"THERMODYNAMIC ANALYSIS OF AIR CONDITIONING SYSTEM USING WASTE HEAT OF STEEL PLANT"

Submitted to Delhi Technological University in Partial Fulfilment of the Requirement for the Award of the Degree of

Master of Technology In Mechanical Engineering

With specialization in Renewable Energy Technology

By SAURABH (2K13/RET/09)

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CERTIFICATE

This is to certify that the project entitled "Thermodynamic Analysis Air conditioning system Using Waste Heat of Steel Plant" being submitted by me, is a bonafide record of my own work carried by me under the guidance and supervision of Dr. Rajesh Kumar (Associate Professor) in partial fulfilment of requirements for the award of the Degree of Master of Technology in Renewable Energy Technology from Department of Mechanical Engineering, Delhi Technological University, Delhi.

The matter embodied in this project either full or in part have not been submitted to any other institution or University for the award of any other Diploma or Degree or any other purpose what so ever.

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Abstract

This report is concerned with an idea of Air conditioning in an integrated steel plant using waste heat recovery unit and vapour absorption refrigeration system. As we know that in an integrated steel plant hot metal is produced in blast furnace and this hot metal is converted in to steel in LD converter. This molten steel is casted in to slabs and ingots for the production of HR coils, CR coils and Rails etc. In all these processes lot of heat input is required and out of which lot of heat is rejected to the atmosphere in the form of waste heat. During casting of slabs in continuous casting shop of the steel plant cooling of molten steel takes place and the heat stored in the steel is rejected to the atmosphere, we can use this waste heat using a waste heat recovery system. This waste energy or heat can be used to carry out different processes and one of them is Air conditioning.

List of Figures

| S.No. | Figure Name | Page No. | |
|-------|---|----------|--|
| 1. | Waste heat energy recovery using a recuperator | 8 | |
| 2. | Metallic Radiation recuperator | 8 | |
| 3. | Convective recuperator | 9 | |
| 4. | Convective cum Radiative recuperator | 10 | |
| 5. | Ceramic recuperator | 11 | |
| 6. | Regenerator | | |
| 7. | Heat Wheel | 12 | |
| 8. | Heat pipe | 14 | |
| 9. | Basic Absorption Refrigeration Cycle | 22 | |
| 10. | Flow circuitry of Lithium Bromide absorption refrigeration system | 23 | |
| 11. | Enthalpy Temperature Concentration diagram for H ₂ O-LiBr solution | 26 | |
| 12. | Double Drum type Lithium Bromide Water system | 29 | |
| 13. | Single Drum type Lithium Bromide Water system | 30 | |
| 14. | Double effect Lithium Bromide Water system | 30 | |
| 15. | Double effect Lithium Bromide Water system | 32 | |
| 16. | Flow diagram of Bokaro steel Limited | 35 | |
| 17. | Flow diagram of coke oven and by product plant | 44 | |
| 18. | Flow diagram of CCS | 45 | |

List of Tables

| S.NO. | Table Name | Page No. | | |
|-------|--|----------|--|--|
| 1. | Quality and Sources of Waste heat | 3 | | |
| 2. | Different sources of high temperature range waste heat | 4 | | |
| 3. | Different sources of medium temperature range waste heat | 5 | | |
| 4. | Different sources of low temperature range waste heat | 6 | | |
| 5. | Statistics for a single stage Li-Br-H ₂ O system | | | |
| 6. | Assumptions done for the calculation energy consumption and waste heat in a steel plant | | | |
| 7. | Estimation of waste heat lost in exhaust gases | | | |
| 8. | Exhaust gases composition | 37 | | |
| 9. | Average exhausts temperature of exhaust gases | 37 | | |
| 10. | Estimation of Waste heat in Coke Oven gas | 37 | | |
| 11. | Estimation of Waste heat in Blast Furnace gas | 38 | | |
| 12. | Estimation Waste heat in Basic Oxygen Furnace Off gas | 38 | | |
| 13. | Characteristics of fuel gases used in an Bokaro steel plant | | | |
| 14. | C.V of Mixed gas used in Bokaro Steel plant | 40 | | |
| 15. | Important Energy Parameters at Bokaro Steel Plant | 40 | | |

| TABLE OF CONTENTS | | | | |
|---|----------|--|--|--|
| TITLE | PAGE NO. | | | |
| I. Certificate | ii | | | |
| II. Acknowledgements | iii | | | |
| III. Abstract | iv | | | |
| IV. List of Figures | V | | | |
| V. List of tables | vi | | | |
| Table of Contents | vii | | | |
| Important Notations | viii | | | |
| 1. Introduction | 1 | | | |
| 1.1 Introduction to the idea of waste heat recovery | 1 | | | |
| 1.2 Major components of the system | 1 | | | |
| 1.3 Recovery of waste heat 2 | | | | |
| 1.4 Advantages of recovery of waste heat 6 | | | | |
| 1.5 Development of a waste heat recovery unit | 7 | | | |
| 1.6 Economic assessment of Waste heat recovery unit | 7 | | | |
| 1.7 Devices for recovery of waste heat | 8 | | | |
| 2. Literature Review | 16 | | | |
| 3. Research Gap and Proposal | 21 | | | |
| 3.1 Research Gap | 21 | | | |
| 3.2 Objective | 21 | | | |
| 3.3 Probable Advantages of the system | 21 | | | |
| 4. Analysis of Lithium Bromide Vapour Absorption system | 22 | | | |

| 4.1 Lithium Bromide Water solutions properties | | |
|---|----|--|
| 4.2 Problems related to the Lithium Bromide Water systems | | |
| 4.3 Commercial systems | 28 | |
| 4.4 Heat Sources for Lithium Bromide Water system | 32 | |
| 4.5 Capacity control | 34 | |
| 5. Sources of waste heat in an ISP | 35 | |
| 6. Calculations for the Waste heat losses in an ISP | 36 | |
| 7. Energy analysis & Production Data of an ISP | 39 | |
| 7.1 Introduction | 39 | |
| 7.2 Production data of Bokaro Steel Plant for month Feb. 2015 | 41 | |
| 7.3 Coke Oven | 43 | |
| 7.4 Continuous Casting shop | 45 | |
| 7.5 Cold Rolling Mill | 46 | |
| 7.6 Hot Strip Mill | 47 | |
| 8. Result and Conclusion | 49 | |
| 9. References | 50 | |

Important Notations

| S.NO. | Notation | Definition |
|-------|-----------------|----------------------------|
| 1. | CCS | Continuous Casting Shop |
| 2. | HSM | Hot Strip Mill |
| 3. | SM | Slabbing Mill |
| 4. | COG | Coke Oven Gas |
| 5. | B.F | Blast Furnace |
| 6. | °C | Degree Celsius |
| 7. | K | Kelvin |
| 8. | Т | Ton |
| 9. | m | Meter |
| 10. | HR | Hot Rolled |
| 11. | CR | Cold Rolled |
| 12. | HRCF | Hot Rolled Coil Finishing |
| 13. | CRM | Cold Rolling Mill |
| 14. | М | Mega |
| 15. | k | Kilo |
| 16. | Cal | Calorie |
| 17. | C.D.I | Coal Dust Injection |
| 18. | SMS | Steel Melting Shop |
| 19. | cm | centimetre |
| 20. | hr | Hour |
| 21. | COP | Coefficient of Performance |
| 22. | Btu | British thermal unit |
| 23. | °F | Degree Fahrenheit |
| 24. | CO | Carbon Monoxide gas |
| 25. | CO ₂ | Carbon Dioxide gas |
| 26. | H_2 | Hydrogen gas |
| 27. | CH ₄ | Methane gas |
| 28. | CBM | Coal Bed Methane |
| 29. | Cons. | Consumption |
| 30. | Ref. | Reference |
| 31. | V-A | Vapour Absorption |
| 32. | ISP | Integrated Steel Plant |
| 33. | thm | Ton of Hot metal |
| 34. | tcs | Ton of Crude Steel |
| 35. | tss | Ton of Saleable Steel |
| 36. | Sp. | Specific |
| 37. | Fig | Figure |

