

Department of Civil Engineering Delhi Technological University, Delhi-110042 (INDIA)

# **CANDIDATE'S DECLARATION**

I here by declare that the Project entitles " **Compressive Strength of Concrete with Rice Husk Ash as Partial Replacement of Ordinary Portland Cement** " in partial fulfilment of the requirements for the awaded of the degree of " **Master of Technology** " in civil engineering with specialization in " Structural Engineering " submitted in the department of Civil Engineering, **Delhi Technological University**, Delhi, is an authentic record of my own work carried out from August 2012 to July 2013, under the supervision of Prof. Awadhesh Kumar and has not been submitted to any other university or any institute for the awarded of Degree/Diploma.

Sandeep Singh 2K11/STE/14

Date: 30-07-2013

Certified that the above statement made by the student is correct to the best of my knowledge and belief.

( Dr. Awadhesh Kumar) Associate Professor Department of Civil Engineering Delhi Technological University , Delhi

## ACKNOWLEDGEMENT

My sincere gratitude to my guide, Dr. Awadhesh Kumar for his invaluable guidance and continuous encouragement throughout this research study.

To the Vardhman Rice Mill, Gohan, Panipat giving RHA so willingly and RIICO RMC Plant for providing Ultra Tech Cement OPC 53 Grade. Without their support, this work would not have been possible.

My special thanks to my friend Mr. Raunak Rathore and all the technicians of the Department of Civil Engineering for their generous assistance in the laboratory work.

Sandeep Singh 2K11/STE/14

#### ABSTRACT

The rice husk ash (RHA) is a pozzolanic material that can be blended with the Portland cement in concrete to obtain a better performance of normal concrete. This research proclaims an experimental investigation on utilization of RHA in the concrete as it is a by-product of Rice mill. The results of four different replacements percentage of RHA in concrete (20%, 25%, 30% and 35%) by weight of cement were compared with the concrete that does not contain RHA. The replacement of cement by RHA was made by weight, because the RHA presents less specific gravity than the Portland cement. Optimum strength was achieved at 20% RHA replacement.

Ordinary Portland Cement (OPC) of 53 grade Ultra Tech conforming to IS: 12269:1987 obtain from single source is used in this investigation and. Local river sand is to be used as fine aggregate and also determined its specific gravity and fineness.

It is now evident from the literature that RHA is used as partial replacement for cement in concrete and mortar in some developed countries. It can be prove to be economical for the construction industry in the fast growing countries. It has also been proved to reduce the heat of hydration in mass concrete. RHA cement paste also has a better resistance to acid environment than the comparable OPC concrete. The properties of RHA vary with locality and depend very much on the manufacturing processes, including the burning process.

Similar to silica fume, rice husk ash (RHA) also contains about 90% silica by mass. The amorphous silica contained in rice husk ash (RHA) can react with  $Ca(OH)_2$  to form one kind of C-S-H gel. The additional C-S-H gel looks like floc in morphology, with a porous structure and large specific surface.

### CONTENT

Chapter Title		Page
	CANDIDATE'S DECLARATION	i
	ACKNOWLEDGEMENT	ii
	ABSTRACT	iii
	CONTENTS	iv
	LIST OF TABLES	vi
	LIST OF GRAPH	vii
1.	INTRODUCTION	1
	1.1 General Remarks	1
	1.2 Objective	2
	1.3 Scope of the Study	2
	1.4 Role of Cement Industry In Global Warming	2
	1.5 Concrete And The Environment	3
	1.6 Environmental Impacts	3
	1.7 Area of Uses Rice Husk Ash	4
	1.8 Other Uses	5
	1.9 Literature Review	6
2.	THEORITICAL CONSIDERATION	9
	2.1 General	9
	2.2 Advantages of Using Rice Husk Ash in Concrete	9
	2.3 Effect of Carbon in RHA	10
	2.4 Chemical Analysis of Rice Husk Ash used in Experimental Study	10
	2.5 Acid Attack	11
	2.6 Super Plasticizer	11
3.	EXPERIMENTAL STUDY	13
	3.1 Portland Cement	13

	3.2 Fine Aggregates	13
	3.3 Coarse Aggregates	17
	3.4 Rice Husk Ash	20
4.	DESIGN AIDS	22
	4.1 Mix proportion of the 4 trial mixes	22
	4.2 Trail Mixes with Rice Husk Ash (RHA)	25
5.	CONCLUSION	28
	5.1 Conclusion	28
	5.2 Future Scope	28
	REFERENCES	

### LIST OF TABLES

Table	Name	Page
3.1	Test Results of Cement Sample	13
3.2	Specific Gravity and Water Absorption	14
3.3	Grading Zone of sand as per IS Code 383:1963	14
3.4	Grading limits for coarse aggregate as per IS Code 383:1963	15
3.5	Fineness Modulus of Panipat Coarse Sand	15
3.6	Fineness Modulus of Delhi Coarse Sand	16
3.7	Water Absorption and Specific Gravity	17
3.8	Coarse Aggregate - I 20 mm	18
3.9	Coarse Aggregate – I 10 mm	18
3.10	Coarse Aggregate – II 20 mm	19
3.11	Coarse Aggregate - II 10 mm	20
3.12	Rice Husk Ash Fineness modulus	21
4.1	Mix Proportion of Trial Mixes	22
4.2	Mean strength of Trial Mixes at 7 days N/mm <sup>2</sup>	23
4.3	Requirement of water-cement ratio v/s % of admixture	24
4.4	Mix proportion of RHA Trial mixes	25
4.6	Percentage of Water Increases	26
4.7	Mean compressive strength	27

#### LIST OF GRAPH

Graph	Name	Page
3.1	Fineness Modulus of Coarse Sand - I	16
3.2	Fineness modulus of Coarse Sand - II	17
3.3	Fineness Modulus of Coarse Aggregate – I 20 mm	18
3.4	Fineness modulus of Coarse aggregate – I 10 mm	19
3.5	Fineness Modulus of Coarse Aggregate – II 20 mm	19
3.6	Fineness Modulus of Coarse Aggregate – II 10 mm	20
3.7	Fineness Modulus of RHA	21
4.1	Relationship Between The Compressive strength , Slump value V/S Water-Cement ratio	23
4.2	Relationship Between The Water-Cement ratio v/s % of Admixture	24
4.3	Relationship Between Mean compressive strength, Slump value v/s % of RHA	27