

TABLE OF CONTENTS

<u>Contents</u>	<u>Page No</u>
Certificate	i
Student Declaration	ii
Acknowledgement	iii - iv
Abstracts	v - vi
Table of Contents	vii - ix
List of Figures	x - xiii
List of Tables	xiv
Numenclature	xv
1. Introduction	1 - 6
2. Literature Review	7 - 46
2.1.1 Ozone depletion potential and Global warming Potential of CFC Refrigerants	7
2.1.2 Substitutes for CFC Refrigerants	8
2.1.3 Atmospheric gases as substitutes for CFC Refrigerant	16
2.2 Selection of Hydrocarbon gas as Refrigerant	17
2.2.1 Refrigeration Issue	17
2.2.2 Refrigerant Selection	17
2.2.3 Refrigerant properties	19
2.2.4 Lubricants	20
2.2.5 Materials	21
2.2.6 General System Components	21
2.2.7 General Safety Issues	21
2.2.8 Allowable Refrigerant Charge	21
2.2.9 Flammable Properties of Hydrocarbons	23
2.2.10 Refrigerant Charge for various categories	24
2.3 Refrigeration Cycles	25
2.3.1 Vapour Compression Cycles	25
2.3.2 Improvements in Simple Saturation Cycle	27

2.3.3	Simple Saturation Cycle with Flash Chamber	28
2.3.4	Compound Vapour Compression Systems	31
2.3.4.1	Compound Vapour Compression System with Intercooler	31
2.3.4.2	Two Stage Compression with liquid Intercooler	32
2.3.4.3	Individual Compressors Multiple Expansion Values	38
2.3.4.4	Individual Compressors with Compound Compression and Flash Intercooling	39
2.3.4.5	Advantage of Compound (or Multi-stage) Vapour Compression with Intercooler	41
2.4	Cascade Refrigeration System	41
2.4.1	Cascade System	41
2.4.2	Optimum Coupling Temperature between Cascade Circuits	45
3.	Mathematical Modeling	47 - 72
3.1	Vapour Compression System	47
3.1.1	Representation of Vapour Compression Cycle on Pressure Enthalpy Diagram	49
3.2	Energy Analysis of Vapour Compression Refrigeration Cycle	52
3.3	Exergy Analysis of Vapour Compression Refrigeration Cycle	55
3.4.	Three Stage Cascade Refrigeration System.	60
3.5	Thermodynamic Analysis of a Three Stage Cascade Refrigeration System	64
4.	Results & Discussion	73 - 113
4.1	Effect of Condenser Temperature of High Temperature Circuit on other System Parameters	74
4.2.	Effect of Decreasing of Evaporator Temperature (Cascade Heat Exchanger- I) in High Temperature Circuit on System Parameters.	77
4.3	Effect of Increasing Condenser Temperature of Medium Temperature Circuit.	78
4.4	Effect of Evaporator Temperature of Medium Temperature Circuit (Cascade Heat Exchanger- II) on System Parameters.	80

4.5	Effect of Increasing Condenser Temperature of Stage-III (CHE-II) on System Parameters.	82
4.6	Effect of Evaporator Temperature of Stage- III (LT Circuit) on System Parameters	83
5.	Conclusion	114- 116
6.	Future Scope of Work.	117
7.	References	118 - 120
	Appendix - 'A' - Correlations for Thermodynamic Properties of R290 and R600 a	(a) – (e)

LIST OF FIGURES

Figure No.	Title	Page No.
2.1	Vapour Compression Cycles on T.S. Diagram	26
2.2	Vapour Compression Cycle on P.V. Diagram.	27
2.3	Simple Saturation Cycle with Flash Chamber	28
2.4	P-h Diagram of Simple Saturation Cycle with Flash Chamber.	30
2.5(a)	Two Stage Compression with Liquid Intercooler	33
2.5(b)	P-h Diagram of Two Stage Compression with Liquid Intercooler.	34
2.6(a)	System with Two Evaporators, Individual Compressors and Multiple Expansion Valves.	38
2.6(b)	Thermodynamic Cycle for the System Two Evaporators, Individual Compressors and Multiple Expansion Valves.	39
2.7(a)	System with Two Evaporators, Compound Compression and Flash Intercooler.	40
2.7(b)	Thermodynamic Cycle for System with Two Evaporators, Compound Compression and Flash Intercooler.	40
2.8	Cascade System	43
2.9	P-h Diagram and T-S Diagram of Two Stage Cascade System	46
3.1	Vapour Compression System	48
3.2	Vapour Compression Cycle on P-h Diagram	49
3.2.1	An Ideal vapour compression refrigeration system for analysis and its TS diagram	54
3.3	Systematic Diagram of Three Stage Vapour Compression Refrigeration System	61
3.4	Systematic T-S Diagram of Three Stage Vapour Compression Refrigeration System.	62
4.1.1	Effect of Condenser Temperature on work done by Compressors	90
4.1.2	Effect of Condenser Temperature on Coefficient of Performance	90
4.1.3	Effect of Condenser Temperature on pressure Ratio of Different Stages.	91

4.1.4	Effect of Condenser Temperature on Specific Volume of Vapour Refrigerant at Various Compressor Inlet.	91
4.1.5	Effect of Condenser Temperature on Mass Flow Rate in Different stages	92
4.1.6	Effect of Condenser Temperature on IInd Law Efficiency of Stage-I, II, III & System	92
4.1.7	Effect of Condenser Temperature on Exergy Destruction of Stage- I, II, III & System.	93
4.2.1	Effect of Evaporator Temperature of High Temperature Circuit (Cascade Heat Exchanger-I) on Work done by Compressors.	94
4.2.2	Effect of Evaporator Temperature of High Temperature Circuit (Cascade Heat Exchanger-I) on COP of Stage-I, II, III & System.	94
4.2.3	Effect of Evaporator Temperature of High Temperature Circuit (Cascade Heat Exchanger-I) on Pressure Ratio of Compressors.	95
4.2.4	Effect of Evaporator Temperature of High Temperature Circuit (Cascade Heat Exchanger-I) on Specific Volume of Vapour Refrigerant at Various Compressor Inlet.	95
4.2.5	Effect of Evaporator Temperature of High Temperature Circuit (Cascade Heat Exchanger-I) on Mass Flow Rate in Different Stages.	96
4.2.6	Effect of Evaporator Temperature of High Temperature Circuit (Cascade Heat Exchanger-I) on IInd Law Efficiency of Stage-I, II, III & System.	96
4.2.7	Effect of Evaporator Temperature of High Temperature Circuit (Cascade Heat Exchanger-I) on Exergy Destruction of Stage - I, II, III & System.	97
4.3.1	Effect of Condenser Temperature of Stage- II (Cascade Heat Exchanger-I) on Work done by Compressors.	98
4.3.2	Effect of Condenser Temperature of Stage- II (Cascade Heat Exchanger-I) on COP of Stage-I, II, III & System.	98
4.3.3	Effect of Condenser Temperature of Stage- II (Cascade Heat Exchanger-I) on Pressure Ratio Developed by Compressors.	99

4.3.4	Effect of Condenser Temperature of Stage- II (Cascade Heat Exchanger-I) on Specific Volume of Vapour Refrigerant at Compressor Inlet.	99
4.3.5	Effect of Condenser Temperature of Stage- II (Cascade Heat Exchanger-I) on Mass Flow Rate at Various Stages.	100
4.3.6	Effect of Condenser Temperature of Stage- II (Cascade Heat Exchanger-I) on IInd Law Efficiency of Stage-I, II, III & System.	100
4.3.7	Effect of Condenser Temperature of Stage- II (Cascade Heat Exchanger-I) on Exergy Destruction of Stage-I, II, III & System.	101
4.4.1	Effect of Evaporator Temperature of Stage-II (Cascade Heat Exchanger-II) on Compressors Power.	102
4.4.2	Effect of Evaporator Temperature of Stage-II (Cascade Heat Exchanger-II) on COP of Stage-I, II, III & System.	102
4.4.3	Effect of Evaporator Temperature of Stage-II (Cascade Heat Exchanger-II) on Compressor Pressure Ratio.	103
4.4.4	Effect of Evaporator Temperature of Stage-II (Cascade Heat Exchanger-II) on Specific Volume of Vapour at Compressors Inlet.	103
4.4.5	Effect of Evaporator Temperature of Stage-II (Cascade Heat Exchanger-II) on Mass Flow Rate Through Various Stages.	104
4.4.6	Effect of Evaporator Temperature of Stage-II (Cascade Heat Exchanger-II) on IInd Law Efficiency of Stage-I, II, III & System.	104
4.4.7	Effect of Evaporator Temperature of Stage-II (Cascade Heat Exchanger-II) on Exergy Destruction of Stage - I, II, III & System.	105
4.5.1	Effect of Condenser Temperature of Stage-III on Work Done by Compressors.	106
4.5.2	Effect of Condenser Temperature of Stage-III on Coefficient of Performance.	106
4.5.3	Effect of Condenser Temperature of Stage-III on Pressure Ratio Developed by Compressors.	107
4.5.4	Effect of Condenser Temperature of Stage-III on Specific Volume at Inlet of Compressors.	107

4.5.5	Effect of Condenser Temperature of Stage-III on Mass Flow Rate Through Various Stages.	108
4.5.6	Effect of Condenser Temperature of Stage-III on IInd Law Efficiency of Stage-I, II, III System.	108
4.5.7	Effect of Condenser Temperature of Stage-III on Exergy Destruction of Stage- I, II, III & System.	109
4.6.1	Effect of Evaporator Temperature of Stage-III on Work Done by Various Compressor.	110
4.6.2	Effect of Evaporator Temperature of Stage-III on COP of Stage-I, II, III & System.	110
4.6.3	Effect of Evaporator Temperature of Stage-III on Pressure ratio of stage I, II, III & System.	111
4.6.4	Effect of Evaporator Temperature of Stage-III on Specific Volume at Compressor Inlet of Stage-I, II, & III.	111
4.6.5	Effect of Evaporator Temperature of Stage-III on Mass Flow Rate in Stage-I, II, III.	112
4.6.6	Effect of Evaporator Temperature of Stage-III on IInd Law Efficiency of Stage- I, II, III & System.	112
4.6.7	Effect of Evaporator Temperature of Stage-III on Exergy Destruction of Stage-I, II, III & System.	113

LIST OF TABLES

2.1	Common CFCs and Possible alternatives with Normal Boiling Points	12
2.2	Short Term & Long Term Substitutes Refrigerants.	15
2.3	Application Ranges for Hydrocarbon Refrigerants.	18
2.4	Physical Properties of Refrigerants.	19
2.5	Compatibility of Various Lubricants with HC Refrigerants	20
2.6	Charge Size Requirements for Various Location Categories	22
2.7	Flammable Properties of Hydrocarbons	23
2.8	Refrigerant Charge for Various Categories	24
3.1	Balance Equation for Each System Components	66
3.2	Calculation of Thermodynamic State Points of Cascade Systems Using REFPROP- 6	69
4.1	Performance of Cascade Refrigeration System, Data Related to Work Done & Coefficient of Performance.	86
4.2	Performance of Cascade Refrigeration System, Data Related to Compressor Discharge Temperature , Pressure Ratio, Specific Volume.	87
4.3	Performance of Cascade Refrigeration System, Data Related to Mass flow rate Size of Bore and Stroke Length	88
4.4	IInd Law Efficiency and Exergy Distraction of Cascade Refrigeration System.	89

NOMENCLATURE

COP	[-]	coefficient of performance
DT	[°C]	temperature difference in the cascade-condenser
h	[kJ/kg]	specific enthalpy
h _s	[kJ/kg]	specific enthalpy calculated at suction entropy
m_1, m_5 & m_9	[kg/s]	mass flow rate of high-temperature circuit, mass flow rate of medium-temperature circuit & mass flow rate to low- temperature circuit
.		
P	[kPa]	pressure
Q	[kW]	heat transfer rate
RC	[-]	Compressor pressure ratio
S	[kJ/kg.K]	specific entropy
T	[oC]	temperature
W	[kW]	work
X	[-]	quality
X_{des}	[kW]	rate of exergy destruction
Special characters		
η	[-]	Efficiency
η_{II}	[-]	Exergetic efficiency
ψ	[kJ/kg]	Stream exergy
Subscripts		
<i>cas</i>		Cascade
<i>E</i>		Evaporator
<i>F</i>		Cooling space
<i>C</i>		Condenser
<i>HT</i>		High-Temperature circuit
<i>MT</i>		Medium -Temperature circuit
<i>LT</i>		Low-Temperature circuit
<i>isent</i>		Isentropic
<i>max</i>		maximum