub-criteria.

Sub-Criteria	Run	Run	Run	Run	Run	Run	Run	Run	Run
Sub-Orlieria	1	2	3	4	5	6	7	8	9
EC1 (BIM)	3	3	3	3	3	3	3	2	3
EC2 (IoT and RFID)	8	8	8	8	8	8	7	8	8
EC3 (Big Data Analytics)	4	4	4	4	4	4	4	4	4
EC4 (Off-site Construction)	1	1	1	1	1	1	1	1	1
EV1 (IoT Sensors)	9	9	9	9	9	9	9	9	10
EV2 (BIM and Digital Tools)	12	12	12	11	12	12	12	12	11
EV3 (Smart Construction)	10	9	10	10	10	10	10	10	11
EV4 (Sustainable Construction Practices)	6	6	6	6	5	6	6	6	6
SO1 (Wearable Devices and IoT)	5	5	5	5	6	5	5	5	5
SO2 (Digital Platforms)	11	11	11	12	11	11	11	11	12
SO3 (Digital Skills)	7	7	7	7	7	7	8	7	7
SO4 (Automation and Job Creation)	2	2	2	2	2	2	2	3	2

Table 38 Ranks after variations (post sensitivity analysis)

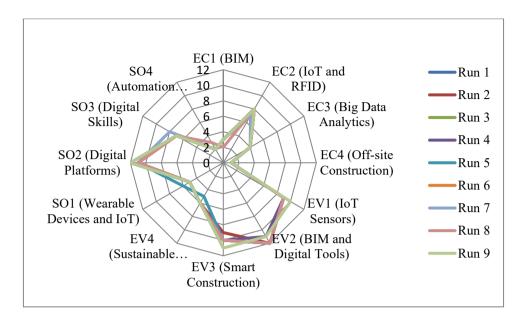


Fig 4. Rank variations after sensitivity analysis

6.5 Discussions

This chapter delves into the integration of Industry 4.0 (I4.0) technologies into the construction industry, with a specific focus on the economic, environmental, and social sustainability dimensions." The study employs a Fuzzy Analytic Hierarchy Process (Fuzzy AHP) to identify and rank the relative importance of sub-criteria within each sustainability dimension. Below is a detailed discussion of the key findings:

a) Economic Sustainability

Results: Economic sustainability emerges as the most critical dimension in the construction industry, with a relative weight of 0.333. Among the sub-criteria, *Off-site Construction (EC4)* ranks the highest, with a global weight of 0.122. This is followed by *Building Information Modeling (BIM) (EC1)*, *Big Data Analytics (EC3)*, and *IoT and RFID (EC2)*. Off-site construction, which focuses on prefabrication and minimizing on-site labor, offers significant economic advantages by enabling faster project delivery and cost reduction, underscoring the industry's emphasis on cost efficiency and resource optimization.

Discussion: The prioritization of economic sustainability aligns with prior studies, which highlight the cost-driven nature of construction projects (Azhar, 2011). BIM's role in reducing rework and enhancing project management also contributes to cost savings (Perera et al., 2020). However, the lower ranking of IoT and RFID technologies, despite their ability to improve material tracking and inventory management, points to their underutilization in the industry.

b) Environmental Sustainability

Results: Environmental sustainability is ranked lower than economic and social criteria, with a relative weight of 0.189. The highest-ranked sub-criterion in this category is *Sustainable Construction Practices (EV4)*, with a global weight of 0.069, followed by *IoT Sensors (EV1)*, *Smart Construction (EV3)*, and *BIM and Digital Tools (EV2)*. This reflects a focus on reducing the environmental footprint through sustainable practices and optimizing energy use.

Discussion: While environmental sustainability is acknowledged, it often takes a back seat to economic priorities. Prior research has shown that sustainable practices are crucial for mitigating the industry's environmental impact, yet immediate cost savings tend to be prioritized (Zuo & Zhao, 2014). The relatively low ranking of technologies such as BIM and Smart Construction suggests that their environmental potential remains underutilized in current construction projects.

c) Social Sustainability

Results: Social sustainability is assigned a relative weight of 0.264, underscoring the importance of job creation and worker well-being. *Automation and Job Creation (SO4)* ranks the highest among the social sub-criteria, with a global weight of 0.097. This demonstrates the industry's dual focus on improving efficiency through automation while addressing the need to create new job opportunities in an increasingly digitalized industry. *Wearable Devices and IoT (SO1)*, which enhance worker safety, rank second.

Discussion: The emphasis on automation and job creation reflects the industry's commitment to maintaining workforce relevance amid technological advancements (Lu,

2022). Wearable devices also play a vital role in improving worker safety, a critical concern in an accident-prone industry. These findings are consistent with broader discussions on how Industry 4.0 introduces both challenges and opportunities for workers, necessitating digital skills training and workforce development (Perera et al., 2020).

d) Sensitivity Analysis

Results: The sensitivity analysis highlights the dynamic nature of sustainability prioritization. When the weight assigned to the economic criterion increases, the importance of environmental and social criteria diminishes significantly. For instance, when the weight of economic criteria rises to 0.9, the normalized weights of environmental and social criteria drop to 0.042 and 0.058, respectively.

Discussion: This result demonstrates that decision-makers in the construction industry tend to prioritize economic efficiency over environmental and social concerns when resources are constrained, or when cost-saving measures are critical. However, as economic pressures ease, environmental and social sustainability gain more importance. This variability suggests that a balanced approach is necessary to ensure environmental and social goals are not neglected (Wang et al., 2021).

7 Strategic Assessment of Industry 4.0 Perceived Risks

This chapter identifies and evaluates perceived risks hindering the adoption of Industry 4.0 (I4.0) technologies in the construction industry using the Analytic Hierarchy Process

(AHP) and Fuzzy AHP methodologies. The study categorizes risks into four major areas: technological, organizational, regulatory, and financial. Technological risks, particularly cybersecurity and data privacy issues, rank as the most critical, followed by interoperability challenges and technological complexity. Organizational risks, including resistance to change and workforce skill gaps, are significant but rank lower. Regulatory risks, such as compliance with evolving standards and data privacy regulations, are substantial concerns, while financial risks, notably high initial costs and ROI uncertainty, also pose challenges. Sensitivity analysis validates the findings, highlighting the dominance of cybersecurity and privacy concerns across all scenarios. The chapter emphasizes the need for secure, privacy-compliant, and integrated approaches to Industry 4.0 implementation in the construction sector.

7.1 Perceived Risks Identification

With the help of the literature review, a survey was created and distributed to decisionmakers and specialists. Their knowledge was put to use investigating typical obstacles to I4.0 technology adoption in the construction industry. In order to reduce potential biases towards their particular organizations, the study takes decision makers from both business and academia into consideration. To further reduce identified restrictions and create a pairwise choice matrix, Twenty three individuals with more than 15 years of experience in the building business were selected for achieving more reliable and consistent results. Table 39 illustrates finalized perceived risks considered from case analysis.

a) Technological Risks

These are the most significant perceived risks associated with adopting I4.0 technologies in construction:

- **Cybersecurity Risks**: This includes concerns about data breaches, hacking, and unauthorized access to sensitive project information. Cybersecurity is the top perceived risk, as construction projects increasingly rely on digital tools and data exchanges (Patel et al., 2023).
- Data Privacy Issues: As construction processes become more digitized, managing personal and sensitive data securely becomes critical (Liu et al., 2019). Inadequate data privacy safeguards lead to significant risk.
- Interoperability Challenges: The challenge of integrating new I4.0 technologies with existing systems is a prominent risk, potentially leading to operational disruptions (Khosrowshahi & Arayici, 2012).
- **Technological Complexity**: The complexity of using new technologies can result in steep learning curves and high training costs (Sharma & Sharma, 2022).

b) Organizational Risks

Organizational risks arise from the internal challenges construction firms face in adopting I4.0 technologies:

- **Resistance to Change**: Employees and stakeholders may be reluctant to adopt new technologies due to uncertainty and the disruption of existing workflows (Kumar et al., 2020).
- Lack of Skilled Workforce: The shortage of skilled workers capable of managing and operating advanced I4.0 technologies is a significant barrier to adoption (Gupta & Jain, 2021).
- **Infrastructure Limitations**: Inadequate technological infrastructure within firms hinders the effective implementation of I4.0 solutions (Sharma & Sharma, 2022).

c) Regulatory Risks

Regulatory risks stem from the evolving and unclear regulatory environment:

- **Compliance with Evolving Standards**: New and evolving regulations around I4.0 technologies can create uncertainties and challenges regarding compliance (Khosrowshahi & Arayici, 2012).
- Data Privacy Regulations: Compliance with stringent data privacy laws adds complexity to the adoption of technologies that handle sensitive data (Liu et al., 2019).
- Safety and Liability Issues: Ensuring that new technologies meet safety standards and addressing liability concerns pose significant risks (Kumar et al., 2020).

d) Financial Risks

Financial risks are associated with the cost and economic implications of adopting I4.0 technologies:

- **High Initial Costs**: The significant capital investment required for implementing I4.0 solutions is a major financial barrier (Patel et al., 2023).
- **Cost Overruns**: There is a risk of exceeding budgets due to unforeseen expenses during the implementation of new technologies (Gupta & Jain, 2021).
- **ROI Uncertainty**: Uncertainty about the return on investment and the long-term benefits of adopting I4.0 technologies adds to the financial risk (Kumar et al., 2020).

Category	Alternatives	Description		
	Cybersecurity Risks	Threats related to data breaches, hacking, and unauthorized access to sensitive project information.		
Tasha alagiaal Distra	Data Privacy Issues	Risks associated with the collection, storage, and management of sensitive and personal data.		
Technological Risks	Interoperability Challenges	Difficulties in integrating new technologies with existing systems and processes.		
	Technological Complexity	Complexity of new technologies leading to a steep learning curve and increased training requirements.		
	Resistance to Change	Employee and stakeholder resistance to adopting new technologies due to fear of disruption or uncertainty.		
Organizational Risks	Lack of Skilled Workforce	Shortage of skilled professionals capable of operating and managing advanced Industry 4.0 technologies.		
	Infrastructure Limitations	Inadequate technological infrastructure to support the deployment and integration of Industry 4.0 solutions.		
	Compliance with Evolving Standards	Uncertainty and challenges in adhering to new and evolving regulations and standards for Industry 4.0 technologies.		
Regulatory Risks	Data Privacy Regulations	Challenges related to compliance with data privacy laws and regulations.		
	Safety and Liability Issues	Risks related to ensuring compliance with safety standards and handling liability issues.		
	High Initial Costs	Significant capital investment required for the adoption of Industry 4.0 technologies.		
Financial Risks	Cost Overruns	Risk of exceeding budget due to unforeseen expenses related to technology implementation.		
	ROI Uncertainty	Uncertainty regarding the return on investment and long-term benefits of adopting new technologies.		

Table 39 Finalized perceived risks considered for case analysis

7.2 Pairwise Assessment of Major Category and Alternatives

Table 40 displays the pairwise comparison of the major risk categories in Industry 4.0 adoption within the construction industry. The four major categories assessed are Technological Risks, Organizational Risks, Regulatory Risks, and Financial Risks.

• Technological Risks are deemed the most critical, consistently outranking the others, with values like (3,4,5) when compared to Organizational and Regulatory Risks.

- Organizational Risks rank the lowest, as seen in their lower comparison values (0.33, 0.25, 0.20) against the other categories.
- Regulatory Risks fall between technological and organizational risks, primarily due to the uncertainty surrounding new and evolving regulations.
- Financial Risks are also significant, reflecting concerns over the initial costs and uncertainty in return on investment associated with new technologies.

Categories	Technological Risks	Organizational Risks	Regulatory Risks	Financial Risks
Technological Risks	(1, 1, 1)	(3, 4, 5)	(2, 3, 4)	(4, 5, 6)
Organizational Risks	(0.33, 0.25, 0.20)	(1, 1, 1)	(2, 3, 4)	(3, 4, 5)
Regulatory Risks	(0.50, 0.33, 0.25)	(0.50, 0.33, 0.25)	(1, 1, 1)	(2, 3, 4)
Financial Risks	(0.25, 0.20, 0.16)	(0.33, 0.25, 0.20)	(0.50, 0.33, 0.25)	(1, 1, 1)

Table 40. Major criteria matrix pairwise assessment

Table 41 provides the relative weights and rankings of the four major criteria determined from the pairwise comparisons:

- Technological Risks receive the highest weight (0.5041), signifying their dominance in the risk perception for Industry 4.0 adoption in construction.
- Regulatory Risks follow with a weight of 0.2686, reflecting concerns over evolving standards and compliance.
- Financial Risks rank third with a weight of 0.2093, showing that cost and return on investment uncertainties are also substantial considerations.
- Organizational Risks are ranked lowest with a weight of 0.1943, indicating that while internal factors such as resistance to change are important, they are not perceived as the most significant threat compared to external and technological risks.

Criteria	Relative Weight (RW)	Rank
Technological Risks	0.5041	1
Organizational Risks	0.1943	4
Regulatory Risks	0.2686	2
Financial Risks	0.2093	3

Table 41. Relative weights and ranks of major criteria

Table 42 breaks down technological risks into four sub-categories: Cybersecurity Risks, Data Privacy Issues, Interoperability Challenges, and Technological Complexity.

- Cybersecurity Risks are rated the highest, with values such as (5,6,7) and (6,7,8) when compared with other risks. This reflects the growing concern over data breaches and unauthorized access as more data becomes digitalized in construction projects.
- Data Privacy Issues are also important, but rank slightly lower than cybersecurity, reflecting concerns about the secure handling of sensitive data.
- Interoperability Challenges are viewed as significant but less critical than cybersecurity risks, given the difficulties in integrating new technologies with existing systems.
- Technological Complexity is rated the lowest, showing that while learning new technologies poses a challenge, it is seen as less severe than security-related risks.

Categories	Cyber security Risks	Data Privacy Issues	Interoperability Challenges	Technological Complexity
Cyber security Risks	(1, 1, 1)	(4, 5, 6)	(5, 6, 7)	(6, 7, 8)
Data Privacy Issues	(0.16, 0.20, 1/4)	(1, 1, 1)	(3, 4, 5)	(4, 5, 6)
Interoperability Challenges	(0.14, 0.16, 0.20)	(0.20, 0.25, 0.33)	(1, 1, 1)	(3, 4, 5)
Technological Complexity	(0.12, 0.14, 0.16)	(0.16, 0.20, 0.25)	(0.20, 0.25, 0.33)	(1, 1, 1)

Table 42. Technological alternatives matrix pairwise assessment

Table 43 assesses organizational risks, which include Resistance to Change, Lack of Skilled Workforce, and Infrastructure Limitations:

- Resistance to Change is the top-ranked organizational risk, reflecting the common challenge in getting employees and stakeholders to adapt to new technologies.
- Lack of Skilled Workforce follows, emphasizing the shortage of professionals who can operate Industry 4.0 technologies.
- Infrastructure Limitations are ranked the lowest, suggesting that while important, technological infrastructure is seen as less critical compared to workforce readiness and organizational change resistance.

Categories	Resistance to Change	Lack of Skilled Workforce	Infrastructure Limitations
Resistance to Change	(1, 1, 1)	(3, 4, 5)	(4, 5, 6)
Lack of Skilled Workforce	(0.20, 0.25, 0.33)	(1, 1, 1)	(2, 3, 4)
Infrastructure Limitations	(0.16, 0.20, 0.25)	(0.25, 0.33, 0.50)	(1, 1, 1)

Table 43. Organizational alternatives matrix pairwise assessment

Table 44 presents the regulatory risks, which consist of Compliance with Evolving Standards, Data Privacy Regulations, and Safety and Liability Issues:

- Compliance with Evolving Standards is ranked the highest, as organizations often struggle to keep up with changes in regulations and standards, especially concerning new technologies.
- Data Privacy Regulations are also a significant concern, though secondary to compliance with standards.
- Safety and Liability Issues are rated the lowest, suggesting that while important, they are not perceived as major barriers compared to regulatory compliance and data privacy concerns.

Categories	Compliance with Evolving Standards	Data Privacy Regulations	Safety and Liability Issues
Compliance with Evolving Standards	(1, 1, 1)	(3, 4, 5)	(4, 5, 6)
Data Privacy Regulations	(0.20, 0.25, 0.33)	(1, 1, 1)	(2, 3, 4)
Safety and Liability Issues	(0.16, 0.20, 0.25)	(0.25, 0.33, 0.50)	(1, 1, 1)

Table 44. Regulatory alternatives matrix pairwise assessment

Table 45 evaluates financial risks, including High Initial Costs, Cost Overruns, and ROI Uncertainty:

- High Initial Costs are rated the highest, reflecting the substantial investment required to adopt Industry 4.0 technologies in construction projects.
- Cost Overruns are also a significant risk, as unexpected expenses during technology implementation can strain project budgets.
- ROI Uncertainty ranks the lowest, showing that while there are concerns over the returns from these technologies, the upfront costs and potential for budget overruns are perceived as more immediate financial risks.

Table 45. Financial alternatives matrix pairwise assessment

Categories	High Initial Costs	Cost Overruns	ROI Uncertainty
High Initial Costs	(1, 1, 1)	(3, 4, 5)	(4, 5, 6)
Cost Overruns	(0.20, 0.25, 0.33)	(1, 1, 1)	(2, 3, 4)
ROI Uncertainty	(0.16, 0.20, 0.25)	(0.25, 0.33, 0.50)	(1, 1, 1)

7.3 Final results and ranking using Fuzzy AHP

Table 46 ranks the alternative risks associated with Industry 4.0 adoption in the constructionindustry, providing the global weights of each risk calculated through the Fuzzy AHP process.The table ranks the alternative risks across four major categories: Technological, Organizational,Regulatory, and Financial Risks.

Major-Criteria	Sub-Criteria	Relative Weight (RW)	Global Weight (GW)	Rank
	Cyber security Risks	0.3571	0.1799	1
Technological Risks	Data Privacy Issues	0.2857	0.1439	2
0	Sub-CriteriaWeight (RW)(GW)KCyber security Risks0.35710.1799Data Privacy Issues0.28570.1439Interoperability0.21430.1081Challenges0.14290.0721Complexity0.14290.0721Resistance to Change0.44440.0863Lack of Skilled0.33330.0648Workforce0.22220.0432Infrastructure0.22220.0432Limitations0.44440.1194Data Privacy0.33330.0895Safety and Liability0.33330.0895	4		
	0	0.1429	0.0721	8
Organizational Risks	Resistance to Change	0.4444	0.0863	7
		0.3333	0.0648	10
		0.2222	0.0432	13
	-	0.4444	0.1194	3
Regulatory Risks		0.3333	0.0895	6
	· · ·	0.2222	0.0597	11
Financial Risks	High Initial Costs	0.4444	0.093	5
	Cost Overruns	0.3333	0.0698	9
	ROI Uncertainty	0.2222	0.0464	12

Table 46. Global weights a	and Rank of alternatives
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> Technological Risks

The most significant risk category in Industry 4.0 adoption for construction is technological, as shown by the high global weights of the following sub-criteria:

- Cybersecurity Risks (Global Weight: 0.1799, Rank: 1): Cybersecurity risks, including data breaches and cyberattacks, are the top-ranked risk, highlighting the importance of securing sensitive project data. The need to protect information as digital solutions increase is a critical concern that impacts the adoption of Industry 4.0 technologies.
- Data Privacy Issues (Global Weight: 0.1439, Rank: 2): Closely related to cybersecurity, data privacy risks address concerns about the management of sensitive information collected through IoT and AI systems in construction projects. With stringent regulations and ethical considerations, data privacy is a crucial area to address in technology implementation.

- Interoperability Challenges (Global Weight: 0.1081, Rank: 4): Interoperability issues, which involve the integration of new technologies with existing systems, are a notable concern. The ability to ensure seamless interaction among diverse systems and tools is essential for Industry 4.0 adoption but can be challenging.
- Technological Complexity (Global Weight: 0.0721, Rank: 8): Technological complexity, while a recognized risk, ranks lower than security and privacy concerns. This reflects that while complex technology might pose challenges, stakeholders prioritize addressing immediate cybersecurity and privacy issues over the learning curve.

> Organizational Risks

The second major risk category encompasses organizational challenges, which highlight internal issues in adopting new technologies:

- Resistance to Change (Global Weight: 0.0863, Rank: 7): The highest-ranked organizational risk, resistance to change, indicates that a reluctance within firms to adopt new technologies is a key barrier. Addressing this requires change management strategies to foster acceptance of Industry 4.0 advancements.
- Lack of Skilled Workforce (Global Weight: 0.0648, Rank: 10): The shortage of skilled personnel proficient in advanced technologies presents a substantial barrier. With the demand for technical expertise increasing, this risk underscores the need for training programs to prepare the workforce.
- Infrastructure Limitations (Global Weight: 0.0432, Rank: 13): Infrastructure constraints rank as the least significant organizational risk. While they can impact technology adoption, other issues such as workforce readiness and adaptability are more critical in this context.

Regulatory Risks

The regulatory risk category reflects challenges related to evolving policies and standards, which affect the integration of new technologies:

- Compliance with Evolving Standards (Global Weight: 0.1194, Rank: 3): Compliance with evolving standards is the top-ranked regulatory risk. As regulations continuously change, organizations face uncertainties in adhering to new policies that impact technology adoption and operations.
- Data Privacy Regulations (Global Weight: 0.0895, Rank: 6): Ensuring compliance with data privacy regulations is a prominent concern. The increase in data collection through digital technologies demands vigilance in upholding privacy laws, which can significantly affect project operations.
- Safety and Liability Issues (Global Weight: 0.0597, Rank: 11): Safety and liability issues are ranked lower among regulatory risks. While essential, stakeholders consider compliance with privacy and evolving standards to have a more immediate impact on the adoption of Industry 4.0.

> Financial Risks

Financial risks are also significant, as they directly influence an organization's ability to invest in and sustain new technologies:

- High Initial Costs (Global Weight: 0.093, Rank: 5): High upfront investment costs are the leading financial risk, making it challenging for organizations to allocate resources for new technologies. This factor highlights the need for careful financial planning.
- Cost Overruns (Global Weight: 0.0698, Rank: 9): Cost overruns, due to unforeseen expenses during implementation, are a noteworthy financial risk. Organizations need effective budgeting and management to prevent unexpected costs from derailing projects.

- ROI Uncertainty (Global Weight: 0.0464, Rank: 12): Uncertainty in the return on investment (ROI) ranks lower but remains a concern. While not as pressing as initial costs, ensuring a positive ROI is crucial for justifying the adoption of Industry 4.0 technologies.
- •

7.4 Sensitivity Analysis

The sensitivity analysis of various risks within technological, organizational, regulatory, and financial domains highlights the prioritization of risks based on their relative and global weights, which ultimately dictate their rank in the analysis. **Table 47 and figure 5** shows how the rankings of alternatives change across different weight runs.

Cyber Security Risks

- Consistently ranked **1st** across all runs (0.1 to 0.9).
- This stable ranking highlights Cyber Security as the most critical risk factor, irrespective of the weight variations. Organizations prioritize securing their digital infrastructure, reflecting the significance of protecting against cyber threats as Industry 4.0 technologies are adopted.

Data Privacy Issues

- Primarily holds the 2nd rank across most runs (Run 1, Run 2, Run 5, and Runs 6–9).
- Briefly shifts to **3rd** position in Run 4.
- The slight variation in ranks indicates that Data Privacy Issues are a significant concern, though slightly less critical than Cyber Security Risks. This stability in high ranking suggests a strong focus on protecting sensitive information within digital systems.

Interoperability Challenges

- Maintains a stable **4th rank** from Run 1 to Run 8.
- Moves to **5th** place in Run 9.

• This near-constant ranking indicates that interoperability is an important, yet somewhat manageable challenge. It implies that while the ability of systems to work seamlessly is valued, it is slightly less urgent than Cyber Security and Data Privacy.

Technological Complexity

- Mostly ranked **8th** across Runs 1–3, Runs 5, 7, and Runs 8–9.
- Moves up to **9th** position in Run 4 and Run 6.
- The minor rank variations suggest that while Technological Complexity is a relevant issue, it is not perceived as a top-priority risk, likely because organizations expect to manage this challenge with suitable resources and expertise.

Resistance to Change

- Consistently ranks **7th** across all runs.
- This unchanging rank highlights that Resistance to Change is perceived as a moderate challenge that organizations need to address for successful implementation. It suggests that internal organizational resistance is a predictable barrier, but it is not as urgent as Cyber Security or Data Privacy.

> Lack of Skilled Workforce

- Ranked **10th** across most runs (Runs 1–4 and Runs 6–9).
- Moves to **9th** in Run 5.
- The slight shift indicates that while the availability of skilled personnel is a concern, organizations may have strategies in place to develop or hire skilled talent, making this risk relatively less immediate.

Infrastructure Limitations

- Generally ranked **13th** in most runs (Runs 1–5, Run 8, and Run 9).
- Moves up slightly to **12th** in Runs 6 and 7.

• The low ranking signifies that Infrastructure Limitations are not seen as a major risk factor, suggesting that organizations feel confident in their existing infrastructure or are able to address these limitations effectively.

> Compliance with Evolving Standards

- Holds the 3rd rank in most runs, with the exception of Run 4, where it rises to 2nd.
- This high ranking highlights the importance of adhering to regulatory standards, which are constantly evolving with technological advancements. Organizations view compliance as a critical factor in the adoption of Industry 4.0, making it a priority.

Data Privacy Regulations

- Consistently ranked **6th** across all runs.
- The stable rank reflects that while Data Privacy Regulations are important, they are somewhat less immediate than general Data Privacy Issues. The distinction may be due to the specific legal requirements around privacy, which are viewed as part of broader data management efforts.

Safety and Liability Issues

- Remains in the **11th** rank across all runs.
- This consistency indicates that while safety and liability are concerns, they are not seen as urgent compared to other risks. Organizations may already have established protocols in place to manage these issues effectively.

High Initial Costs

- Consistently ranked **5th** across most runs (Runs 1–8), moving up to **4th** in Run 9.
- This stable position emphasizes that financial investment is a significant consideration for Industry 4.0 adoption. Although not the highest priority, it is a consistent factor in decision-making, highlighting the financial burden that organizations need to account for.

Cost Overruns

- Primarily holds the 9th rank across most runs, except in Run 4, where it rises to 8th.
- The slight fluctuation suggests that while organizations recognize the risk of exceeding budgets, it is not seen as one of the most critical challenges. Financial planning strategies may help to keep this risk manageable.

> ROI Uncertainty

- Generally ranked 12th across most runs, moving down to 13th in Run 7.
- This consistent low ranking suggests that organizations are less concerned about immediate financial returns on Industry 4.0 investments, focusing instead on addressing more immediate technological, privacy, and regulatory risks.

Sub-Criteria	Run								
Sub-Cilicila	Kull								
	1	2	3	4	5	6	7	8	9
	(0.1)	(0.2)	(0.3)	(0.4)	(0.5)	(0.6)	(0.7)	(0.8)	(0.9)
Cyber Security	1	1	1	1	1	1	1	1	1
Risks									
Data Privacy	2	2	2	3	2	2	2	2	2
Issues									
Interoperability	4	4	4	4	4	4	4	4	5
Challenges									
Technological	8	8	8	9	8	9	8	8	8
Complexity									
Resistance to	7	7	7	7	7	7	7	7	7
Change									
Lack of Skilled	10	10	10	10	9	10	10	10	10
Workforce									
Infrastructure	13	13	13	13	13	12	12	13	13

Table 47 Perceived risks after variations (post sensitivity analysis)

Limitations									
Compliance with	3	3	3	2	3	3	3	3	3
Evolving									
Standards									
Data Privacy	6	6	6	6	6	6	6	6	6
Regulations									
Safety and	11	11	11	11	11	11	11	11	11
Liability Issues									
High Initial	5	5	5	5	5	5	5	5	4
Costs									
Cost Overruns	9	9	9	8	10	8	9	9	9
ROI Uncertainty	12	12	12	12	12	12	13	12	12

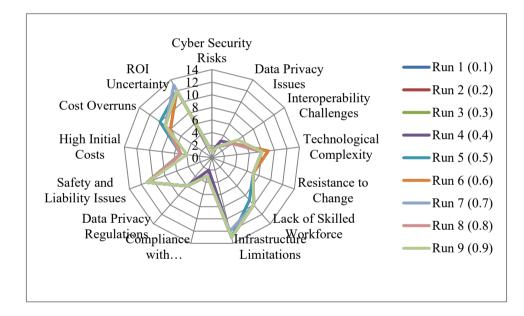


Figure 5. Rank variations after sensitivity analysis

7.5 Discussions

This chapter provide valuable insights into the perceived risks hindering the adoption of Industry 4.0 (I4.0) technologies in the construction industry, specifically from the perspective of Indian decision-makers. Using the Analytic Hierarchy Process (AHP) and Fuzzy AHP methodologies, the study has ranked various risks across four main categories: Technological, Organizational, Regulatory, and Financial risks.

Technological Risks

Technological risks were found to be the most significant category, confirming that digital threats are a primary concern for decision-makers. **Cybersecurity Risks**, with a high global weight (0.1799), emerged as the top risk, highlighting issues like data breaches and unauthorized access that intensify as construction projects digitize. **Data Privacy Issues** (global weight: 0.1439) follow, showing the need for stringent data protection practices, particularly in an era of growing data reliance in I4.0. **Interoperability Challenges** (0.1081) reflect challenges firms face in integrating I4.0 technologies with existing systems, and **Technological Complexity** (0.0721) ranks lower, indicating it is perceived as manageable compared to security and privacy risks.

Organizational Risks

Organizational risks rank lower than technological risks but still represent significant barriers to I4.0 adoption. **Resistance to Change** (0.0863) is the most pressing issue in this category, as employees and stakeholders often resist new digital methods due to workflow disruptions or uncertainty. **Lack of Skilled Workforce** (0.0648) indicates a shortage of personnel skilled in I4.0 technology, underlining the need for training and workforce development. **Infrastructure Limitations** (0.0432) are perceived as less pressing, implying that firms may already be equipped with adequate technology or have plans to address these gaps.

Regulatory Risks

Among regulatory risks, **Compliance with Evolving Standards** (0.1194) is the highestranked issue, showing that firms struggle to keep pace with regulatory changes. **Data Privacy Regulations** (0.0895) also rank high, emphasizing the importance of adhering to legal requirements surrounding data handling and protection. **Safety and Liability Issues** (0.0597), while essential, are rated lower, likely due to established safety protocols that mitigate these concerns in I4.0 applications.

Financial Risks

Financial risks are significant but rank below technological and regulatory risks. **High Initial Costs** (0.0930) are the foremost financial concern, as substantial investment is necessary to adopt I4.0 technologies. **Cost Overruns** (0.0698) and **ROI Uncertainty** (0.0464) follow, highlighting financial uncertainties around implementation expenses and the long-term benefits of these technologies.

Sensitivity Analysis

Sensitivity analysis confirms the robustness of these rankings, with **Cybersecurity Risks** maintaining the highest priority across varied weight settings. **Data Privacy Issues** and **Interoperability Challenges** are consistently important, reinforcing the need for secure, privacy-focused, and integrated digital frameworks. Lower-ranked risks like **Technological Complexity** and **ROI Uncertainty** maintain lesser influence in decision-making.

In summary, your analysis underscores that Technological risks, especially related to cybersecurity and data privacy, are the most critical barriers to I4.0 adoption in construction. Firms aiming to integrate these technologies must prioritize secure, privacy-compliant, and cost-effective implementations to overcome these hurdles effectively.

8 Conclusions

This chapter concludes the study by emphasizing the transformative potential of Industry 4.0 technologies in the Indian construction industry, focusing on efficiency, sustainability, and innovation. The findings highlight key enablers such as profitability, stakeholder investments, and advanced technologies like BIM and IoT, alongside organizational factors like strategic planning and supportive regulations. Financial barriers, particularly high initial investments and uncertain ROI, emerge as the most significant obstacles, followed by technological challenges like data security and skill gaps. Sustainability is framed across economic, environmental, and social dimensions, with economic considerations, such as cost efficiency and off-site construction, taking precedence. The chapter discusses practical implications, including enhanced project management, waste reduction, and the need for leadership and workforce upskilling to overcome organizational resistance. Regulatory barriers, especially related to data privacy and compliance, are noted as critical concerns, requiring robust legal frameworks. The chapter concludes with recommendations for future research and a proposed framework integrating enablers, barriers, and perceived risks to guide Industry 4.0 adoption in the sector.

8.1 Findings

The adoption of Industry 4.0 technologies in the construction industry offers substantial opportunities for transformation, efficiency, and sustainability, especially in developing nations like India. However, the path to full-scale integration is impeded by several technological, organizational, regulatory, and financial barriers. The thesis comprehensively evaluates these factors through advanced analytical methods and offers insightful conclusions that are grounded in empirical research. This section provides a detailed analysis of the key conclusions drawn from the study, supported by the relevant data, tables, and figures referenced in the thesis.

Chapter 4, titled "Assessment of Industry 4.0 Enablers, delves into identifying, categorizing, and analyzing the significance of various enablers crucial for adopting Industry 4.0 in the construction industry, with a focus on India. This assessment considers factors from organizational, economic, and technological perspectives, emphasizing the ranking and prioritization of each enabler through expert evaluations and multi-criteria decision-making (MCDM) techniques.

In Section 4.1, the study categorizes the enablers into three main criteria: organizational, economic, and technological. Each enabler is evaluated to understand its contribution toward facilitating Industry 4.0 technologies in construction.

• Organizational Enablers : Organizational enablers set the stage for adopting Industry 4.0 by creating a supportive and strategically focused environment within the organization. Among these, *Organization Strategic Planning* (E2) and *Governmental Regulations* (E4) emerge as particularly impactful. Strategic planning ensures that Industry 4.0 integration aligns with long-term business goals, while regulatory policies enforce compliance and drive innovation (Devi et al., 2021; Olsson et al., 2021). The study emphasizes that fostering a risk-taking culture and providing ethical training to employees are essential to support technological adoption in construction (Shayganmehr et al., 2021).

- Economic Enablers : Economic factors play a decisive role, as they address financial incentives and profitability associated with adopting new technologies. *Profitability* (E6) is ranked as the most influential enabler across all criteria, underscoring the importance of financial returns in motivating Industry 4.0 adoption. The chapter also highlights the role of *Stakeholders' Investment* (E7) and *Market Demand* (E8) as key drivers, as these elements facilitate funding and support for digital transformation (Famakin et al., 2023; Bamgbade et al., 2017).
- Technological Enablers : Technological enablers, such as *Artificial Intelligence* (*AI*) (E9), *Building Information Modeling (BIM) and Digital Twin* (E11), and *Internet of Things (IoT)* (E12), provide the necessary tools and innovations for implementing Industry 4.0 in construction. Notably, *BIM* and *Digital Twin* technologies (E11) stand out for their ability to streamline project planning, execution, and monitoring, fostering real-time data accessibility and accuracy in construction processes (Hossain & Nadeem, 2019).

In Section 4.2 presents the weighting of the three primary criteria—organizational, economic, and technological—using the Fuzzy Stepwise Weight Assessment Ratio Analysis (SWARA) method, based on expert input.

- Economic Criteria: This category holds the highest weight, reflecting the critical role of financial enablers in the adoption of Industry 4.0. Within economic enablers, *Profitability* (E6) is paramount, as it represents financial viability and improved project efficiency (Aghimien et al., 2021).
- Organizational Criteria: Organizational aspects like *Organization Strategic Planning* (E2) and *Risk-Taking Behavior* (E3) are moderately weighted, signifying that effective planning and openness to risk are vital for successful implementation.
- **Technological Criteria**: Although crucial, technological enablers receive the lowest weight among the three criteria, indicating that, while technology facilitates adoption, economic and organizational considerations often precede it.

The **Fuzzy COmplex PRoportional ASsessment (COPRAS)** method ranks each enabler's importance based on their contributions to Industry 4.0 adoption, consolidating their performance across different criteria.

• Top-Ranked Enablers:

- *Profitability (E6)* emerges as the most influential enabler, with an overall score of 100%. This enabler highlights that the financial gains from Industry 4.0 technologies, such as cost reductions and improved productivity, are decisive for adoption (Bamgbade et al., 2017).
- Stakeholders' Investment (E7) ranks second, indicating the importance of financial backing from stakeholders, such as contractors and investors, to drive digital transformation (Aghimien et al., 2021).
- *Governmental Regulations (E4)* ranks third, illustrating that regulatory policies and incentives play a significant role in facilitating technological adoption, particularly in heavily regulated sectors like construction (Olsson et al., 2021).
- Mid-Ranked Enablers:
 - Market Demand (E8) ranks fourth, showing that client and consumer demand for technology-enabled construction solutions is a powerful motivator.
 - Building Information Modeling (BIM) and Digital Twin (E11) ranks fifth, underscoring the transformative potential of BIM and Digital Twin technology in enhancing design accuracy and project management (Hossain & Nadeem, 2019).
 - Organization Strategic Planning (E2) is sixth, reinforcing the importance of strategic foresight in adapting to new technologies (Devi et al., 2021).

• Lower-Ranked Enablers:

- Artificial Intelligence (AI) (E9) ranks lower, likely due to its novelty and the associated challenges in adapting it specifically for construction purposes.
- Internet of Things (IoT) (E12) ranks lowest, suggesting that challenges such as integration issues and data security concerns may hinder its full utilization in construction.

Section 4.4 explains the sensitivity analysis conducted to test the robustness of the ranking

results. By modifying the weight distribution across the criteria in 19 different configurations, the analysis confirms that financial enablers, particularly *Profitability* (*E6*), consistently maintain their top position. This consistency reaffirms the significance of profitability as a core driver for adopting Industry 4.0.

- The analysis also shows that *Stakeholders' Investments (E7)* and *Governmental Regulations (E4)* maintain high rankings in most scenarios, supporting the importance of financial backing and regulatory frameworks.
- Technological enablers like *3D Printing (E10)* and *IoT (E12)* exhibit variability in their rankings, suggesting that their influence may depend on specific project needs or organizational priorities.

In Section 4.5, the study emphasize on economic enablers, particularly *Profitability*, highlights that financial viability is the foremost consideration for stakeholders. This focus suggests that companies must demonstrate cost savings, productivity enhancements, and potential profitability to encourage widespread adoption (Bamgbade et al., 2017). The high ranking of *Stakeholders' Investment* and *Governmental Regulations* underscores the importance of securing both stakeholder commitment and government support. In India, where regulatory compliance is essential, policymakers can facilitate Industry 4.0 by providing incentives and establishing supportive legal frameworks. Although BIM and Digital Twin technologies are highly ranked, other technological enablers like AI and IoT are comparatively lower in priority. This ranking suggests that, while innovative, these technologies require further development and adaptation to suit construction industry needs.

Chapter 5 provides a comprehensive analysis of barriers to Industry 4.0 (I4.0) adoption in the construction industry, particularly in India, using a structured approach involving the Fuzzy Analytical Hierarchy Process (FAHP). It categorizes these barriers into five major groups—financial, technological, regulatory, organizational, and market-related—and evaluates their impact on the construction industry's integration of I4.0 technologies.

In Section 5.1 initially identification of 20 barriers grouped into five main categories. A survey was developed based on literature review and expert insights to refine these

barriers.

- **Financial Barriers**: Financial constraints emerge as the most significant barrier group. Key barriers include:
 - *High Initial Investment* (FI1): The upfront costs of adopting I4.0 technologies, such as IoT, BIM, and automation tools, are prohibitive, especially for small to medium enterprises (SMEs) (Shayganmehr et al., 2021).
 - Uncertain Return on Investment (ROI) (FI2): Due to the industry's long project cycles and market variability, estimating ROI remains challenging, making investments harder to justify (Famakin et al., 2023).
 - Lack of Funding (FI3): Limited access to financial resources further impedes technology acquisition, while investor confidence remains low (Bamgbade et al., 2017).
- **Technological Barriers**: This category addresses the complexity and challenges of integrating advanced technologies.
 - Data Management and Security (TE3): Managing and securing the large volumes of data generated by I4.0 is challenging, raising concerns over data privacy and compliance (Ghosh et al., 2021).
 - Skill Gaps and Training Needs (TE4): The lack of trained personnel to operate advanced I4.0 technologies, compounded by limited training opportunities, hinders effective adoption.
- **Regulatory Barriers**: This category includes barriers imposed by legal frameworks.
 - *Privacy Regulations* (RE1): Strict data privacy laws like GDPR complicate data collection and sharing (Olsson et al., 2021).
 - *Poor Tax Rebates* (RE4): Limited governmental financial support for I4.0 adoption discourages firms from investing in new technologies.
- **Organizational Barriers**: These barriers relate to internal company factors.
 - *Lack of Leadership and Vision* (OR1): The absence of strong leadership and strategic goals hinders digital transformation.

- *Resistance to Change* (OR2): Employees and managers may resist adopting new technologies due to concerns over job displacement and a preference for traditional methods.
- Market-Related Barriers: These barriers arise from market conditions.
 - *Market Fragmentation* (MR1): The fragmented nature of the construction industry limits widespread adoption of I4.0 technologies.
 - Limited Customer Awareness (MR2): Low awareness of I4.0 benefits among clients affects demand and, subsequently, firm investment in these technologies.

In Section 5.2, the FAHP method assesses the relative importance of each major and subbarrier by comparing them in pairs. Financial barriers are rated as the most critical, followed by technological and regulatory barriers.

- Financial Barriers (Highest Priority): These barriers have the highest relative weight of 0.655, emphasizing that financial constraints are the primary concern. *High Initial Investment* (FI1) ranks first within this group, highlighting that financial hurdles are particularly prohibitive for technology adoption.
- Technological and Regulatory Barriers (Moderate Priority): Technological barriers (0.520 weight) and regulatory barriers (0.399 weight) underscore the challenges related to technology integration and regulatory compliance.
- Market Barriers (Lowest Priority): Market barriers, though impactful, are the least critical, with the lowest relative weight of 0.021. This suggests that financial and technological factors take precedence.

Using FAHP, the chapter ranks individual sub-barriers within each category, identifying the most significant obstacles to I4.0 adoption.

• Top-Ranked Barriers:

- *High Initial Investment (FII)* ranks first, with a global weight of 0.489, confirming that cost is the most critical barrier to I4.0 integration.
- *Lack of Funding (FI3)* ranks second, reflecting the need for external financial support and government subsidies.

- Technological Challenges: Within technological barriers, *Data Management and Security (TE3)* ranks third overall due to concerns over managing and securing large amounts of sensitive data. *Complexity of Technologies (TE1)* ranks fourth, underlining the challenges posed by the fragmented nature of the construction industry and the technical expertise required to integrate advanced technologies.
- Organizational and Regulatory Issues: *Lack of Leadership and Vision (OR1)* ranks fifth, indicating that strong leadership is necessary to guide companies through digital transformation. *Poor Tax Rebates (RE4)* ranks sixth, underscoring the importance of governmental support for I4.0 adoption.

Section 5.4 describes the sensitivity analysis conducted to test the robustness of the rankings by altering the weights of each major barrier.

- Financial Barriers' Dominance: As the weight of financial barriers increases, other barriers, particularly technological and organizational ones, decrease in rank. This suggests that financial concerns overshadow other factors, and addressing these could shift priorities towards organizational and technological improvements.
- **Ranking Variability**: Technological barriers, such as *Data Management and Security (TE3)*, show significant ranking fluctuations, confirming their sensitivity to changes in financial conditions. Meanwhile, market-related barriers maintain stable, low rankings, indicating that they have a minimal impact compared to financial, technological, and organizational concerns.

In Section 5.5, the discussion emphasizes the need for targeted strategies to overcome the Financial barriers, especially *High Initial Investment* and *Lack of Funding*, require immediate attention to enable I4.0 adoption. Financial support, such as tax incentives and access to capital, could alleviate these concerns (Aghimien et al., 2021). The ranking of technological barriers like *Data Management and Security* and *Complexity of Technologies* suggests a need for industry standards and enhanced data security measures. Training initiatives could also address skill gaps, ensuring that construction firms are prepared to handle advanced technologies (Hossain & Nadeem, 2019). The high rank of organizational barriers highlights that visionary leadership and performance metrics are critical to guide digital transformation. Companies should invest in leadership

development and establish clear objectives for integrating I4.0 technologies (Devi et al., 2021). The importance of regulatory barriers, specifically *Poor Tax Rebates*, suggests that policymakers need to offer more substantial financial incentives and tax rebates to encourage I4.0 adoption.

Chapter 6 examines key sustainability criteria in the construction industry, focusing on how Industry 4.0 (I4.0) technologies can contribute to economic, environmental, and social sustainability goals. Using a Fuzzy Analytical Hierarchy Process (Fuzzy AHP), the study prioritizes these sustainability dimensions and ranks specific sub-criteria within each.

In section 6.1 the study assesses the three major criteria for sustainability—economic, environmental, and social—based on insights from industry experts and existing literature (Section 2.3). These criteria encompass 12 sub-criteria, as follows:

- Economic Sustainability (EC): Emphasizes cost efficiency, resource optimization, and long-term financial benefits. Sub-criteria include *Building Information Modeling (BIM), IoT and RFID Technologies, Big Data Analytics*, and *Off-site Construction* (Azhar, 2011).
- Environmental Sustainability (EV): Focuses on minimizing the ecological footprint. Key aspects include *IoT Sensors*, *BIM and Digital Tools*, *Smart Construction*, and *Sustainable Construction Practices* (Perera et al., 2020).
- Social Sustainability (SO): Centers on worker safety, collaboration, and upskilling. Sub-criteria involve *Wearable Devices*, *Digital Platforms*, *Digital Skills Training*, and *Automation and Job Creation* (Lu, 2022).

In Section 6.2 describes the pairwise comparisons used to evaluate the relative importance of the three sustainability criteria:

- Economic Sustainability (EC) receives the highest weight (0.333), indicating that economic concerns like cost savings and resource efficiency dominate construction decision-making.
- Social Sustainability (SO) ranks second, with a weight of 0.264, showing moderate importance. Social factors, such as worker safety and skill development, are prioritized but are secondary to economic concerns.

• Environmental Sustainability (EV) is ranked third (0.189), suggesting that while environmental impacts are considered, they are generally deprioritized in construction settings.

This finding aligns with previous studies that highlight the industry's preference for economic goals over environmental and social objectives (Perera et al., 2020; Wang et al., 2021).

Using the Fuzzy AHP, the study ranks sub-criteria within each sustainability category, identifying the most critical factors in each.

- Economic Sustainability Sub-Criteria:
 - *Off-site Construction (EC4)* ranks first (0.122), reflecting its potential to significantly reduce costs and enhance efficiency through prefabrication and resource optimization (Li et al., 2022).
 - Building Information Modeling (BIM) (EC1) ranks third (0.088), underscoring its value in minimizing errors and streamlining project management (Azhar, 2011).
 - *Big Data Analytics (EC3)* ranks fourth (0.073), highlighting its importance for predictive maintenance and improved resource allocation.
 - IoT and RFID Technologies (EC2) rank lower (0.051), indicating their relatively limited role in construction settings despite their efficiency benefits.
- Environmental Sustainability Sub-Criteria:
 - Sustainable Construction Practices (EV4) ranks highest within this category (0.069), emphasizing the importance of eco-friendly building methods (Zuo & Zhao, 2014).
 - IoT Sensors (EV1) are also highly ranked (0.050) for their ability to optimize energy use in real time.

- BIM and Digital Tools (EV2), though valuable for designing energyefficient buildings, rank lower in environmental sustainability due to their indirect environmental effects.
- Social Sustainability Sub-Criteria:
 - Automation and Job Creation (SO4) ranks second overall (0.097), reflecting the balance between technological advancement and job creation in digital construction (Lu, 2022).
 - *Wearable Devices (SO1)* rank fifth (0.069), emphasizing their role in improving worker safety.
 - *Digital Skills Training (SO3)* ranks seventh (0.057), underscoring the need to prepare the workforce for digital transformation.

In Section 6.4 describes the sensitivity analysis conducted to examine how varying the weight of economic criteria affects the relative importance of environmental and social criteria.

- Increasing Economic Priority: As the weight of economic criteria is increased, environmental and social criteria weights decrease significantly. For instance, when the economic weight rises to 0.9, environmental and social criteria weights drop to 0.042 and 0.058, respectively, indicating that economic goals overshadow other sustainability concerns under constrained resources.
- Stable Rankings for Key Sub-Criteria: Despite variations in weight, *Off-site Construction (EC4)* and *Automation and Job Creation (SO4)* consistently rank among the highest, demonstrating their robust importance in the construction industry.

The findings prioritization of economic sustainability aligns with the construction industry's cost-driven approach. Off-site construction, in particular, enhances productivity and reduces on-site labor and material waste, making it a favored approach for cost-conscious construction firms (Azhar, 2011). Although environmental concerns rank lower, sustainable construction practices like green building and energy-efficient designs are still

acknowledged. This suggests a need for a balanced approach that incorporates long-term environmental goals alongside immediate economic benefits (Zuo & Zhao, 2014). Social sustainability is underscored by a focus on automation's role in job creation and worker safety. The consistent ranking of wearable technologies for safety reflects the construction industry's prioritization of well-being in an industry prone to workplace hazards (Lu, 2022).

Chapter 7 examines perceived risks that hinder the adoption of Industry 4.0 (I4.0) technologies in the construction industry, focusing on technological, organizational, regulatory, and financial barriers. Through the Analytic Hierarchy Process (AHP), the chapter ranks these risk categories based on their impact as assessed by industry experts and previous studies.

In Section 7.1, the study identifies four primary risk categories based on expert surveys and literature:

- Technological Risks: The most significant category, covering issues like Cybersecurity Risks, Data Privacy, Interoperability Challenges, and Technological Complexity. Cybersecurity Risks rank highest, indicating that concerns over data breaches and hacking are top barriers to I4.0 adoption in construction (Patel et al., 2023). Data Privacy Issues are next, underscoring the importance of securely managing sensitive data in digitalized workflows (Liu et al., 2019). Interoperability Challenges and Technological Complexity highlight the difficulties of integrating new technologies with existing systems (Khosrowshahi & Arayici, 2012).
- Organizational Risks: These risks arise from internal challenges within firms. Resistance to Change ranks highest, showing that employees and stakeholders often resist new technologies due to workflow disruptions (Kumar et al., 2020). Lack of Skilled Workforce reflects the shortage of personnel trained in advanced I4.0 technologies, while Infrastructure Limitations indicate technological gaps that inhibit digital adoption (Sharma & Sharma, 2022).
- Regulatory Risks: Compliance with new standards is a critical concern. Compliance with Evolving Standards ranks highest, reflecting the industry's

struggle to adapt to regulatory changes (Section 7.2). **Data Privacy Regulations** emphasize the need to meet stringent data protection laws, while **Safety and Liability Issues** indicate that while important, safety concerns are less immediate barriers to I4.0 integration (Liu et al., 2019).

Financial Risks: Significant financial concerns arise from the high costs of implementing I4.0 technologies. High Initial Costs are the primary financial risk, suggesting that cost constraints are a major hurdle to adoption. Cost Overruns and ROI Uncertainty further highlight financial hesitations regarding the long-term benefits of I4.0 (Section 7.3).

In Section 7.2, pairwise comparisons among the risk categories reveal the relative importance of each:

- **Technological Risks** (highest weight: 0.5041) demonstrate the dominant concern over cybersecurity and privacy issues.
- **Regulatory Risks** rank second (weight: 0.2686), underscoring the need for compliance with evolving standards.
- **Financial Risks** rank third (weight: 0.2093), showing that while costs are significant, they are secondary to security and compliance.
- **Organizational Risks** rank lowest (weight: 0.1943), suggesting internal resistance is less immediate but still impactful.

Section 7.3 further details the rankings of technological sub-criteria, identifying **Cybersecurity Risks** as the most critical, given the urgency of securing sensitive data in digital construction. **Data Privacy Issues** follow closely, highlighting the need for secure data handling in compliance with privacy laws.

The sensitivity analysis in Section 7.4 examines the stability of these rankings across different weight adjustments:

• Stable Technological Priority: Cybersecurity Risks maintain their highest rank across all weight adjustments, emphasizing the universal importance of secure digital infrastructure in I4.0 adoption.

• Data Privacy and Interoperability Consistency: Despite weight changes, data privacy and interoperability consistently rank high, indicating these are stable priorities for firms.

In conclusion, the prioritization of **Technological Risks**, especially cybersecurity and data privacy, aligns with the construction industry's emphasis on secure and integrated digital solutions. While regulatory and financial risks are substantial, technological and organizational challenges represent the most immediate barriers to I4.0 adoption. A balanced approach addressing these risks can support successful integration and operational efficiency in the construction sector (Patel et al., 2023; Khosrowshahi & Arayici, 2012).

8.2 IMPLICATIONS

The adoption of Industry 4.0 technologies has profound implications for the Indian construction industry, particularly concerning sustainability, economic performance, and regulatory compliance. This section analyzes the **practical** and **managerial** implications derived from the thesis, with references to specific results, tables, and figures obtained from the research.

I. Practical Implications for the Construction Industry

The integration of Industry 4.0 technologies, such as **BIM**, **AI**, and **IoT**, is transforming traditional construction practices by enhancing project management, reducing operational costs, and improving sustainability. However, the adoption of these technologies comes with significant challenges that require addressing at both practical and managerial levels.

a. Enhanced Project Management and Real-Time Monitoring As noted in Table 4 of the thesis, technologies like BIM and digital twins enable real-time monitoring and predictive analysis of construction projects, leading to improved project scheduling and resource optimization (Saini et al., 2020; Yang et al., 2022). The practical implications are substantial, as construction firms can now manage projects more

efficiently by predicting potential delays, minimizing cost overruns, and optimizing resource allocation.

For instance, **digital twins** allow for continuous real-time simulation and feedback, helping project managers detect bottlenecks before they escalate (Honghong et al., 2023). This reduces the risk of project failure, enhances productivity, and enables firms to respond promptly to unforeseen challenges, as evidenced in **Table 3**.

b. Waste Reduction and Sustainability Goals

Industry 4.0 technologies, particularly **IoT** and **AI**, have shown significant potential in improving **resource efficiency** and minimizing waste, a critical requirement for achieving environmental sustainability in construction. According to **Table 4**, IoT-enabled systems allow for real-time tracking of material usage, reducing unnecessary consumption and improving inventory management (Sharma et al., 2020). This has direct implications for sustainable construction practices, as firms can now lower their carbon footprint by reducing waste and optimizing resource use.

Furthermore, the use of **AI** in project design and management enables predictive analysis that can forecast material needs accurately, contributing to more sustainable resource utilization (Lakhouit et al., 2023). This is critical in India, where rapid urbanization demands efficient use of resources to minimize environmental degradation.

II. Economic Implications

The adoption of Industry 4.0 technologies has significant economic implications, particularly in terms of **cost efficiency**, **return on investment (ROI)**, and the creation of new job opportunities. However, financial barriers such as **high initial costs** and **uncertain ROI** remain significant challenges for many firms, especially small and medium-sized enterprises (SMEs).

a. Cost Efficiency and Reduced Operational Costs

One of the primary economic benefits of adopting Industry 4.0 technologies is the potential for significant **cost savings** through **automated processes** and **real-time data analysis**. Technologies like **3D printing** and **robotics** can reduce labor costs, minimize construction time, and lower material wastage (Salazar et al., 2023). According to **Table 5**, the cost savings from automation can help firms remain competitive in the market, even as they navigate the high initial investments required for technology adoption.

For example, **3D printing** reduces construction waste by using only the required materials, leading to more efficient designs and minimizing the overall environmental impact (Kazemian et al., 2022). Similarly, **robotics** can handle repetitive or dangerous tasks, reducing the reliance on human labor and improving safety, thereby cutting down long-term operational costs (Wang et al., 2023).

b. Financial Barriers and Investment in Technology

Despite the clear cost benefits, the thesis identifies significant financial barriers to the adoption of Industry 4.0 technologies. **Table 5** ranks **high initial investment** and **uncertain ROI** as some of the top challenges for firms considering these technologies (Patel et al., 2023; Liu et al., 2019). This creates a risk-averse environment, particularly among SMEs that may struggle to justify such investments without a clear, short-term return on investment.

However, the thesis recommends **public-private partnerships** and **government incentives** as potential solutions to mitigate financial barriers. By providing subsidies or tax incentives for the adoption of Industry 4.0 technologies, the government can encourage more firms to adopt these innovations, leading to broader industry-wide benefits.

III. Managerial Implications

The successful adoption of Industry 4.0 technologies requires significant shifts in **organizational culture**, **leadership**, and **training strategies**. These technologies are not just tools but require firms to rethink how they operate and manage both their projects and

workforce.

a. Leadership and Change Management

The thesis highlights **resistance to change** as a key organizational barrier (see Table 5), particularly among employees and stakeholders who are hesitant to adopt new technologies due to fear of disruption (Kumar et al., 2020). This resistance can be mitigated through effective leadership and **change management strategies** that focus on building trust and demonstrating the tangible benefits of technology adoption.

Managers must foster a **culture of innovation** and support employees as they navigate the challenges of adopting new tools like **BIM** and **AI**. This involves offering **incentives** for learning and innovation, as well as creating clear communication channels to address concerns regarding the implementation of Industry 4.0 technologies (Gupta & Jain, 2021).

b. Workforce Training and Skill Development

Another critical managerial implication involves the **upskilling of the workforce**. The thesis emphasizes that many firms face a **lack of skilled professionals** capable of managing and operating advanced Industry 4.0 technologies (Kumar et al., 2020). As outlined in **Table 5**, the shortage of skilled workers is a major barrier to technology adoption, which could limit the industry's growth potential.

To overcome this, firms need to invest in **employee training programs** that equip workers with the necessary technical skills. Collaboration with academic institutions and vocational training centers is essential to ensure that the workforce is prepared to handle the complexities of Industry 4.0 technologies. Moreover, offering **on-the-job training** and **certification programs** will help mitigate skill gaps and foster a more adaptable workforce.

IV. Regulatory and Compliance Implications

The thesis identifies several **regulatory challenges** associated with the adoption of Industry 4.0 technologies in the construction industry, particularly around **data privacy**, **cybersecurity**, and **compliance with evolving standards**. These regulatory concerns must be addressed to ensure the safe and efficient implementation of these technologies.

a. Data Privacy and Cybersecurity

With the increased reliance on digital tools and IoT-enabled devices, **cybersecurity risks** and **data privacy issues** have emerged as major concerns (see Table 5). Firms must adopt robust **cybersecurity measures** to protect sensitive project data from breaches and unauthorized access (Patel et al., 2023). Furthermore, complying with **data privacy regulations**, especially in relation to personal and project-related information, is critical for building trust among stakeholders (Liu et al., 2019).

The managerial implication here is the need for firms to invest in **secure digital infrastructure** and **data protection protocols** to mitigate these risks. This includes adopting **data encryption**, establishing **firewalls**, and ensuring that all digital tools comply with international data privacy standards.

b. Evolving Standards and Legal Frameworks

As noted in **Table 5**, the lack of clear **regulatory frameworks** for Industry 4.0 technologies presents a significant barrier to adoption (Khosrowshahi & Arayici, 2012). The rapid pace of technological advancement often outpaces regulatory changes, creating uncertainty for firms about how to comply with safety standards and liability issues.

The thesis recommends the establishment of **industry-specific guidelines** and **government policies** to streamline the adoption of Industry 4.0 technologies. Firms must stay updated on evolving regulations and engage with policymakers to ensure that their projects comply with legal requirements while also advocating for more supportive regulatory frameworks.

8.3 LIMITATIONS

While the thesis makes substantial contributions to the understanding of Industry 4.0 technologies in the Indian construction industry, several limitations must be acknowledged. These limitations span across methodological constraints, data collection challenges, and scope limitations. Identifying and discussing these

limitations is critical for contextualizing the findings and offering directions for future research.

Methodological Constraints

One of the key limitations of the study lies in the methodological framework employed. While the use of advanced decision-making techniques such as Fuzzy AHP, Fuzzy SWARA, and Fuzzy DEMATEL (as discussed in Section 1.8) provides robust insights, these methods have inherent limitations, particularly in their application to dynamic and fast-evolving industries like construction.

• Dependence on Expert Judgment

The thesis heavily relies on expert judgment for data collection, particularly in the use of pairwise comparisons in Fuzzy AHP to assess the perceived risks and barriers of Industry 4.0 technologies (see Table 5). Although the selection of experts with over 15 years of experience ensures the credibility of the input (Section 7.1), the study is limited by the subjectivity of expert opinions. Expert judgments can vary based on personal experiences and organizational biases, which may impact the reliability of the results. Furthermore, the relatively small sample size (23 experts) may limit the generalizability of the findings.

• Limitations of Fuzzy Logic Models

While fuzzy logic models are excellent for handling uncertainty, they have limitations in accurately quantifying subjective judgments. The Fuzzy AHP and Fuzzy DEMATEL methods used to rank barriers and enablers introduce subjectivity in the formulation of pairwise comparisons. This subjectivity can lead to inconsistencies in the final rankings, as noted in the sensitivity analysis (Section 7.4). Additionally, these models may oversimplify the complexity of technological and organizational interactions, thus limiting the precision of the study's conclusions.

Data Collection and Representation Issues

The study also faces challenges related to data collection and representation, which

affect the comprehensiveness of the findings. The reliance on qualitative data and expert surveys introduces certain limitations regarding the scope and depth of the results.

• Limited Sample Size and Representation

As mentioned, the study surveyed a relatively small group of 23 industry experts to identify and rank the perceived risks of Industry 4.0 technologies (Section 7.1). While these experts were chosen based on their extensive experience, the limited sample size restricts the statistical power of the analysis. This small sample may not capture the diversity of perspectives across different regions or company sizes, especially in a country as large and diverse as India.

Moreover, the findings are heavily reliant on the input from decision-makers in the construction industry, which may overlook the perspectives of other stakeholders, such as contractors, on-site workers, and suppliers. This limited representation can affect the study's ability to comprehensively assess the practical challenges of Industry 4.0 adoption across different levels of the industry.

• Lack of Quantitative Data for Validation

Although the study uses qualitative data and expert input to rank the risks, barriers, and enablers, it does not integrate a quantitative validation process to cross-verify these findings. Incorporating quantitative performance data from construction projects that have implemented Industry 4.0 technologies could provide a more objective foundation for validating the rankings and weightings of risks and barriers (as shown in Tables 5 and 6).

The absence of such quantitative data limits the study's ability to provide a holistic view of the success factors and challenges associated with Industry 4.0 technologies in the Indian construction industry.

Scope Limitations

The scope of the study is also constrained in several areas, limiting its generalizability and application to the broader construction industry, both within

India and globally.

• Focus on Large-Scale Firms

The study predominantly focuses on large-scale construction firms in India, which may have more resources to invest in Industry 4.0 technologies (Section 2.1). These firms are more likely to adopt advanced technologies like BIM, AI, and IoT, which skews the findings toward organizations with substantial capital and technological infrastructure (Saini et al., 2020). This focus limits the study's relevance for small and medium-sized enterprises (SMEs), which constitute a significant portion of the Indian construction industry but face greater barriers in terms of costs and technical expertise (Patel et al., 2023).

Future research could address this limitation by specifically studying the challenges and enablers for SMEs and offering customized recommendations for their adoption of Industry 4.0 technologies.

• Lack of Longitudinal Analysis

Another limitation in the scope is the absence of longitudinal data. The study provides a snapshot of the current state of Industry 4.0 adoption in the Indian construction industry but does not examine how the adoption of these technologies evolves over time. Longitudinal studies could offer valuable insights into how firms gradually overcome barriers like cost and technological complexity and how the perceived risks shift as firms become more familiar with these technologies.

Moreover, a longitudinal approach would allow for tracking the long-term impacts of Industry 4.0 technologies on sustainability and operational efficiency, providing more robust data on ROI and cost-effectiveness over time.

Contextual and Geographical Limitations

The study also faces contextual limitations in terms of its focus on the Indian construction industry, which may not fully generalize to other regions or countries.

• Specific Focus on Indian Market

The thesis primarily examines the Indian construction industry and its unique challenges in adopting Industry 4.0 technologies. While this provides deep insights into the specific barriers and enablers within this context, the findings may not be fully applicable to other developing economies or global markets where regulatory frameworks, technological infrastructure, and workforce readiness may differ.

For example, certain technological barriers identified in the Indian context, such as inadequate infrastructure and lack of skilled workforce (Table 5), may not be as pronounced in countries with more developed digital infrastructure or better access to training programs. Therefore, the study's conclusions, particularly regarding the barriers to adoption, should be interpreted with caution when applied to different geographic contexts.

Regulatory Differences Across Regions

As noted in Section 2.2.3, regulatory risks play a significant role in hindering the adoption of Industry 4.0 technologies, particularly due to data privacy laws and evolving standards (Khosrowshahi & Arayici, 2012). These risks are heavily influenced by national regulatory environments, which vary significantly across countries. The regulatory challenges faced by Indian construction firms may differ considerably from those in more digitally mature markets like the United States or Europe, where standards for data privacy and cybersecurity are more established.

Future research should explore how different regulatory frameworks impact the adoption of Industry 4.0 technologies across various regions to provide a more global perspective on these challenges.

8.4 FUTURE SCOPE OF THE STUDY

The adoption of Industry 4.0 technologies in the Indian construction industry is still in its nascent stages, and several areas warrant further investigation to enhance understanding, implementation, and long-term benefits. This section explores the **future scope** of the study based on the findings, data, and results from the thesis. Future research could explore

more nuanced aspects of Industry 4.0 adoption, such as technological advancements, training requirements, economic viability, and sustainability.

> Expansion of Technological Research and Innovations

While the thesis provides an in-depth examination of current Industry 4.0 technologies like **BIM**, **IoT**, and **AI** (as discussed in **Section 1.2**), the rapidly evolving nature of digital innovations suggests that future research should continue exploring **emerging technologies**.

• Integration of Advanced Technologies like Blockchain and Quantum Computing

Although the thesis discusses the potential of **blockchain** for secure data management (Section 2.3.2), further exploration is needed regarding its integration with existing construction management systems. Blockchain's role in improving **supply chain transparency**, **contract management**, and **data security** offers promising future avenues for research. Studies could assess the implementation of blockchain technologies in improving **data privacy** and minimizing risks associated with **cybersecurity breaches** (Patel et al., 2023; Table 5).

Furthermore, the potential of **quantum computing** to handle large-scale data processing in construction, especially in tasks like **project simulation** and **AI-driven predictions**, remains an unexplored area. Future research could investigate how quantum computing can accelerate the analysis and execution of **complex construction models** and improve **real-time decision-making**.

• Integration of Augmented Reality (AR) and Virtual Reality (VR) in Construction Projects

While **AR** and **VR** have been recognized for their roles in **design visualization** and **training simulations** (Section 2.3.9), their potential for improving **on-site decision-making** and **project collaboration** has not been fully explored. Future studies could investigate how AR/VR technologies could be integrated with **BIM** and **digital twins** to create **immersive construction environments**, enabling project managers to visualize project outcomes before actual implementation (Senanayake et al., 2023).

> Economic Viability and Cost-Benefit Analysis

The economic challenges, particularly the **high initial costs** and **uncertainty in ROI**, are significant barriers to Industry 4.0 adoption, as discussed in **Table 5** and **Section 2.2**. While the thesis highlights the financial hurdles, more research is required to provide **comprehensive cost-benefit analyses** that will encourage more firms, especially SMEs, to adopt these technologies.

• Longitudinal Studies on Return on Investment (ROI)

Future research could focus on **longitudinal studies** that track the long-term financial impacts of Industry 4.0 technologies. These studies could assess how firms that have implemented these technologies manage **cost efficiencies** over time and how their **return on investment** (ROI) evolves. By identifying patterns of **cost recovery**, researchers could offer more precise financial models that construction firms can use to assess the viability of investing in **BIM**, **AI**, and **robotics** (Gupta & Jain, 2021).

• Economic Models for SMEs

Given the focus of the thesis on large-scale firms (Section 2.1), future studies should investigate how **small and medium-sized enterprises (SMEs)** can economically integrate Industry 4.0 technologies. Developing tailored **financial models** and **government-backed subsidies** could help SMEs overcome barriers related to **high initial costs** and **cost overruns** (Patel et al., 2023). Research could also explore the economic benefits of **shared digital platforms**, where multiple SMEs can pool resources to adopt digital tools like **BIM** and **IoT** collaboratively.

> Sustainability and Environmental Impacts

The thesis strongly emphasizes the sustainability benefits of Industry 4.0 technologies, particularly in reducing **material waste**, improving **energy efficiency**, and lowering **carbon emissions** (Section 2.4). However, future research could delve deeper into the **long-term environmental impacts** of these technologies and assess their role in achieving **sustainable construction goals**.

• Quantitative Analysis of Environmental Gains

Future studies should focus on quantifying the environmental benefits derived from using

BIM, **AI**, and **IoT** technologies in construction. Specifically, researchers could track **energy consumption**, **material usage**, and **waste reduction** across various projects and compare them to traditional construction methods. This quantitative analysis would provide clearer data on how Industry 4.0 can drive **sustainability initiatives**, especially in rapidly urbanizing regions like India (Saini et al., 2020).

• Industry 4.0 and Circular Economy

Future research could explore how Industry 4.0 technologies contribute to the **circular economy**, particularly by promoting the **reuse** and **recycling** of construction materials. As highlighted in **Table 4**, technologies like **3D printing** and **AI** can help optimize material usage and create more sustainable construction processes. Investigating how these technologies can be scaled to support **sustainable resource management** would further strengthen their role in reducing the environmental impact of construction (Kazemian et al., 2022).

Workforce Development and Training

A significant barrier to Industry 4.0 adoption identified in the thesis is the **lack of skilled workforce**, which prevents firms from fully leveraging these advanced technologies (Section 2.2.2). Future research should focus on developing comprehensive **workforce training programs** that can bridge the skills gap and prepare construction professionals to handle new technologies.

• Development of Training Frameworks

Future research could focus on designing industry-specific training modules for workers to master digital tools like AI, IoT, and BIM. Collaborating with vocational institutions and universities to create certification programs could offer a structured approach to training, ensuring that workers gain the necessary competencies to operate these technologies (Gupta & Jain, 2021).

• Impact of Automation on Workforce Dynamics

Another area that warrants further exploration is the impact of automation on **workforce dynamics**. While automation reduces labor costs and improves efficiency, it also raises concerns about **job displacement**. Future studies could explore the **social implications** of

automation in construction, identifying strategies for **job transition** and **upskilling**, particularly for on-site workers displaced by robotic systems and **AI-driven processes** (Kumar et al., 2020).

Regulatory Frameworks and Data Privacy

The regulatory environment surrounding Industry 4.0 technologies, particularly concerning **data privacy** and **cybersecurity**, is still evolving (Section 2.2.3). The thesis highlights the challenges posed by **regulatory uncertainty**, but more research is needed to develop **clear legal frameworks** that can facilitate the safe and compliant use of these technologies.

• Development of Comprehensive Data Privacy Laws

Future research could focus on the formulation of **data privacy regulations** that are tailored to the needs of the construction industry. As noted in **Table 5**, the increasing use of **IoT** and **AI** in construction raises concerns about **data security** and **cyber-attacks** (Patel et al., 2023). Research should explore how firms can adopt **cybersecurity best practices** and comply with **global data privacy standards** while leveraging these technologies.

• Establishing Global Regulatory Standards

To ensure that Industry 4.0 technologies can be implemented across borders, there is a need for **global regulatory standards**. Future research could assess how existing frameworks like **ISO standards** can be adapted to include provisions for **digital construction technologies**. By developing global guidelines, researchers can ensure that firms in different countries can adopt Industry 4.0 technologies without facing regulatory hurdles (Khosrowshahi & Arayici, 2012).

Cross-Industry Collaboration

The adoption of Industry 4.0 technologies in construction is not an isolated process; it requires collaboration with other industries such as **manufacturing**, **logistics**, and **information technology**. Future studies could explore the potential for **cross-industry collaboration** to enhance the implementation of these technologies.

• Interoperability with Other Industry 4.0 Sectors

Future research could examine how the construction industry can benefit from the experiences of other sectors, particularly **manufacturing** and **automotive**, which are further along in their Industry 4.0 journeys. For example, integrating technologies like **additive manufacturing** (used in the automotive industry) with **construction techniques** could accelerate the use of **3D printing** for large-scale construction projects (Kazemian et al., 2022).

• Partnerships with Technology Providers

Another important area of future research is the development of **partnerships** between construction firms and **technology providers**. Collaborating with IT firms specializing in **AI**, **IoT**, and **cloud computing** could help construction firms overcome technical challenges and improve the **scalability** of digital solutions (Sharma & Sharma, 2022).

8.5 Proposed Framework

The framework for the adoption of **Industry 4.0 (14.0)** in the Indian construction industry presents a structured and comprehensive approach to modernizing the sector as illustrated in Figure 6. At its core lies the **main frame**, represented by the middle box, which focuses on the adoption process based on the **three pillars of sustainability**: economic, environmental, and social dimensions. These pillars comprise **12 different criteria** that highlight the technologies and strategies essential for achieving sustainable growth in the construction industry. The economic dimension includes Building Information Modeling (BIM), IoT and RFID technologies, Big Data Analytics, and Off-site Construction, all aimed at enhancing cost-efficiency and productivity. The environmental dimension emphasizes IoT sensors, BIM and digital tools, smart construction methods, and sustainable construction practices to minimize environmental impact. The social dimension focuses on wearable devices, digital platforms, training for digital skills, and automation for workforce empowerment and job creation.

This core adoption framework is **supported by 12 enablers** on the left, which serve as key drivers facilitating the integration of I4.0 technologies. These enablers include employer training with corporate ethics, organizational strategic planning, governmental regulations, rewards and incentives, profitability, stakeholder investment, and advanced technologies

like artificial intelligence, 3D printing, BIM, and IoT." Together, these factors create a supportive ecosystem for Industry 4.0 adoption. However, the implementation process is constrained by **20 barriers** on the right, which highlight the challenges the industry faces. These barriers range from high initial investments, uncertain ROI, and lack of funding to technical issues like skill gaps, poor standards, and technological complexity. Regulatory challenges, privacy concerns, market fragmentation, and vendor lock-in further complicate the adoption landscape.

Adding another layer of complexity to the framework are **13 perceived risks**, categorized into four major types: **technological, organizational, financial, and regulatory**. Technological risks include cybersecurity threats, data privacy issues, interoperability challenges, and the inherent complexity of advanced technologies. Organizational risks involve resistance to change, lack of skilled workforce, and infrastructure limitations. Financial risks encompass high initial costs, cost overruns, and ROI uncertainty, while regulatory risks relate to compliance with evolving standards, privacy regulations, and safety and liability concerns. These risks significantly influence decision-making and the overall success of Industry 4.0 implementation.

Overall, the framework provides a holistic view of the ecosystem necessary for adopting Industry 4.0 in the Indian construction industry. By balancing the enabling factors with strategies to overcome barriers and mitigate risks, the framework offers a pathway to sustainable, efficient, and innovative construction practices. PERCEIVED RISKS

High Initial Investment TechnologicalRisks Organizational Risks 1. Cyber security Risks 1. Resistant to change Uncertain Return on ENABLERS Investment 2. Data Privacy Issues 2. Lack of skilled force Employers training Lack of Funding 3. Interoperability Issue 3. Infrastructure with corporate ethics Limitations Cost-Benefit Analysis 4. Technological Organization strategic Challenges Com plexity planning Complexity of Technologies Risk-taking behavior Poor Standards and Protocols Data Management and Governmental ADOPTION OF INDUSTRY 4.0 IN INDIAN Regulations Security CONSTRUCTION INDUSTRY Skill Gaps and Training Rewards and 木 Incentives Sustainability Criteria's Privacy Regulations Profitability Safety and Liability Socia1 Economic Environm ental regulations 1. Building 1. IOT Sensors 1. Wearable Devices Ethical and Social Stakeholders Information 2. BIM and Digital 2. Digital Platforms Implications Investm ent Modeling (BIM) Tools 3. Digital skills-2. IOT and RFID Poor tax rebates 3 Smart Training and Market Dem and Lack of leadership and 3. Big Data Construction Education Analytics Vision 4. Sustainable 4. Automation and Artificial intelligence 4. Off-site Construction Job creation Resistant to change Construction Shortterm focus and Risk 3D printing Aversion Lack of performance measures Regulatory Risks **Financial Risks** Building information modeling(BIM) and Market Fragm entation 1. Compliance with 1. High Initial costs Digital Twin evolving standards Limited Customer 2. Cost Overruns Awareness 2. Data Privacy Internet of Things Regulations 3. ROI Uncertainty Vendor Lock-In (TOI) 3. Safety and Liability Issues Market Volatility

Figure 6. Framework for the adoption of Industry 4.0 (I4.0)

BARRIERS

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Appendix I : Research Questionnaires <u>Questionnaire 1: - Questionnaire for Industry 4.0 Enablers in Construction</u>

Section A: General Information

1. Your Designation:

- Project Manager
- \circ \Box Construction Engineer
- \circ \Box Design Architect
- □ Technology Specialist
- \circ \Box Other (Please specify):

2. Years of Experience in the Construction Industry:

- \circ \Box Less than 5 years
- \circ \Box 5–10 years
- \circ \Box 10–15 years
- \circ \Box More than 15 years

3. Type of Projects Handled:

- \circ \Box Residential
- \circ \Box Commercial
- \circ \Box Infrastructure (Roads, Highways)
- \circ \Box Mixed-use
- \circ \Box Other (Please specify): _____

4. Highest Level of Education Completed:

- \circ \Box High School Diploma
- \circ \Box Bachelor's Degree
- \circ \Box Master's Degree
- Doctorate Degree
- \circ \Box Other (Please specify):
- 5. Field of Study:
 - \circ \Box Civil Engineering

 - Electrical Engineering
 - \circ \Box Architecture
 - D Management/Project Management
 - \circ \Box Other (Please specify):
- 6. Size of Organization:
 - \circ \Box Small (1-50 employees)
 - \circ \Box Medium (51-200 employees)
 - \circ \Box Large (201-1000 employees)
 - \Box Very Large (More than 1000 employees)
- 7. Geographic Location of Your Organization:
 - \circ \Box Urban
 - \circ \Box Suburban

◦ □ Rural

8. Industry Sector:

- \circ \Box Public Sector
- \circ \Box Private Sector
- □ Non-Profit
- \Box Other (Please specify):

9. Familiarity with Industry 4.0:

- \circ \Box Not Familiar
- \circ \Box Somewhat Familiar
- \circ \Box Familiar
- \circ \Box Very Familiar
- Expert

10. Have you or your organization implemented any Industry 4.0 technologies?

- □ Yes
- o 🗆 No
- If yes, please specify the technologies: _____

11. Which Industry 4.0 technologies are you currently using or planning to use? (Select all that apply)

- \circ \Box Building Information Modeling (BIM)
- \circ \Box Internet of Things (IoT)
- \circ \Box Big Data Analytics
- \circ \Box Artificial Intelligence (AI)
- \circ \Box Robotics and Automation
- \circ \Box Digital Twins
- \circ \Box Cloud Computing
- \Box Other (Please specify):
- 12. How would you rate your organization's readiness for Industry 4.0 adoption?
 - \circ \Box Not Ready
 - \circ \Box Somewhat Ready
 - \circ \Box Ready
 - \circ \Box Very Ready
 - \circ \Box Fully Ready
- 13. What is the primary driver for adopting Industry 4.0 technologies in your organization? (Select one)
 - \circ \Box Cost Efficiency
 - □ Sustainability/Environmental Concerns

 - \circ \Box Government Regulations
 - \circ \Box Technological Innovation
 - \Box Other (Please specify):
- 14. Which of the following enablers would you consider most critical for
 - Industry 4.0 adoption in your organization? (Select up to three)
 - \circ \Box Employer Training with Corporate Ethics

0	🗆 Organiza	tion Strate	gic Pl	anning
0			510 1 1	unning

- \circ \Box Risk-Taking Behavior
- \circ \Box Governmental Regulations
- \circ \Box Rewards and Incentives
- \circ \Box Profitability
- □ Stakeholders' Investments
- \circ \Box Market Demand
- \circ \Box Artificial Intelligence (AI)
- \circ \Box 3D Printing
- \circ \Box BIM & Digital Twin
- \circ \Box Internet of Things (IoT)
- □ Other (Please specify):

Section B: Fuzzy Evaluation of Criterias for Industry 4.0 Implementation

Instructions:

For each of the following sub-criteria under the major categories, evaluate its importance in implementing Industry 4.0 using the linguistic scale mapped to the triangular fuzzy number (TFN) provided below.

Major Criteria	Sub-Criteria	Code
	Employers training with corporate ethics	E1
Organizational	Organization strategic planning	E2
	Risk-taking behavior	E3
	Governmental regulations	E4
Economic	Rewards and Incentives	E5
Economic	Profitability	E6
	Stakeholders Investment	E7
	Market Demand	E8
Technological	Artificial intelligence	E9
	3D printing	E10

Building information modeling(BIM) and Digital Twin	E11
Internet of Things (IOT)	E12

Linguistic Scale

- Very Low (VL): (0.222, 0.25, 0.286)
- Low (L): (0.286, 0.333, 0.4)
- Medium (M): (0.4, 0.5, 0.667)
- High (H): (0.667, 1, 1.5)
- Very High (VH): (1.5, 2, 2.5)

Organizational Criteria

Code	VL	L	M	Η	VH
E1					
E2					
E3					
E4					
	E1 E2 E3	E1 □ E2 □ E3 □	E1 □ □ E2 □ □ E3 □ □	E1 □ □ □ E2 □ □ □ E3 □ □ □	E2 □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □

Economic Criteria

Sub-Criteria	Code	VL	L	M	H	VH
Rewards and Incentives	E5					
Profitability	E6					
Stakeholders Investment	E7					
Market Demand	E8					

Technological Criteria

Sub-Criteria	Code	VL	LMHVH
Artificial intelligence	E9		
3D printing	E10		
Building Information Modeling (BIM) and Digital Twin	E11		

Sub-Criteri	a
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Internet of Things (IoT)

Section C: Pairwise Comparison of Major-Criterias

Instructions:

For each of the following pairs of major criteria, rate the relative importance of one criterion compared to the other using the fuzzy triangular number (TFN) scale provided below.

Comparison	Equal	VL	L M H VH
Organizational (E1-E4) vs Economic (E5-E8)			
Organizational (E1-E4) vs Technological (E9-E12)			
Economic (E5-E8) vs Technological (E9-E12)			

Section D: Pairwise Comparison of Sub-Criteria

Instructions:

For each of the following pairs of sub-criteria, rate the relative importance of one subcriterion compared to the other using the fuzzy triangular number (TFN) scale provided below.

Organizational Criteria

Comparison	Equal	VL I	M	Ч	VH
Employers training (E1) vs Organization strategic planning (E2)] 🗆		
Employers training (E1) vs Risk-taking behavior (E3)] 🗌		
Employers training (E1) vs Governmental regulations (E4)] 🗌		
Organization strategic planning (E2) vs Risk-taking behavior (E3)] 🗆		
Organization strategic planning (E2) vs Governmental regulations (E4)] 🗆		
Risk-taking behavior (E3) vs Governmental regulations (E4)] 🗆		

Economic Criteria

Comparison	Equal	VL	LM	Η	VH
Rewards and Incentives (E5) vs Profitability (E6)					
Rewards and Incentives (E5) vs Stakeholders Investment (E7)					
Rewards and Incentives (E5) vs Market Demand (E8)					
Profitability (E6) vs Stakeholders Investment (E7)					
Profitability (E6) vs Market Demand (E8)					
Stakeholders Investment (E7) vs Market Demand (E8)					

Technological Criteria

Comparison	Equal	VL	LM	H VH
AI (E9) vs 3D printing (E10)				
AI (E9) vs BIM & Digital Twin (E11)				
AI (E9) vs IoT (E12)				
3D printing (E10) vs BIM & Digital Twin (E11)				
3D printing (E10) vs IoT (E12)				
BIM & Digital Twin (E11) vs IoT (E12)				

Section E: Enablers for Industry 4.0 Implementation

This section assesses the significance of various organizational, economic, and technological enablers for Industry 4.0 adoption. Please rate the significance of each enabler using the following scale:

Organizational Enablers

- Employer Training with Corporate Ethics
 How significant is employer training with corporate ethics in enabling Industry
 4.0 in your organization?
 VL □ | L □ | M □ | H □ | VH □
- Organizational Strategic Planning How critical is organizational strategic planning for Industry 4.0 implementation? VL □ | L □ | M □ | H □ | VH □
- Risk-Taking Behavior To what extent does fostering risk-taking behavior support Industry 4.0 adoption? VL □ | L □ | M □ | H □ | VH □
- 4. **Government Regulations** How influential are government regulations in enabling Industry 4.0 in your

sector?

$VL \Box \mid L \Box \mid M \Box \mid H \Box \mid VH \Box$

- 5. Leadership Commitment How important is strong leadership commitment for Industry 4.0 initiatives? VL □ | L □ | M □ | H □ | VH □
- 6. Change Management Strategies How significant is having effective change management strategies for Industry 4.0 adoption?
 VL □ | L □ | M □ | H □ | VH □

Economic Enablers

7. Rewards and Incentives

How important are rewards and incentives in promoting Industry 4.0 technologies in your organization?

 $VL \Box \mid L \Box \mid M \Box \mid H \Box \mid VH \Box$

8. Profitability

How significant is profitability as a motivator for Industry 4.0 adoption? VL $\Box \mid L \Box \mid M \Box \mid H \Box \mid VH \Box$

9. Stakeholders' Investments

How important are stakeholders' investments in the context of Industry 4.0 development in your organization?

 $VL \Box | L \Box | M \Box | H \Box | VH \Box$

10. Market Demand

How does market demand influence your organization's decision to implement Industry 4.0 technologies?

 $VL \Box | L \Box | M \Box | H \Box | VH \Box$

11. Financial Incentives from Government

How important are financial incentives or subsidies from the government in driving Industry 4.0 adoption?

 $VL \Box | L \Box | M \Box | H \Box | VH \Box$

12. Availability of Capital

How critical is access to capital or funding for the adoption of Industry 4.0 technologies?

 $VL \Box \mid L \Box \mid M \Box \mid H \Box \mid VH \Box$

Technological Enablers

13. Artificial Intelligence (AI)

How significant is the use of AI as an enabler for Industry 4.0 in your organization?

 $VL \Box | L \Box | M \Box | H \Box | VH \Box$

14. 3D Printing

How important is 3D printing in driving Industry 4.0 advancements? VL $\Box \mid L \Box \mid M \Box \mid H \Box \mid VH \Box$

15. Building Information Modeling (BIM) and Digital Twin

To what extent are BIM and digital twin technologies essential for Industry 4.0 implementation?

 $VL \Box \mid L \Box \mid M \Box \mid H \Box \mid VH \Box$

16. Internet of Things (IoT)

How important is IoT for the development of Industry 4.0 in your organization? VL $\Box \mid L \Box \mid M \Box \mid H \Box \mid VH \Box$

17. **Cybersecurity Measures** How critical are cybersecurity measures in ensuring successful Industry 4.0 adoption?

 $VL \Box | L \Box | M \Box | H \Box | VH \Box$

18. Data Management and Analytics

How important is the ability to manage and analyze large amounts of data (Big Data) for Industry 4.0 implementation?

 $VL \Box | L \Box | M \Box | H \Box | VH \Box$

Section F: Enablers Evaluation Under Changing Conditions

Instructions:

For each of the following scenarios, you are asked to rate the importance of several enablers. Additionally, provide detailed reasoning for your answers where applicable.

Scenario 1: Economic Growth

Your organization is experiencing strong economic growth, and there is an increased budget available for innovation and technology implementation. Consider the following enablers:

1. Employer Training with Corporate Ethics:

Rate the importance:

Sub-questions:

• How important is it to invest in employee training when the company has a surplus budget?

 \Box Not Important \Box Slightly Important \Box Moderately Important \Box Very Important \Box Critical

• Should ethics and corporate responsibility training be prioritized in economic growth scenarios?

 \Box Yes \Box No \Box Not Sure

• How does training improve the organization's adaptation to new technologies?

2. Organization Strategic Planning:

Rate the importance:

 $\Box \ 1 \ \Box \ 2 \ \Box \ 3 \ \Box \ 4 \ \Box \ 5$

Sub-questions:

- Does a larger budget significantly affect long-term strategic planning?
 □ Yes □ No □ Somewhat
- Should your organization allocate more resources to strategic innovation during economic growth?

 \Box Yes \Box No \Box Not Sure

3. Risk-Taking Behavior:

Rate the importance:

 $\Box \ 1 \ \Box \ 2 \ \Box \ 3 \ \Box \ 4 \ \Box \ 5$

Sub-questions:

- Is it easier to take risks in Industry 4.0 adoption during economic booms?
 □ Yes □ No
- Should the organization increase investment in riskier but high-potential technologies during times of growth?

Scenario 2: Economic Recession

Your organization is facing an economic downturn, requiring careful and cost-effective decision-making. Analyze the importance of the following enablers under these circumstances:

1. Employer Training with Corporate Ethics:

Rate the importance:

 $\Box \ 1 \ \Box \ 2 \ \Box \ 3 \ \Box \ 4 \ \Box \ 5$

Sub-questions:

- Should the organization reduce its budget for training in times of economic crisis?
 - \Box Yes \Box No
- How does ethics training improve employee performance in challenging financial situations?

2. Organization Strategic Planning:

Rate the importance:

 $\Box \ 1 \ \Box \ 2 \ \Box \ 3 \ \Box \ 4 \ \Box \ 5$

Sub-questions:

• Should the organization emphasize short-term or long-term planning during a recession?

 \Box Short-term \Box Long-term \Box Balanced

• What strategic adjustments would be necessary to survive and innovate during economic downturns?

Scenario 3: High Regulatory Pressure

There is increased regulatory pressure from the government to meet sustainability and data privacy mandates. Consider the following enablers under these conditions:

1. Governmental Regulations:

Rate the importance:

 $\Box \ 1 \ \Box \ 2 \ \Box \ 3 \ \Box \ 4 \ \Box \ 5$

Sub-questions:

- How would increased regulations impact the organization's Industry 4.0 technology adoption strategy?
 - \Box Positively \Box Negatively \Box Neutral
- Should the organization allocate more resources to compliance and regulatory training?
 - \Box Yes \Box No \Box Not Sure
- 2. Cybersecurity:

Rate the importance:

 $\Box \ 1 \ \Box \ 2 \ \Box \ 3 \ \Box \ 4 \ \Box \ 5$

Sub-questions:

• How critical is cybersecurity when regulatory requirements focus on data protection?

□ Very Critical □ Moderately Critical □ Not Critical

• How much budget should be allocated to improving cybersecurity to meet regulatory standards?

Scenario 4: Rapid Technological Advancements

The industry is experiencing rapid technological changes. Consider the following enablers under these conditions:

1. Artificial Intelligence (AI):

Rate the importance:

 $\Box \ 1 \ \Box \ 2 \ \Box \ 3 \ \Box \ 4 \ \Box \ 5$

Sub-questions:

- How significant is AI for driving future business growth?
 Very Significant
 Moderately Significant
 Slightly Significant
 Not Significant
- Should the organization invest heavily in AI during rapid technological advancements?

2. **3D Printing:**

Rate the importance: $\Box \ 1 \ \Box \ 2 \ \Box \ 3 \ \Box \ 4 \ \Box \ 5$

Sub-questions:

• In what areas would 3D printing provide the most value to your organization?

 \Box Prototyping \Box Manufacturing \Box Supply Chain \Box Other:

Scenario 5: Limited Technological Infrastructure

Your organization faces technological constraints and lacks access to advanced infrastructure.

1. Building Information Modeling (BIM) & Digital Twin:

Rate the importance:

 $\Box \ 1 \ \Box \ 2 \ \Box \ 3 \ \Box \ 4 \ \Box \ 5$

Sub-questions:

- Is it feasible to implement BIM and Digital Twin technologies given your current infrastructure?
 - \Box Yes \Box No
- What challenges are you likely to face in adopting these technologies without substantial infrastructure upgrades?

2. Internet of Things (IoT):

Rate the importance:

 $\Box \ 1 \ \Box \ 2 \ \Box \ 3 \ \Box \ 4 \ \Box \ 5$

Sub-questions:

- Would the integration of IoT systems improve operational efficiency in the absence of advanced technological infrastructure?
 □ Yes □ No □ Not Sure
- What basic infrastructure upgrades would be required to implement IoT technologies effectively?

Section G: Sensitivity Analysis

Instructions:

Please indicate how changing the relative importance of the following enablers would impact your overall decision-making process. Use the following scale:

- No Impact
- Slight Impact
- Moderate Impact
- Significant Impact
- Extreme Impact

- Changing the importance of Employer Training with Corporate Ethics:

 □ No Impact □ Slight Impact □ Moderate Impact □ Significant Impact □ Extreme Impact
 Reasoning:
- 2. Changing the importance of Organization Strategic Planning:
 □ No Impact □ Slight Impact □ Moderate Impact □ Significant Impact □ Extreme Impact
 Reasoning:
- Changing the importance of Artificial Intelligence (AI):
 □ No Impact □ Slight Impact □ Moderate Impact □ Significant Impact □ Extreme Impact
 Reasoning:
- 4. Changing the importance of Internet of Things (IoT):
 □ No Impact □ Slight Impact □ Moderate Impact □ Significant Impact □ Extreme Impact
 Reasoning:
- 5. Changing the importance of Governmental Regulations:
 □ No Impact □ Slight Impact □ Moderate Impact □ Significant Impact □ Extreme Impact Reasoning:

Thank you for taking the time to complete this detailed questionnaire on the analysis of Industry 4.0 enablers. Your valuable insights will greatly contribute to our understanding prioritization of these enablers. This analysis will help inform strategic decision-making, ensuring that organizations like yours can better navigate the evolving technological landscape.

We appreciate your honest and thoughtful responses. Should you have any additional thoughts or suggestions, feel free to include them. Together, we can drive innovation and transformation in Industry 4.0, ensuring sustainable growth and competitiveness in the future.

Additional Comments or Suggestions:

Thank you once again for your participation!

Questionnaire 2: - Questionnaire for Investigating Barriers to Industry 4.0 (I4.0) Implementation in the Construction Industry

Section A: General Information

15. Your Designation:

- □ Project Manager
- \circ \Box Construction Engineer
- \circ \Box Design Architect
- \circ \Box Technology Specialist
- \Box Other (Please specify):

16. Years of Experience in the Construction Industry:

- \circ \Box Less than 5 years
- \circ \Box 5–10 years
- \circ \Box 10–15 years
- \circ \Box More than 15 years

17. Type of Projects Handled:

- \circ \Box Residential
- \circ \Box Commercial
- \circ \Box Infrastructure (Roads, Highways)
- \circ \Box Mixed-use
- \Box Other (Please specify):

18. Highest Level of Education Completed:

- \circ \Box High School Diploma
- \circ \Box Bachelor's Degree
- \circ \Box Master's Degree
- \circ \Box Doctorate Degree
- \circ \Box Other (Please specify):
- 19. Field of Study:
 - \circ \Box Civil Engineering
 - \circ \Box Mechanical Engineering
 - Electrical Engineering
 - \circ \Box Architecture
 - D Management/Project Management
 - \circ \Box Other (Please specify):

20. Size of Organization:

- \circ \Box Small (1-50 employees)
- \circ \Box Medium (51-200 employees)
- \circ \Box Large (201-1000 employees)
- \Box Very Large (More than 1000 employees)
- 21. Geographic Location of Your Organization:
 - ∘ □ Urban

- \circ \Box Suburban
- \circ \Box Rural

22. Industry Sector:

- \circ \Box Public Sector
- \circ \Box Private Sector
- \circ \Box Non-Profit
- \circ \Box Other (Please specify):

23. Familiarity with Industry 4.0:

- \circ \Box Not Familiar
- \circ \Box Somewhat Familiar
- \circ \Box Familiar
- □ Very Familiar
- Expert

24. Have you or your organization implemented any Industry 4.0 technologies?

- \circ \Box Yes
- o □ No
- If yes, please specify the technologies:

25. Which Industry 4.0 technologies are you currently using or planning to use? (Select all that apply)

- Discrete Building Information Modeling (BIM)
- \circ \Box Internet of Things (IoT)
- \circ \Box Big Data Analytics
- \circ \Box Artificial Intelligence (AI)
- \circ \Box Robotics and Automation
- \circ \Box Digital Twins
- \circ \Box Cloud Computing
- \Box Other (Please specify):

26. How would you rate your organization's readiness for Industry 4.0 adoption?

- \circ \Box Not Ready
- \circ \Box Somewhat Ready
- \circ \Box Ready
- \circ \Box Very Ready
- \circ \Box Fully Ready
- 27. What do you see as the biggest barrier to adopting Industry 4.0 in your organization? (Select one)
 - \circ \Box Financial Constraints
 - \circ \Box Lack of Skilled Workforce
 - \circ \Box Resistance to Change
 - \circ \Box Regulatory Challenges
 - □ Technological Complexity
 - □ Other (Please specify): _____

Section B: Fuzzy Evaluation of Industry 4.0 Barriers

Instructions:

For each barrier listed below, please evaluate its importance as a barrier to implementing Industry 4.0 (I4.0) in the construction industry. Use the following fuzzy linguistic variables to indicate your assessment.

Major Barriers/Criteria	Barriers Code	Sub-Criterias
Financial Barriers	FI1	High Initial Investment
	FI2	Uncertain Return on Investment
	FI3	Lack of Funding
	FI4	Cost-Benefit Analysis Challenges
Technological Barriers	TE1	Complexity of Technologies
	TE2	Poor Standards and Protocols
	TE3	Data Management and Security
	TE4	Skill Gaps and Training needs
Regulatory Barriers	RE1	Privacy Regulations
	RE2	Safety and Liability regulations
	RE3	Ethical and Social Implications
	RE4	Poor tax rebates
Organizational Barriers	OR1	Lack of leadership and Vision
	OR2	Resistant to change
	OR3	Short term focus and Risk Aversion
	OR4	Lack of performance measures
Market Barriers	MR1	Market Fragmentation
	MR2	Limited Customer Awareness
	MR3	Vendor Lock-In
	MR4	Market Volatility

Fuzzy Triangular Numbers (TFN)

Lingual Variables	
Equal	(1, 1, 1)
Very Low	(1, 2, 3)
Low	(2, 3, 4)
Moderate	(3, 4, 5)
High	(4, 5, 6)
Very Strong	(5, 6, 7)
Extreme	(7, 8, 9)

Barrier	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
High Initial Investment (FI1)							
Uncertain Return on Investment (FI2)							
Lack of Funding (FI3)							
Cost-Benefit Analysis Challenges (FI4)							

Technological Barriers:

Barrier	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
Complexity of Technologies (TE1)							
Poor Standards and Protocols (TE2)							
Data Management and Security (TE3)							
Skill Gaps and Training Needs (TE4)							

Regulatory Barriers:

Barrier	Equal	Very Low	Low	v Moderate	e High	Very Strong	Extreme
Privacy Regulations (RE1)							
Safety and Liability Regulations (RE2)							
Ethical and Social Implications (RE3)							
Poor Tax Rebates (RE4)							

Organizational Barriers:

Barrier	Equal	Very Low	Low	v Moderate	High	Very Strong	Extreme
Lack of Leadership and Vision (OR1)							
Resistance to Change (OR2)							
Short-term Focus and Risk Aversion (OR3)							
Lack of Performance Measures (OR4)							

Market Barriers:

Barrier	Equa	Very Low	Low	v Moderate	High	Very Strong	Extreme
Market Fragmentation (MR1)							
Limited Customer Awareness (MR2)							
Vendor Lock-In (MR3)							
Market Volatility (MR4)							

Section C: Pairwise Comparisons Between Major Barriers

Comparison	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
Financial Barriers (FI) vs Technological Barriers (TE)							
Financial Barriers (FI) vs Regulatory Barriers (RE)							
Financial Barriers (FI) vs Organizational Barriers (OR)							
Financial Barriers (FI) vs Market Barriers (MR)							
Technological Barriers (TE) vs Regulatory Barriers (RE)							
Technological Barriers (TE) vs Organizational Barriers (OR)							
Technological Barriers (TE) vs							

Comparison	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
Market Barriers (MR)							
Regulatory Barriers (RE) vs Organizational Barriers (OR)							
Regulatory Barriers (RE) vs Market Barriers (MR)							
Organizational Barriers (OR) vs Market Barriers (MR)							

Section D: Pairwise Comparison of Sub-Barriers

Instructions:

For each of the following pairs of sub-barriers, rate the relative importance of one subbarrier compared to the other within the same major barrier using the fuzzy triangular number (TFN) scale provided.

Sub-barriers of Financial Barriers										
Comparison	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme			
High Initial Investment (FI1) vs Uncertain Return on Investment (FI2)										
High Initial Investment (FI1) vs Lack of Funding (FI3)										
High Initial Investment (FI1) vs Cost-Benefit Analysis Challenges (FI4)										
Uncertain Return on Investment (FI2) vs Lack of Funding (FI3)										
Uncertain Return on Investment (FI2) vs Cost-Benefit Analysis Challenges (FI4)										
Lack of Funding (FI3) vs Cost- Benefit Analysis Challenges (FI4)										

Sub-barriers of Technological Barriers

Comparison	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
Complexity of Technologies (TE1) vs Poor Standards and Protocols (TE2)							
Complexity of Technologies (TE1) vs Data Management and Security (TE3)							
Complexity of Technologies (TE1) vs Skill Gaps and Training Needs (TE4)							
Poor Standards and Protocols (TE2) vs Data Management and Security (TE3)							
Poor Standards and Protocols (TE2) vs Skill Gaps and Training Needs (TE4)							
Data Management and Security (TE3) vs Skill Gaps and Training Needs (TE4)							

Sub-barriers of Regulatory Barriers

Comparison	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
Privacy Regulations (RE1) vs Safety and Liability Regulations (RE2)							
Privacy Regulations (RE1) vs Ethical and Social Implications (RE3)							
Privacy Regulations (RE1) vs Poor Tax Rebates (RE4)							
Safety and Liability Regulations (RE2) vs Ethical and Social Implications (RE3)							
Safety and Liability Regulations (RE2) vs Poor Tax Rebates (RE4)							
Ethical and Social Implications (RE3) vs Poor Tax Rebates (RE4)							

Sub-barriers of Organizational Barriers

Comparison	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
Lack of Leadership and Vision (OR1) vs Resistance to Change (OR2)							
Lack of Leadership and Vision (OR1) vs Short-Term Focus and Risk Aversion (OR3)							
Lack of Leadership and Vision (OR1) vs Lack of Performance Measures (OR4)							
Resistance to Change (OR2) vs Short-Term Focus and Risk Aversion (OR3)							
Resistance to Change (OR2) vs Lack of Performance Measures (OR4)							
Short-Term Focus and Risk Aversion (OR3) vs Lack of Performance Measures (OR4)							

Sub-barriers of Market Barriers

Comparison	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
Market Fragmentation (MR1) vs Limited Customer Awareness (MR2)							
Market Fragmentation (MR1) vs Vendor Lock-In (MR3)							
Market Fragmentation (MR1) vs Market Volatility (MR4)							
Limited Customer Awareness (MR2) vs Vendor Lock-In (MR3)							
Limited Customer Awareness (MR2) vs Market Volatility (MR4)							
Vendor Lock-In (MR3) vs Market Volatility (MR4)							

Section E: Ranking the Significance of Barriers to Industry 4.0 Implementation

Instructions: For each barrier listed below, please rank its significance as a barrier to implementing Industry 4.0 (I4.0) in your organization. Use the Fuzzy Triangular Numbers (TFN) provided to indicate your assessment:

- Equal (1, 1, 1)
- Very Low (1, 2, 3)
- Low (2, 3, 4)
- Moderate (3, 4, 5)
- High (4, 5, 6)
- Very Strong (5, 6, 7)
- Extreme (7, 8, 9)

Financial Barriers

- 1. High Initial Investment
 - $\circ \square$ Equal (1, 1, 1)
 - \Box Very Low (1, 2, 3)
 - \circ \Box Low (2, 3, 4)
 - \Box Moderate (3, 4, 5)
 - $\circ \quad \Box \text{ High } (4, 5, 6)$
 - \Box Very Strong (5, 6, 7)
 - □ Extreme (7, 8, 9)

Do you believe the high initial investment is a barrier to your organization's adoption of I4.0?

- □ Yes
- $\circ \square No$
- □ Unsure
- 2. Uncertain Return on Investment
 - \Box Equal (1, 1, 1)
 - \Box Very Low (1, 2, 3)
 - \Box Low (2, 3, 4)
 - \Box Moderate (3, 4, 5)
 - \circ \Box High (4, 5, 6)
 - □ Very Strong (5, 6, 7)
 - \Box Extreme (7, 8, 9)

Is the uncertainty of return on investment a concern for your organization

regarding I4.0?

- □ Yes
- o □ No
- \circ \Box Unsure
- 3. Lack of Funding
 - \Box Equal (1, 1, 1)
 - \Box Very Low (1, 2, 3)
 - $\circ \square Low(2,3,4)$
 - \circ \Box Moderate (3, 4, 5)
 - \circ \Box High (4, 5, 6)
 - \circ \Box Very Strong (5, 6, 7)
 - \circ \Box Extreme (7, 8, 9)

Does your organization currently face a lack of funding for I4.0 initiatives?

- □ Yes
- o □ No
- \circ \Box Unsure

4. Cost-Benefit Analysis Challenges

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- $\circ \quad \Box \text{ Low } (2,3,4)$
- \Box Moderate (3, 4, 5)
- \circ \Box High (4, 5, 6)
- \circ \Box Very Strong (5, 6, 7)
- □ Extreme (7, 8, 9)

Do you encounter challenges in conducting cost-benefit analyses for I4.0 projects?

- □ Yes
- o 🗆 No
- \circ \Box Unsure

Technological Barriers

- 5. Complexity of Technologies
 - $\circ \square$ Equal (1, 1, 1)
 - \Box Very Low (1, 2, 3)
 - $\circ \square Low(2,3,4)$
 - \circ \Box Moderate (3, 4, 5)

- $\circ \quad \Box \text{ High } (4, 5, 6)$
- \Box Very Strong (5, 6, 7)
- □ Extreme (7, 8, 9)

Is the complexity of new technologies a barrier to adopting I4.0 in your organization?

- □ Yes
- o □ No
- \circ \Box Unsure

6. Poor Standards and Protocols

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- \circ \Box Low (2, 3, 4)
- \Box Moderate (3, 4, 5)
- $\circ \quad \Box \text{ High } (4, 5, 6)$
- \Box Very Strong (5, 6, 7)
- \circ \Box Extreme (7, 8, 9)

Are you concerned about the lack of standards and protocols when implementing I4.0?

- □ Yes
- □ No
- ∘ □ Unsure

7. Data Management and Security

- $\circ \square$ Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- $\circ \square Low(2,3,4)$
- \Box Moderate (3, 4, 5)
- \circ \Box High (4, 5, 6)
- \circ \Box Very Strong (5, 6, 7)
- \Box Extreme (7, 8, 9)

Is data management and security a major concern in your organization regarding I4.0?

- □ Yes
- o 🗆 No
- \circ \Box Unsure
- 8. Skill Gaps and Training Needs
 - $\circ \square$ Equal (1, 1, 1)
 - \Box Very Low (1, 2, 3)
 - \Box Low (2, 3, 4)

- \Box Moderate (3, 4, 5)
- \Box High (4, 5, 6)
- \Box Very Strong (5, 6, 7)
- \Box Extreme (7, 8, 9)

Does your organization face significant skill gaps or training needs for I4.0 implementation?

- □ Yes
- o □ No
- \circ \Box Unsure

Regulatory Barriers

- 9. Privacy Regulations
 - \Box Equal (1, 1, 1)
 - \Box Very Low (1, 2, 3)
 - $\circ \quad \Box \text{ Low } (2,3,4)$
 - \Box Moderate (3, 4, 5)
 - $\circ \quad \Box \text{ High } (4, 5, 6)$
 - Ury Strong (5, 6, 7)
 - o \Box Extreme (7, 8, 9)

Are privacy regulations a significant barrier to I4.0 in your organization?

- □ Yes
- o □ No
- \circ \Box Unsure

10. Safety and Liability Regulations

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- $\circ \square \text{Low}(2,3,4)$
- \Box Moderate (3, 4, 5)
- \circ \Box High (4, 5, 6)
- \circ \Box Very Strong (5, 6, 7)
- \circ \Box Extreme (7, 8, 9)

Do safety and liability regulations hinder your organization's ability to adopt I4.0?

- □ Yes
- o □ No

 \circ \Box Unsure

11. Ethical and Social Implications

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- $\circ \quad \Box \text{ Low } (2,3,4)$
- \Box Moderate (3, 4, 5)
- \circ \Box High (4, 5, 6)
- □ Very Strong (5, 6, 7)
- \Box Extreme (7, 8, 9)

Are ethical and social implications a concern for your organization in the context of I4.0?

- □ Yes
- o □ No
- ∘ □ Unsure

12. Poor Tax Rebates

- \circ \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- $\circ \quad \Box \text{ Low } (2,3,4)$
- \Box Moderate (3, 4, 5)
- $\circ \quad \Box \text{ High } (4, 5, 6)$
- \Box Very Strong (5, 6, 7)
- \circ \Box Extreme (7, 8, 9)

Does your organization feel that poor tax rebates act as a barrier to adopting I4.0?

- □ Yes
- o 🗆 No
- ∘ □ Unsure

Organizational Barriers

13. Lack of Leadership and Vision

- \circ \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- $\circ \square$ Low (2, 3, 4)
- \circ \Box Moderate (3, 4, 5)
- $\circ \quad \Box \text{ High } (4, 5, 6)$
- \circ \Box Very Strong (5, 6, 7)
- \circ \Box Extreme (7, 8, 9)

Is a lack of leadership and vision a barrier to your organization's adoption of I4.0?

- □ Yes
- o □No
- \circ \Box Unsure

14. Cultural Resistance to Change

- $\circ \square$ Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- $\circ \quad \Box \text{ Low } (2,3,4)$
- \circ \Box Moderate (3, 4, 5)
- \circ \Box High (4, 5, 6)
- \circ \Box Very Strong (5, 6, 7)
- o \Box Extreme (7, 8, 9)

Does cultural resistance to change hinder your organization's efforts to implement I4.0?

- □ Yes
- o □ No
- \circ \Box Unsure

15. Employee Engagement

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- $\circ \quad \Box \text{ Low } (2,3,4)$
- \Box Moderate (3, 4, 5)
- $\circ \quad \Box \text{ High } (4, 5, 6)$
- \circ \Box Very Strong (5, 6, 7)
- \Box Extreme (7, 8, 9)

Is low employee engagement a barrier to adopting I4.0 in your organization?

- □ Yes
- o □ No
- ∘ □ Unsure

16. Inadequate Infrastructure

- $\circ \square$ Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- $\circ \square$ Low (2, 3, 4)
- \Box Moderate (3, 4, 5)
- \circ \Box High (4, 5, 6)
- \circ \Box Very Strong (5, 6, 7)
- \circ \Box Extreme (7, 8, 9)

Is inadequate infrastructure a significant barrier to I4.0 implementation in your organization?

- □ Yes
- □ No
- ∘ □ Unsure

Knowledge Barriers

- 17. Lack of Awareness and Understanding
 - $\circ \square$ Equal (1, 1, 1)
 - \Box Very Low (1, 2, 3)
 - \circ \Box Low (2, 3, 4)
 - \Box Moderate (3, 4, 5)
 - \Box High (4, 5, 6)
 - \circ \Box Very Strong (5, 6, 7)
 - \circ \Box Extreme (7, 8, 9)

Does a lack of awareness and understanding of I4.0 hinder your organization's ability to implement it?

- □ Yes
- o 🗆 No
- \circ \Box Unsure

18. Inadequate Research and Development

- \circ \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- $\circ \square Low(2,3,4)$
- \Box Moderate (3, 4, 5)
- \circ \Box High (4, 5, 6)
- \Box Very Strong (5, 6, 7)
- \circ \Box Extreme (7, 8, 9)

Is inadequate research and development a barrier for your organization regarding I4.0?

- □ Yes
- o □ No
- ∘ □ Unsure

19. Competitive Pressure

- $\circ \square$ Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)

- $\circ \quad \Box \text{ Low } (2,3,4)$
- \Box Moderate (3, 4, 5)
- \Box High (4, 5, 6)
- \Box Very Strong (5, 6, 7)
- \Box Extreme (7, 8, 9)

Does competitive pressure significantly impact your organization's I4.0 adoption?

- □ Yes
- o □ No
- \circ \Box Unsure

20. Customer Demand Uncertainty

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- $\circ \square Low(2,3,4)$
- \Box Moderate (3, 4, 5)
- $\circ \quad \Box \text{ High } (4, 5, 6)$
- \circ \Box Very Strong (5, 6, 7)
- \Box Extreme (7, 8, 9)

Is customer demand uncertainty a barrier for your organization in implementing I4.0?

- □ Yes
- o □ No
- \circ \Box Unsure

21. Global Supply Chain Disruptions

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- $\circ \square$ Low (2, 3, 4)
- \Box Moderate (3, 4, 5)
- \circ \Box High (4, 5, 6)
- \circ \Box Very Strong (5, 6, 7)
- \Box Extreme (7, 8, 9)

Are global supply chain disruptions a significant barrier to your organization's I4.0 implementation?

- □ Yes
- o 🗆 No
- \circ \Box Unsure

Section F: Sensitivity Analysis on Barriers to Industry 4.0 Implementation

Instructions: For each of the following statements, indicate your level of agreement using Fuzzy Triangular Numbers (TFN) as follows:

- (1, 1, 1) Strongly Disagree
- (1, 2, 3) Disagree
- (2, 3, 4) Slightly Disagree
- (3, 4, 5) Neutral
- (4, 5, 6) Slightly Agree
- (5, 6, 7) Agree
- (7, 8, 9) Strongly Agree
- 1. If the initial investment for I4.0 were significantly lower, it would increase my organization's likelihood of adoption.
 - □ (1, 1, 1)
 - $\circ \square (1,2,3)$
 - $\circ \square (2,3,4)$
 - $\circ \square (3, 4, 5)$
 - $\circ \square (4, 5, 6)$
 - $\circ \square (5, 6, 7)$
 - o □ (7, 8, 9)
- 2. If there were clear guidelines and standards for I4.0 implementation, my organization would be more inclined to adopt it.
 - $\circ \square (1, 1, 1)$
 - $\circ \square (1,2,3)$
 - $\circ \square (2,3,4)$
 - $\circ \square (3, 4, 5)$
 - $\circ \Box (4, 5, 6)$
 - $\circ \Box (1, 5, 6, 7)$
 - $\circ \Box (3, 0, 7)$ $\circ \Box (7, 8, 9)$
- 3. If my organization had access to more funding options, it would facilitate our I4.0 implementation efforts.
 - $\circ \square (1, 1, 1)$
 - □ (1, 2, 3)
 - □ (2, 3, 4)
 - □ (3, 4, 5)
 - □ (4, 5, 6)
 - $\circ \square (5, 6, 7)$
 - $\circ \square (7, 8, 9)$
- 4. If training programs were readily available to upskill employees, it would alleviate concerns regarding skill gaps for I4.0.
 - $\circ \square (1, 1, 1)$

- $\circ \square (1,2,3)$
- □ (2, 3, 4)
- □ (3, 4, 5)
- □ (4, 5, 6)
- $\circ \square (5, 6, 7)$
- $\circ \square (7, 8, 9)$
- 5. If my organization had a clear strategic vision for I4.0, it would reduce resistance to change among employees.
 - □ (1, 1, 1)
 - □ (1, 2, 3)
 - $\circ \square (2,3,4)$
 - $\circ \square (3, 4, 5)$
 - $\circ \square (4, 5, 6)$
 - $\circ \square (5, 6, 7)$
 - $\circ \square (7, 8, 9)$
- 6. If there was better data management and security infrastructure in place, it would improve my organization's confidence in adopting I4.0.
 - □ (1, 1, 1)
 - $\circ \square (1, 2, 3)$
 - $\circ \square (2,3,4)$
 - $\circ \square (3, 4, 5)$
 - □ (4, 5, 6)
 - $\circ \square (5, 6, 7)$
 - $\circ \square (7, 8, 9)$
- 7. If my organization could demonstrate a clear ROI from I4.0 initiatives, it would justify the investment and facilitate adoption.
 - $\circ \square (1, 1, 1)$
 - $\circ \square (1,2,3)$
 - $\circ \square (2,3,4)$
 - □ (3, 4, 5)
 - o □ (4, 5, 6)
 - ∘ □ (5, 6, 7)
 - $\circ \square (7, 8, 9)$
- 8. If industry peers shared successful case studies of I4.0 implementation, it would positively influence my organization's perception of its value.
 - $\circ \square (1, 1, 1)$
 - $\circ \square (1, 2, 3)$
 - $\circ \square (2,3,4)$
 - $\circ \square (3, 4, 5)$
 - $\circ \quad \Box (4, 5, 6)$
 - $\circ \quad \Box (5, 6, 7)$
 - $\circ \quad \Box (3, 0, 7)$ $\circ \quad \Box (7, 8, 9)$
- 9. If government incentives for I4.0 implementation were enhanced, it would encourage my organization to adopt these technologies.

- □ (1, 1, 1)
- □ (1, 2, 3)
- □ (2, 3, 4)
- □ (3, 4, 5)
- □ (4, 5, 6)
- ∘ □ (5, 6, 7)
- ∘ □ (7, 8, 9)
- 10. If customer demand for I4.0-driven products increased, it would compel my organization to prioritize its adoption.
 - □ (1, 1, 1)
 - □ (1, 2, 3)
 - □ (2, 3, 4)
 - □ (3, 4, 5)
 - □ (4, 5, 6)
 - □ (5, 6, 7)
 - □ (7, 8, 9)

Additional Open-Ended Questions:

- 1. What specific changes in input values do you think would most significantly impact your organization's perception of barriers to I4.0 adoption? *Please describe your thoughts:*
- 2. Can you provide any examples from your organization where changes in funding, technology, or strategy have led to different outcomes regarding I4.0 implementation?

Please share any relevant experiences:

3. What further insights or suggestions do you have regarding how your organization could adapt to overcome these barriers? *Your suggestions:*

Thank you for taking the time to complete this detailed questionnaire on the analysis of Industry 4.0 barriers. Your valuable insights will greatly contribute to our understanding prioritization of these barriers. This analysis will help inform

strategic decision-making, ensuring that organizations like yours can better navigate the evolving technological landscape.

We appreciate your honest and thoughtful responses. Should you have any additional thoughts or suggestions, feel free to include them. Together, we can drive innovation and transformation in Industry 4.0, ensuring sustainable growth and competitiveness in the future.

Additional Comments or Suggestions:

Thank you once again for your participation!

<u>Questionnaire 3: - Questionnaire for Investigating Sustainability Dimensions to</u> <u>Industry 4.0 (I4.0) Implementation in the Construction Industry</u>

Section A: General Information

28. Your Designation:

- □ Project Manager
- \circ \Box Construction Engineer
- \circ \Box Design Architect
- □ Technology Specialist
- \Box Other (Please specify):

29. Years of Experience in the Construction Industry:

- \circ \Box Less than 5 years
- \circ \Box 5–10 years
- \circ \Box 10–15 years
- \circ \Box More than 15 years

30. Type of Projects Handled:

- \circ \Box Residential
- \circ \Box Commercial
- \circ \Box Infrastructure (Roads, Highways)
- \circ \Box Mixed-use
- \Box Other (Please specify): ____

31. Highest Level of Education Completed:

- \circ \Box High School Diploma
- □ Bachelor's Degree
- \circ \Box Master's Degree
- \circ \Box Doctorate Degree
- □ Other (Please specify):

32. Field of Study:

- \circ \Box Civil Engineering
- □ Mechanical Engineering
- \circ \Box Electrical Engineering
- \circ \Box Architecture
- □ Management/Project Management
- Other (Please specify):

33. Size of Organization:

- \circ \Box Small (1-50 employees)
- \Box Medium (51-200 employees)
- \circ \Box Large (201-1000 employees)
- \circ \Box Very Large (More than 1000 employees)

34. Geographic Location of Your Organization:

- ∘ □ Urban
- ∘ □ Suburban
- ∘ □ Rural

35. Industry Sector:

- \circ \Box Public Sector
- \circ \Box Private Sector
- o □ Non-Profit
- \circ \Box Other (Please specify):

36. Familiarity with Industry 4.0:

- \circ \Box Not Familiar
- \circ \Box Somewhat Familiar
- \circ \Box Familiar
- \circ \Box Very Familiar
- \circ \Box Expert

10. Use of Sustainable Construction Practices:

- 🗆 Not Used
- 🗆 Occasionally Used
- 🗆 Regularly Used
- 🗆 Always Used

11. Adoption of Sustainability Certifications:

• \Box LEED (Leadership in Energy and Environmental Design)

- \Box WELL Certification
- 🗆 None

12. Main Focus of Your Projects:

- 🗆 Economic Sustainability

- 🗆 Mixed Focus

13. Level of Digital Skills in Your Organization:

- \Box Low (Basic Use of Technology)
- 🗆 High (Advanced Use of Industry 4.0 Technologies)

14. How Does Your Organization Prioritize Sustainability in Projects?

- 🗆 Not Prioritized
- 🗆 Low Priority
- 🗆 High Priority
- \Box Critical Priority

15. What is Your Organization's Investment in Industry 4.0 Technologies?

- \Box No Investment
- 🗆 Moderate Investment
- 🗆 Significant Investment

Section B: Fuzzy Evaluation of Industry 4.0 Technologies and Sustainability

For each Industry 4.0 technology, please evaluate its impact on the economic, environmental, and social dimensions of sustainability in construction projects. Use the following fuzzy linguistic variables to indicate your assessment.

Label	Major Criteria	Sub-criteria	Label
		Building Information Modeling (BIM)	EC1
EC	EC Economic	IoT and RFID Technologies	EC2
		Big Data Analytics	EC3
		Off-site Construction	EC4
	EV Environmental	IoT Sensors	EV1
EV		BIM and Digital Tools	EV2
EV		Smart Construction	EV3
		Sustainable Construction Practices	EV4
		Wearable Devices and IoT-enabled Machinery	SO1
SO	Social	Digital Platforms	SO2
50	Social	Digital Skills Training and Education	SO3
		Automation and Job Creation	SO4

• Fuzzy Triangular Numbers (TFN) Scale:

- Equal (1 1 1)
- \circ Very Low (1 2 3)
- Low (2 3 4)
- Moderate (3 4 5)
- High (4 5 6)
- Very Strong (5 6 7)
- Extreme (7 8 9)

Economic Dimensions:

Sub-criteria	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
Building Information Modeling (BIM) (EC1)							
IoT and RFID Technologies (EC2)							
Big Data Analytics (EC3)							
Off-site Construction (EC4)							

Environmental Dimensions:

Sub-criteria	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
IoT Sensors (EV1)							
BIM and Digital Tools (EV2)							
Smart Construction (EV3)							
Sustainable Construction Practices (EV4)							

Social Dimensions:

Sub-criteria	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
Wearable Devices and IoT- enabled Machinery (SO1)							
Digital Platforms (SO2)							
Digital Skills Training and Education (SO3)							
Automation and Job Creation (SO4)							

Section C: Pairwise Comparison of Major Criteria

Instructions: Please rate the importance of one criterion compared to the other using the scale provided.

Comparison	Equa	Very Low	Low	Moderate	High	Very Strong	Extreme
Economic (EC) vs Environmental (EV)							
Economic (EC) vs Social (SO)							
Environmental (EV) vs Social (SO)							

Section D: Pairwise Comparison of Economic Sub-Criteria

Instructions: Please rate the relative importance of each sub-criterion under the **Economic (EC)** criterion.

Economic Sub-Criteria	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
Building Information Modeling (BIM) (EC1) vs IoT and RFID (EC2)							
Building Information Modeling (BIM) (EC1) vs Big Data Analytics (EC3)							
Building Information Modeling (BIM) (EC1) vs Off- site Construction (EC4)							
IoT and RFID (EC2) vs Big Data Analytics (EC3)							
IoT and RFID (EC2) vs Off- site Construction (EC4)							
Big Data Analytics (EC3) vs Off-site Construction (EC4)							

Pairwise Comparison of Environmental Sub-Criteria

Instructions: Please rate the relative importance of each sub-criterion under the **Environmental (EV)** criterion.

Environmental Sub-Criteria	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
IoT Sensors (EV1) vs BIM and Digital Tools (EV2)							
IoT Sensors (EV1) vs Smart Construction (EV3)							
IoT Sensors (EV1) vs Sustainable Practices (EV4)							
BIM and Digital Tools (EV2) vs Smart Construction (EV3)							
BIM and Digital Tools (EV2) vs Sustainable Practices (EV4)							
Smart Construction (EV3) vs Sustainable Practices (EV4)							

Pairwise Comparison of Social Sub-Criteria

Instructions: Please rate the relative importance of each sub-criterion under the **Social (SO)** criterion.

Social Sub-Criteria	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
Wearable Devices and IoT (SO1) vs Digital Platforms (SO2)							
Wearable Devices and IoT (SO1) vs Digital Skills Training (SO3)							
Wearable Devices and IoT (SO1) vs Automation and Job Creation (SO4)							
Digital Platforms (SO2) vs Digital Skills Training (SO3)							
Digital Platforms (SO2) vs Automation and Job Creation (SO4)							
Digital Skills Training (SO3) vs Automation and Job Creation (SO4)							

Section E: Close-Ended Questions with Rating Scale

Rating Scale:

- Equal (1 1 1)
- Very Low (1 2 3)
- Low (2 3 4)
- Moderate (3 4 5)
- High (4 5 6)
- Very Strong (5 6 7)
- Extreme (7 8 9)

1. Adoption of Industry 4.0 Technologies in Your Organization:

- \Box Equal (1 1 1)
- 🗆 Low (2 3 4)
- 🗆 High (4 5 6)

2. The Key Benefits Your Organization Has Experienced from Industry 4.0 Technologies: (*Rate the benefits based on the scale provided for each option*)

- Increased operational efficiency:
 - \circ \Box Equal (1 1 1)
 - \circ \Box Very Low (1 2 3)
 - \Box Low (2 3 4)
 - \circ \Box Moderate (3 4 5)
 - \circ \Box High (4 5 6)
 - \circ \Box Very Strong (5 6 7)
 - \circ \Box Extreme (7 8 9)
- Cost reduction:
 - $\circ \square$ Equal (1 1 1)
 - \Box Very Low (1 2 3)
 - 🗆 Low (2 3 4)
 - \circ \Box Moderate (3 4 5)
 - \circ \Box High (4 5 6)
 - \Box Very Strong (5 6 7)
 - \circ \Box Extreme (7 8 9)
- Improved project quality:
 - $\circ \square$ Equal (1 1 1)
 - \circ \Box Very Low (1 2 3)
 - 🗆 Low (2 3 4)
 - \circ \Box Moderate (3 4 5)
 - \circ \Box High (4 5 6)
 - \circ \Box Very Strong (5 6 7)
 - \circ \Box Extreme (7 8 9)
- Better resource management:
 - \circ \Box Equal (1 1 1)
 - \Box Very Low (1 2 3)
 - 🗆 Low (2 3 4)
 - \circ \Box Moderate (3 4 5)
 - \circ \Box High (4 5 6)
 - \circ \Box Very Strong (5 6 7)
 - \circ \Box Extreme (7 8 9)

3. The Main Barriers Your Organization Faces in Implementing Industry 4.0: (*Rate each barrier based on its impact*)

- High initial costs:
 - \circ \Box Equal (1 1 1)
 - \Box Very Low (1 2 3)

- 🗆 Low (2 3 4)
- \Box Moderate (3 4 5)
- \circ \Box High (4 5 6)
- \circ \Box Very Strong (5 6 7)
- \Box Extreme (7 8 9)
- Lack of skilled workforce:
 - $\circ \square$ Equal (1 1 1)
 - \circ \Box Very Low (1 2 3)
 - 🗆 Low (2 3 4)
 - \circ \Box Moderate (3 4 5)
 - □ High (4 5 6)
 - \circ \Box Very Strong (5 6 7)
 - \circ \Box Extreme (7 8 9)
- Technological complexity:
 - $\circ \square$ Equal (1 1 1)
 - \Box Very Low (1 2 3)
 - 🗆 Low (2 3 4)
 - \circ \Box Moderate (3 4 5)
 - 🗆 High (4 5 6)
 - $\circ \quad \Box \text{ Very Strong (5 6 7)}$
 - \circ \Box Extreme (7 8 9)
- Resistance to change:
 - \circ \Box Equal (1 1 1)
 - \Box Very Low (1 2 3)
 - $\circ \square Low (234)$
 - \Box Moderate (3 4 5)
 - \circ \Box High (4 5 6)
 - \circ \Box Very Strong (5 6 7)
 - \circ \Box Extreme (7 8 9)

4. Importance of the Following Sustainability Dimensions in Your Organization's Projects: (*Rate the importance of each dimension*)

• Economic Sustainability:

- $\circ \square$ Equal (1 1 1)
- \Box Very Low (1 2 3)
- 🗆 Low (2 3 4)
- \circ \Box Moderate (3 4 5)
- \Box High (4 5 6)
- \circ \Box Very Strong (5 6 7)
- \circ \Box Extreme (7 8 9)
- Environmental Sustainability:
 - □ Equal (1 1 1)
 - \circ \Box Very Low (1 2 3)

- 🗆 Low (2 3 4)
- \Box Moderate (3 4 5)
- \circ \Box High (4 5 6)
- \Box Very Strong (5 6 7)
- \Box Extreme (7 8 9)
- Social Sustainability:
 - $\circ \square$ Equal (1 1 1)
 - Urry Low (1 2 3)
 - 🗆 Low (2 3 4)
 - \circ \Box Moderate (3 4 5)
 - \circ \Box High (4 5 6)
 - \circ \Box Very Strong (5 6 7)
 - Extreme (7 8 9)

5. How Critical is Sustainability to Your Organization's Strategy?

- 🗆 Low (2 3 4)
- 🗆 High (4 5 6)

6. How Does Your Organization Prioritize Investment in Sustainability Technologies?

- \Box Equal (1 1 1)
- 🗆 Low (2 3 4)
- 🗆 High (4 5 6)
- 🗆 Extreme (7 8 9)

7. Level of Support from Stakeholders for Industry 4.0 Implementation:

- 🗆 Low (2 3 4)
- 🗆 High (4 5 6)

Section F: Sensitivity Analysis for Industry 4.0 Technologies and Sustainability

This section focuses on conducting **sensitivity analysis** to evaluate how changes in the input values affect the final rankings of various criteria and sub-criteria. Sensitivity analysis helps in understanding the robustness of the decision-making process by determining how variations in the weights assigned to the criteria influence the rankings.

Instructions for Sensitivity Analysis:

In this section, you will evaluate the relative importance of each criterion and sub-criteria under varying conditions. The goal is to assess how changes in input values impact the final rankings.

For each major criterion and sub-criterion, please indicate how sensitive you believe the ranking is to changes in the input values using the provided **Fuzzy Triangular Numbers (TFN) scale**.

Sensitivity Analysis for Major Criteria:

1. How sensitive is the ranking between Economic and Environmental Criteria to changes in input values?

- \Box Equal (1 1 1)
- 🗆 Low (2 3 4)
- 🗆 High (4 5 6)
- \Box Very Strong (5 6 7)

2. How sensitive is the ranking between Economic and Social Criteria to changes in input values?

- \Box Equal (1 1 1)
- 🗆 Low (2 3 4)
- 🗆 High (4 5 6)
- \Box Very Strong (5 6 7)

3. How sensitive is the ranking between Environmental and Social Criteria to

changes in input values?

- \Box Equal (1 1 1)
- 🗆 Low (2 3 4)
- 🗆 High (4 5 6)
- \Box Very Strong (5 6 7)

Sensitivity Analysis for Economic Sub-Criteria:

4. How sensitive is the ranking between Building Information Modeling (BIM) and IoT and RFID Technologies to changes in input values?

- \Box Low (2 3 4)
- 🗆 High (4 5 6)
- \Box Very Strong (5 6 7)

5. How sensitive is the ranking between BIM and Big Data Analytics to changes in input values?

- 🗆 Low (2 3 4)
- 🗆 High (4 5 6)

6. How sensitive is the ranking between BIM and Off-site Construction to changes in input values?

- \Box Equal (1 1 1)
- 🗆 Low (2 3 4)
- 🗆 High (4 5 6)

Sensitivity Analysis for Environmental Sub-Criteria:

7. How sensitive is the ranking between IoT Sensors and BIM and Digital Tools to changes in input values?

- \Box Low (2 3 4)
- 🗆 High (4 5 6)

8. How sensitive is the ranking between IoT Sensors and Smart Construction to changes in input values?

- \Box Equal (1 1 1)
- \Box Low (2 3 4)
- 🗆 High (4 5 6)
- \Box Very Strong (5 6 7)

9. How sensitive is the ranking between IoT Sensors and Sustainable Construction Practices to changes in input values?

- \Box Low (2 3 4)
- 🗆 High (4 5 6)

Sensitivity Analysis for Social Sub-Criteria:

10. How sensitive is the ranking between Wearable Devices and IoT-enabled Machinery and Digital Platforms to changes in input values?

- \Box Low (2 3 4)
- 🗆 High (4 5 6)
- \Box Very Strong (5 6 7)

11. How sensitive is the ranking between Wearable Devices and IoT-enabled Machinery and Digital Skills Training to changes in input values?

- \Box Equal (1 1 1)
- 🗆 Low (2 3 4)
- 🗆 High (4 5 6)
- 🗆 Extreme (7 8 9)

12. How sensitive is the ranking between Wearable Devices and IoT-enabled Machinery and Automation and Job Creation to changes in input values?

- 🗆 Low (2 3 4)
- 🗆 High (4 5 6)
- \Box Very Strong (5 6 7)

Final Question:

How sensitive do you believe the overall rankings of Industry 4.0 technologies are to changes in input values for sustainability?

- \Box Equal (1 1 1)
- \Box Low (2 3 4)
- 🗆 High (4 5 6)

Thank you for taking the time to complete this detailed questionnaire on the analysis of Industry 4.0 sustainability dimensions. Your valuable insights will greatly contribute to our understanding prioritization of these sustainabile dimensions. This analysis will help inform strategic decision-making, ensuring that organizations like yours can better navigate the evolving technological landscape.

We appreciate your honest and thoughtful responses. Should you have any additional thoughts or suggestions, feel free to include them. Together, we can drive innovation and transformation in Industry 4.0, ensuring sustainable growth and competitiveness in the future.

• Additional Comments or Suggestions:

Thank you once again for your participation!

<u>Questionnaire 4: - Questionnaire for Investigating Perceived Risks to Industry 4.0</u> (14.0) Implementation in the Construction Industry

Section A: Demographic Information

- 1. Your Role in Construction Projects:
 - \circ \Box Property Owner
 - \circ \Box Investor
 - \circ \Box Developer
 - □ End-User/Occupant
 - \circ \Box Contractor
 - \circ \Box Other (Please specify): ____
- 2. How familiar are you with the concept of Industry 4.0 technologies (e.g., automation, IoT, AI) in construction?
 - \circ \Box Not familiar at all
 - \circ \Box Slightly familiar
 - \circ \Box Moderately familiar
 - \circ \Box Very familiar
 - \circ \Box Expert
- 3. Have you personally been involved in any construction projects that use Industry 4.0 technologies?
 - □ Yes
 - o □ No
- 4. If yes, which Industry 4.0 technologies were implemented? (Select all that apply)
 - □ Building Information Modeling (BIM)
 - \circ \Box Internet of Things (IoT)
 - \circ \Box Big Data Analytics
 - \circ \Box Artificial Intelligence (AI)
 - \circ \Box Robotics and Automation
 - \circ \Box Digital Twins
 - \circ \Box Cloud Computing
 - \Box Other (Please specify):
- 5. Your level of satisfaction with the use of technology in construction projects you've been involved in:
 - \circ \Box Very Dissatisfied
 - \circ \Box Dissatisfied
 - ∘ □ Neutral
 - \circ \Box Satisfied
 - \circ \Box Very Satisfied

- 6. What type of construction projects are you typically involved in as a customer?
 - \circ \Box Residential
 - \circ \Box Commercial
 - \circ \Box Infrastructure (e.g., roads, bridges)
 - \circ \Box Industrial
 - \circ \Box Mixed-use
 - □ Other (Please specify): _____

7. Your level of education:

- \circ \Box High School or Below
- \circ \Box Bachelor's Degree
- □ Master's Degree
- \circ \Box Doctorate Degree
- \circ \Box Other (Please specify): _
- 8. How many construction projects have you been involved in that used Industry 4.0 technologies?
 - □ None
 - \circ \Box 1–2 projects
 - \circ \Box 3–5 projects
 - \circ \Box More than 5 projects
- 9. How would you describe your overall experience with the use of Industry 4.0 technologies in construction projects?
 - \circ \Box Very Negative
 - \circ \Box Negative
 - ∘ □ Neutral
 - \circ \Box Positive
 - \circ \Box Very Positive
- 10. What specific issues or challenges have you encountered when dealing with Industry 4.0 technologies in construction projects? (Select all that apply)
 - \circ \Box Difficulty understanding or using the technology
 - \circ \Box Increased project costs
 - \circ \Box Data privacy and security concerns
 - \circ \Box Lack of skilled professionals to implement the technology
 - \Box Other (Please specify):
- 11. What improvements do you think Industry 4.0 technologies brought to the construction projects you were involved in? (Select all that apply)
 - \circ \Box Increased project efficiency
 - \circ \Box Better project quality
 - \circ \Box Faster project completion
 - \circ \Box Improved communication and collaboration
 - \circ \Box Cost savings
 - □ Other (Please specify): _____
- 12. Your level of trust in adopting new technologies in construction projects:
 - \circ \Box Very low trust

- \circ \Box Low trust
- \circ \Box Moderate trust
- \circ \Box High trust
- \circ \Box Very high trust
- 13. What do you consider to be the primary concern when using advanced technologies in construction? (Select one)
 - \circ \Box Privacy and data security
 - \circ \Box Cost and affordability
 - \circ \Box Technology complexity
 - \circ \Box Lack of awareness or understanding
 - \Box Other (Please specify):
- 14. Do you believe the adoption of Industry 4.0 technologies will significantly improve construction projects?
 - \circ \Box Strongly Disagree
 - \circ \Box Disagree
 - ∘ □ Neutral
 - □ Agree
 - \circ \Box Strongly Agree

Section B: Fuzzy Evaluation of Industry 4.0 Perceived Risks

Instructions:

For each perceived risks listed below, please evaluate its importance as a barrier to implementing Industry 4.0 (I4.0) in the construction industry. Use the following fuzzy linguistic variables to indicate your assessment.

Category	Alternatives				
	Cybersecurity Risks				
Technological	Data Privacy Issues				
Risks	Interoperability Challenges				
	Technological Complexity				
Organizational Risks	Resistance to Change				
	Lack of Skilled Workforce				
	Infrastructure Limitations				
	Compliance with Evolving				
Regulatory Risks	Standards				
Regulatory Risks	Data Privacy Regulations				
	Safety and Liability Issues				
	High Initial Costs				
Financial Risks	Cost Overruns				
	ROI Uncertainty				

Lingual Variables	Fuzzy Triangular Numbers
Equal	(1, 1, 1)
Very Low	(1, 2, 3)
Low	(2, 3, 4)
Moderate	(3, 4, 5)
High	(4, 5, 6)
Very Strong	(5, 6, 7)
Extreme	(7, 8, 9)

Fuzzy Linguistic Scale:

Technological Risks:

Risk	Equa	l Very Low	Low	Moderate	e High	Very Strong	Extreme
Cybersecurity Threats (TR1)							
Data Privacy Issues (TR2)							
Interoperability Challenges (TR3)							
Technological Complexity (TR4)							

Organizational Risks:

Risk	Equal	Very Low	Low	Moderate	e High	Very Strong	Extreme
Resistance to Change (OR1)							
Lack of Skilled Workforce (OR2)							
Infrastructure Limitations (OR3)							

Regulatory Risks:

Risk	Equa	l Very Low	Low	v Moderate	e High	Very Strong	Extreme
Compliance with Evolving Standards (RR1)							
Data Privacy Regulations (RR2)							

Risk	Equa	l Very Low	Low	v Moderate	High	Very Strong	Extreme
Safety and Liability Issues (RR3)							
Financial Risks:							
Risk	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
Risk High Initial Costs (FR1)	Equal		Low	Moderate	High	•	Extreme
	Equal		Low	Moderate	High	•	Extreme

Section C: Pairwise Comparisons Between Major Risks

Instructions: For each of the following pairs of major risks, please rate the relative importance of one risk compared to the other.

Comparison	Equa	l ^{Very} Low	Low	v Moderat	e High	Very Strong	Extreme
Technological Risks vs Financial Risks							
Technological Risks vs Regulatory Risks							
Technological Risks vs Organizational Risks							
Financial Risks vs Regulatory Risks	/ 🗆						
Financial Risks vs Organizational Risks							
Regulatory Risks vs Organizational Risks							

Section D: Pairwise Comparisons Between Technological Risk Alternatives

Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
	2 qual]]]]	Very Low Image: Image	Very Low Low Image: Imag	Very Low Low Moderate Image: Constraint of the second se	Very Low Moderate High Image: Second secon	Very LowModerateHighVery StrongIII

Section D: Pairwise Comparisons Between Organizational Risk Alternatives

Comparison	Equal	Very Low	Low	Moderate	High	Very Strong	Extreme
Resistance to Change vs Lack of Skilled Workforce							
Resistance to Change vs Infrastructure Limitations							
Lack of Skilled Workforce vs Infrastructure Limitations							

Section E: Pairwise Comparisons Between Regulatory Risk Alternatives

Comparison	Equa	l Very Low	Low	w Moderate	e High	Very Strong	Extreme
Compliance with Evolving Standards vs Data Privacy Regulations							
Compliance with Evolving Standards vs Safety and Liability Issues							
Data Privacy Regulations vs Safety and Liability Issues							

Section F: Pairwise Comparisons Between Financial Risk Alternatives

Comparison	Equa	l <mark>Very</mark> Low	Lov	v Moderat	e High	Very Strong	Extreme
High Initial Costs vs Cost Overruns							
High Initial Costs vs ROI Uncertainty							
Cost Overruns vs ROI Uncertainty							

Section E: Close-Ended Questions with Rating Scale

This section collects quantitative data on perceived risks associated with the implementation of Industry 4.0 technologies in the construction industry.

1. Overall Perceived Risk Level of Implementing Industry 4.0 Technologies in Construction:

How would you rate the overall perceived risk level associated with implementing Industry 4.0 technologies (e.g., IoT, AI, automation) in construction projects?

- \Box Equal (1, 1, 1)
- \Box Low (2, 3, 4)
- \Box Moderate (3, 4, 5)
- \Box High (4, 5, 6)
- \Box Extreme (7, 8, 9)

2. Perceived Impact of Technological Risks on Project Success:

To what extent do you believe technological risks (such as cybersecurity threats and technological complexity) impact the success of construction projects utilizing Industry 4.0 technologies?

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- \Box Low (2, 3, 4)

- \Box High (4, 5, 6)
- \Box Very Strong (5, 6, 7)
- \Box Extreme (7, 8, 9)

3. Perceived Impact of Organizational Risks on Project Success:

How significant are organizational risks (such as resistance to change and lack of skilled workforce) in affecting the success of construction projects that implement Industry 4.0 technologies?

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- \Box Low (2, 3, 4)
- \Box Moderate (3, 4, 5)
- \Box High (4, 5, 6)
- \Box Very Strong (5, 6, 7)
- \Box Extreme (7, 8, 9)

4. Perceived Impact of Regulatory Risks on Project Success:

To what degree do regulatory risks (such as compliance with evolving standards and data privacy regulations) impact the success of construction projects utilizing Industry 4.0 technologies?

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- \Box Low (2, 3, 4)
- \Box High (4, 5, 6)
- \Box Very Strong (5, 6, 7)
- \Box Extreme (7, 8, 9)

5. Perceived Impact of Financial Risks on Project Success:

How do financial risks (such as high initial costs, cost overruns, and uncertain ROI) affect the success of construction projects implementing Industry 4.0 technologies?

• \Box Equal (1, 1, 1)

- \Box Very Low (1, 2, 3)
- \Box Low (2, 3, 4)
- 🗆 High (4, 5, 6)
- □ Very Strong (5, 6, 7)
- \Box Extreme (7, 8, 9)

6. Level of Concern About Cybersecurity Risks:

How concerned are you about cybersecurity risks associated with the use of Industry 4.0 technologies in construction projects?

- \Box Equal (1, 1, 1)
- □ Very Low (1, 2, 3)
- \Box Low (2, 3, 4)
- \Box Moderate (3, 4, 5)
- \Box High (4, 5, 6)
- \Box Very Strong (5, 6, 7)

7. Level of Concern About Data Privacy Issues:

How significant are your concerns regarding data privacy issues related to the implementation of Industry 4.0 technologies in construction?

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- \Box Low (2, 3, 4)
- \Box Moderate (3, 4, 5)
- \Box High (4, 5, 6)

8. Level of Concern About Technological Complexity:

To what extent do you believe that the complexity of Industry 4.0 technologies poses a concern for successful implementation in construction projects?

• \Box Equal (1, 1, 1)

- \Box Very Low (1, 2, 3)
- \Box Low (2, 3, 4)
- 🗆 High (4, 5, 6)
- \Box Extreme (7, 8, 9)

9. Level of Concern About Resistance to Change:

How significant is the concern regarding resistance to change within organizations when implementing Industry 4.0 technologies in construction projects?

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- \Box Low (2, 3, 4)
- \Box Moderate (3, 4, 5)
- \Box High (4, 5, 6)
- \Box Very Strong (5, 6, 7)

10. Level of Concern About Lack of Skilled Workforce:

To what extent do you perceive the lack of skilled professionals as a concern for the implementation of Industry 4.0 technologies in construction projects?

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- \Box Low (2, 3, 4)
- \Box Moderate (3, 4, 5)
- \Box High (4, 5, 6)
- \Box Very Strong (5, 6, 7)
- \Box Extreme (7, 8, 9)

Section F: Sensitivity Analysis of Perceived Risks

This section focuses on conducting **sensitivity analysis** to evaluate how changes in input values might impact the final rankings of perceived risks associated with the implementation of Industry 4.0 technologies in the construction industry. Sensitivity analysis is critical for understanding how robust the perceived risks are to variations in the assigned values, providing insights into which factors are most influential in decision-making processes.

1. Sensitivity of Technological Risks:

To what extent do you believe changes in input values for technological risks (e.g., cybersecurity threats, data privacy issues) would affect their ranking in terms of perceived importance?

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- \Box Low (2, 3, 4)
- \Box High (4, 5, 6)

2. Sensitivity of Organizational Risks:

How sensitive is the ranking of organizational risks (e.g., resistance to change, lack of skilled workforce) to changes in input values?

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- \Box Low (2, 3, 4)
- \Box High (4, 5, 6)

3. Sensitivity of Regulatory Risks:

To what degree do you think changes in input values related to regulatory risks (e.g., compliance with evolving standards, data privacy regulations) would impact their perceived ranking?

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- \Box Low (2, 3, 4)
- \Box Moderate (3, 4, 5)
- \Box High (4, 5, 6)
- \Box Very Strong (5, 6, 7)

• \Box Extreme (7, 8, 9)

4. Sensitivity of Financial Risks:

How significantly would changes in input values for financial risks (e.g., high initial costs, cost overruns, ROI uncertainty) affect their ranking in terms of perceived importance?

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- \Box Low (2, 3, 4)
- \Box High (4, 5, 6)
- \Box Very Strong (5, 6, 7)

5. Sensitivity of Cybersecurity Risks:

To what extent do you believe that variations in input values for cybersecurity risks would influence their ranking in perceived importance?

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- \Box Low (2, 3, 4)
- \Box Moderate (3, 4, 5)
- \Box High (4, 5, 6)
- \Box Extreme (7, 8, 9)

6. Sensitivity of Data Privacy Issues:

How sensitive do you find the ranking of data privacy issues to changes in input values related to their importance in Industry 4.0 implementation?

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- \Box Low (2, 3, 4)
- \Box High (4, 5, 6)

7. Sensitivity of Interoperability Challenges:

To what degree do you believe that changes in input values for interoperability challenges would impact their perceived ranking among risks?

- \Box Equal (1, 1, 1)
- \Box Very Low (1, 2, 3)
- \Box Low (2, 3, 4)
- \Box Moderate (3, 4, 5)
- 🗆 High (4, 5, 6)

8. Sensitivity of Resistance to Change:

How sensitive is the ranking of resistance to change as an organizational risk to changes in input values?

- \Box Equal (1, 1, 1)
- □ Very Low (1, 2, 3)
- \Box Low (2, 3, 4)
- \Box High (4, 5, 6)
- \Box Extreme (7, 8, 9)

Thank you for taking the time to complete this detailed questionnaire on the analysis of Industry 4.0 Perceived Risks. Your valuable insights will greatly contribute to our understanding prioritization of these Perceived Risks. This analysis will help inform strategic decision-making, ensuring that organizations like yours can better navigate the evolving technological landscape.

We appreciate your honest and thoughtful responses. Should you have any additional thoughts or suggestions, feel free to include them. Together, we can drive innovation and transformation in Industry 4.0, ensuring sustainable growth and competitiveness in the

future.

Additional Comments or Suggestions:

Thank you once again for your participation!

Appendix II : Details of Publications and Conferences [1] Papers Published / Accepted in International Journals

- Tayal, A., Agrawal, S., & Yadav, R. (2024). ARank-FSC: Assessment and ranking of Industry 4.0 enablers using fuzzy SWARA and fuzzy COPRAS in Indian construction. *Intelligent Decision Technologies*, 18(1), 663–683, doi: 10.3233/IDT-240459 (ESCI and SCOPUS).
- Tayal, A., Agrawal, S., & Yadav, R. (2024). Implementation of Industry 4.0 in the construction industry: A review. *International Journal of System Assurance Engineering and Management*, 15(1), 1–20, <u>https://doi.org/10.1007/s13198-024-02432-6</u> (ESCI and SCOPUS).
- Tayal, A., Agrawal, S., & Yadav, R. (2025). P4. 0B-FAHP: prioritizing industry 4.0 barriers using fuzzy AHP—case of an Indian construction company. *International Journal of System Assurance Engineering and Management*, 1-16. (ESCI and SCOPUS).

[2] Papers Presented/Published in International Conferences

- Ankur Tayal, Saurabh Agrawal & Rajan Yadav, SAR-I4.0R-Selection and ranking of perceived risk of Industry 4.0 in construction sector: An AHP Approach at ICSSR sponsored 1st International conference on business research and innovation, 2024- NSUT Dwarka
- Ankur Tayal, Saurabh Agrawal & Rajan Yadav, SAR-I4.0R- Ranking of Industry 4.0 and sustainability criterias in construction sector: A Fuzzy AHP Approach at ICERT sponsored International Conference- Convergence on Emerging Issues in Management, Information Technology, Sciences, and Social Sciences in the Contemporary Global World, 2024- JIMS Vasant Kunj – (BEST PAPER AWARD)
- Ankur Tayal, Saurabh Agrawal & Rajan Yadav, Sustainable Practices in Construction: Industry 4.0 Challenges for Indian SMEs at the International Research Competition, Anusandhan on June 24, 2024

Intelligent Decision Technologies 18 (2024) 663–683 DOI 10.3233/IDT-240459 IOS Press

ARank-FSC: Assessment and ranking of Industry 4.0 enablers using fuzzy SWARA and fuzzy COPRAS in Indian construction

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Received 7 April 2024 Accepted 15 April 2024

Abstract. Adoption of "Industry 4.0" technologies in construction is rising in recent years due to intervention of government and non government bodies for combating environmental challenges. In order to understand various enablers that influence "adoption of Industry 4.0" – technologies, this study is conducted for assessing degree of enablers in Indian construction. A hybrid MCDM approach using – Fuzzy SWARA and Fuzzy COPRAS named as ARank-FSC is proposed. Fuzzy "SWARA" aids in obtaining relative weights of enablers while COPRAS helps in ranking and selecting most efficient amongst them. The proposed approach is applied on a case organization engaged in construction. Results indicate that profitability acts as top ranked enabler that would significantly affect "Industry 4.0" acceptance in Indian construction. Stakeholders coordination, Governmental regulations, strategic planning, building information modeling and risk taking behavior are also critical enablers that significantly affect acceptance of "Industry 4.0" technologies in construction industry of developing countries like India. The present study aims to analyze-the-rank of enablers-in "adoption-of-Industry-4.0". The proposed approach is put through a sensitivity analysis to determine its robustness. This research's conclusions and ramifications-will-be-useful-to-practitioners-and-researchers-in-understanding degree of enablers for implementation-of-Industry 4.0-in-construction-industries of developing countries like India.

Keywords: Multi criteria decision making, SWARA, COPRAS, "Industry 4.0", construction

1. Introduction

"Industry 4.0" can generate sustainable environment due to its numerous dimensions and applications [1]. Strategically development using industry 4.0 transformations can help in achieving social, economic and environmental benefits at maximum level [2]. Industry 4.0 benefits related to performance, quality, productivity, maintenance, inventory space, resource usage, machinery stoppage and downtime are presented as pillars of development for Malaysian economy [3]. "Adoption of Industry 4.0" in developed countries are already well established [4] but requires serious attention in developing nations. Construction sector supports Gross Domestic Product (GDP) upto 13% but also have 36% energy, consumption and 39% carbon emission impacts on the environment [5,6,7].

Increasing demand of affordable housing in developing nations like India has pushed the real estate industry to expand. Construction of affordable and sustainable housing for low income groups creates "high risk markets for treal estate investments due to high unemployment, low salaries and environmental

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REVIEW PAPERS



Implementation of industry 4.0 in construction industry: a review

Ankur Tayal¹ · Saurabh Agrawal¹ · Rajan Yadav¹

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Abstract The article aims to study the literature on Industry-4.0 technologies and "Triple Bottom Line" (social, economical and environmental) parameters in the construction industry. The study focuses on analyzing the gaps in various researches conducted till now and suggests possible information that can be used to improve business processes. Preferred Reporting Items for Systematic Reviews and Meta-Analysis Method is adopted to select the articles. One hundred fifty-six published articles from 2015 to 2023 are examined to understand various theoretical frameworks. Content-based analysis is used for the categorization of five significant categories: (1) Industry 4.0 Enablers; (2) Barriers in Industry 4.0 Adoption; (3) Challenges in Construction Industry; (4) Opportunities for the principle Industry 4.0 Technology; (5) Impact of "Industry 4.0" Technologies. Based on categorization, rewards or incentives, management involvement, employers training, Building Information Modeling, Big Data, Cloud computing, etc., are major enablers of Industry 4.0 in the construction industry. Implementation cost, lack of knowledge, and poor long-term planning are analyzed as common barriers. Numerous challenges and opportunities related to Industry 4.0 technologies have been identified.

Moreover, the Triple Bottom Line impacts of Industry 4.0 technologies, such as waste management, cost reduction, health and security, and resource planning, are also analyzed. The study also revealed that there are numerous

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research gaps in the integrated application of technology and sustainability because of information inadequacy and unawareness of the stakeholders. The study's findings will help uncover detailed information in a systematical manner for developing an integrated sustainable business environment in the construction industry. The study considering the specific period and inclusion/exclusion criteria can possibly develop limitations of missing a few relevant articles and information in this context.

Keywords Industry 4.0 · Triple bottom line · Construction 4.0 · Sustainability · Construction management

1 Introduction

Notable transformations that occurred in different industries and lifestyles prove that the world is accepting Industry 4.0 faster. Irani (2002) mentioned that investment in information systems is a crucial decision, and a compelling investment through logical evaluation provides cutthroat advantages. The fourth revolution has provided better and latest ways of handling the challenges of business. Changes incorporated in the product life cycle, performance rate, production process, and risk management are numerous benefits provided by techniques of "Industry 4.0". Khoumbati et al. (2006) examined the possibilities of "Industry 4.0" in logistics in the context of economy, human resources, and business operations.

Modern technologies such as "Big Data, Artificial Intelligence, 3D printing, Internet of Things, Augmented reality, sensors, and intelligent objects" have provided the most efficient business solutions to complex problems and challenges in different industries (Rahimian et al. 2021; Chauhan et al.

🖆 Springer

ORIGINAL ARTICLE

P4.0B-FAHP: prioritizing industry 4.0 barriers using fuzzy AHP—case of an Indian construction company

Ankur Tayal¹⁽²⁾ · Saurabh Agrawal¹ · Rajan Yadav¹

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Abstract Industry 4.0 is revolutionizing the construction industry by integrating advanced technologies to enhance efficiency and productivity. This article offers insights into implementing Industry 4.0 in the construction industry of developing nations like India. However, its implementation faces significant challenges due to diverse barriers. Hence, this research explores and prioritizes these barriers for the effective implementation of Industry 4.0 within the construction industry. This study delved into 20 barriers across five primary criteria, utilizing an extensive literature review and expert input. A Fuzzy Analytical Hierarchy Process is applied to prioritize the barriers. The utilized Fuzzy framework significantly deals with unreliability and ambiguity. A case study of the Indian Construction Company illustrates the suggested model. A sensitivity study was conducted to verify the model's resilience. The findings reveal that high initial investment, lack of funding, data management, and security are notable barriers to the implementation of Industry 4.0 within the construction industry of developing nations. The insights of this study serve as valuable resources for managers and policymakers in strategizing effective implementation of Industry 4.0.

Keywords Barriers · Industry 4.0 · Fuzzy analytical hierarchy process (FAHP) · Construction industry

1 Introduction

The construction industry is undergoing a profound transformation with the advent of Industry 4.0, integrating digital technologies into physical processes and reshaping traditional practices. Newman et al. (2021) argued that I4.0 technologies such as "Building Information Modeling (BIM), Internet of Things (IoT), and robotics," etc., are modernizing construction projects, increasing productivity, and improving safety standards. BIM, specifically, has emerged as a cornerstone of digital transformation in construction, facilitating collaborations among stakeholders for effective decision-making (Liu et al. 2021). According to Omrany et al. (2023), the application of IoT sensors and devices on construction sites allows for live tracking of equipment, environmental conditions, and materials, leading to proactive maintenance and optimal resource utilization. Moreover, robots and automated technologies have simplified construction operations by automating repetitive jobs and boosting precision (Javaid et al. 2021).

Despite the potential benefits, implementation of I4.0 in the construction industry faces distinct barriers such as implementation cost, poor standards, legal issues, cyber security, and workforce skills gaps "(Singh et al. 2023; Yap et al. 2022; Oesterreich and Teuteberg 2016)." Analysis of these barriers is crucial for effectively implementing I4.0 in the construction industry.

This study examined 20 specific barriers categorized into five major groups, incorporating insights from literature reviews and expert opinions. "The aim was to offer a comprehensive understanding of these barriers, primarily focusing on the Indian construction industry." "Fuzzy Analytical Hierarchy Process (FAHP) is utilized to assign weights to the identified barriers and prioritize them. Moreover, the proposed model is examined for sensitivity



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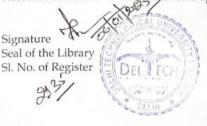
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