## **Discussion on Results:**

- There is slight increase in efficiency of combine cycle with increase in sfc for any particular value of mass flow rate of ABC as well as turbine inlet temperature of topping cycle of ABC weathered the number of intercooler is one, two and none.
- For any particular number of intercooler used and for any particular value of mass flow rate of ABC, the efficiency of combined cycle increases at the particular value of sfc.
- The sfc decreases as the number of intercooler increases for any particular value of mass flow rate of ABC, turbine inlet temperature and pressure ratio of topping cycle.
- The value of sfc also decreases with decrease in effectiveness of heat exchanger keeping the parameter like mass flow rate of ABC, turbine inlet temperature (t3t), number of intercooler and pressure ratio of topping cycle remain same.

## CHAPTER 6.

## CONCLUSION.

- ✤ A combined system with Air Bottoming Cycle can improve the gas turbine engine power and efficiency by about 22% and 18% respectively.
- An optimum point for such a system is found to be, the pressure ratio of 4 of air bottoming cycle with two intercoolers at turbine inlet temperature to topping cycle at 1300k.
- The use of inter cooling considerable improve the performance of ABC increasing bottoming cycle power output by by 7% in the relation to the non intercoled case. Nevertheless, the introduction of more then two intercoolers does not seem to be justified.
- A combined cycle is very much less costly then the using steam by dispensing with boiler, steam turbine, condensers, pumps, water treatment plants cooling towers etc and needed human resources.
- ABC is economical alternative generation for power generation on both new platforms and on existing platforms with demand for more power.
- A remunerator is recommended instead of a regenerator for the heat transfer for the gas turbine exhaust gas to the compressed gas of ABC.
- conconcration blant that proxide clean bot are for process needs

A combined system with Air Bottoming Cycle can improve the gas turbine engine power and efficiency by about 22% and 18% respectively.

CHAPTER 6.

SUNCLOSION

- An optimum point for such a system is found to be, the pressure ratio of 4 of air bottoming cycle with two intercoolers at turbine inlet temperature to topping cycle at 1300k.
- The use of inter cooling considerable improve the performance of ABC increasing bottoming cycle power output by by 7% in the relation to the non intercoled case. Nevertheless, the introduction of more then two intercoolers does not seem to be justified.
- A combined cycle is very much less costly then the using steam by dispensing with boiler, steam turbine, condensers, pumps, water treatment plants cooling towers etc and needed human resources.
- ABC is economical alternative generation for power generation on both new platforms and on existing platforms with demand for more power.
- A remunerator is recommended instead of a regenerator for the heat transfer for the gas turbine exhaust gas to the compressed gas of ABC.
- This combined plant can be used as combined heat and power plant (CHP) ie cogeneration plant that provide clean hot air for process needs

ABC PROGRAM.txt

```
# include<stdio.h>
# include<math.h>
# include<conio.h>
main()
  >
{
clrscr();
float t3b=0, k=0, t2b=0, t4b=0, t4t=0;
int t3t=1000, n=0, mab=52, rp1=0, t1b=298;
float t1t=298, t2t=0, wct=0, wtt=0, wnet=0, wnett=0, q=0, wcb=0, wtb=0;
float a=0.285, b=0.248, e=0.90, nt=0.92, nc=0.91, ncomb=0.90;
float a=0.285, b=0.248, e=0.90, nt=0.92, nc=0.91, ncomb=0.90;
float mg=70.32,cpg=1.14,ma=69,cpa=1.005;
float neta_t=0, neta_net=0,rp2=0;
float alpha, beta=0.05,etot=0,sfc=0,mf=1.32,z=0;
printf
("\ne\tt3t\tmab\twnett\tq\tneta_t\tn\trp1\trp2\tt3b\twnetb\twnet\tneta_net\tsfc");
              for (z=0;z<=2;z++)
{ if (z==0)</pre>
                  e=0.90;
                  if (z==1)
                  e=0.80;
                  if (z==2)
                  e=0.70;
              for (t3t=1000;t3t<=1400;t3t=t3t+100)
for (mab=52;mab<=72;mab=mab+5)</pre>
              for (n=0; n<=2; n++)
              printf ("\n");
              for (rp1=4; rp1<=13; rp1=rp1+2)</pre>
     {
              t2t=t1t*((1+((pow(rp1,a))-1)/nc));
t4t=t3t*(1-(nt*(1-(pow(rp1,-b)))));
              t3b=t4t:
              wct= ma*cpa*(t2t-t1t);
              wtt= mg*cpg*(t3t-t4t);
q=(1/ncomb)*((mg*cpg*t3t)-(ma*cpa*t2t));
             wnett=wtt-wct;
alpha = ((1-e)*(1-(1/nc))*t1b)+((e*t3t)*((1-(nt*(1-(pow(rp1,-b))))));
k=(mg*cpg*b*nt*nc)/(mab*cpa*t1b*a);
beta = ((1-e)*(t1b*(pow(k,(a/(a+b*(n+1))))))/nc;
rp2=(pow(k,(1/(a+b)))*(pow(t3b,(1/(a+b))));
t2b =t1b*(1+(((pow(rp2,(a/(n+1)))-1)/nc));
//t3b=alpha+(beta*(pow(t3b,(a/(a+b)))));
t3b=alpha+(beta*(pow(t3b,(a/((n+1)*(a+b)))));
t4b=t3b*(1-(nt*(1-(pow(rp2,-a)))));
wcb=mab*cpa*(t2b-t1b);
              wnett=wtt-wct;
              wcb=mab*cpa*(t2b-t1b);
              wtb=mab*cpa*(t3b-t4b);
              wnetb=wtb-wcb;
              wnet=wnett+wnetb;
              etot=wnet/q;
              sfc=(mf/wnet)*3600;
              neta_t=(wnett/q)*100;
             neta_net=(wnet/q)*100;
printf ("\n%f",rp2);
   11
              printf
("\n%3.2f\t%d\t%d\t%3.0f\t%3.0f\t%3.2f\t%d\t%d\t%3.2f\t%3.0f\t%3.0f\t%3.0f\t%3.2f\t%
3.2f\t",e,t3t,mab,wnett,q,neta_t,n,rp1,rp2,t3b,wnetb,wnet,neta_net,sfc);
            ,e,t3t,mab,wnett,q,neta_t,n,rp1,rp2,t3b,wnetb,wnet,neta_net,sfc);
          getch();
   3
```

getch();

Page 1

## REFERENCES

- Mikhail Korobitsyn, (2002), "Industrial Application of The Air Bottoming Cycle. Pergamon, volume 43,pp(1311-1322)
- J.kaikko, (2001) "Air Bottoming Cycle For Cogeneration Of Power, Heat and Cooling", Department of Energy Technology, Stockholm, Sweden. E-Mail: hpc.01@ free. fr
- 3) J. Kaikko, L. Hunyadi, A. Reunanen, J. Larjola, (2001), "Comparison Between Air Bottoming Cycle And Organic Rankine Cycle As Bottoming Cycles." 1. Department of Energy Technology, Stockholm, Sweden. 2. Department of Energy Technology, Lappeenranta, Finland.
- Kakaras E., Doukelis A., Scharfe J., (2001), "Application of Gas Turbine Plant With Cooled Compressor Intake Air", ASME Paper 2001- GT- 110
- 5) Yahya S.M., (2000), 2nd edition, "turbine compressor and fans".
- Happenstall T., (1998), "Advance Gas Turbine Cycles For Power Generation: A Critical Review", ASME Paper 98- GT-846.
- M. A. Korobitsyn, (1998), "New And Advance Energy Conversion Technologies. Analysis of Cogeneration, Combined And Integrated Cycles", CHP 7(107-117).
- Spector, R.B. and Patt, R.F. (1997), "A Projection of Advancements in Aero derivative Gas Turbine Technology for the Next Two Decades (with specific emphasis on off-shore applications)", ASME Paper 97-GT-512, 1997.
- Janes j. (1996), "A fully Enhance Gas Turbine For Surface Ships", ASME Paper 96-GT-527

- Najjar, Y.S.H. and Zaamout, M.S. (1996), "Performance Analysis of Gas Turbine Air-Bottoming Combined System", Energy Conversion and Management, Vol. 37, pp.399-403, 1996.
- Bolland, O., Førde, M., and Hånde, B. (1996), "Air Bottoming Cycle. Use of Gas Turbine Waste Heat for Power Generation", ASME Paper 95-CTP-50, 1995.
- 12) Bolland o., Stadaas J.F., (1995), "Comparative Evaluation of Combined Cycles And Gas Turbine Systems With Water Injection And Recuperation", Journal of Engineering for Gas Turbine And Power, 117, 138-145
- 13) Shepard S.B.,Bowen T.L.,and Chiprich J. M ,(1995) "Design and Development of The WR-21 Intercooled Recuperated Marine Gas Turbine", ASME Journal of Gas Turbine and Power, vol. 117 pp 557-562.
- Bolland o, (1991), "A Comparative Evaluation of Advance Combined Cycle Alternatives
   ASME Journal of Engineering for Gas Turbine and Power", vol. 113.pp-190-197
- Anonymous, "Low Cost 'Air Bottoming Cycle' for Gas Turbines", (1991), Gas Turbine World, May-June, 1991.
- 16) Wicks, F., (1991), "The Thermodynamic Theory and Design of an Ideal Fuel Burning Engine", Proceedings of the 25th Intersociety Energy Conversion Engineering Conference IECEC'90, Boston, Vol. 2, pp. 474-481, 1991.
- Cohen H., G.F.C. Rogers, H.I.H. Saravanamuttoo, (1972), "Gas Turbine Theory, Second Edition", Longman, 1972
- Dr. Andreas Poullikkas, Electricity Authority of Cyprus "Mast And Non-Mast Gas Turbine Technologies", CHP. 3,14

- 19) www.gas-turbines.com
- 20) www.gepower.com
- 21) www.energy.ca.gov
- 22) www.ou.edu/spp/turbine/paper.html
- 23) www.esolar.cat.com
- 24) www.fe.doe.gov
- 25) www.power.alstom.com