

**"NANOPARTICLE CATALYSIS: EXPLORING
THE EFFECIENCY OF ZINC OXIDE AND
CALCIUM OXIDE NANOPARTICLES IN
BIODIESEL SYNTHESIS "**

A DISSERTATION

*Submitted in partial fulfilment of the requirements
for the degree of*

**MASTER OF SCIENCE
in
BIOTECHNOLOGY**

Submitted by

RIYA RAI
2k22/MSCBIO/41

Under the Supervision of
Prof. JAI GOPAL SHARMA



**DEPARTMENT OF BIOTECHNOLOGY
DELHI TECHNOLOGICAL UNIVERSITY
(Formerly Delhi College of Engineering)**

**Bawana Road, Delhi - 110042
June, 2024**

ACKNOWLEDGEMENT

I would like to express my gratitude towards my supervisor, **Prof. Jai Gopal Sharma**, for giving me the opportunity to do research and providing invaluable guidance throughout this research. His dynamism, vision, sincerity, and motivation have deeply inspired me. He has motivated me to carry out the research and to present my works as clearly as possible. It was a great privilege and honor to work and study under his guidance. I am extremely grateful for what he has offered me. His insightful feedback pushed me to sharpen my thinking and brought my work to a higher level.

I express my kind regards and gratitude to **Prof. Yasha Hasija**, Head of Department, Department of Biotechnology, Delhi Technological University and all the faculty members for helping in my project. I would also like to thank Ph.D. scholar **Ms. Megha Bansal** for her continuous assistance during my practical work. I am extremely grateful to my friends and family that guided and helped me in every step of research.

Finally, I am thankful to all the people who have supported me to complete my research work directly or indirectly

Riya Rai

DELHI TECHNOLOGICAL UNIVERSITY

(Formerly Delhi College of Engineering)

Bawana Road, Delhi-110042

CANDIDATE'S DECLARATION

I **Riya Rai**, Roll No. 2K22/MSCBIO/41 hereby certify that the work which is being presented in the thesis entitled “**nanoparticle catalysis: exploring the efficiency of zinc oxide and calcium oxide nanoparticles in biodiesel synthesis**” is in partial fulfilment of the requirement for the award of the Degree of Master of Science, submitted by me to the Department of Biotechnology, Delhi Technological University, Delhi is an authentic record of my own work carried out during the period from January 2024 to May 2024 under the supervision of Prof. Jai Gopal Sharma.

The matter presented in the thesis has not been submitted by me for the award of any degree of this or any other Institute.

My review paper is accepted in SCI/SCI expanded/SSCI/Scopus indexed journal with the following details:

Title of the paper: Unveiling Future Advancements in Azo Dye Degradation and Enhanced Bioelectricity Production using Microbial Fuel Cells.

Name of Authors: Ananya Chugh, Riya Rai, J. G. Sharma

Journal name: Research Journal of Biotechnology

Journal Indexing: Scopus

Status of paper: Accepted

Date of paper acceptance: May 7, 2024

Place: Delhi

Riya Rai

Date:

2k22/MSCBIO/08

DELHI TECHNOLOGICAL UNIVERSITY

(Formerly Delhi College of Engineering)

Bawana Road, Delhi-110042

CERTIFICATE

Certified that **Riya Rai (2K22/MSCBIO/41)** has carried out their search work presented in this thesis entitled " Nanoparticle catalysis: Exploring the efficiency of ZnO and CaO in Biodiesel Synthesis "for the award of Degree of Masters of Science in Biotechnology and submitted to the Department of Biotechnology, Delhi Technological University, Delhi under my supervision. The thesis embodies results of original work, and studies are carried out by the student herself and the contents of the thesis do not form the basis for the award of any other degree to the candidate or to anybody else from this or any other University/Institution.

Prof. Yasha Hasija
Head of Department
Department of Biotechnology
Delhi Technological University

Prof. Jai Gopal Sharma
Supervisor
Department of Biotechnology
Delhi Technological University

Date:

Nanoparticle catalysis: exploring the efficiency of zinc oxide and calcium oxide nanoparticles in biodiesel synthesis

Riya Rai

Delhi Technological University , Delhi ,India

Email: riyarai060800@gmail.com

ABSTRACT

Biodiesel has gained interest recently due to its environmental benefits and its production from renewable sources, offering a sustainable alternative to traditional fossil fuels. Used cooking oil, sunflower oil, coconut oil, and other types of oils serve as raw materials for biodiesel production. The main techniques for making biodiesel are pyrolysis, mixing, microemulsions, and transesterification—which is the technique that is most frequently used.

High-quality biodiesel is recovered through the transesterification of oils, with glycerol remaining as a byproduct. The reaction is mostly influenced by the molar ratio of glycerides to alcohol .In addition to this catalyst, other factors that influence the reaction include water content, free fatty acids, temperature, and duration. Various investigations have been conducted with varying catalysts and raw materials. Homogenous catalysts such as sodium and potassium hydroxide and heterogenous catalysts such as lipases are two types of catalysts that are utilized for biodiesel production. Nanoparticles are also an interesting choice for biodiesel production due to the presence of high surface area and catalytic properties. In this study, we have utilized Zinc and Calcium nanoparticles in the transesterification process. Characterization of nanoparticles are performed by FTIR. The yield results of solid acid catalyst blends of trans-esterified biodiesel is compared with that of biodiesel produced without using any catalyst.

LIST OF PUBLICATIONS

1. The manuscript entitled “Unveiling Future Advancements in Azo Dye Degradation and Enhanced Bioelectricity Production using Microbial Fuel Cells” has been accepted in the Research Journal of Biotechnology
2. A paper entitled “Docking Study of Environmental Dyes: Insights into Affinity and Bioremediation Potential of Laccase Enzyme” was presented at the 14th International Conference on Science and Innovative Engineering -2024 (ICSIE-2024) held on April 27th -28th 2024

TABLE OF CONTENTS

Acknowledgment	ii
Candidate's declaration	iii
Certificate	iv
Abstract	v
List of Publication	vi
Table of Contents	vii-viii
List of Figures	ix
List of Symbols and Abbreviations	x
CHAPTER 1: INTRODUCTION	1-2
CHAPTER 2: LITERATURE REVIEW	3-11
2.1. Biodiesel and its Properties	3
2.2. Sources of Biodiesel	3-4
2.3. Production of Biodiesel by Transesterification	4
2.4. Role of Catalyst in Biodiesel Production	5
2.5. Use of Nanoparticles as catalyst	6
2.6. Use of ZnO and CaO nanoparticles in transesterification	6
2.7. Biodiesel Yield & Comparison.	7
CHAPTER 3: MATERIALS AND METHODS 12-17	8-11
3.1. FTIR	8
3.2. Experimental Procedure	8-11
3.2.1 Formation of Zinc Nanoparticles	8-10
3.2.2 Formation of Calcium nanoparticles	11

3.2.3 Biodiesel production	11
CHAPTER 4: RESULTS AND DISCUSSION	12-15
4.1. FTIR analysis	12
4.2. Biodiesel yield calculations	13-14
CHAPTER 5 : CONCLUSION AND FUTURE PROSPECTS	16-18
REFERENCES	19-22
List of Publications with Acceptance letters	23-24
Plagiarism Report	25-26
Curriculum Vitae	27

LIST OF FIGURES

Figure	Description
Figure 2.1	Illustrates the process of transesterification, which involves the reaction between a triglyceride and an alcohol
Figure 3.1	ZnSO ₄ and NaOH solution
Figure 3.2	Heating of ZnSO ₄ Solution
Figure 3.3	Pellet containing Zinc Nanoparticles
Figure 4.1	FTIR Spectra of Zinc Nanoparticles
Figure 4.2	FTIR Spectra of CaO Nanoparticles
Figure 4.3	Biodiesel produced without using nanoparticles
Figure 4.4	Biodiesel produced using ZnO nanoparticles
Figure 4.5	Biodiesel produced using CaO nanoparticles

LIST OF SYMBOLS, ABBREVIATIONS

°C - Degree Celsius

Zn – Zinc

NP – Nanoparticles

Ca – Calcium

FTIR – Fourier Transform Infrared Spectroscopy

CHAPTER 1

INTRODUCTION

With the upscaling prices and limited resources of petrol and diesel, alternative fuels such as biodiesel have gained immense interest. It is environmentally beneficial as it is non-toxic and biodegradable with low emission profiles. It lessens the quantity of toxins and cancer-causing substances emitted into the atmosphere. Monoalkyl esters of vegetable or animal fats make up biodiesel. It is created by the reaction of vegetable oil or fat with alcohol via the method of transesterification, which involves the action of a catalyst to form monoalkyl esters known as biodiesel (Knothe, 2006). Fats and oils are water-insoluble, hydrophobic substances consisting of 1 mole glycerol and 3 moles of fatty acids (Marchetti et al., 2007). There is a considerable amount of research going on the potential and use of oils and animal fats as sources of Biodiesel. Palm oil, sunflower oil, rapeseed and coconut oil are the main oils for study (Ma & Hanna, 1999). According to studies by Pahl et.al, out of global raw material used for biodiesel 59% of sources are rapeseed oil, 25% as soyabean, 5% as sunflower oil and 1% from other sources. The main advantages of Biodiesel as a fuel is its renewability, availability, portability, biodegradability, and higher combustion efficiency with low sulphur and aromatic content. Major constraints include low energy content, high pour points, engine compatibility, NO emissions, and reduced engine speed and power. Due to these limitations, there is an intensive need for research on this fuel to make it compatible for everyday use in the transportation sector.

Cetane number is used as a reliable indicator of fuel ignition quality. Biodiesel exhibits a higher cetane number, approximately 50, compared to conventional diesel fuels. The ignition quality of Biodiesel is determined by the fatty acid methyl esters, which refers to the fuel's capacity to auto-ignite upon engine injection weight. (Balat & Balat, 2010) Given that Biodiesel's viscosity influences the fuel's fluidity, research on this property is also quite crucial. Apart from this, biodiesel lacks aromatics, sulfur, and about 10–11% of oxygen by weight.

Due to the need for environment-friendly fuels biodiesel production has gained interest. There are several methods of production of biodiesel using different kinds of raw materials namely refined oils, frying oils or animal fats with the use of a variety of catalysts namely basic catalysts such as NaOH or KOH or acidic ones such as sulfuric acid or ion exchange resins. Tradition methods include acid-catalysed methods due to low maintenance .Other than this nanoparticles have also been studied as catalysts of the transesterification process.(Marchetti et al., 2007) These heterogeneous catalysts have high recyclability and efficiency. It also increases the yield of Biodiesel. Zinc Oxide nanoparticles have serious applications in biodiesel production due to their high surface region and high catalytic effectiveness (Dasta et al., 2022). It also reduces the reaction time. Other than this ZnO nanoparticles can be synthesised using several methods such as pyrolysis, precipitation, thin film deposition, and solvothermal method (Cao et al., 2010) .Biodiesel and zinc oxide nanoparticles were synthesized simultaneously using supercritical methanol. Zinc nitrate was used as the source of zinc for the formation of the zinc oxide nanoparticles, which acted as a catalyst during the transesterification of rapeseed oil. In addition, the in situ formed zinc oxide nanoparticles led to a reduction in the reaction temperature and time. The fatty acid methyl ester (FAME) yields in the various biodiesels synthesized were determined using Fourier transform infrared (FT-IR) spectroscopy. The results of this analyses confirmed the formation of surface-modified zinc oxide nanoparticles of sizes smaller than those obtained using conventional techniques. This newly developed method provides an economical advantage since it results in the lowering of the operational temperature and the production of zinc oxide as an additional byproduct. (Kim et al., 2013) Calcium nanoparticles are also used as catalysts for the transesterification process with advantages such as being cheap, higher basicity and environment friendly as it can be produced using egg shells also. The two-step Decomposition of calcium carbonate in the egg shells leads to the formation of Calcium oxide nanoparticles (Bet-Moushoul et al., 2016) Nanoparticles have garnered attention for their potential to significantly boost biodiesel yield, promising a more efficient pathway for renewable energy production.

CHAPTER 2

LITERATURE REVIEW

2.1 Biodiesel and its properties

Biodiesel is a sustainable fuel composed of fatty acid methyl esters (FAME) that is created by the process of transesterification, which involves converting vegetable oils and animal fats.

Biodiesel ranges from golden to dark brown. Colour and Properties of biodiesel varies according to the feedstock used. It is slightly miscible in water with low vapour pressure and high boiling point. It has a considerable amount of oxygen (11%) and low hydrogen and carbon contents due to which it has a 10% low mass-energy content (Hoekman et al., 2012) . Biodiesel has high fuel density which makes its volumetric content only 5-6% less than petrol diesel. (Mishra & Goswami, 2018) Other than this biodiesel fuels have high cetane numbers due to the presence of straight chain esters and higher viscosity than petrol diesel. The flash point of biodiesel can be a minimum of 130°C which is higher than petrol diesel. The density of biodiesel is around 37.27MJ/kg. There are also no sulfur contents in biodiesel. (Sorate & Bhale, 2015)

2.2 Biodiesel Sources

A wide variety of feedstock can be used for biodiesel production. At present soyabean oil is used in US dominantly while rapeseed oil in Europe and palm oil in southeast Asia. Used cooking oil, animal fats and other vegetable oils such as canola, coconut and sunflower oils are also used (Knothe, 2016) . Biodiesel is an eco-friendly, alternative diesel fuel prepared from domestic renewable resources i.e. vegetable oils (edible or non-edible oil) and animal fats, that runs in diesel engines-cars, buses, trucks, construction equipment, boats, generators, and oil home heating units. Biodiesel has been gaining worldwide popularity as an alternative energy source because it is non toxic, biodegradable & non flammable. Various edible and non edible oils, like rice bran oil, coconut oil, Jatropha curcas, castor oil, cottonseed oil, mahua,

karanja which are either surplus and are nonedible type can be used for preparation of biodiesel (S. P. Singh & Singh, 2010) . Biodiesel can be used either in the pure form or as blends on conventional petrol diesel in automobiles without any major modifications. Its biodegradability makes it eco-friendly. It may lead to a revolutionary transformation of the current economic & energy scenario with an era of economic bloom & prosperity for our society. This work describes the production, its properties, composition and future potential of biodiesel (Bajpai & Tyagi, 2006) .The allure of algal lipids as biodiesel sources is fuelled by their remarkable capacity to sequester significant amounts of CO₂ while delivering higher yields. Additionally, their potential to produce substantial annual volumes of biodiesel per acre adds to their appeal as a sustainable energy solution.

2.3 Biodiesel Production by Transesterification

Three methods are mainly utilized for the production of biodiesel. These include pyrolysis which consists of chemical change in the presence of nitrogen or oxygen (Leung et al., 2010) . Micro-emulsion method that involves the use of micro-emulsion molecules known as co surfactants along with solvents such as methanol or ethanol (Meher et al., 2006) . The third process is transesterification which is mainly utilized (Fukuda et al., 2001). Triglycerides must first be converted to di-glycerides, which must next be converted to mono-glycerides and finally to glycerol. Every stage yields one methyl ester. Esters of saturated and unsaturated fatty acids with trihydric alcohol glyceride are found in vegetable oils and animal fats. In the presence of a catalyst, these triglycerides react with alcohol (methanol/ethanol). Because it's less expensive, methanol is the chosen alcohol.(Leung et al., 2010)

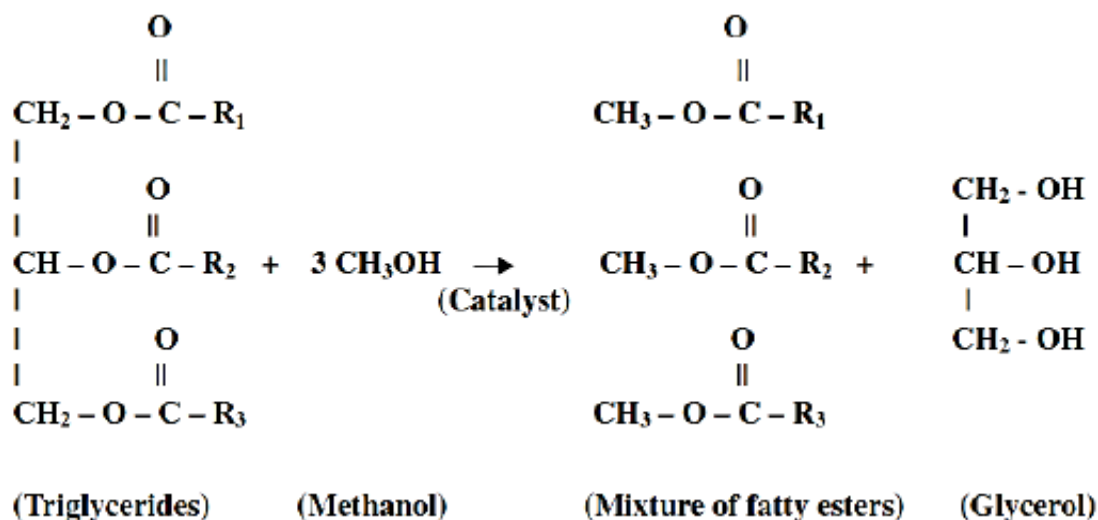


Figure 2.1 Illustrates the process of transesterification, which involves the reaction between a triglyceride and an alcohol.

The equation that applies in general; three successive reactions that can occur in both directions. R₁, R₂, R₃, and R' denote alkyl groups.

2.4 Role of catalyst in biodiesel production

Enzyme catalysts are preferred in biodiesel production for their effectiveness in preventing soap formation, yet they typically demand longer reaction times and entail higher costs compared to acid or alkali catalysts. Alkali and acid catalysts can be heterogeneous or homogenous catalysts. KOH and NaOH are the most common types of alkali homogenous catalysts. Also, these have high catalytic activity (Atadashi et al., 2013). While alkali heterogeneous catalysts are environmentally friendly, non-corrosive, highly selective and have longer lifetimes. and some examples are CaO, KOH/Al₂O₃, CaO-CeO₂, CaMnO₃, KOH/NaY, Al₂O₃/KI. The reusability of mussel shell catalyst was studied for five times and the result showed that the catalyst recalcination in reusability step has negative effects on the yield of biodiesel production (Rezaei et al., 2013). For acid-homogenous catalysis concentrated sulphuric acid is used in which both esterification and transesterification is catalyzed simultaneously. Heterogenous catalysts such as ZnO/I₂, carbohydrate-derived catalyst, and TiO₂=SO₂ 4 also have the same advantages as homogenous catalysts (Bet-Moushoul et al., 2016)

2.5 Use of nanoparticles as catalyst

Nanotechnology has been recently studied for the second generation of biofuel. This focuses on the shift towards low-cost production and sustainability. In addition, the use of Nanoparticles has been studied to reduce the impacts of diluents used to produce biodiesel. NPs also ease the process of lipid extraction which contributes majorly to the cost of microalgae biodiesel production (Qamar et al., 2023) . Use of nanoparticle metals such as Fe , Mg , Zn ,Al , Au , Si or metallic oxides Al₂O₃ ,TiO₂ ,ZnO , CuO are used to enhance physical , and chemical properties and performance efficiency. Nps with magnetic properties are also used widely due to their reusability after getting detached from process media. Also, adsorption methods and nanoencapsulation are used for immobilization using NPS which reduces the cost of the process. As per experiments done by (Sarma et al., 2014) silica and methyl-functionalized silica is used for high lipid extraction with 1.49 g/L dry mass and acquired higher outcomes than controlled experiments which shows the efficiency of nanoparticles (Bidir et al., 2021)

2.6 Use Zinc and calcium nanoparticles as catalysts in transesterification

Zinc nanoparticles exhibit good catalytic activity with pseudo-first-order kinetic reactions. Zinc sulphate can be used as a precursor and Zinc oxide nanoparticle powder can be produced. Co-precipitation , sol-gel method and impregnation methods are various processes through which efficient ZnO nanoparticles can be produced (Wang et al., 2021).Zinc oxide nanoparticles have high surface area, suitable pore size and enhanced catalytic activity. Studies have shown that ZnO/SiO₂ nanoparticles have the potential to serve as a catalyst in the transesterification process of fatty acids found in jatropha oil, which is employed in the biodiesel production (Salim et al., 2022)

CaO nanoparticles are also used as efficient catalysts in biodiesel production because of properties such as low toxicity, low cost, and high basicity. One major problem is the leakage of calcium ions from CaO nanoparticles in the transesterification process as CaO is soluble in methanol. To solve this decalcifying agents are used to increase the purity of the product. Sol-gel method can be used to produce CaO NPs from egg shells. In the transesterification process, CaO and methanol react which creates a

nucleophile that attacks carbonyl carbon present in glycerides Cao can show reusability up to 14 cycles as per studies shown by (Ozor et al., 2023)

2.7 Yield and comparison

The presence of catalyst and its quantity highly affects the yield of biodiesel

Calculation for biodiesel yield%

$$\text{yield \%} = \text{weight of methyl ester (gms)} / \text{weight of oil (gms)} * 100$$

The oil/methanol ratio affects the biodiesel yield. Beyond the optimum point if there is an increase in the oil/methanol ratio it negatively affects the yield . Temperature also affects the yield. Many studies conclude the optimum temperature for biodiesel production is 60°C which is the boiling point for methanol. Above this point, there is high energy input and reduced mass transfer resistance which increases the reaction rate and decreases the yield (Sinha & Madavi, 2021)

CHAPTER 3

MATERIALS REQUIRED AND METHODOLOGY

The nanoparticles utilized in this study are Zinc and Calcium nanoparticles. For production of nanoparticles, $ZnSO_4 \cdot 7H_2O$ chemical is sourced from the Environmental and Industrial Biotechnology Laboratory at Delhi Technological University. For the purpose of Biodiesel production methanol and other equipment are also sourced from the same. For Calcium nanoparticles eggshells are utilized from kitchen waste which is also the source of waste cooking oil for biodiesel production.

3.1 FTIR

Fourier Transform Infrared spectroscopy is an analytical method employed to identify organic, polymeric, and inorganic substances. The samples are scanned using infrared light with a wavelength range of 10,000 to 100 cm^{-1} . A portion of the radiation is absorbed while the remaining portion passes through. The incident radiation is transformed into rotational or vibrational energy by the sample, resulting in the generation of a spectrum that describes the molecular characteristics of the substance. sample (Tiernan et al., 2020). Microplastics (MPs) have become the talk of the century globally and hence taken the centre stage of major research works especially in the environmental sector. (Andoh et al., 2024) .FTIR is widely used for characterization of nanoparticles .It helps in determining the chemical composition and reactive sites with surface activity can be identified (Mudunkotuwa et al., 2014)

3.2 Experimental procedure

3.2.1 Formation of Zn nanoparticles

Wet precipitation method is used for the production of Zn nanoparticles. The first step of the procedure is a precipitation reaction taking 250 ml of 1M $ZnSO_4 \cdot 7H_2O$ and 250 ml of 2M NaOH solution. For making 1M $ZnSO_4 \cdot 7H_2O$ solution 72g of the chemical is required while for making 250 ml of 2M NaOH 20g NaOH is required.

1M ZnSO₄ solution was placed on a hot plate and continuously stirred. After some time 2M NaOH is added dropwise for maintenance of pH. As the reaction takes place the colour of the ZnSO₄ solution starts to turn white due to the formation of gels. The solution is then kept overnight with continuous stirring. Then washing is performed. 4 ml solution is taken and centrifuged for 10 mins at 5000 rpm. The supernatant is then removed and 3 ml distilled water is added and mixed using pipetting. The mixture is again centrifuged for 10 mins at 5000 rpm. This step is repeated 3 times. The precipitate obtained is taken on a glass plate and is allowed to dry in an oven at 80°C for 3 hours then 30°C overnight and after the drying process, the material was converted into a fine powder representing nanoparticles.

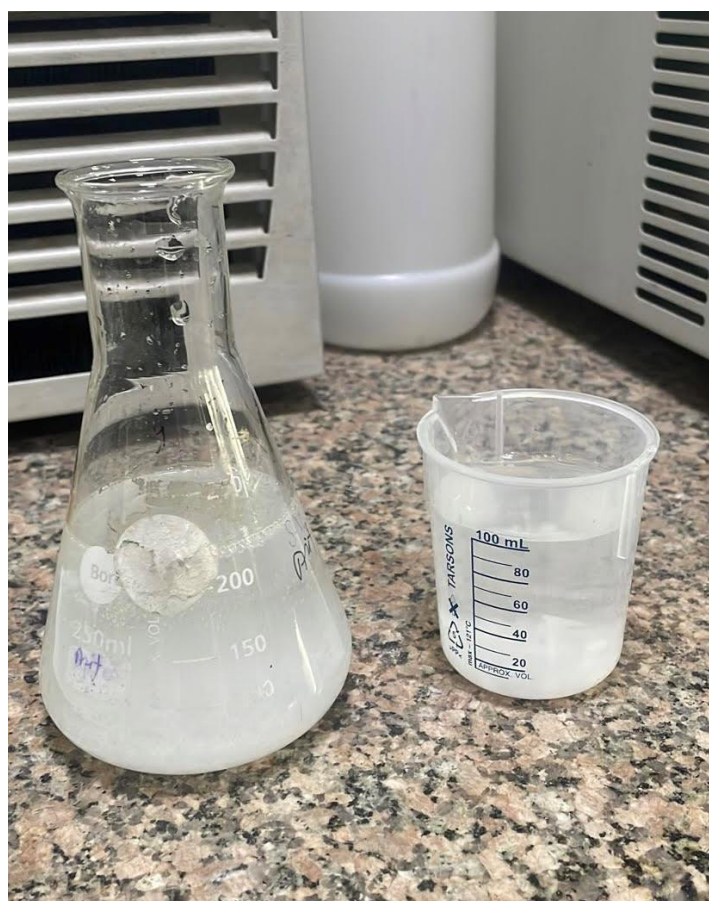


Figure 3.1 . ZnSO₄ solution on the left side and NaOH solution on the right side.

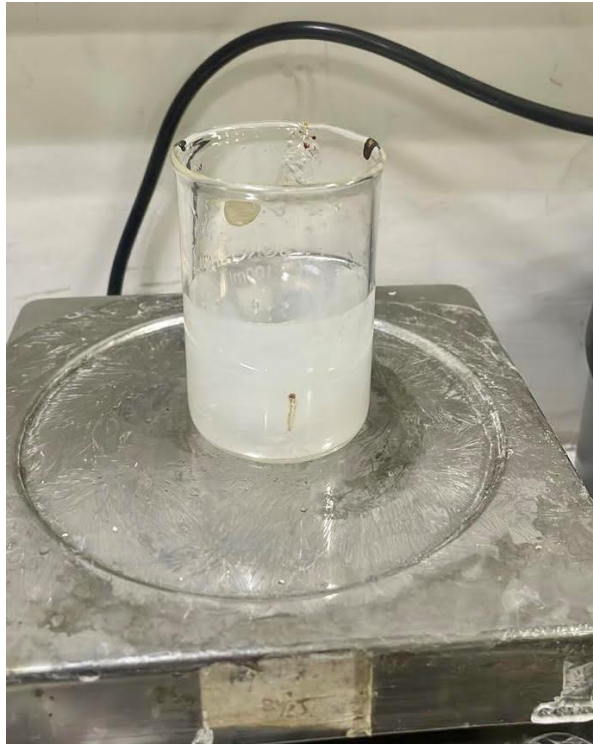


Figure 3.2 . Heating of ZnSO₄ solution

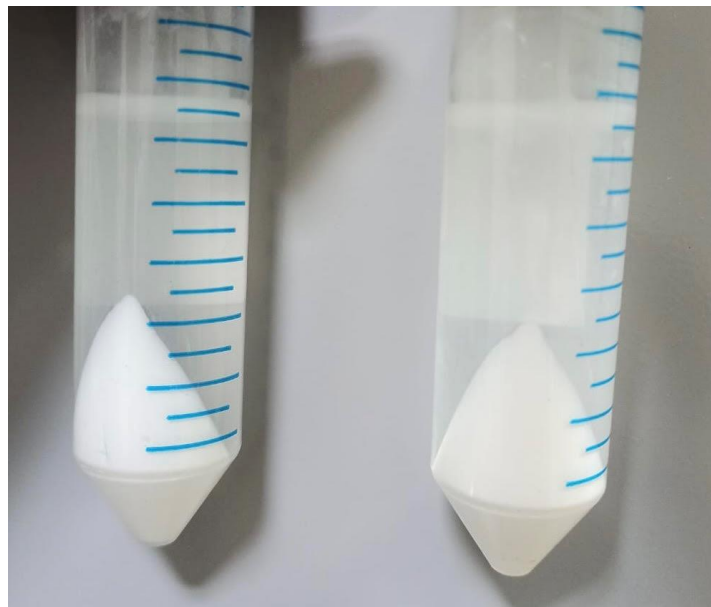


Figure 3.3 Pellet containing Zinc Nanoparticles

3.2.2 Formation of Ca Nanoparticles.

Egg shells were sourced from kitchen waste . Distilled water is used to clean the egg shells and is dried overnight at 65°C The dried egg shells were crushed using mortar and pestle and needle into a fine powder of nanoparticles (Mensah et al., 2022)

3.2.3 Biodiesel production

Transesterification is carried out for the process of biodiesel production. 1:6 methanol: oil ratio is used with a 4wt% catalyst. After calculations 3 ml of oil was taken and 18 ml of oil with 0.84g of nanoparticles. The reaction was carried out for 15 mins at 60 °C with continuous stirring. Two experiments were conducted one with nanoparticles and the other without nanoparticles. The same method is repeated while using calcium nanoparticles. After the reaction biodiesel was transferred to a separating funnel for 24 hrs for separation of glycerol, methanol and the catalyst. The yield of biodiesel from both experiments is compared .(Sinha & Madavi, 2021)

CHAPTER 4

Results and Discussion

4.1 Fourier transform Infrared spectroscopy (FTIR)

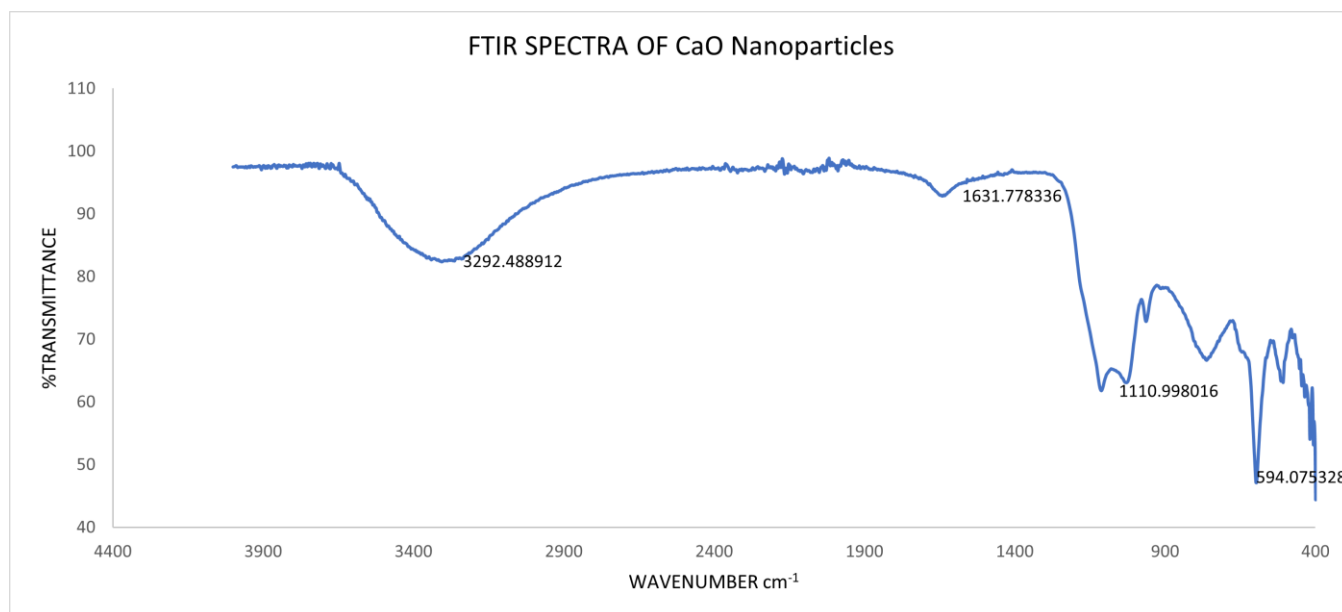


Figure 4.1 . FTIR Spectra of ZnO nanoparticle

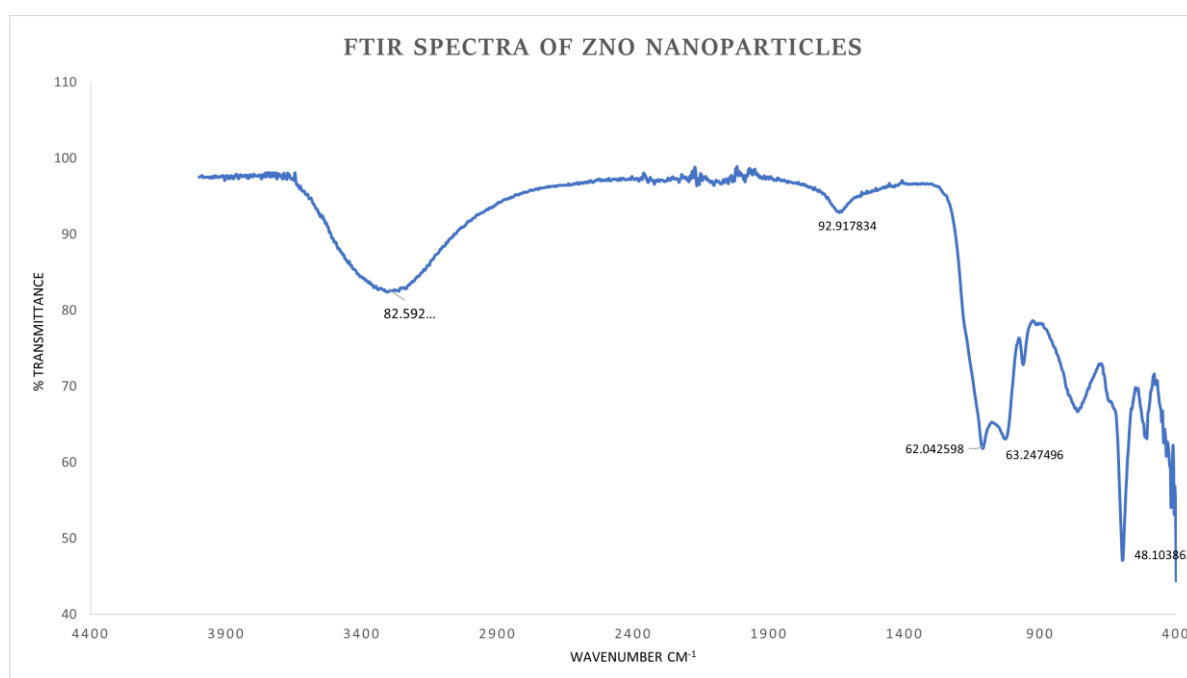


Figure 4.2 FTIR Spectra of CaO nanoparticles

The FTIR spectrum is usually understood in two regions 1400 cm^{-1} to 400 cm^{-1} as the fingerprint region and 4400 cm^{-1} to 1400 cm^{-1} as the functional group region . According to Fig (4.1) A broad absorption peak is observed in the range of $3000\text{-}3500\text{ cm}^{-1}$ which accounts for the characteristic absorption of hydroxyl groups (o-H). The absorption peak at 1109 cm^{-1} attributed to ammonium ion angular deformation. The bending of water molecules causes absorption peaks at 1633 cm^{-1} . Peaks in the range $400\text{-}450\text{ cm}^{-1}$ is because of presence of Zn-O bond and unresolved peaks is due to impurities (Salim et al., 2022)

FTIR spectra of CaO nanoparticles is shown in Fig (4.2) O-H free hydroxyl bond from residual hydroxide in the sample indicates Strong peak obtained at 3292 cm^{-1} . This also indicates pure phase particles formation . Peak at 1631 cm^{-1} also supports residual hydroxyl groups .The peak observed at 594 cm^{-1} is the characteristic peak of CaO. (Kumar et al., 2021).

4.2 Biodiesel Yield

Yield of biodiesel (%) = mass of biodiesel obtained / mass of oil used.

Control

3 ml methanol and 18 ml oil are used. After the experiment 14 ml of biodiesel was produced.

$$\text{Yield (\%)} = (14 \div 18) \times 100 = 77.7\%$$

Using Zinc Nanoparticles

3 ml methanol and 18 ml oil are used with 4wt% catalyst .17 ml Biodiesel is produced

$$\text{Yield (\%)} = (17 \div 18) \times 100 = 94.4\%$$

Using calcium Nanoparticles

10: 1 oil to methanol ratio is used. 0.825g of nanoparticles used 50 ml oil and 5 methanol oil is used. 52 ml biodiesel is used.

$$\text{Yield (\%)} = (52 \div 55) \times 100 = 94.5 \%$$

The use of nanoparticles increased the yield of biodiesel up to 94.45 % using ZnO and 94.5 % using CaO nanoparticles as compared to the control experiment without using nanoparticles yielded 77.7% of biodiesel. This indicates the efficiency of nanoparticles as catalyst to increase the yield of biodiesel .



Figure 4.3 . Control experiment(without nanoparticles) representing 14 ml of Biodiesel

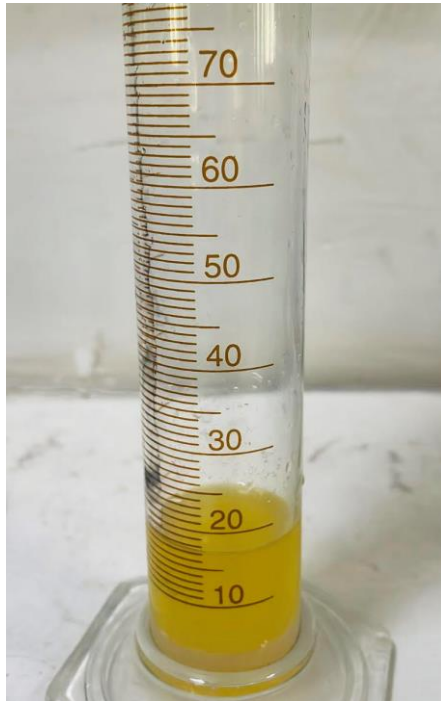


Figure 4.4 . 17 ml of Biodiesel produced using ZnO nanoparticles as catalyst

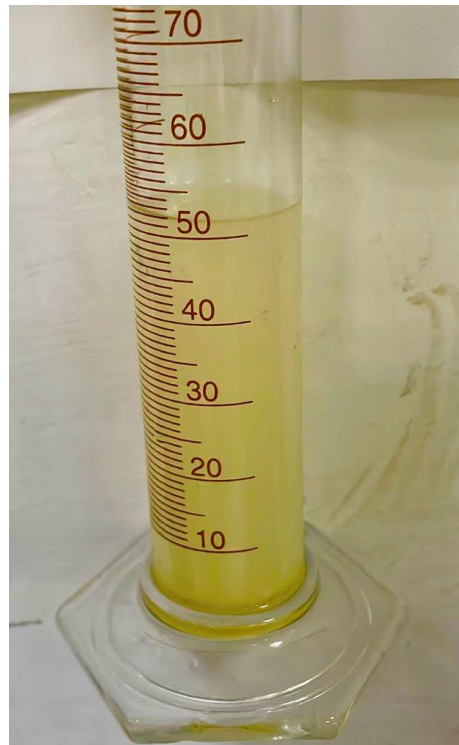


Fig 4.6 . 52 ml of Biodiesel produced using CaO as nanoparticles

CHAPTER 5

CONCLUSION AND FUTURE PROSPECTS

In this work, the effect of catalysts on biodiesel production was studied. Several types of catalysts heterogenous and homogenous can be used in the process of transesterification of biodiesel (Hoang, 2021). In this study ZnO nanoparticles and CaO nanoparticles are first produced by precipitation and sol gel method respectively and then is utilized in the process of biodiesel production. FTIR studies were conducted to study the size and characteristics of the nanoparticles (Ağbulut et al., 2020). The yield of biodiesel produced using nanoparticles is compared with the biodiesel produced without using any catalyst. Waste cooking oil was the source and methanol was used for transesterification.

The use of nanoparticles in biodiesel production presents several promising future prospects. This innovative approach aims to address some of the limitations and inefficiencies in traditional biodiesel production methods. Here are the key future prospects for this technology:

1. Increased Reaction Efficiency

Nanoparticles, due to their high surface area to volume ratio, can significantly enhance the catalytic activity in biodiesel production. This can lead to faster reaction rates and higher conversion efficiencies, making the production process more efficient and cost-effective. (N. Singh et al., 2024)

2. Reduction in Production Costs

The enhanced catalytic properties of nanoparticles can lower the amount of catalyst required for biodiesel production. Additionally, the possibility of reusing nanoparticles multiple times without significant loss of activity can further reduce production costs. (Gebremariam & Marchetti, 2018)

3. Improved Fuel Quality

Nanoparticles can help in producing biodiesel with better quality characteristics. For example, they can aid in achieving a more complete transesterification process, resulting in fuel with lower levels of impurities and better combustion properties.(Mathew et al., 2021)

4. Environmental Benefits

Using nanoparticles can reduce the environmental impact of biodiesel production. Efficient catalysts mean fewer by-products and waste, and the potential for lower energy consumption during production. Additionally, biodiesel itself is a more environmentally friendly alternative to fossil fuels.(Souza & Seabra, 2013).

5. Versatility with Feedstocks

Nanoparticle-based catalysts can be more versatile in handling various types of feedstocks, including low-quality or waste oils. This can expand the range of raw materials that can be used for biodiesel production, including non-edible oils and industrial waste oils, which are more sustainable options.

6. Development of Hybrid Catalysts

The future may see the development of hybrid catalysts combining nanoparticles with other catalytic materials to optimize performance. These hybrid catalysts could offer superior performance in terms of stability, reusability, and catalytic activity (Kesserwan et al., 2020) .

7. Scalability and Commercialization

Advancements in nanoparticle synthesis and application can lead to scalable and commercially viable biodiesel production processes. As the technology matures, it is likely to attract more investment and interest from the biofuel industry.

8. Research and Innovation

Continued research into the use of different types of nanoparticles (e.g., metal oxides, carbon-based nanoparticles) can lead to the discovery of new catalytic mechanisms

and further improvements in the biodiesel production process. Ongoing innovation will likely result in more efficient and sustainable production methods.

9. Integration with Other Renewable Technologies

Nanoparticles can potentially be integrated with other renewable energy technologies, such as solar or wind power, to create more sustainable and energy-efficient biodiesel production systems. This integration can further enhance the environmental benefits of biodiesel.

10. Policy and Market Support

As governments and international bodies continue to push for greener energy solutions, there may be increasing policy support and market incentives for adopting advanced biodiesel production technologies. This can drive further research, development, and adoption of nanoparticle-based methods.

The future prospects of using nanoparticles in biodiesel production are promising, with potential benefits in terms of efficiency, cost, environmental impact, and versatility. Continued research and technological advancements will be crucial in realizing these prospects and transitioning from experimental to commercial-scale applications.

REFERENCES

- Ağbulut, Ü., Karagöz, M., Sarıdemir, S., & Öztürk, A. (2020). Impact of various metal-oxide based nanoparticles and biodiesel blends on the combustion, performance, emission, vibration and noise characteristics of a CI engine. *Fuel*, 270, 117521. <https://doi.org/10.1016/j.fuel.2020.117521>
- Atadashi, I. M., Aroua, M. K., Abdul Aziz, A. R., & Sulaiman, N. M. N. (2013). The effects of catalysts in biodiesel production: A review. *Journal of Industrial and Engineering Chemistry*, 19(1), 14–26. <https://doi.org/10.1016/j.jiec.2012.07.009>
- Balat, M., & Balat, H. (2010). Progress in biodiesel processing. *Applied Energy*, 87(6), 1815–1835. <https://doi.org/10.1016/j.apenergy.2010.01.012>
- Bet-Moushoul, E., Farhadi, K., Mansourpanah, Y., Nikbakht, A. M., Molaei, R., & Forough, M. (2016). Application of CaO-based/Au nanoparticles as heterogeneous nanocatalysts in biodiesel production. *Fuel*, 164, 119–127. <https://doi.org/10.1016/j.fuel.2015.09.067>
- Bidir, M. G., Millerjothi, N. K., Adaramola, M. S., & Hagos, F. Y. (2021). The role of nanoparticles on biofuel production and as an additive in ternary blend fuelled diesel engine: A review. *Energy Reports*, 7, 3614–3627. <https://doi.org/10.1016/j.egy.2021.05.084>
- Cao, Y., Hu, Y., Sun, J., & Hou, B. (2010). Explore various co-substrates for simultaneous electricity generation and Congo red degradation in air-cathode single-chamber microbial fuel cell. *Bioelectrochemistry*, 79(1), 71–76. <https://doi.org/10.1016/j.bioelechem.2009.12.001>
- Dasta, P., Pratap Singh, A., & Pratap Singh, A. (2022). Zinc oxide nanoparticle as a heterogeneous catalyst in generation of biodiesel. *Materials Today: Proceedings*, 52, 751–757. <https://doi.org/10.1016/j.matpr.2021.10.143>
- Fukuda, H., Kondo, A., & Noda, H. (2001). Biodiesel fuel production by transesterification of oils. *Journal of Bioscience and Bioengineering*, 92(5), 405–416. [https://doi.org/10.1016/S1389-1723\(01\)80288-7](https://doi.org/10.1016/S1389-1723(01)80288-7)

Gebremariam, S. N., & Marchetti, J. M. (2018). Economics of biodiesel production: Review. *Energy Conversion and Management*, 168, 74–84. <https://doi.org/10.1016/j.enconman.2018.05.002>

Hoang, A. T. (2021). Combustion behavior, performance and emission characteristics of diesel engine fuelled with biodiesel containing cerium oxide nanoparticles: A review. *Fuel Processing Technology*, 218, 106840. <https://doi.org/10.1016/j.fuproc.2021.106840>

Hoekman, S. K., Broch, A., Robbins, C., Ceniceros, E., & Natarajan, M. (2012). Review of biodiesel composition, properties, and specifications. *Renewable and Sustainable Energy Reviews*, 16(1), 143–169. <https://doi.org/10.1016/j.rser.2011.07.143>

Kesserwan, F., Ahmad, M. N., Khalil, M., & El-Rassy, H. (2020). Hybrid CaO/Al₂O₃ aerogel as heterogeneous catalyst for biodiesel production. *Chemical Engineering Journal*, 385, 123834. <https://doi.org/10.1016/j.cej.2019.123834>

Knothe, G. (2006). Analyzing biodiesel: Standards and other methods. *Journal of the American Oil Chemists' Society*, 83(10), 823–833. <https://doi.org/10.1007/s11746-006-5033-y>

Knothe, G. (2016). Chapter 2—Biodiesel and Its Properties. In T. A. McKeon, D. G. Hayes, D. F. Hildebrand, & R. J. Weselake (Eds.), *Industrial Oil Crops* (pp. 15–42). AOCS Press. <https://doi.org/10.1016/B978-1-893997-98-1.00002-6>

Kumar, Dr. S., Sharma, V., Pradhan, J., Sharma, S., Singh, P., & Sharma, J. (2021). Structural, Optical and Antibacterial Response of CaO Nanoparticles Synthesized via Direct Precipitation Technique. *Nano Biomedicine and Engineering*, 13. <https://doi.org/10.5101/nbe.v13i2.p172-178>

Leung, D. Y. C., Wu, X., & Leung, M. K. H. (2010). A review on biodiesel production using catalyzed transesterification. *Applied Energy*, 87(4), 1083–1095. <https://doi.org/10.1016/j.apenergy.2009.10.006>

Ma, F., & Hanna, M. A. (1999). Biodiesel production: A review1. *Bioresource Technology*, 70(1), 1–15. [https://doi.org/10.1016/S0960-8524\(99\)00025-5](https://doi.org/10.1016/S0960-8524(99)00025-5)

Marchetti, J. M., Miguel, V. U., & Errazu, A. F. (2007). Possible methods for biodiesel production. *Renewable and Sustainable Energy Reviews*, *11*(6), 1300–1311. <https://doi.org/10.1016/j.rser.2005.08.006>

Mathew, G. M., Raina, D., Narisetty, V., Kumar, V., Saran, S., Pugazhendhi, A., Sindhu, R., Pandey, A., & Binod, P. (2021). Recent advances in biodiesel production: Challenges and solutions. *Science of The Total Environment*, *794*, 148751. <https://doi.org/10.1016/j.scitotenv.2021.148751>

Meher, L. C., Vidya Sagar, D., & Naik, S. N. (2006). Technical aspects of biodiesel production by transesterification—A review. *Renewable and Sustainable Energy Reviews*, *10*(3), 248–268. <https://doi.org/10.1016/j.rser.2004.09.002>

Mensah, K., Abdelmageed, A., & Hassan, H. (2022). Effect of eggshell/N,N-dimethylformamide (DMF) mixing ratios on the sonochemical production of CaCO₃ nanoparticles. *Journal of Engineering and Applied Science*, *69*, 16. <https://doi.org/10.1186/s44147-022-00070-y>

Ozor, P. A., Aigbodion, V. S., & Sukdeo, N. I. (2023). Modified calcium oxide nanoparticles derived from oyster shells for biodiesel production from waste cooking oil. *Fuel Communications*, *14*, 100085. <https://doi.org/10.1016/j.jfueco.2023.100085>

Qamar, O. A., Jamil, F., Hussain, M., Bae, S., Inayat, A., Shah, N. S., Waris, A., Akhter, P., Kwon, E. E., & Park, Y.-K. (2023). Advances in synthesis of TiO₂ nanoparticles and their application to biodiesel production: A review. *Chemical Engineering Journal*, *460*, 141734. <https://doi.org/10.1016/j.cej.2023.141734>

Salim, S. M., Izriq, R., Almakry, M. M., & Al-Abbassi, A. A. (2022). Synthesis and characterization of ZnO nanoparticles for the production of biodiesel by transesterification: Kinetic and thermodynamic studies. *Fuel*, *321*, 124135. <https://doi.org/10.1016/j.fuel.2022.124135>

Singh, N., Saluja, R. K., Rao, H. J., Kaushal, R., Gahlot, N. K., Suyambulingam, I., Sanjay, M. R., Divakaran, D., & Siengchin, S. (2024). Progress and facts on biodiesel generations, production methods, influencing factors, and reactors: A comprehensive review from 2000 to 2023. *Energy Conversion and Management*, *302*, 118157. <https://doi.org/10.1016/j.enconman.2024.118157>

Singh, S. P., & Singh, D. (2010). Biodiesel production through the use of different sources and characterization of oils and their esters as the substitute of diesel: A review. *Renewable and Sustainable Energy Reviews*, *14*(1), 200–216. <https://doi.org/10.1016/j.rser.2009.07.017>

Sinha, P., & Madavi, A. S. (2021). Study on Yield percentage of Biodiesel from Waste cooking oil using Transesterification. *International Journal of Applied Engineering Research*, *16*(2), 154. <https://doi.org/10.37622/IJAER/16.2.2021.154-160>

Sorate, K. A., & Bhale, P. V. (2015). Biodiesel properties and automotive system compatibility issues. *Renewable and Sustainable Energy Reviews*, *41*, 777–798. <https://doi.org/10.1016/j.rser.2014.08.079>

Souza, S. P., & Seabra, J. E. A. (2013). Environmental benefits of the integrated production of ethanol and biodiesel. *Applied Energy*, *102*, 5–12. <https://doi.org/10.1016/j.apenergy.2012.09.016>

Tiernan, H., Byrne, B., & Kazarian, S. G. (2020). ATR-FTIR spectroscopy and spectroscopic imaging for the analysis of biopharmaceuticals. *Spectrochimica Acta Part A: Molecular and Biomolecular Spectroscopy*, *241*, 118636. <https://doi.org/10.1016/j.saa.2020.118636>

Wang, A., Quan, W., Zhang, H., Li, H., & Yang, S. (2021). Heterogeneous ZnO-containing catalysts for efficient biodiesel production. *RSC Advances*, *11*(33), 20465–20478. <https://doi.org/10.1039/D1RA03158A>

LIST OF PUBLICATIONS WITH ACCEPTANCE LETTER



Dr. Jai Gopal Sharma <sharmajaigopal@dce.ac.in>

Regarding Status of review papers

World Researchers Associations <info@worldresearchersassociations.com>

Tue, May 7, 2024 at 12:52 AM

To: "Dr. Jai Gopal Sharma" <sharmajaigopal@dce.ac.in>

Dear Author,

It is a pleasure to accept your manuscript entitled "[Unveiling Future Advancements in Azo Dye Degradation and Enhanced Bioelectricity Production using Microbial Fuel Cells](#)" in its current form for publication in the [Research Journal of Biotechnology](#).

Thank you for your fine contribution. On behalf of the editors, we appreciate your research work and its quality and we look forward to your continued contributions to the Journal.

Membership is optional but still we request you to be a fellow or annual member of World Researchers Associations WRA (<https://worldresearchersassociations.com/fellowmembers.aspx>) to achieve our objectives for promoting research and researchers and saving the environment.

Your manuscript may be published within six to eight months depending upon the queue. Publication in our journals is totally free but if you want early publication within 2 to 3 months, then you should follow our policy and pay Rs. 10,000/- (US \$ 600 for internationals) : https://worldresearchersassociations.com/EarlyPublication_WithdrawalPolicy.aspx Please note that you will not be allowed to withdraw now without our permission and knowledge.



14th International Conference on Science & Innovative Engineering - 2024

ORGANIZED BY

**PRINCE SHRI VENKATESHWARA PADMAVATHY ENGINEERING COLLEGE
PRINCE DR. K. VASUDEVAN COLLEGE OF ENGINEERING & TECHNOLOGY**

IN ASSOCIATION WITH

**MANIPAL UNIVERSITY COLLEGE, MALAYSIA
ORGANIZATION OF SCIENCE & INNOVATIVE ENGINEERING TECHNOLOGY**

Certificate of Registration

This is to certify that Dr./Mr./Ms. **Riya Rai** from
Delhi Technological University has presented a
paper titled **Docking Study of Environmental Dyes: Insights into Affinity and Bioremediation Potential of Laccase Enzyme**
in the "14th International Conference on Science & Innovative Engineering" held on 27th & 28th April 2024 at
Prince Dr. K. Vasudevan College Of Engineering & Technology


Dr. Antony V. Samrot, M.E., Ph.D.,
Director (Research, Innovation and Postgraduate Studies)
Manipal University College, Malaysia


Dr. A. Krishnamoorthy, M.E., Ph.D.
Convener - ICSEI


K. Janani, M.Tech.,
CEO, OSIFT

PAPER NAME

plag.docx

WORD COUNT

2835 Words

CHARACTER COUNT

15454 Characters

PAGE COUNT

13 Pages

FILE SIZE

534.5KB

SUBMISSION DATE

May 31, 2024 11:28 AM GMT+5:30

REPORT DATE

May 31, 2024 11:28 AM GMT+5:30**● 4% Overall Similarity**

The combined total of all matches, including overlapping sources, for each database.

- 1% Internet database
- 3% Publications database
- Crossref database
- Crossref Posted Content database

● Excluded from Similarity Report

- Submitted Works database
- Bibliographic material
- Quoted material
- Cited material
- Small Matches (Less than 8 words)

plag.docx

 Delhi Technological University

Document Details

Submission ID
trn:oid:::27535:60440804

Submission Date
May 31, 2024, 11:28 AM GMT+5:30

Download Date
May 31, 2024, 11:29 AM GMT+5:30

File Name
plag.docx

File Size
534.5 KB

Pages

Words

Characters

How much of this submission has been generated by AI?

0%

of qualifying text in this submission has been determined to be generated by AI.

Caution: Percentage may not indicate academic misconduct. Review required.

It is essential to understand the limitations of AI detection before making decisions about a student's work. We encourage you to learn more about Turnitin's AI detection capabilities before using the tool.

