#### **MAJOR PROJECT**

# DEGRADATION STUDIES OF SELECTED MILK PACKAGING PLASTIC BAGS

A Major Project Report submitted in the partial fulfillment for the award of the degree

of

**MASTER OF TECHNOLOGY (M. Tech)** 

In

POLYMER TECHNOLOGY

Submitted by

#### **MUKESH PRAKASH GOCHER**

[2K11/PTE/05]



Under the supervision of

**Dr Ram Singh** 

Department of Applied Chemistry and Polymer Technology Delhi Technological University, Delhi, 110042

July 2013

#### **DECLERATION**

I, hereby declare that the dissertation entitled "DEGRADATION STUDIES OF SELECTED MILK PACKAGING PLASTIC BAGS" being presented here in the partial fulfillment for the award of the Degree of Master of Technology (Polymer Technology), is an authentic record of own work carried out by me under the guidance and supervision of Dr. Ram Singh, Assistant Professor, Department of Applied Chemistry and Polymer Technology, Delhi Technological University, Delhi.

I, further declare that the dissertation has not been submitted to any other Institute/University for the award of any degree or diploma or any other purpose whatsoever.

#### **Mukesh Prakash Gocher**

2K11/PTE/05

Master of Technology

(Polymer Technology)

Department of Applied Chemistry and Polymer Technology,

Delhi Technological University,

Delhi, India.

#### **CERTIFICATE**

This is to certify that the major project report entitled 'Degradation studied of selected milk packaging plastic bags' which is submitted by Mukesh Prakash Gocher [2K11/PTE/05] in the fulfilment for the award of the degree of Master of Technology (M. Tech) in Polymer Technology to the Department of Applied Chemistry & Polymer Technology, Delhi Technological University, Delhi – 110042, is the student own work carried out by him under our supervision during 2012-2013. The matter embodied in this project report is original and not copied from any source without proper citation and has not been submitted to any other university or institute for the award of any degree or diploma.

Dr Ram Singh (Supervisor) Assistant Professor Department of Applied Chemistry & Polymer Technology Delhi Technological University Delhi – 110 042

Prof (Dr.) D Kumar Head of the Department Department of Applied Chemistry & Polymer Technology Delhi Technological University Delhi – 110 042 **ACKNOWLEDGEMENT** 

It is a great privilege to express our profound gratitude and reverence towards my supervisor **Dr** 

Ram Singh, for his keen interest, invaluable suggestions and constant encouragement

throughout the tenure of this work. I am deeply indebted to him for giving me an opportunity to

work and helping me in every possible way in bringing out this work to reality.

I would also like to thank **Prof** (**Dr**) **D. Kumar**, Head of Department, Department of applied

chemistry and polymer technology for giving his kind support, sharing of valuable knowledge

and approval of necessary infrastructure.

I would also like to thank the faculty members Prof G.L. Verma, Prof A.P. Gupta, Prof R.C

Sharma, Dr. Archana Rani, Mr SG Warkar, Dr. Richa Srivastava, Dr. Saurabh Mehta, Dr Anil

Kumar, Dr. Deenan Santhiya, Dr Roli Purwar, & Dr. Raminder Kaur for giving their kind

support, sharing valuable knowledge and approval of necessary infrastructure.

I would also like to thank the Laboratory staff of the department for extending their kind

support and sharing their valuable time for the completion of this project.

I thankfully acknowledge my family members and friends whose inspiration and motivation

brought me to the completion of this project.

Mukesh Prakash Gocher

2K11/PTE/05

### **Contents**

		Page Number
Chapter 1:	Introduction	1
Chapter 2:	Experimental Work	18
Chapter 3:	Results and Discussion	21
Chapter 4:	Conclusion and Future Prospects	32
Chapter 5:	References	35

## List of figures

S.No	Description	Page No
1	A general mechanism for polymer degradation	13
	Photograph showing	
	(a) photo-degraded films	23
2	(b) soil burial method films	
3	Compost degraded polymeric films	24
4	Stress –strain curve for Virgin LDPE	25
5	Stress -strain curve for soil Bio-degraded LDPE	25
6	Stress –strain curve for Photo-degraded LDPE	26
7	Stress-Strain curve for Compost LDPE (Milk) film	26
8	Comparisons of Various Mechanical properties	28
	Micrographs showing the surface morphology of soil degraded	
9	films after 6 weeks of exposure	29
	Micrographs showing the surface morphology of compost	
10	degraded films after 6 weeks of exposure	30

#### **Abstract**

This Study reports the comparative analysis between Photo-degradation, Soil degradation and compost method of milk packets LDPE collected from retail market. The ability of soil and sun light and compost in degradation of LDPE films were investigated. The test is carried out to evaluate the degradation of films in both conditions up to 6 weeks. Degradation of films in soil & light were monitored using both tensile test and SEM micrograph. When the total biodegradation process of any organic substrate is considered the formation of microbial colony is critical to the initiation of biodegradation. Thus, the duration of the microbial colonization is an important factor that effects total degradation period as shown in SEM micrographs exposed films samples exhibit progressive changes towards degradation. Tensile test results exhibits there is a change in Tensile strength, tensile modulus & extension at break with respect to control film. Compost method is more efficient method of polymer degradation compare to natural weathering and soil burial as shown in the mechanical properties graphs.

Key words: LDPE, Tensile Strength, Tensile Modulus, Extension at break, Photodegradation, Biodegradation, soil burial, compost method.